

👔 King County Department of Natural Resources and Parks **Solid Waste Division**

King County Comprehensive Solid Waste Management Plan Final

Environmental Impact Statement

March 2019

FINAL ENVIRONMENTAL IMPACT STATEMENT

KING COUNTY COMPREHENSIVE SOLID WASTE MANAGEMENT PLAN

Prepared for



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Prepared in compliance with the State Environmental Policy Act, Revised Code of Washington 43.21C as amended, and its implementing rules, Washington Administrative Code 197-11.



FACT SHEET

Nature and Location of Proposal

The King County Department of Natural Resources, Solid Waste Division, proposes to update the 2001 *King County Comprehensive Solid Waste Management Plan* (2001 Plan). Since that plan was adopted, the King County Council had adopted the 2006 *Transfer and Waste Management Plan* (Transfer Plan) (http://your.kingcounty.gov/solidwaste/about/planning/documents-planning.asp#transfer-plan). The Solid Waste Division reviewed and updated the 2001 Plan twice, in 2011 and in 2013, and proposed a number of major policy and program changes. However, those updates were not formally adopted by the King County Council or its partner cities.

This environmental impact statement, or EIS, evaluates and compares the following alternatives for each key component of the solid waste system. The no-action alternative for each component involves maintaining existing facilities, services, and programs for as long as possible.

Sustainable Materials Management

- Alternative 1: No Action (maintain existing programs at current levels)
- Alternative 2: Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county and city emphasis on education, incentives, and limited regulations; and corresponding collection standards
- Alternative 3: Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county and city emphasis on education, incentives, and moderate regulations; and corresponding collection standards
- Alternative 4: Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county emphasis on education, incentives, and maximum regulations; city emphasis on education, incentives, and limited regulations; and corresponding collection standards

The Solid Waste Transfer and Processing System

Service Level Improvement Alternatives

- Alternative 1: No Action (maintain existing service levels such as existing station hours, recycling services, fees, disposal restrictions, etc.)
- Alternative 2: Improve service levels with system-wide standards
- Alternative 3: Improve service levels with facility-specific standards

Facility Improvement Alternatives

- Alternative 1: No Action (maintain, improve, and develop transfer and processing system as currently planned, including closure of Algona, Houghton, and Renton transfer stations when replacement capacity is available, and development of a new South County Recycling and Transfer Station)
- Alternative 2: Maintain and improve existing transfer and processing system with or without closure of older transfer stations, with demand management but with no development of new capacity
- Alternative 3: Maintain and improve existing transfer and processing system with or without closure of older transfer stations, and develop new capacity
- Alternative 4: Create resource recovery centers at existing and new recycling and transfer stations

Landfill Management and Solid Waste Disposal

- Alternative 1: No Action (complete Cedar Hills Regional Landfill as currently permitted, then export to an out-of-county landfill)
- Alternative 2: Further develop Cedar Hills Regional Landfill for landfilling, then export to an out-of-county landfill
- Alternative 3: Implement waste-to-energy at Cedar Hills Regional Landfill or another location in King County, with residual municipal solid waste and residual ash sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill
- Alternative 4: Implement emerging recovery technologies for mixed municipal solid waste (Anaerobic Digestion [AD] and Advanced Material Recovery [AMR]) with increased private sector role and location, with residual municipal solid waste sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill
- Alternative 5: Implement emerging recovery technologies for mixed municipal solid waste (Anaerobic Digestion [AD] and Advanced Material Recovery [AMR]) at Cedar Hills Regional Landfill, with residual municipal solid waste sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill.

Proponent

King County Department of Natural Resources, Solid Waste Division



Date of Implementation

The Solid Waste Division will begin implementing the recommendations in the 2019 Comprehensive Solid Waste Management Plan (Plan) when it is adopted by King County and participating cities and is approved by the Washington State Department of Ecology (Ecology).

Responsible Official and Lead Agency

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Contact Person

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Required Permits and Approvals

The 2019 Plan must be adopted by King County and participating cities and approved by Ecology. Construction of any needed facilities would require appropriate permits and approvals. Those permits and approvals would be a consideration in the environmental review of these facilities once sites are selected and project specifics are known.

Authors

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Date of Draft EIS Issuance

January 8, 2018

Date Draft EIS Comments Were Due

All comments were due no later than March 8, 2018.

Date of Final EIS Issuance

March 7, 2019

Document Availability

The Plan and Final EIS are available for review electronically on the project website at: <u>www.kingcounty.gov/solid-waste-comp-plan.</u> Hard copies of these documents can be obtained for \$15 by calling 206-477-4466.

King County

Date of Final Action

Adoption of the Plan by King County and participating cities and Ecology approval of the Plan are expected in 2019.

Subsequent Environmental Review

No subsequent environmental review is expected for the Plan. As actions are proposed to implement the Plan, the Final EIS will be used to the maximum extent possible to satisfy State Environmental Policy Act, or SEPA, environmental review requirements. However, additional environmental review will likely be needed for some project actions, particularly those involving major capital improvements.

Location of EIS Background Data

Background information and all documents incorporated by reference in this Final EIS are available for review at the office of the King County Solid Waste Division (see address of contact person, above).

Cost to the Public for a Hard Copy of Final EIS

\$15.00



TABLE OF CONTENTS

1.0	SUMMARY	1-1
1.1	Purpose and Need	1-1
1.2	Alternatives and Impacts	1-1
2.0	INTRODUCTION	2-1
2.1	Objectives of the Proposal	2-1
2.2	Background	2-2
2.3	Public Involvement and Scoping	2-3
2.4	Benefits and Disadvantages of Reserving Implementation	2-4
2.5	Organization of this EIS	2-4
3.0	SUSTAINABLE MATERIALS MANAGEMENT	3-1
3.1	Description of Alternatives	
3.2	Affected Environment, Impacts, and Mitigation Measures	
4.0	THE SOLID WASTE TRANSFER AND PROCESSING SYSTEM	4-1
4.1	Description of Alternatives for Service Level Improvements	4-1
4.2	Affected Environment, Impacts, and Mitigation Measures	4-1
4.3	Description of Alternatives for Facility Improvements	
4.4	Affected Environment, Impacts, and Mitigation Measures	
5.0	LANDFILL MANAGEMENT AND SOLID WASTE DISPOSAL	5-1
5.1	Description of Alternatives	5-1
5.2	Affected Environment, Impacts, and Mitigation Measures	5-4
6.0	REFERENCES AND INFORMATION SOURCES	6-1
7.0	DISTRIBUTION LIST	7-1

LIST OF TABLES

Table 4-1.	Services at King County transfer stations, 2016
Table 4-2.	Estimated average daily traffic at King County transfer stations, 2016 and 20404-9
Table 4-3.	Estimated average daily traffic at Houghton Transfer Station, 2016 and 20404-37
Table 4-4.	Estimated average daily traffic at Algona Transfer Station (2016) and South County Recycling and Transfer Station (2040)
Table 4-5.	Estimated average daily traffic at Renton Transfer Station, 2016 and 20404-44
Table 4-6.	Estimated cost information for transfer system alternatives
Table 5-1.	Greenhouse Gas Emissions at Cedar Hills Regional Landfill, 2028
Table 5-2.	Estimated average daily traffic at Cedar Hills Regional Landfill, 2016, 2028, and 20405-25
Table 5-3.	Projected material recovered by AMR facility and estimated average daily traffic in 2028. Error! Bookmark not defined.
Table 5-4.	Estimated cost information for disposal systems

LIST OF ATTACHMENTS

- Attachment A Environment of the Puget Sound Region
- Attachment B Responsiveness Summary

LIST OF ABBREVIATIONS AND ACRONYMS

AD	anaerobic digestion
AMR	advanced materials recovery
ASIL	acceptable source impact level
cfm	cubic feet per minute
dBA	A-weighted decibel
Ecology	Washington State Department of Ecology
EIS	environmental impact statement
EPA	U.S. Environmental Protection Agency
HDPE	high-density polyethylene
ILA	interlocal agreement
MMSW	mixed municipal solid waste
O&M	operations and maintenance
PET	polyethylene terephthalate
PHS	Priority Habitats and Species (WDFW)
PM ₁₀	particulate matter with diameters generally 10 micrometers and smaller
PM _{2.5}	particulate matter with diameters generally 2.5 micrometers and smaller
ppm	parts per million
PSCAA	Puget Sound Clean Air Agency
RCW	Revised Code of Washington
SCREEN3	screening-level air dispersion model (EPA)
SEPA	State Environmental Policy Act
TAPs	toxic air pollutants
USFWS	U.S. Fish and Wildlife Service
WAC	Washington Administrative Code
WDFW	Washington Department of Fish and Wildlife
WDNR	Washington State Department of Natural Resources
WSDOT	Washington State Department of Transportation

😵 King County

1.0 SUMMARY

1.1 Purpose and Need

The King County Department of Natural Resources, Solid Waste Division, proposes adoption of the 2019 Comprehensive Solid Waste Management Plan (the Plan). The overall purpose of the Plan is to develop **strategies for managing King County's solid waste over the next 6 years, with consideration of the next 20** years. Specific objectives of the Plan are:

- To respond to recent policy directives of the King County Council relevant to solid waste management.
- To meet customer service needs while being cost efficient with resources.
- To maximize cost-effective waste prevention, waste reduction, and recycling, while maintaining adequate transfer and disposal capabilities for non-recycled waste.
- To design, operate, and maintain the solid waste system in a manner that protects the environment and conserves energy and natural resources.
- To comply with federal, state, and local regulations governing solid waste management.
- To respond to issues raised by the public, partner cities, unincorporated area councils, the Solid Waste Advisory Committee, the Metropolitan Solid Waste Management Advisory Committee, and the solid waste industry as part of the public involvement process for the Plan.

The need for the Plan is to comply with Washington State requirements for comprehensive solid waste planning under RCW 70.95 and its implementing regulations in Washington Administrative Code (WAC) 173-304 and WAC 173-351. WAC 173-304-011(2) states, in part: "The overall purpose of local comprehensive solid waste planning is to determine the nature and extent of the various solid waste categories and to establish management concepts for their handling, utilization, and disposal consistent with the priorities established in Revised Code of Washington (RCW) 70.95.010 for waste reduction, waste recycling, energy recovery and incineration, and landfill. Each local plan shall be prepared in accordance with RCW 70.95.080, 70.95.090, 70.95.100, and 70.**95.110.**"

Under RCW 70.95.080, cities may choose to either prepare their own plans, or participate in the development of a single plan that covers the incorporated and unincorporated areas of the county. Within King County, 37 cities (all cities in the county except Seattle and Milton) have chosen to participate in the development of a single plan, and have signed Interlocal Agreements (ILAs) with King County that establish King County as the solid waste planning authority. The original ILAs were 40-year agreements that run through 2028. By early 2018, all of the cities signed the Amended and Restated ILAs that are extended through 2040.

WAC 197-11-400(1) states that the purpose of an environmental impact statement (EIS) **is to "ensure that** SEPA's (State Environmental Policy Act) policies are an integral part of the ongoing programs and actions

King County

of state and local government." Because the subject of this EIS is a proposed non-project plan, as mandated by WAC 197-11-442(2) the level of detail of the analyses is consistent with the broad programmatic issues to be resolved. This EIS identifies potential significant impacts; describes mitigation measures that can be used (and in many cases, are currently used) to avoid such impacts or reduce them below significant levels; and, where possible, draws conclusions about whether there may be any significant unavoidable adverse impacts (that is, significant impacts that cannot or will not be mitigated). Beneficial impacts are also discussed where relevant to the choice among alternatives.

Based on the analyses in the EIS, as well as other relevant information and analyses in the Plan itself, King County and participating cities will select the facilities, programs, and services to be included in the regional solid waste management system over the next 6 to 20 years. As actions are proposed to implement the Plan, this EIS will be used to the maximum extent possible to satisfy SEPA review requirements. However, it is expected that additional environmental review will be needed for project actions, particularly those involving major capital improvements.



1.2 Alternatives and Impacts

Table S-1. Summary o Sustainable N	f Alternatives, Impacts, Mitigation Measures, and Significant Unavoidable Adverse Impacts Naterials Management (Section 3 of EIS, Chapter 4 of Plan)
Alternative	Impacts, Mitigation Measures, and Significant Unavoidable Adverse Impacts
Alternative 1 (No Action)	Impacts and Mitigation Measures
Maintain existing programs at current levels	 Maintaining existing recycling levels could result in higher emissions of greenhouse gases compared to Alternative 2, 3, and 4 because fewer materials would be reused, recycled, or composted. Alternative 1 is expected to result in the least increase in recycled material and associated fuel use for transportation. Disposal costs to residences and businesses would be higher than Alternatives 2, 3, and 4 due to less waste being diverted. Significant Unavoidable Adverse Impacts
	No significant unavoidable adverse impacts are anticipated.
Alternative 2	Impacts and Mitigation Measures
Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county and city emphasis on education and incentives, limited regulations; and corresponding collection standards	 Minor earthwork, and resulting minor earth impacts, could occur if existing recycling or transfer facilities need to be modified to handle increased volumes of recycled materials. Earth impacts are likely to be insignificant and no mitigation measures are identified. Moving toward a 70 percent recycling goal with the associated focus on certain materials and products that remain prevalent in the waste stream, especially organics (yard and food waste), is likely to require some changes in the locations and methods of handling recycled materials. Despite the implementation of available mitigation measures, processing of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where substantive SEPA authority and permitting conditions can require reasonable mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities. Moving toward a 70 percent recycling goal could result in lower emissions of greenhouse gases because materials that are not landfilled may be reused, recycled, or composted. Increased organics (yard and food waste) collection would cause a need for additional organics processing facilities or capacity, with potential effects on surface and groundwater, plants and animals and disease vectors. New or existing facilities would need to comply with federal and state requirements, and any other relevant permits, so impacts of those facilities are expected to be controlled and mitigated, as required. Increased recycling may result in a net increase in truck trips and therefore increase fuel use, especially in areas where recyclables are collected curbside. However, waste reduction and minimization and other incentives, such as bulky

	 waste collection, would tend to reduce traffic trips and, therefore, reduce fuel use. Increased diversion of construction and demolition debris could somewhat reduce health risks by limiting illegal or inappropriate handling of potentially hazardous material such as asbestos and lead-based paint. Diverting larger quantities of solid waste to recycling and composting facilities could indirectly affect land use over the long term by inducing development of new industrial or commercial businesses that recycle, process, or reuse waste materials. Specific transportation routes may be affected due to materials being diverted from disposal to recycling, composting, or reuse but it is likely that any changes in traffic will be distributed to such an extent that any increases in vehicle trips will not create significant unavoidable impacts. Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs. Some increases in city or county administrative costs, which could be passed on to ratepayers, may arise with regulations or programs requiring enforcement.
	No significant unavoidable adverse impacts are expected.
Alternative 3 Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county and city emphasis on education, incentives, and moderate regulations; and corresponding collection standards	 Impacts and Mitigation Measures Minor earthwork, and resulting minor earth impacts, could occur if existing facilities need to be modified to handle increased volumes of recycled materials. Earth impacts are likely to be insignificant and no mitigation measures for earth impacts are identified. Moving toward a 70 percent recycling goal with the associated focus on certain materials and products that remain prevalent in the waste stream, especially organics (yard and food waste), is likely to require some changes in the locations and methods of handling recycled materials. Despite the implementation of available mitigation measures, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where substantive SEPA authority and permitting conditions can require reasonable mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities. Moving toward a 70 percent recycling goal could result in lower emissions of greenhouse gases because materials that are not landfilled may be reused, recycled, or composted. Increased organics (yard and food waste) collection would cause a need for additional organics processing facilities or capacity, with potential effects on surface and groundwater, plants and animals and disease vectors. New or existing facilities would need to comply with federal and state requirements, and any other relevant permits, so impacts of those facilities are expected to be controlled and mitigated, as required. Increased recycling may result in a net increase in truck trips and therefore increase fuel use, especially in areas where recyclables are collected curbside. However, waste reduction and minimization and other incentives, such as bulky waste collection, would tend to reduce traffic trips and, therefore, reduce fuel



	 Increased diversion of construction and demolition debris could somewhat reduce health risks by limiting illegal or inappropriate handling of potentially hazardous material such as asbestos and lead-based paint. Diverting larger quantities of solid waste to recycling and composting facilities could indirectly affect land use over the long term by inducing development of new industrial or commercial businesses that recycle, process, or reuse waste materials. Specific transportation routes may be affected due to materials being diverted from disposal to recycling, composting, or reuse but it is likely that any changes in traffic will be distributed to such an extent that any increases in vehicle trips will not create significant unavoidable impacts. Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs. Cost savings are anticipated to be greatest with Alternative 3 compared to Alternatives 2 and 4. Increases in city or county administrative costs, which could be passed on to ratepayers, may arise with regulations or programs requiring enforcement. The costs are anticipated to be greatest with Alternative 3 compared to Alternatives 2 and 4.
	Significant Unavoidable Adverse Impacts
	No significant unavoidable adverse impacts are expected.
Alternative 4	Impacts and Mitigation Measures
Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county emphasis on education, incentives, and maximum regulations, and city emphasis on education and incentives, limited regulations; and corresponding collection standards	 Minor earthwork, and resulting minor earth impacts, could occur if existing facilities need to be modified to handle increased volumes of recycled materials. Earth impacts are likely to be insignificant and no mitigation measures are identified. Moving toward a 70 percent recycling goal with the associated focus on certain materials and products that remain prevalent in the waste stream, especially organics (yard and food waste), is likely to require some changes in the locations and methods of handling recycled materials. Despite the implementation of available mitigation measures, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where substantive SEPA authority and permitting conditions can require reasonable mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities. Moving toward a 70 percent recycling goal could result in lower emissions of greenhouse gases because materials that are not landfilled may be reused, recycled, or composted. Increased organics (yard and food waste) collection would cause a need for additional organics processing facilities or capacity, with potential effects on surface and groundwater, plants and animals and disease vectors. New or existing facilities would need to comply with federal and state requirements, and any other relevant permits, so impacts of those facilities are expected to be controlled and mitigated, as required. Increased recycling may result in a net increase in truck trips and therefore increase fuel use, especially in areas where recyclables are collected curbside. However, waste reduction and minimization and other incentives, such as bulky

waste collection, would tend to reduce traffic trips and, therefore, reduce fuel
 Increased diversion of construction and demolition debris could somewhat reduce health risks by limiting illegal or inappropriate handling of potentially hazardous material such as asbestos and lead-based paint.
 Diverting larger quantities of solid waste to recycling and composting facilities could indirectly affect land use over the long term by inducing development of new industrial or commercial businesses that recycle, process, or reuse waste materials.
 Specific transportation routes may be affected due to materials being diverted from disposal to recycling, composting, or reuse but it is likely that any changes in traffic will be distributed to such an extent that any increases in vehicle trips will not create significant unavoidable impacts.
 Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs.
• Some increases in city or county administrative costs, which could be passed on to ratepayers, may arise with regulations or programs requiring enforcement.
Significant Unavoidable Adverse Impacts
• No significant unavoidable adverse impacts are expected.



Table S-2. Summary of Alternatives, Impacts, Mitigation Measures, and Significant Unavoidable Adverse Impacts Solid Waste Transfer and Processing System (Section 4 of EIS, Chapter 5 of Plan)		
Alternative	Impacts, Mitigation Measures, and Significant Unavoidable Adverse Impacts	
<u>Service Level</u> Improvements		
Alternative 1 (No Action)	Impacts and Mitigation Measures	
Maintain existing service levels such as existing station hours, recycling services, fees, disposal restrictions, etc.	 Use of a compactor at the new South County Recycling and Transfer Station would reduce traffic around that station, and between Algona and Cedar Hills Regional Landfill. With full service facilities distributed throughout much of the system, except the Northeast service area, this alternative minimizes traffic-related impacts of customer trips throughout much of the region. 	
	 Recycling services are expected to be generally improved over the existing condition under all alternatives. 	
	Significant Unavoidable Adverse Impacts	
	No significant unavoidable impacts are anticipated.	
Alternative 2	Impacts and Mitigation Measures	
Improve service levels with system-wide standards	 Improved service levels under Alternative 2 could lead to lower emissions of greenhouse gases compared to Alternative 1 if improved service levels lead to lower average vehicle waiting times at transfer stations. 	
	 An increase in service levels likely would result in reduction in fuel use compared to Alternative 1, due to reduction in the average vehicle travel distance and time per unit volume or weight of material handled systemwide. 	
	 Improvements in service levels under Alternative 2 could marginally improve noise levels in the vicinity of transfer stations compared to Alternative 1 by lowering average vehicle wait times. 	
	 With full service facilities distributed throughout much of the system, except the Northeast service area, this alternative minimizes traffic-related impacts of customer trips throughout much of the region. 	
	 If hours are reduced at some stations to a standard, the availability of some solid waste services to some residents and businesses could be altered. If station hours are expanded to a standard, residents and businesses would retain the option to use the transfer stations at their preferred times. 	
	 Recycling services are expected to be generally improved over the existing condition under all alternatives. 	
	Significant Unavoidable Adverse Impacts	
	 No significant unavoidable impacts would result from implementation of the level- of-service improvements detailed in the Plan. 	

Alternative 3	Impacts and Mitigation Measures
Improve service levels with facility-specific standards	 Restricting self-haul and commercial traffic to different transfer stations could lead to some increase in average vehicle travel distance, and that increase could result in higher overall emissions levels under Alternative 3 compared to Alternative 1 or 2.
	 Improved service levels under Alternative 3 could lead to lower emissions of greenhouse gases compared to Alternative 1 if improved service levels lead to lower average vehicle waiting times at transfer stations.
	 An increase in service levels likely would result in reduction in fuel use due to reduction in the average vehicle travel distance and time per unit volume or weight of material handled systemwide. However, if self-haul and commercial vehicles are restricted to some stations, this could lead to an overall increase in travel distances and times and a consequent comparative increase in fuel use.
	 Improvements in service levels under Alternatives 3 could marginally improve noise levels in the vicinity of transfer stations by lowering average vehicle wait times.
	 With full service facilities distributed throughout much of the system, except the Northeast service area, this alternative minimizes traffic-related impacts of customer trips throughout much of the region.
	 Recycling services are expected to be generally improved over the existing condition under all alternatives. The addition of mandatory self-haul recycling at some transfer stations may cause the time on site to marginally increase for customers with targeted materials, with a corresponding marginal effect on station queuing. Because the stations potentially affected by the service level change have ample space on site for queuing, it is unlikely that off-site traffic would be affected.
	 If hours are reduced at some stations, the availability of some solid waste services to some residents and businesses could be altered. If station hours are expanded, residents and businesses would retain the option to use the transfer stations at preferred times.
	Significant Unavoidable Adverse Impacts
	 No significant unavoidable impacts would result from implementation of the level- of-service improvements detailed in the Plan.
Facility Improvements	
Alternative 1 (No Action)	Impacts and Mitigation Measures
Maintain, improve, and develop transfer and processing system as currently planned, including closure of Algona and Renton Transfer Stations when replacement capacity is available, keep Houghton "as-is" indefinitely, and development of new South	 The lack of increase in the transfer station capacity in the Northeast area under Alternative 1 could increase congestion and waiting times at Houghton, Factoria, Shoreline, and Renton stations, thereby increasing vehicle emissions at those locations and contributing to an incremental decline in air quality. Short-term impacts on water and aquatic habitats could occur during construction of improved and new transfer stations (all Alternatives), including potential for erosion and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fish species listed under the Endangered Species Act. Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas.



County Recycling and Transfer Station	 Alternative 1 could result in the reduction of traffic on roads in the vicinity of transfer stations that might be closed (i.e., Renton); Traffic on the roads leading to the Algona Transfer Station would continue after development of the South County Recycling and Transfer Station. Continuing to allow self-haulers and commercial haulers to use the existing Houghton Transfer Station "as-is" indefinitely would extend existing transportation impacts into the future, along with the growth in traffic anticipated from projected increases in disposal and recycling tonnage. Transportation impacts during construction of a new South County Recycling and Transfer Station would include minor impacts from temporary, localized increases in traffic volumes, temporary lane closures, and roadway wear and tear from heavy construction trucks and construction equipment. Impacts from operation include increase the overall efficiency and cost-effectiveness of providing solid waste transfer services would cause an increase in cost to ratepayers for receiving increased services. Significant Unavoidable Adverse Impacts
Alternative 2	I here could be longer waiting lines and offsite queues at some transfer stations. Impacts and Mitigation Measures
Alternative 2 Maintain and improve existing transfer and processing system with or without closure of older transfer stations, with demand management but with no development of new capacity	 Impacts and Mitigation Measures Increasing the efficiency of the overall county transfer and processing system likely would lead to lower fuel use and resulting greenhouse gas emissions systemwide compared to Alternative 1. Short-term impacts on water and aquatic habitats could occur during construction of improved and new transfer stations (all Alternatives), including potential for erosion and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fish species listed under the Endangered Species Act. Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas. Construction of improved transfer stations could result in loss of vegetation and wildlife habitat in disturbed areas. Only common and urban species are known to be present at the transfer stations. Landscaping could incorporate vegetation of value to native wildlife. Areas temporarily disturbed by construction could be revegetated with native plants of value to wildlife. Establishing temporary debris storage sites (Alternatives 2, 3, and 4) could affect human health locally by concentrating large amounts of material, some of which could be hazardous to human health. These impacts can be mitigated through the siting process, and by implementing standard mitigation measures. Transportation impacts during construction of a new South County Recycling and Transfer Station would be similar to those described for Alternative 1 in the vicinity of existing facilities, but would nor provide a significant overall reduction in the number of customers. The programs aimed at reducing self-haul traffic would

 Alternative 3 Maintain and improve existing transfer and processing system with or without closure of older transfer stations, and develop new capacity Increasing the efficiency of the overall county transfer and processing system with or substantial earth impacts. Mitigation on up to 20 acres. Site work could result in substantial earth impacts. Mitigation for impacts includes selecting sites away from geologically critical areas, using appropriate geotechnical engineering an implementing Best Management Practices during construction. Construction of a new Northeast Recycling and Transfer Station would increase the potential for temporary fugitive dust impacts during construction. Mitigation measures include regularly sweeping or watering roads, covering or hydroseeding exposed soils, applying soil stabilizers to exposed soil, and minimizing the area of soil disturbance. The new emissions resulting from construction and operation of a new Northeast Recycling and Transfer Station would probably be about 2,000 metric tons of carbon dioxide equivalent per year over a 50-year lifespan of the facility. This is slightly less than 0.01 percent of the current total greenhouse gas emissions in King County (Stockholm Environment Institute 2012). 		 Other transportation impacts from Alternative 2 would be experienced primarily at the Factoria and Shoreline transfer stations, and, to a lesser degree, the Bow Lake Transfer Station. Impacts would consist of a general increase in vehicle miles traveled, minor increases in overall station traffic during both average weekdays and weekend days, but with increased commercial traffic offset by some decreases in self-haul traffic, as compared to Alternative 1. Capital costs to increase the overall efficiency and cost-effectiveness of providing solid waste transfer services would cause an increase in cost to ratepayers for receiving increased services. Significant Unavoidable Adverse Impacts With implementation of mitigation measures, significant unavoidable adverse
 Maintain and improve existing transfer and processing system with or without closure of older transfer stations, and develop new capacity Increasing the efficiency of the overall county transfer and processing system with or without closure of older transfer stations, and develop new capacity Construction of a new Northeast Recycling and Transfer Station would involve site disturbance and excavation on up to 20 acres. Site work could result in substantial earth impacts. Mitigation for impacts includes selecting sites away from geologically critical areas, using appropriate geotechnical engineering an implementing Best Management Practices during construction. Construction of a new Northeast Recycling and Transfer Station would increas the potential for temporary fugitive dust impacts during construction. Mitigation measures include regularly sweeping or watering roads, covering or hydroseeding exposed soils, applying soil stabilizers to exposed soil, and minimizing the area of soil disturbance. The new emissions resulting from construction and operation of a new Northear Recycling and Transfer Station would probably be about 2,000 metric tons of carbon dioxide equivalent per year over a 50-year lifespan of the facility. This is slightly less than 0.01 percent of the current total greenhouse gas emissions in King County (Stockholm Environment Institute 2012). 	Alternative 3	Impacts and Mitigation Measures
 origination and new transfer stations (all Alternatives), including potential for erosion and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fis species listed under the Endangered Species Act. Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas. Construction of improved and new transfer stations would result in loss of vegetation and wildlife habitat in disturbed areas. Only common and urban species are known to be present at the transfer stations. Landscaping could incorporate vegetation of value to native wildlife. Any wetland impacts would be mitigated as required by U.S. Army Corps of Engineers and local permits. Area temporarily disturbed by construction could be revegetated with native plants or value to wildlife. The proposed improvements and facilities would be construct and operated in a manner that does not harm fish species listed under the 	Alternative 3 Maintain and improve existing transfer and processing system with or without closure of older transfer stations, and develop new capacity	 Impacts and Mitigation Measures Increasing the efficiency of the overall county transfer and processing system likely would lead to lower fuel use and resulting greenhouse gas emissions greenhouse gas emissions systemwide compared to Alternative 1. Construction of a new Northeast Recycling and Transfer Station would involve site disturbance and excavation on up to 20 acres. Site work could result in substantial earth impacts. Mitigation for impacts includes selecting sites away from geologically critical areas, using appropriate geotechnical engineering and implementing Best Management Practices during construction. Construction of a new Northeast Recycling and Transfer Station would increase the potential for temporary fugitive dust impacts during construction. Mitigation measures include regularly sweeping or watering roads, covering or hydroseeding exposed soils, applying soil stabilizers to exposed soil, and minimizing the area of soil disturbance. The new emissions resulting from construction and operation of a new Northeast Recycling and Transfer Station would probably be about 2,000 metric tons of carbon dioxide equivalent per year over a 50-year lifespan of the facility. This is slightly less than 0.01 percent of the current total greenhouse gas emissions in King County (Stockholm Environment Institute 2012). Short-term impacts on water and aquatic habitats could occur during construction of improved and new transfer stations would result in loss of vegetation and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fish species listed under the Endangered Species Act. Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas. Construction of improved and new transfer stations. Landscaping co



	 Construction and operation of a new Northeast Recycling and Transfer Station would increase noise levels in the immediate vicinity of the station and also increase noise on surrounding roads as a result of self-haul and commercial traffic. Mitigation measures, including the siting process, can typically reduce noise impacts below the level of significance, however detailed noise analysis during future project-specific design would be necessary to determine specific impacts and necessary mitigation measures. Establishing temporary debris storage sites (Alternatives 2, 3, and 4) could affect human health locally by concentrating large amounts of material, some of which could be hazardous to human health. These impacts can be mitigated through the siting process, and by implementing standard mitigation measures. Construction of improved and new transfer stations could affect adjacent land uses through minor, localized increases in noise, dust, odors, traffic and emissions
	 Transportation impacts during construction of a new South County Recycling and Transfer Station, and the option to construct the new Northeast Recycling and Transfer Station, would be as described for Alternative 1. The site selection process and mitigation measures developed by the county for the selection of sites for the new transfer stations are expected to minimize significant transportation impacts related to the proposed transfer stations.
	• Capital costs to increase the overall efficiency and cost-effectiveness of providing solid waste transfer services, and the option to construct a new Northeast Recycling and Transfer Station, would be greater than Alternatives 1 and 2 and the options that do not construct a new Northeast station, but would still be a relatively small increase in cost to ratepayers for receiving increased services.
	Significant Unavoidable Adverse Impacts
	With implementation of mitigation measures, significant unavoidable adverse impacts are unlikely to occur.
Alternative 4	Impacts and Mitigation Measures
Create resource recovery centers at existing and new recycling and transfer	 Increasing the efficiency of the overall county transfer and processing system likely would lead to lower fuel use and resulting greenhouse gas emissions greenhouse gas emissions systemwide compared to Alternative 1.
stations	 Enhancing resource recovery at transfer stations is likely to lead to lower greenhouse gas emissions systemwide compared to Alternatives 2 and 3
	 Construction of new AD or AMR facilities could involve site disturbance and excavation at new or existing sites. Site work could result in substantial earth impacts. Mitigation for impacts would be the same as for Alternative 3.
	 Construction of new composting, AD, and AMR facilities would increase the potential for temporary fugitive dust impacts during construction. Mitigation for impacts would be the same as for Alternative 3.
	 If composting, AD, or AMR facilities are developed at transfer stations, cumulative travel distance and times for materials hauling would likely be reduced compared to Alternative 1 with a corresponding incremental decrease in vehicle emissions and air quality impacts.
	• Existing and new public or private composting facilities, in King County or elsewhere, could generate odor impacts. Despite the implementation of available mitigation measures, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where

substantive SEPA authority and permitting conditions can require reasonable mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities.
mitigated by confining the recovery and related handling/storage activities within an enclosed structure.
• Short-term impacts on water and aquatic habitats could occur during construction of improved and new transfer stations (all Alternatives), including potential for erosion and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fish species listed under the Endangered Species Act. Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas.
• Composting, AD and AMR facilities could require additional land clearing and could temporarily affect water quality during construction, and could require additional impervious surface area. Erosion and sedimentation potential and stormwater impacts could be mitigated by best management practices and stormwater treatment, as stated above. Similar impacts would occur for new private regional composting facilities developed in King County or elsewhere.
• Construction of improved and new transfer stations would result in loss of vegetation and wildlife habitat in disturbed areas. Only common and urban species are known to be present at the transfer stations. Landscaping and areas temporarily disturbed by construction could be incorporated with native plants of value to wildlife.
• Construction of improved and new transfer stations and AD and AMR facilities could result in loss of vegetation and wildlife habitat in disturbed areas. Only common and urban species are known to be present at the transfer stations. Landscaping could incorporate vegetation of value to native wildlife. Any wetland impacts would be mitigated as required by U.S. Army Corps of Engineers and local permits. Areas temporarily disturbed by construction could be revegetated with native plants of value to wildlife. The proposed improvements and facilities would be constructed and operated in a manner that does not harm fish species listed under the Endangered Species Act or their habitat.
• Establishing temporary debris storage sites (Alternatives 2, 3, and 4) could affect human health locally by concentrating large amounts of material, some of which could be hazardous to human health. These impacts can be mitigated through the siting process, and by implementing standard mitigation measures.
 Construction of improved and new transfer stations could affect adjacent land uses through minor, localized increases in noise, dust, odors, traffic and emissions.
• Construction of new facilities could result in the disturbance of cultural resources. Mitigation measures would be implemented during site selection.
 Construction of new facilities could result in visual and light and glare impacts. Measures would be taken to reduce or avoid visual impacts.
• Composting, AD, and AMR technologies constructed or installed at existing and new transfer facilities would create temporary increases in traffic during construction along with potential road closures.

 With a focus on source-separated organics (yard and food waste), total transfer trailer trips would increase, with some increased impact on roads in the vicinity of the stations.
 Adding AD and AMR technologies to the waste processing system would have a higher cost than Alternatives 2 and 3, with a potential for corresponding impacts on rates.
Significant Unavoidable Adverse Impacts
 With implementation of mitigation measures, significant unavoidable adverse impacts are unlikely to occur.

Table S-3. Summary of	of Alternatives, Impacts, Mitigation Measures, and Significant Unavoidable Adverse Impacts
Landfill Management and Solid Waste Disposal (Section 5 of EIS, Chapter 6 of Plan)	
Landfill Management and Soli	d Waste Disposal
Alternative	Impacts, Mitigation Measures, and Significant Unavoidable Adverse Impacts
Alternative 1 (No Action)	Impacts and Mitigation Measures
Complete Cedar Hills Regional Landfill as currently permitted, then export to an out-of-county landfill	 Because of increased travel distances and times, waste export could result in greater cumulative vehicle emissions and potentially greater long-term air quality impacts than the other alternatives that postpone or avoid waste export. Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas. Continued conversion of landfill gas to natural gas that would subsequently be used for heating or other energy uses could reduce greenhouse gas emissions by offsetting the potential use of other types of fuel. While exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, waste export may add to overall capacity constraints that increase the need for capacity enhancements in the relevant rail corridors. This change would occur in about 2028 under this alternative. Disposal of King County's waste at an out-of-county facility would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill. Significant Unavoidable Adverse Impacts Whenever King County implements waste export, some increase, potentially
Altornativo 2	substantial with full export, in fuel use is likely unavoidable.
Further develop Cedar Hills Regional Landfill for landfilling, then export to an out-of-county landfill	 Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas. Continued conversion of landfill gas to natural gas that would subsequently be used for heating or other energy uses could reduce greenhouse gas emissions by offsetting the potential use of other types of fuel. All Alternatives may add property to the landfill buffer, converting some rural residential land to landfill buffer use, and potentially resulting in displacement of residents. Buffer expansion would likely occur in the east or northeast part of the landfill. Maximizing the disposal capacity of Cedar Hills Regional Landfill under Alternative 2 (or as ontions under Alternatives 3 and 4) would after the visual character of the



	 site and the surrounding area by increasing the elevation and mass of the landfill. However, any visual impacts would be considered a less than significant impact due to the relatively minor decrease in the available viewshed and because surrounding landscape will retain its integrity because the open sky, topography, and existing patterns of land use will remain dominant. Maximizing the disposal capacity of the landfill could result in the potential for moderate noise impacts during operation. Noise attenuation measures would be required to reduce noise levels to within allowable limits. Buffer expansion may also mitigate for noise. While exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, waste export may add to overall capacity constraints that increase the need for capacity enhancements in the relevant rail corridors. This change would occur in about 2040 under this alternative.
	 Decause Alternative 2 maximizes the disposal capacity of Cedar This Regional Landfill for approximately 12 years longer than Alternative 1, traffic impacts associated with operation and construction would continue to affect the primary haul routes to and from the landfill for a longer period than Alternative 1.
	 Disposal of King County's waste at an out-of-county facility would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill.
	 Because disposal at Cedar Hills Regional Landfill is the lowest cost disposal option for ratepayers, maximizing the disposal capacity of the landfill would keep rates lower for a longer period by delaying the implementation of waste export.
	Significant Unavoidable Adverse Impacts
	 Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable.
Alternative 3	Impacts and Mitigation Measures
Implement waste-to-energy at Cedar Hills Regional Landfill or another location in King County, with residual municipal solid waste and residual ash sent	 Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas. New centralized disposal-related facilities (for example, a waste-to-energy, AD, or AMR facility) constructed at a previously undeveloped site could involve
to Cedar Hills Regional Landfill or exported to an out-of-county landfill	substantial soil disturbance and excavation, resulting in substantial earth impacts. If available mitigation is implemented, however, significant earth impacts are unlikely to occur. Locating new facilities at Cedar Hills Regional Landfill could minimize earth impacts because the landfill site is already developed and has an existing stormwater system.
	• Waste-to-energy processes can emit a variety of air pollutants including particulates, metals, acidic gases, carbon monoxide, nitrous oxides, and organic compounds. The facility would be classified as a major source under WAC 173-401, and would be required to obtain and maintain an air operating permit from the Puget Sound Clean Air Agency. The permit would contain requirements related to maximum allowable emissions as well as monitoring, recordkeeping, and reporting. Facilities are required to employ best practices and best available control technologies to maximize the efficiency of combustion and to limit air emissions.

 Potential impacts of a waste-to-energy facility on groundwater quantity could be mitigated by limiting the amount of groundwater withdrawal, or using a surface water source if one is available.
 Any water discharged to surface water from a waste-to-energy facility may require pretreatment or treatment to meet requirements for a permitted discharge under a state waste discharge permit (WAC 173-434).
 Development of a waste-to-energy facility at a previously undeveloped site could involve vegetation disturbance. Impacts on wildlife, if any, could be mitigated through phased revegetation of the site with species of value to native wildlife; developing a wildlife management plan; or purchasing land for wildlife habitat protection.
 Generation of energy from a waste-to-energy facility could offset energy production from other sources. If those other energy sources are non-renewable natural resources, such as petroleum or coal, there could be a beneficial effect on natural resources. If the energy generated from waste-to-energy or resource recovery offset the need locally for hydropower electricity, the additional available hydropower electricity could be sold to the western U.S. power grid and could offset the use of greenhouse-gas-generating fuels outside of the region.
 All Alternatives may add property to the landfill buffer, converting some rural residential land to landfill buffer use, and potentially resulting in displacement of residents. Buffer expansion would likely occur in the east or northeast part of the landfill.
 Maximizing the disposal capacity of the landfill could result in the potential for moderate noise impacts during operation. Noise attenuation measures would be required to reduce noise levels to within allowable limits. Buffer expansion may also mitigate for noise.
 A new waste-to-energy facility could have potential noise impacts. Measures would be implemented during site selection, facility design, facility construction and operation to limit noise impacts below the level of significance.
 Because of the presence of potentially toxic constituents in ash from a waste-to- energy facility, state law requires that the ash be carefully collected and managed.
• Waste-to-energy facilities can emit a variety of toxic air pollutants (TAPs). WAC 173-460 addresses the control of TAPs. For each TAP, this regulation defines an acceptable source impact level, provided as a concentration, and also defines a small quantity emission rate and a <i>de minimis</i> emission value, both provided as an emission rate. WAC 173-60 requires review and approval of a notice of construction by the Department of Ecology for a new or modified toxic air pollutant source. With implementation of regulatory requirements significant human health impacts are unlikely to occur from operation of a waste-to-energy facility.
 Construction of a waste-to-energy facility at Cedar Hills Regional Landfill or at an alternative site would require modification of the special use permit or a new special use permit and SEPA compliance. A review of compatibility with land use designations would be conducted, and may result in the need for an amendment to allow construction.
 Construction of new facilities could result in the disturbance of cultural resources. To minimize the potential for this impact detailed cultural resources assessment and development of mitigation measures would be conducted during site screening and final selection.
 A waste-to-energy facility could have visual impacts. Visual impacts would be minimized by prioritizing sites that have limited numbers of visually sensitive land



	 uses, allowing for adequate visual buffering, and careful design of structure characteristics. While exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, waste export may add to overall capacity constraints that increase the need for capacity enhancements in the relevant rail corridors. Disposal of King County's waste at an out-of-county facility would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill. Potential transportation impacts associated with the construction of an appropriately-sized waste-to-energy facility would occur over a roughly 30- to 36-month period. The site selection process and/or mitigation measures developed by the county for the new facility, should be able to minimize significant transportation impacts. Because disposal at Cedar Hills Regional Landfill is the lowest cost disposal option for ratepayers, maximizing the disposal capacity of the landfill would keep rates lower for a longer period by delaying the implementation of waste export.
	 Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable. With implementation of mitigation measures described above, the visual impacts of new facilities can be limited, although surrounding communities may nonetheless perceive that visual impacts are significant.
Alternative 4	Impacts and Mitigation Measures
Implement emerging recovery technologies for mixed municipal solid waste (Anaerobic Digestion [AD] and Advanced Material Recovery [AMR]) with increased private sector role and location, with residual municipal solid waste sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill	 Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas. New centralized disposal-related facilities (for example, a waste-to-energy, AD, or AMR facility) constructed at a previously undeveloped site could involve substantial soil disturbance and excavation, resulting in substantial earth impacts. If available mitigation is implemented, however, significant earth impacts are unlikely to occur. AD facilities have the potential to generate air quality and odor impacts during the AD process. Measures are available to adequately mitigate air quality and odor impacts; therefore, this potential is limited for new public or private facilities where substantive SEPA authority and permitting conditions can require reasonable mitigation. The potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure. Development of AD or AMR facilities could result in contamination of water resources from discharge of wastewater or stormwater. Site selection criteria would take into consideration the presence of surface water and wetlands. Stormwater and wastewater would be detained and treated to meet state and King County z016; WAC 173-201A).

•	Development of AD or AMR facilities at a previously undeveloped site could involve vegetation disturbance. Impacts on wildlife, if any, could be mitigated through phased revegetation of the site with species of value to native wildlife; developing a wildlife management plan; or purchasing land for wildlife habitat protection.
•	Generation of energy from an AD facility could offset energy production from other sources. If those other energy sources are non-renewable natural resources, such as petroleum or coal, there could be a beneficial effect on natural resources. If the energy generated from waste-to-energy or resource recovery offset the need locally for hydropower electricity, the additional available hydropower electricity could be sold to the western U.S. power grid and could offset the use of greenhouse-gas-generating fuels outside of the region.
•	A new AD or AMR facility could have potential noise impacts. Measures would be implemented during site selection, facility design, facility construction and operation to limit noise impacts below the level of significance.
•	Construction of an AD or AMR facility would require compatibility with land use designations, and may result in the need for an amendment to allow construction.
•	All Alternatives may add property to the landfill buffer, converting some rural residential land to landfill buffer use, and potentially resulting in displacement of residents. Buffer expansion would likely occur in the east or northeast part of the landfill.
•	Extending the life of the landfill could result in the potential for moderate noise impacts during operation. Noise attenuation measures would be required to reduce noise levels to within allowable limits. Buffer expansion may also mitigate for noise.
•	Construction of new facilities could result in the disturbance of cultural resources. To minimize the potential for this impact detailed cultural resources assessment and development of mitigation measures would be conducted during site screening and final selection.
•	AD and AMR facilities could have visual impacts. Visual impacts would be minimized by prioritizing sites that have limited numbers of visually sensitive land uses, allowing for adequate visual buffering, and careful design of structure characteristics.
•	Exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, because of the reduced waste tonnage to be exported after implementation of AD and/or AMR under this Alternative. Depending on overall waste volumes exported, overall capacity constraints may increase the need for capacity increases in the relevant rail corridors.
•	Disposal of King County's waste at an out-of-county facility would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill.
•	Potential transportation impacts associated with the construction of an AD or AMR facility would occur over a roughly 30- to 36-month period. The site selection process and/or mitigation measures developed by the county for the new facility, should be able to minimize significant transportation impacts.
•	Because disposal at Cedar Hills Regional Landfill is the lowest cost disposal option for ratepayers, maximizing the disposal capacity of the landfill would keep rates lower for a longer period by delaying the implementation of waste export.



	Significant Unavoidable Adverse Impacts
	 Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable. With implementation of mitigation measures described above, the visual impacts of new facilities can be limited, although surrounding communities may nonetheless perceive that visual impacts are significant.
Alternative 5	Impacts and Mitigation Measures
Alternative 5 Implement emerging recovery technologies for mixed municipal solid waste (Anaerobic Digestion [AD] and Advanced Material Recovery [AMR]) at the Cedar Hills Regional Landfill, with residual municipal solid waste sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill	 Impacts and Mitigation Measures Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas. New centralized disposal-related facilities (for example, a waste-to-energy, AD, or AMR facility) constructed at Cedar Hills Regional Landfill could involve substantial soil disturbance and excavation. However, significant earth impacts are unlikely to occur because the landfill site is already developed and has an existing stormwater system. AD facilities have the potential to generate air quality and odor impacts during the AD process. Measures are available to adequately mitigate air quality and odor impacts: therefore, this potential is limited for new public or private facilities where substantive SEPA authority and permitting conditions can require reasonable mitigation. The limited potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure. Development of AD or AMR facilities could result in contamination of water resources from discharge of wastewater or stormwater. However, significant water resources impacts are unlikely to occur because the landfill site is already developed and has an existing stormwater system. Stormwater and wastewater would be detained and treated to meet state and King County requirements (King County 2016; WAC 173-201A). Generation of energy from a waste-to-energy facility could offset energy production from other sources. If these other energy sources are non-renewable natural resources. If the energy generated from waste-to-energy or resource recovery offset the need locally for hyd
	 Extending the life of the landfill could result in the potential for moderate noise impacts during operation. Noise attenuation measures would be required to reduce noise levels to within allowable limits. Buffer expansion may also mitigate for noise.

 AD and AMR facilities could have visual impacts. Visual impacts would be minimized by allowing for adequate visual buffering, and careful design of structure characteristics. While exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, waste export may add to overall capacity constraints that increase the need for capacity enhancements in the relevant rail corridors.
• Disposal of King County's waste at an out -of-county facility would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill.
 Potential transportation impacts associated with the construction of an AD or AMR facility would occur over a roughly 30- to 36-month period, and these impacts would occur on the roadways surrounding the Cedar Hills Regional Landfill. Mitigation measures developed by the county for the new facility, including the timing and frequency of construction traffic, should be able to minimize significant transportation impacts.
 Because disposal at Cedar Hills Regional Landfill is the lowest cost disposal option for the county, maximizing the disposal capacity of the landfill would keep rates lower for a longer period by delaying the implementation of waste export.
Significant Unavoidable Adverse Impacts
 Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable.
 With implementation of mitigation measures described above, the visual impacts of new facilities can be limited, although surrounding communities may nonetheless perceive that visual impacts are significant.

2.0 INTRODUCTION

2.1 Objectives of the Proposal

The King County Department of Natural Resources, Solid Waste Division, proposes adoption of the 2019 Comprehensive Solid Waste Management Plan (Plan). The overall purpose of the Plan is to develop **strategies for managing King County's solid** waste over the next 6 years, with consideration of the next 20 years. Specific objectives of the Plan are:

- To respond to recent policy directives of the King County Council relevant to solid waste management.
- To meet customer service needs while being cost efficient with resources.
- To maximize cost-effective waste prevention, waste reduction, and recycling, while maintaining adequate transfer and disposal capabilities for non-recycled waste.
- To design, operate, and maintain the solid waste system in a manner that protects the environment and conserves energy and natural resources.
- To comply with federal, state, and local regulations governing solid waste management.
- To respond to issues raised by the public, partner cities, unincorporated area councils, the Solid Waste Advisory Committee, the Metropolitan Solid Waste Management Advisory Committee, and the solid waste industry as part of the public involvement process for the Plan.

The need for the Plan is to comply with Washington State requirements for comprehensive solid waste planning under RCW 70.95 and its implementing regulations in Washington Administrative Code (WAC) 173-304 and WAC 173-351. WAC 173-304-011(2) states, **in part: "The overall purpose of local** comprehensive solid waste planning is to determine the nature and extent of the various solid waste categories and to establish management concepts for their handling, utilization, and disposal consistent with the priorities established in Revised Code of Washington (RCW) 70.95.010 for waste reduction, waste recycling, energy recovery and incineration, and landfill. Each local plan shall be prepared in accordance **with RCW 70.95.080, 70.95.090, 70.95.100, and 70.95.110."**

Under RCW 70.95.080, cities may choose to either prepare their own plans, or participate in the development of a single plan that covers the incorporated and unincorporated areas of the county. Within King County, 37 cities (all cities in the county except Seattle and Milton) have chosen to participate in the development of a single plan, and have signed Interlocal Agreements (ILAs) with King County that establish King County as the solid waste planning authority. The original ILAs were 40-year agreements that run through 2028. By the end of 2018, all of the ILAs are expected to be extended through 2040.

WAC 197-11-400(1) states that the purpose of an environmental impact statement (EIS) is to "ensure that SEPA's (State Environmental Policy Act) policies are an integral part of the ongoing programs and actions of state and local government." Because the subject of this EIS is a proposed non-project plan, as

King County

mandated by WAC 197-11-442(2) the level of detail of the analyses is consistent with the broad programmatic issues to be resolved. This EIS identifies potential significant impacts; describes mitigation measures that can be used (and in many cases, are currently used) to avoid such impacts or reduce them below significant levels; and, where possible, draws conclusions about whether there may be any significant unavoidable adverse impacts (that is, significant impacts that cannot or will not be mitigated). Beneficial impacts are also discussed where relevant to the choice among alternatives.

Based on the analyses in the EIS, as well as other relevant information and analyses in the Plan itself, King County and participating cities will select the facilities, programs, and services to be included in the regional solid waste management system over the next 6 to 20 years. As actions are proposed to implement the Plan, this EIS will be used to the maximum extent possible to satisfy SEPA review requirements. However, it is expected that additional environmental review will be needed for project actions, particularly those involving major capital improvements.

2.2 Background

RCW 70.95 and King County Code Title 10 require that King County prepare, and periodically review and update, a comprehensive solid waste management plan. King County last updated and adopted its solid waste management plan in 2001. In 2005, the Solid Waste Division, in collaboration with the cities, began preparation of the 2006 Solid Waste Transfer and Waste Management Plan (Transfer Plan), as well as **preparation of a SEPA EIS that supplemented the 2001 Plan's EIS**. The King County Council adopted the Transfer Plan in 2007. The 2001 Plan was reviewed and updated in 2011, along with a SEPA Determination of Non-Significance (DNS), and again in 2013. However, those reviews were not formally adopted by the King County Council or by partner cities.

The 2001 Plan covers the entire county, except for Seattle and Milton (Seattle develops its own plan, and Milton is part of the Pierce County system). The Plan covers the 37 cities that have signed ILAs with King County, including Bothell, approximately half of which is in Snohomish County. King County and the cities work cooperatively to implement the 2001 Plan. Since 2001, the King County Council has considered major policy decisions affecting solid waste management, while significant changes have occurred in the solid waste industry. The factors listed below led to the need for the proposed Plan to incorporate a number of changes and have influenced the range of alternatives analyzed in the Plan:

- A reevaluation of the 2006 Transfer Plan, which may mean changes to the transfer system that were not discussed in the 2001 Plan or the 2011 and 2013 reviews of that plan
- Recommendations from the Solid Waste **Division's** Sustainable Solid Waste Management Plan (http://your.kingcounty.gov/solidwaste/about/Planning/documents/Sustainable-Solid-Waste-Management-Study-Final-July-2014.pdf) to study options for resource recovery and changes to how the solid waste rate is structured



- Possible policy changes such as instituting mandatory recycling requirements throughout the county, a new 70 percent recycling goal, and new construction and demolition debris recycling and disposal policies
- Consideration of anaerobic digestion (AD), advanced materials recovery (AMR), and other technologies as possible transfer/processing options
- Extending the life of Cedar Hills Regional Landfill by optimizing development of the site for landfilling
- Consideration of waste-to-energy and other alternative conversion technologies as long-term disposal options, in addition to waste export.

Recent changes in the solid waste industry and elsewhere also influenced the range of alternatives evaluated in the Plan. In the last several years, commingled recycling collection has become almost universal and the overall process has become more convenient and efficient. But challenges remain to improve the quality of collected recyclables to ensure markets stay viable. Climate change is changing the long-term trends in average weather patterns, including the frequency, duration, and intensity of wind and snow storms, cold weather and heat waves, drought, and flooding. Consideration of how Solid Waste Division activities and operations might affect reductions in greenhouse gas emissions will be increasingly important as the Solid Waste Division seeks to improve its long-term, positive effects on the environment. Population growth in each transfer station Service Area is expected to grow at a steady one percent per year, with about 24 percent of that growth focused in the Northeast Service Area – the most of any Service Area in the County.

2.3 Public Involvement and Scoping

The Solid Waste Division conducted extensive public outreach to solicit input on solid waste management strategies from cities, businesses, and others affected by the solid waste system. Since Plan update efforts began in 2009, the Solid Waste Division has discussed Plan approaches with the cities that are partners with King County in solid waste management planning. Solid waste coordinators, public works and utility managers, and elected officials of the cities have all participated in discussions with Solid Waste Division staff about appropriate roles and responsibilities in the regional solid waste system, and the facilities, services, and programs they believe should be provided over the next 20 years.

The Solid Waste Division has also met with commercial haulers, the Solid Waste Advisory Committee (SWAC), the Metropolitan Solid Waste Management Advisory Committee (MSWMAC), and others in 2016 and 2017. The Plan update was the sole focus of the MSWMAC and SWAC meetings in 2017 – a total of 22 advisory committee meetings.

The official EIS scoping period began with issuance of the determination of significance and scoping notice on June 26, 2017, and ended on July 17, 2017. The scoping process further allowed the public and regulatory agencies to comment on the proposed alternatives, the issues of environmental concern, and

🕻 King County

how the EIS should address those issues. During the 21-day scoping period, the Solid Waste Division received a total of 16 letters, website comments, and emails.

The Draft EIS was issued on January 8, 2018, which began a 60-day comment period. Agencies, affected tribes, and the public were invited to comment on the contents of the Draft EIS, including comments on alternatives, mitigation measures, probable significant adverse impacts, and required permits or other approvals. The Solid Waste Division received five comment letters on the Draft EIS. Comments and responses are included in the Responsiveness Summary - Attachment B to this Final EIS.

2.4 Benefits and Disadvantages of Reserving Implementation

The State Environmental Policy Act (SEPA) Rules require that an EIS evaluate the benefits and disadvantages of reserving for some future time implementation of the proposal, as compared with possible approval at this time. Particular attention is to be given to the potential for foreclosing future options by implementing the proposal (WAC 197 -11-440).

The only apparent benefit of delaying adoption and implementation of the Comprehensive Solid Waste Management Plan is that it would delay short-term construction impacts and operation impacts associated with improved or new facilities. Disadvantages associated with a substantial delay in implementation include:

- Opportunities to increase the diversion of material from the waste stream by improving existing waste prevention, waste reduction, recycling, and composting programs would be delayed.
- Service levels at SWD transfer stations could decline as population and employment in the area grows, particularly for the Northeast service area.
- There would be less time to prepare for the landfill management and disposal options to be selected by the King County Council, which could increase costs and potentially foreclose options due to insufficient time for implementation.

Other disadvantages of delaying implementation are discussed in each Section as adverse impacts of the no-action alternative for each component of the solid waste system.

2.5 Organization of this EIS

The remainder of the text of this EIS is divided into three sections, corresponding to different components of the regional solid waste system and different chapters of the Plan:

- Section 3. Sustainable Materials Management (Chapter 4 of Plan)
- Section 4. Solid Waste Transfer and Processing System (Chapter 5 of Plan)
- Section 5. Landfill Management and Solid Waste Disposal (Chapter 6 of Plan)

Each section of this EIS begins with a brief introductory description of the key issues associated with that component of the solid waste system, based on information in the Plan. The introduction is followed by a



description of alternatives that were developed to address the key issues, and an analysis of the environmental impacts of alternatives. The analysis of impacts within each section is organized by SEPA element of the environment: Earth; Air (including Odor, Climate); Water; Plants and Animals; Energy and Natural Resources; Environmental Health (including Noise); Land and Shoreline Use (including Aesthetics, Light and Glare, and Historic and Cultural Preservation); Transportation; and Public Services and Utilities. The analyses under Environmental Health focus on human health, and the analyses under Public Services and Utilities focus on the King County solid waste system.

For each component of the solid waste system, this EIS evaluates alternatives that could meet some or all of the objectives defined under Section 2.1, Objectives of the Proposal. The description of alternatives in this EIS, and the analysis of their effect on the solid waste system, generally correspond to the Plan recommendations. In some cases, alternatives consist of possible "scenarios." In addition, a no-action alternative is considered for each system component. A true "no-action" alternative is not a feasible option for the revised plan as a whole. Washington law requires King County to manage its solid waste, and certain actions must be taken during the planning period to fulfill that responsibility. Therefore, the no-action alternative described for each solid waste system component involves generally maintaining King County's existing facilities, services, and programs, recognizing that actions will be necessary in some cases.

A detailed comparison of the impacts of alternatives was developed for this EIS. Because of the importance of this comparison, it is included in its entirety in Section 1.2. To reduce volume, the comparison is not repeated here.

Throughout this EIS, parenthetical references are made to information sources listed in Section 6 of this EIS. If a parenthetical reference is included within a sentence, it refers to that sentence alone. If located at the end of a paragraph outside the last sentence, the reference applies to the entire paragraph.

3.0 SUSTAINABLE MATERIALS MANAGEMENT

3.1 Description of Alternatives

Alternative 1: No Action (maintain existing programs at current levels)

Under Alternative 1, existing waste reduction and recycling programs, and collection services would continue as recommended in the 2001 Plan without substantial changes. Generally, existing collection, waste reduction, recycling, and market development policies would not change. This alternative would rely on the existing combination of waste reduction and recycling programs, education and promotion, incentives, mandates, enforcement, and partnerships that have been established by King County and partner cities with which the county has ILAs. Existing programs would be adjusted to focus on the materials and practices that are most likely to result in increased diversion of materials from landfill disposal. Collection services would continue to focus on the number and type of materials currently processed for reuse, recycling, and composting. Construction and demolition debris, as required by King County Code 10.30, will continue to be taken to a designated privately operated construction and demolition debris recycling and/or transfer facility. Recycling would continue to be included as part of the basic curbside garbage rate for most residents in King County, including unincorporated areas, except Vashon Island, Skykomish, and Snoqualmie Pass.

Alternative 2: Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county and city emphasis on education and incentives, limited regulations; and corresponding collection standards

Alternative 2 would continue existing waste reduction and recycling programs, and collection services, improving them with coordinated efforts by King County and ILA cities on education and incentives, limited regulations; and corresponding collection standards to achieve a 70 percent recycling goal, an important **milestone on the way to the county's goal of zero waste of resources by 2030. Under this alternative, the** Solid Waste Division would: focus on sustainable materials management (the full life cycle of materials: design and manufacture, use, and end-of-life); place increased emphasis on waste reduction; focus on specific waste generators (e.g., multi-family, non-residential, schools) and particular materials or products that remain prevalent in the waste stream (e.g., organics [food waste, food-soiled paper], and construction and demolition debris); collect additional materials curbside, and divert additional materials at transfer stations where space permits; promote voluntary product stewardship strategies for products that contain toxic materials or are difficult and expensive to manage, such as paint and mattresses; offer competitive grants through a Zero-Waste Resources Grant program to fund innovative projects and services that further the waste prevention and recycling goals outlined in the Plan; and help the partner cities improve the efficiency of curbside collection programs.

With Alternative 2, new regulatory requirements would be limited. Instead, Alternative 2 focuses on using existing and planned infrastructure, rates and incentives, and education to achieve the goal of recycling 70 percent of solid waste.

Construction and demolition debris will continue to be taken to a designated privately-operated construction and demolition debris recycling and/or transfer facility. Recycling and organics (yard and food waste) collection would be included as part of the basic curbside garbage rate for all residents in King County, including all unincorporated areas.

Alternative 3: Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county and city emphasis on education, incentives, and moderate regulations; and corresponding collection standards

Alternative 3 would continue existing waste reduction and recycling programs, and collection services, improving them with coordinated efforts by King County and ILA cities on education and incentives, moderate regulations, and corresponding collection standards to achieve a 70 percent recycling goal by 2030. All the programs and program improvements described under Alternative 2 would be implemented and additional diversion would be achieved through some local regulatory programs. Such programs could include green building mandates that support the design of buildings and structures that are carbon-neutral, are energy-efficient, and use recycled materials; and voluntary or mandatory product stewardship strategies for products that contain toxic materials or are difficult and expensive to manage, including, but not limited to, paint, carpet, fluorescent bulbs and tubes, mercury thermostats, batteries, unwanted medicine, mattresses, electronics waste, and paper and packaging. Any new requirements and mandates would be enacted with coordination between King County and the cities and would be moderate in scope. Alternative 3 would also use existing and planned infrastructure, rates and incentives, and education to achieve the goal of recycling 70 percent of solid waste. Construction and demolition debris will continue to be taken to a designated privately-operated construction and demolition debris recycling and/or transfer facility. Recycling and organics (yard and food waste) collection would be included as part of the basic curbside garbage rate for all residents in King County, including all unincorporated areas. Every-other-week collection of garbage for single-family residents could also be instituted.

Alternative 4: Implementation of waste prevention and recycling strategies to achieve a 70 percent recycling goal, with county emphasis on education, incentives, and maximum regulations, and city emphasis on education and incentives, limited regulations; and corresponding collection standards

Alternative 4 would continue existing waste reduction and recycling programs, and collection services, improving them with coordinated efforts by King County and ILA cities on education and incentives, but the regulatory efforts by King County and the cities would differ. All the education and incentive programs and program improvements described under Alternative 2 would be implemented by King County and the ILA cities. In Alternative 4, additional waste diversion in unincorporated areas would also be addressed through


county regulations that maximize the effect of any mandates, while, within incorporated areas, additional diversion would be addressed primarily by using existing and planned infrastructure, rates and incentives, and education. Both King County and the cities would implement corresponding collection standards consistent with their waste-related regulations and programs. Recycling and organics (yard and food waste) collection would be included as part of the basic curbside garbage rate for all residents in King County, including all unincorporated areas. Every-other-week collection of garbage for single-family residents could also be instituted. All recyclables and organics (yard and food waste) in the garbage could be banned for all unincorporated areas.

3.2 Affected Environment, Impacts, and Mitigation Measures

The overall recycling rate in King County and partner cities is about 52 percent (in 2014), and recycling rates have changed very little since 2007 (King County 2015b). In general, greater waste reduction and recycling would reduce greenhouse gases, save natural resources and landfill space, and lead to greater protection of the environment. All of the waste prevention, reduction, and recycling alternatives would divert a greater volume of recyclable materials from the waste stream than is currently diverted. It is not known how much unused capacity for processing recyclable materials is available to the region. However, as King County and its partner cities pursue the 70 percent recycling goal and the volume of diverted materials increases, there would be a need for expanded or new regional processing facilities.

On a programmatic level, construction and operation of most recyclables processing facilities would have potential environmental impacts similar to those resulting from construction and operation of transfer stations (see impacts of facility improvement alternatives in Section 4 of this EIS). Additional regional organics (yard and food waste) processing facilities or capacity may have a greater potential for impacts on air quality and odor, water, and environmental health than a typical transfer station; and the mitigation measures incorporated into facility design and operation would be different.

3.2.1 Earth

3.2.1.1 Affected Environment

The Puget Sound region, which lies between the Olympic Mountains on the west and the Cascade Mountains on the east, is characterized by a series of parallel plateaus and valleys that trend predominantly north-south in the center of the region. The valleys are occupied by major rivers, lakes, and the marine waters of Puget Sound and its various extensions. This general physiographic pattern is interrupted by several east-west trending features, most notably the Issaquah highlands, a chain of hills extending from the North Bend area west toward Seattle.

Valley floors are flat, whereas the adjacent upland plateaus have moderately rolling topography. Topography tends to be steepest on the sides of major valleys, in the Issaquah highlands, and in the foothills along the west and east edges of the region.

King County

Soils in the Puget Sound region reflect geologically recent glacial and alluvial (river and stream) activity as well as human activity. The original soils in urban areas concentrated in the central Puget Sound area have typically been modified by excavation and filling. River valleys are generally occupied by poorly drained, silty loams that commonly have a substantial organic content. Soils on upland areas between the valleys typically are coarser-grained sandy and gravelly sandy loams, but soils with high organic content do occur locally in these upland areas in depressions and along water bodies. Over extensive areas within the region, low permeability glacial till underlies surficial soils at typical depths of a few feet.

Local jurisdictions within the region have mapped geologically hazardous areas including landslide and erosion-prone areas, some abandoned mining areas, and seismic risk areas. Landslide and erosion-prone areas are associated primarily with steep slopes. Hazardous mining areas that may be subject to surface subsidence are associated primarily with past coal mining that occurred in the area from Newcastle through Renton south to Black Diamond.

The Puget Sound region lies in a seismically active area near the west edge of North America, where the Juan de Fuca tectonic plate is slowly colliding with and subducting underneath the North American tectonic plate. As a result of this tectonic activity, the Puget Sound region is an area of substantial risk from major earthquakes derived from three sources: subduction zone earthquakes off the coast of Washington along the near-surface fault separating the Juan de Fuca and North American tectonic plates, deep-seated (25 to 40 miles beneath the surface) earthquakes below Puget Sound generated by the breakup of the descending Juan de Fuca plate, and shallow earthquakes involving rupture of surface or near-surface faults in the Puget Sound region. Subduction zone earthquakes and shallow earthquakes have the potential to be large and damaging, but appear to be infrequent with return periods estimated to be hundreds of years. In the historic record, deep-seated earthquakes have occurred multiple times per century, but have been only moderately damaging. A heightened hazard from earthquakes in the Puget Sound area occurs in unconsolidated soils which tend to amplify seismic motions. Unconsolidated soils occur over large areas of the major river valleys in the region and in areas of older, un-engineered fill in Seattle, Tacoma, and other urban areas.

3.2.1.2 Impacts and Mitigation Measures

Under Alternatives 2, 3, and 4, minor earthwork, and resulting minor earth impacts, could occur if existing recycling or transfer facilities need to be modified to handle increased volumes of recycled materials. The facility modifications could include, for example, replacement of or increases in impervious surface areas. However, such modifications are unlikely to be widespread, and the associated earth impacts are likely to be insignificant. As plan recommendations are implemented in the future, mitigation measures may be proposed if earth impacts are identified during project-specific environmental review. However, due to the lack of significant earth impacts anticipated as a result of this programmatic assessment, no mitigation measures for earth impacts are identified in this EIS.

Under Alternative 1 (No Action), no significant earth impacts would occur.



3.2.1.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse earth impacts would occur under any of the alternatives.

3.2.2 Air

3.2.2.1 Affected Environment

Weather in the central Puget Sound region is characterized by sunny, mild days during summer and cloudy, wet days during winter. December is typically the coldest month and August is usually the warmest month, with average temperatures at Seattle-Tacoma International Airport of 40.9 degrees Fahrenheit (°F) and 66.8°F, respectively. Average nighttime temperatures range from the lower 30s during winter months to the mid-50s during summer months. Prevailing winds are predominantly from the southwest. Occasional severe winter storms produce strong northerly winds. Peak wind speeds in excess of 40 miles per hour occur primarily between November and March.

In the Puget Sound area, seasonal meteorological conditions, topography, and land uses largely control air quality by enhancing or preventing air pollutant dispersion. Wind prevents pollutants from concentrating, dispersing pollutants to areas of lower concentration. Periods of low wind velocity, however, can allow pollutants to concentrate and temperatures to increase, causing chemical reactions between volatile organic compounds and nitrogen oxides, producing smog, the primary component of which is ground-level ozone. These conditions occur primarily during winter months when temperature inversions (i.e., when warmer air blankets cooler air, trapping pollutants) persist for as long as several days, and can result in exceedance of local, state, and national air quality standards. Stable weather conditions contributing to the build-up of air pollutants can occur at other times of the year. Three-year averages of the 4th highest daily maximum 8-hour annual concentration has not exceeded federal standards in King County since 2008.

Air contaminants that may occur at significant levels in urban areas include carbon monoxide, ozone, sulfur dioxide, nitrogen dioxide, and particulate matter. Large confined valleys are known for poor ventilation (due to high ground on both sides of the valley), yet are also desirable locations for industrial development. The combination of these factors often results in high contaminant concentrations.

Cars and trucks produce the majority of carbon monoxide in urban areas. Carbon monoxide levels are typically higher during the winter months, especially during air stagnation periods. Ozone and ground-level ozone, or smog, is formed near the ground when volatile organic compounds and nitrogen oxides react chemically. Ozone can lower resistance to colds and pneumonia and cause irritation to the nose, throat, and lungs. Emissions from motor vehicles, gasoline and paint vapors, aerosol products, and industry all contribute to ozone formation. Traffic and other pollutant sources add to existing smog, increasing pollutant density near pollutant sources. Sulfur dioxide is a colorless gas produced by industrial sites such as refineries, chemical plants, smelters, paper mills, power plants and steel manufacturing plants, and can cause a variety of respiratory diseases. Nitrogen dioxide is a poisonous gas formed from high temperature

fuel combustion and subsequent atmospheric reactions. Nitrogen dioxide in ambient air has been connected with a range of respiratory diseases (PSCAA 2017).

Two types of fugitive dust or particulate matter are monitored and regulated by federal, state, and local government: total suspended particulates and fine particulate matter (PM₁₀ and PM_{2.5}). Since 2006, the regional air quality agency, Puget Sound Clean Air Agency, has monitored PM_{2.5} but not PM₁₀. Particulate matter consists of small discrete solid or aerosol particles dispersed in the air. Particulate pollution has been linked to an increased risk of cardiovascular and respiratory problems. Wood smoke, vehicles (particularly those using diesel fuel), and industrial emissions are primary sources of PM_{2.5} (PSCAA 2017).

Odors are distinctive, often unpleasant, smells. Many odors can be linked to specific compounds, termed odoriferous compounds. However, there is no clear quantitative relation between the concentration of odoriferous compounds and the strength of the odors perceived by individuals. A wide variety of sources of potential odors exist in the Puget Sound region and include facilities that handle human-related waste such as wastewater, municipal solid waste, and organics (yard and food waste).

The Puget Sound Clean Air Agency (PSCAA) is the primary recipient of odor complaints in the east-central Puget Sound area that includes King County. In the past decade, the majority of odor complaints received by PSCAA were directed at composting operations in Maple Valley in King County and Everett in Snohomish County. In 2017 alone, about 2,500 odor complaints (out of a total of about 4,100) were related to the composting facility in Maple Valley (PSCAA 2018). The history and volume of odor complaints associated with these two commercial-scale composting operations indicates that odor impacts related to commercial-scale composting in the region have been significant.

Greenhouse gases include carbon dioxide, methane, and a variety of other gases. Individual greenhouse gases have differing potentials for global warming. For example, methane has a warming potential about 25 times that of the same weight of carbon dioxide. In King County (Stockholm Environment Institute 2012), transportation contributes almost half (~48.7 percent) of total emissions, with road transportation comprising the bulk (~78 percent) of transportation emissions.

Air Quality Regulations

In compliance with the 1990 Clean Air Act Amendments, Washington adopted the Clean Air Washington Act in 1991, which includes ambient air quality standards for criteria air pollutants that are at least as stringent as the federal standards for protection of health and the environment. The Clean Air Washington Act is administered by the Washington State Department of Ecology (Ecology) and, in the central Puget Sound region, the Puget Sound Clean Air Agency (PSCAA).

PSCAA also regulates odorous emissions (through section 9.11 of Regulation I), which prohibits emission of any air contaminant in sufficient quantity, character, or duration to be injurious to human health, property, or plant or animal life. Section 9.11 also requires that odors not interfere with enjoyment of life or property. PSCAA has established an odor complaint system to identify potential odor problems.



Chapter 173-441 WAC established reporting requirements for emissions of greenhouse gases that exceed a threshold in Washington. These reporting requirements are consistent with reporting requirements in the federal greenhouse gas reporting system established in 40 CFR Part 98. Solid waste landfills are included with certain large facilities and transportation fuel suppliers that must report their greenhouse gas emissions to Ecology.

Air quality in the Puget Sound region has generally been improving over the past several decades. However, levels of fine particulate matter have occasionally exceeded PSCAA standards and levels of ozone at several sites in the eastern portion of the Puget Sound region have frequently been measured as near the federal standard (PSCAA 2017).

3.2.2.2 Impacts and Mitigation Measures

The activities proposed under the various alternatives, by themselves, would not have a significant adverse impact on air quality. However, moving toward a 70 percent recycling goal under Alternatives 2, 3, and 4 with the associated focus on certain materials and products that remain prevalent in the waste stream, especially food waste, is likely to require some changes in the locations and methods of handling recycled materials. These changes could result in air quality and/or odor impacts, and are assessed in Sections 4.2.2.2, 4.4.2.2, and 5.2.2.2, which address air quality impacts associated with alternatives related to the solid waste transfer and processing system and landfill management and solid waste disposal.

Depending on the material diverted, moving toward a 70 percent recycling goal could result in lower emissions of greenhouse gases compared to Alternative 1: No Action because materials that are not landfilled may be reused, recycled, or composted.

3.2.2.3 Significant Unavoidable Adverse Impacts

Significant unavoidable adverse impacts are expected to be minimal under any of the alternatives. However, despite the implementation of available mitigation measures, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where substantive SEPA authority and permitting conditions can require reasonable mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities.

3.2.3 Water

3.2.3.1 Affected Environment

Incidental amounts of water are used for cleaning and dust control during the process of handling and processing recyclables. Those impacts are assessed in Section 4.4.3, which addresses water quality impacts associated with alternatives related to the solid waste transfer and processing system.

The organics (yard and food waste) composting process requires a more substantial volume of water than recyclables processing, and part of the curing process for compost is typically conducted outdoors, which generates leachate. All of the alternatives include composting, which could lead to discharge of leachate to groundwater or surface waters, thereby affecting water quantity and quality. Therefore, the affected environment for the alternatives for sustainable materials management encompasses groundwater and surface waters in the vicinity of composting facilities.

The primary processor for nearly all yard waste, food scraps, and food-soiled paper collected in King County is Cedar Grove Composting, Inc., which has facilities in Maple Valley and in Everett. Cedar Grove Composting not only processes organic materials (yard and food waste) into compost, it offers collection of food waste to area businesses and sells the finished compost locally. A growing number of cities now offer organics (yard and food waste) collection to businesses through their existing curbside collection contracts. All four alternatives would continue to use Cedar Grove Composting, other existing facilities, or new facilities that increase regional organics (yard and food waste) processing capacity.

Cedar Grove Composting's Maple Valley facility is near Cedar Hills Regional Landfill, in the Lower Cedar River and Issaquah Creek drainage basins. The Cedar River is approximately one mile southwest of the site, and Issaquah Creek flows past the northeast corner of the site. The site is in an area susceptible to groundwater contamination, and a portion of the site is in the Issaquah Creek Valley groundwater management area. Stormwater at the Maple Valley facility is treated in a series of aerated ponds. Stormwater is detained and treated to meet state and King County stormwater requirements and state water quality standards (WAC 173-201A). **Cedar Grove Composting's** Everett facility is on Smith Island within the urban growth boundary of Everett. Smith Island is in the Snohomish River estuary and is part of an extensive delta north of the main channel of the Snohomish River where Union Slough and Steamboat Slough converge before flowing into Puget Sound. Most of the site lies within the current Federal Emergency Management Agency (FEMA) 100-year floodplain. Stormwater at the facility is treated to meet the City of Everett technical requirements (Everett Municipal Code 14.28.060).

Under Alternatives 2, 3, and 4, there would be a need for expanded or additional organics (yard and food waste) processing facilities or capacity in King County or elsewhere. The sites of such facilities are unknown. Therefore, it is not possible to describe specific aspects of the environment that may be affected. Any needed facilities may be sited in the Puget Sound region. The general environment of this region is described in Attachment A.

Section 220 of WAC 173-350, Solid Waste Handling Standards, is specifically devoted to composting facilities. Standards related to water are addressed in the following subsections.

3.2.3.2 Impacts and Mitigation Measures

Alternatives 2, 3, and 4 would increase recycling, including organics (yard and food waste). This section focuses on the potential impacts of additional organics processing facilities in King County or elsewhere, if they are needed, on surface and groundwater, and on mitigation measures that would avoid significant



adverse impacts. Continued operation of Cedar Grove Composting or other new or existing facilities would need to comply with federal and state requirements, and any other relevant permits, so impacts of those facilities are expected to be controlled and mitigated, as required.

Because leachate from compost can contain nutrients, heavy metals, and pathogens, there is a potential for contamination of surface water or groundwater. Federal and state regulations incorporate measures to minimize that potential, including locational standards specifying the minimum depth to groundwater at the site, and the minimum distance to downgradient water supplies. (40 CFR 503; WAC 173-350-100; WAC 173-350-220; 90.48 RCW)

To meet federal and state standards, composting facilities typically incorporate leachate collection, treatment, and discharge systems similar to those at a solid waste landfill. Compost piles are placed on top of impervious material and graded to direct leachate to a sanitary sewer drain or to a lined storage pond where the leachate is pretreated prior to discharge to the sanitary sewer system. Surface water runoff and run-on controls are also required to reduce leachate quantities and minimize the potential for leachate contamination of surface water. Leachate quantities can also be reduced by conducting the composting process indoors or under cover to the degree possible and by using bulking agents (such as yard debris, mixed paper, or wood waste) to absorb free liquid in food waste or biosolids.

Discharged leachate would have to meet state waste discharge requirements for discharge to surface waters, or waste discharge standards for discharge to the sewer system. (40 CFR 503; WAC 173-350-100; WAC 173-350-220; 90.48 RCW)

The use of compost after it leaves composting facilities also has the potential to add nitrogen and phosphorus, which can promote excessive algae growth, or metals, which can be toxic to sensitive aquatic organisms, to surface and groundwater. Section 3.2.3.1, above, references regulations for compost quality and use that would mitigate potential effects.

3.2.3.3 Significant Unavoidable Adverse Impacts

Significant adverse impacts would be avoided through compliance with applicable federal and state regulations.

3.2.4 Plants and Animals

3.2.4.1 Affected Environment

Plants and animals that may be affected by any of the alternatives for sustainable materials management include those that occur near composting or recycling facilities. Under Alternatives 2, 3, and 4 there would be a potential need for expanded or additional recycling facilities, which could affect habitat. The affected environment and potential impacts of expanded or additional recycling and transfer facilities are assessed in Section 4.4.4 which addresses impacts on plants and animals associated with alternatives related to the solid waste transfer and processing system.

King County

At present, all compostable materials collected in King County are handled at the Cedar Grove Composting sites in Maple Valley and Everett. Mapping by the Washington Department of Fish and Wildlife (WDFW) shows freshwater wetlands and open water habitats are present near the Cedar Grove Composting site in Maple Valley. A biodiversity corridor is mapped on the site containing habitat for elk, deer, bear, woodpeckers, owls, hawks, herons, and other species. The Cedar River provides migration and breeding habitat for chinook, kokanee, sockeye and coho salmon, steelhead, bull trout, and coastal cutthroat trout (WDFW 2017a).

The Cedar Grove Composting site in Everett is adjacent to several freshwater wetlands and the Snohomish River estuary. Coyote and other small mammals (raccoon, opossum, rats, feral cats) are known to forage on the site. There are bald eagle, peregrine falcon, and osprey nests within a mile of the site, which is in a concentration area for wintering waterfowl. The Snohomish River estuary is used by a number of anadromous salmonids (GeoEngineers 2014).

The sites of new or expanded composting facilities are unknown; therefore, it is not possible to describe specific aspects of the environment that may be affected. Any needed facilities may be sited in the Puget Sound region. The general environment of the region is described in Attachment A.

3.2.4.2 Impacts and Mitigation Measures

Alternatives 2, 3, and 4 would increase recycling, including organics (yard and food waste). Compost can contain heavy metals and physical contaminants that could be harmful to wildlife. For solid waste compost, federal and state regulations specify allowable limits of metals and physical contaminants (40 CFR Part 257; WAC 173-350). Facility compliance with those regulations mitigates potential impacts on plants and animals.

Composting facilities can also attract disease vectors such as rodents, particularly in feedstock storage sites. Because vectors may be attracted by odors, measures to reduce odors are also effective in reducing vector activity. Such measures include mixing and processing feedstocks immediately. Odors and other mitigation for odors are described in the Air sections of this EIS. State law requires that vector reduction measures be taken at composting facilities.

As with any human development, if new or expanded recyclable processing or organics (yard and food waste) composting facilities are sited in undeveloped areas, they would likely result in direct loss of plant and wildlife habitat. The quantity and quality of habitat loss cannot be assessed at this time. Cedar Grove Composting is operating at or near capacity, and has no plans to expand within King County. Recyclable processing facilities operated by Waste Management, Inc., and Republic Services, Inc., are expected to be able to handle the need for additional recyclables processing created by any of the sustainable materials management alternatives.



3.2.4.3 Significant Unavoidable Adverse Impacts

With the mitigation discussed above, there would be no significant impacts on plants and animals associated with expanded or new organics (yard and food waste) composting facilities.

3.2.5 Energy and Natural Resources

3.2.5.1 Affected Environment

The analysis of impacts related to energy and natural resources focuses on the use of petroleum-based fuels in the transport of solid waste and recycled material because the alternatives for sustainable materials management would not have notable impacts on other types of energy or natural resources such as minerals. Petroleum-based fuels result from the processing of crude oil, a non-renewable natural resource. The availability and affordability of petroleum-based fuels during the planning period are uncertain.

3.2.5.2 Impacts and Mitigation Measures

The overall effect on fuel use for transportation of solid waste and recycled materials under the four alternatives is uncertain. As indicated in Section 3.2.8, Transportation, increased recycling may result in a net increase in truck trips, especially in areas where recyclables are collected curbside. At the same time, success of efforts at waste reduction and waste minimization would tend to reduce the number of traffic trips. Alternative 3 is expected to result in the greatest increase in recycled material and associated fuel use for transportation, while Alternative 1 is expected to result in the least increase in recycled material and associated fuel use for transportation. Under all alternatives, waste reduction and minimization and other incentives, such as bulky waste collection, would tend to reduce traffic trips and, therefore, reduce fuel use.

Overall, Alternative 3 may increase fuel use slightly more than other alternatives, and Alternative 1 may increase fuel use the least; however, the change from existing fuel use over the entire King County solid waste system is highly uncertain under any of the alternatives. In any case, it appears that impacts related to potential increases in fuel use would not be significant under any of the alternatives.

3.2.5.3 Significant Unavoidable Adverse Impacts

Despite the uncertainty regarding impacts of the alternatives on fuel use, no significant unavoidable adverse impacts are expected from any alternative.

- 3.2.6 Environmental Health
- 3.2.6.1 Affected Environment

Noise

Noise is described as excessive or unwanted sound. Noise is measured using a weighted logarithmic scale to better approximate how the human ear responds to different sound levels. The unit of noise

King County

measurement is the A-weighted decibel, or dBA. Sound levels from different sources combine logarithmically. For example, two noise sources, each producing a sound level of 50 dBA, combine to produce a sound level of 53 dBA. Similarly, a doubling in traffic on a street increases sound levels by about 3 dBA, which is the smallest change in noise level perceptible to the average human ear.

Noise typically fluctuates with time. Common descriptors of noise use an equivalent or energy average sound level. This is a steady-state, A-weighted sound level that contains the same amount of acoustic energy as the actual, time-varying, A-weighted sound level over a specified period of time. For example, a commonly used descriptor is the hourly equivalent sound level (abbreviated as Leq(h)).

Most local jurisdictions establish limits on the levels and durations of noise crossing property boundaries. Allowable maximum sound levels typically depend on the land use zone of the source of the noise and that of the receiving property. Local jurisdictions typically identify a number of noise sources or activities that are exempt from the maximum allowable noise limits. These commonly include sounds created by vehicles traveling on public roads, and sound created by warning devices (such as reverse gear alarms) when not operated continuously for more than brief continuous periods. Also, sounds from construction equipment and blasting are typically exempt from noise limits during daytime hours.

For those activities or sources that are exempt from the local jurisdiction noise limits, federal criteria are useful in evaluating noise impacts. For example, for residential areas, the Washington State Department of Transportation defines a traffic noise impact as a traffic noise level at or exceeding 66 dBA, and defines a substantial increase in noise as an increase in 10 dBA or more between existing and post-project conditions (WSDOT 2012). In addition, the U.S. Environmental Protection Agency (EPA) has established noise criteria for determining impacts based on sound increases from a proposed action. Under these criteria, an increase of 0 to 5 dBA is considered a "slight" impact; an increase of 5 to 10 dBA is a "significant" impact; and an increase of more than 10 dBA is a "very serious" impact (EPA 1980).

In general, ambient noise levels are highest in urban areas and near roadways, construction sites, and similar noisy locations. Ambient levels in urban areas are typically 60 dBA or higher, while noise levels in rural areas away from particularly noisy locations may be 50 dBA or lower (EPA 1974).

Human Health Risk

Within the context of solid waste management, human health risks may occur through exposure to toxic compounds via water (primarily groundwater) or air contamination or to disease through animal vectors. It is difficult to specifically characterize existing conditions related to human health risks over the entire geographic area covered by the proposed comprehensive plan. In general, the levels of groundwater and air toxics are low throughout the Plan area. Disease transmission can occur through human contact with animals, primarily mammals, birds, and insects.

A variety of local, state, and federal regulations are intended to limit the levels of contaminants in surface and ground waters, and in air. For example, the State of Washington has promulgated standards for both surface (WAC 173-201A) and ground (WAC 173-200) waters as well as a variety of regulations to control



negative effects to surface and ground waters from human activities, and the State of Washington has adopted standards (acceptable source impact levels or ASILs) for a variety of toxic air pollutants (TAPs), and has adopted regulations controlling the emissions of TAPs from new sources (WAC 173-460). In addition, state and federal regulations specifically address the design and operation of solid waste facilities (WAC 173-350, Solid Waste Handling Standards; WAC 173-351, Criteria for Municipal Solid Waste Landfills; and WAC 173-304, Minimum Functional Standards for Solid Waste Handling that now applies only to incinerator ash having been otherwise superseded by 173-350 and 173-351). These solid waste regulations control the handling and disposal of solid waste, as well as the collection, conveyance, treatment, and ultimate disposal of the liquid (referred to as leachate) and gas byproducts resulting from waste decomposition. In addition, these regulations include requirements for the control of potential animal disease vectors.

Construction and demolition debris may contain materials that pose a human health risk, in particular, asbestos and lead-based paint. The EPA has promulgated regulations for the safe handling and disposal of asbestos, lead-based paint, and other materials that pose a potential health risk.

3.2.6.2 Impacts and Mitigation Measures

Noise

None of the alternatives is likely to result in a significant change in overall noise levels within King County. However, as described in Section 3.2.8, increases in recycling under Alternatives 2, 3, and 4 are likely to lead to a re-distribution of vehicle trips, which could lead to higher noise levels along roads carrying the redistributed volumes. However, these additional trips are unlikely to result in a significant noise impact, because the re-distributed traffic would probably represent a minority of the total traffic on those roads. Typically, a doubling of traffic will result in about a three-decibel increase in noise levels, an increase not normally perceivable.

Human Health

None of the alternatives is likely to result in significant changes to the exposure to health risks in the county, though implementation of new regulations could increase incidents of illegal dumping and exposure to uncontained waste. Under Alternatives 2, 3, and 4, increased diversion of construction and demolition debris could somewhat reduce health risks by limiting illegal or inappropriate handling of potentially hazardous material such as asbestos and lead-based paint.

3.2.6.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse environmental health impacts are likely under any of the alternatives.

3.2.7 Land and Shoreline Use

3.2.7.1 Affected Environment

The affected environment includes land within unincorporated King County and the partner cities (all cities within the county except Seattle and Milton). Land and shoreline uses in that planning area include a range from rural and low-intensity uses to high-intensity, urban uses. King County and the partner cities all have a variety of plans and implementing ordinances to guide and regulate land uses within their jurisdictions.

3.2.7.2 Impacts and Mitigation Measures

Alternative 1 would have no effect on land use and land use plans in King County and the partner cities. It would not affect shoreline uses or plans.

Under Alternatives 2, 3, and 4, diverting larger quantities of solid waste to recycling and composting facilities could indirectly affect land use over the long term by inducing development of new industrial or commercial businesses that recycle, process, or reuse waste materials. Induced growth in recycling or reuse facilities could increase demand for industrial property but is unlikely to require cities to rezone or annex land to meet the demand. Expansion of existing or development of new composting facilities in King County or elsewhere, could adversely affect nearby land uses by increasing odors. Potential odor impacts and mitigation measures are described in Section 3.2.2, Air. Alternatives 2, 3, and 4 would not affect shoreline uses or plans.

3.2.7.3 Significant Unavoidable Adverse Impacts

Although the alternatives may affect demand for industrial land, none are expected to result in a significant adverse effect on land use or land use planning.

3.2.8 Transportation

3.2.8.1 Affected Environment

King County and the cities affected by the Plan all have both urban street grids and suburban and rural roadways that connect to regional, state, and federal highways serving the county, and the Puget Sound region. In general, the density of the roadway network and the traffic volumes on individual roadways are proportional to the density and intensity of land use in the region, with the highest road densities and traffic volumes occurring in the major urban areas. Portions of major highways in the region sustain traffic volumes in excess of 100,000 vehicles per day, while roadways in the least populated peripheries of the region may experience traffic volumes of several hundred or fewer vehicles per day. Currently, portions of many roadways throughout the central Puget Sound region are inadequate to support the existing traffic demands, and improvements to inadequate roadways may be needed before new development can occur.



Changes in sustainable materials management policies and programs, and collection service standards, may alter the traffic patterns, volumes, frequency, and types of traffic trips necessary to transport materials for recycling, reuse, or disposal via the existing street system. Throughout this EIS, self-hauler refers to residential or business customers: 1) who bring loads of mixed municipal solid waste (MMSW) or fee **recyclables to county transfer stations, pay a fee at the cashier's booth**, and are recorded as transactions, and 2) whose loads consist only of no-fee recyclables and who, therefore, **bypass the cashier's booth**. For the first, quantitative data are available (counts of recorded transactions); for the second, numbers are estimated. Commercial collection trucks refer to contracted or permitted waste collection vehicles transporting waste to transfer stations for disposal, and to commercial vehicles transporting recyclables from transfer facilities to markets or secondary processing. King County transfer vehicles refer to King County-owned tractor-trailer combinations transporting waste from transfer facilities to Cedar Hills Regional Landfill for disposal.

3.2.8.2 Impacts and Mitigation Measures

A number of studies (Sustainable America 2017; Salinas Valley and CalRecycle 2011) indicate that the more stringent the regulations in effect, the greater the level of diversion to recycling, reuse, and composting. For purposes of a qualitative comparison, recycled material volume under the Plan is anticipated to be greater with Alternative 2 than with Alternative 1; greater with Alternative 4 than with Alternative 2; and greater with Alternative 3 than with Alternative 4.

While the total number of vehicular trips and peak volumes are not expected to change as a result of implementation of the Alternatives, some trips may change from those trips destined for waste disposal to those trips destined for waste recycling, reuse, or composting. As a result, demands on the transportation network (number of vehicular trips and peak volumes) could minimally increase near targeted waste generator types (e.g., multi-family, non-residential, schools); near waste recycling, composting, and reuse facilities; and in areas where particular materials or products remain prevalent in the waste stream (e.g., organics [food waste, food-soiled paper], and construction and demolition debris). Shifting trip patterns between waste generation points and waste recycling and disposal facilities may also minimally decrease demands on the transportation network (number of vehicular trips and peak volumes) near waste transfer and disposal facilities.

Typically, material collected for recycling is less dense (465 pounds per cubic yard [WRAP 2012]) than MMSW collected for disposal (550 pounds per cubic yard [EPA 2016]), which in turn is less dense than organics (yard and food waste) collected for composting (640 pounds per cubic yard [EPA 2016]. Additional recycling volume collected at less density than MMSW would increase total recycling vehicle truck trips due to increased volume, and displace fewer garbage vehicle truck trips due to the lower density of commingled recyclables. The remaining waste would be collected at a slightly higher density, which would decrease overall garbage truck trips. The net result may be a very slight increase in overall truck trips associated with increased recycling. This may be particularly true in unincorporated areas or within cities where additional materials are collected curbside.

King County

While specific transportation routes that may be affected under implementation of Alternatives 2, 3, and 4 are not known at this time, the minimal transportation impacts that are expected to result may be slightly greater than those anticipated under the No-Action Alternative (Alternative 1), in the same proportion to **each Alternative's anticipated increase in recycling. This may be particularly true in unincorporated areas or** within cities where more stringent regulations are employed.

Should waste reduction and waste minimization efforts under all Alternatives succeed, a slight decrease in demand on the transportation network could result as fewer materials enter the marketplace and the solid waste system over the life cycle of the product or material, in general. In addition, implementation of other recycling programs and incentives, such as increased bulky waste collection, could reduce self-haul traffic at transfer facilities, in favor of a fewer number of truck trips to collect waste at its source.

3.2.8.3 Significant Unavoidable Adverse Impacts

Since one of the desired outcomes of the sustainable materials management component of the Plan is to increase the volume and type of materials diverted from disposal to recycling, composting, or reuse county-wide, it is likely that any changes in traffic will be distributed to such an extent that any increases in vehicle trips will not create significant unavoidable impacts.

3.2.9 Public Services and Utilities

3.2.9.1 Affected Environment

Modifications to the county's solid waste programs, services, and infrastructure would be unlikely to result in significant adverse impacts on most public services and utilities, including fire and police services; schools, parks, and other recreational facilities; and maintenance, communications, water and stormwater, and sewer services. Modifications **to the county's solid waste** programs, services, and infrastructure may result in costs for capital improvements and changes in the cost of system operation and maintenance, all of which could **affect the rates paid by the system's customers**.

The King County Solid Waste Division provides a full range of solid waste services in the region. All municipalities in King County, except Seattle and Milton, are served by the county system. Through contracts with cities and Washington Utilities and Transportation Commission franchises, private companies, or haulers, provide most of the solid waste collection in the county. Enumclaw and Skykomish provide their own solid waste collection.

The county and cities have now completely converted to commingled (single-stream) collection. About 99 percent of single-family customers with curbside garbage collection have access to organics (yard waste and food waste) collection service. Only Vashon Island and the Skykomish and Snoqualmie Pass areas, which house less than 1 percent of the county's residents, do not have this service (Plan).

King County has adopted a goal of "Zero Waste of Resources" by 2030 as a principle designed to eliminate the disposal of materials with economic value. To substantially increase waste reduction and recycling over



current levels, a variety of measures identified in the Plan, from voluntary to mandatory, could be taken to improve recycling in the unincorporated areas, within cities, and at transfer stations. In addition, continued improvement in recycling of organics (yard and food waste) could substantially reduce the volumes of material that enter the regional waste stream. In 2013, a variance to Title 10 of the Code of the King County Board of Health was approved to allow every-other-week collection of organics (yard and food waste) for single- and multi-family residents, as well as every-other-week collection of residential garbage. (Plan, Chapter 4).

3.2.9.2 Impacts and Mitigation Measures

Under all of the alternatives, King County is seeking to increase waste reduction, recycling, and composting toward its ultimate goal of zero-waste of resources. As discussed in Section 3.2.8.2, above, for purposes of a qualitative comparison, recycled material volume and progress toward goals under the Plan is anticipated to be greater with Alternative 2 than with Alternative 1; greater with Alternative 4 than with Alternative 2; and greater with Alternative 3 than with Alternative 4.

All of the alternatives would allow for a higher level of recycling service than Alternative 1, along with the beneficial impacts associated with higher levels of recycling, including reductions in greenhouse gas emissions, resource conservation, energy savings, and cost savings associated with extending the life of Cedar Hills Regional Landfill (see Section 5 of this EIS). Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs. The additional benefits and cost savings would be greatest for Alternative 3 and the least for Alternative 1. Some increases in city or county administrative costs or programs requiring enforcement or infrastructure or operations changes at transfer and recycling stations. The costs are anticipated to be greatest with Alternative 3 and the least for Alternative 1.

Changes in the frequency of collection under all alternatives would not reduce solid waste service compared to Alternative 1, because it would likely be accompanied by changes in curbside cart capacity to accommodate altered volumes of garbage and recyclables.

3.2.9.3 Significant Unavoidable Adverse Impacts

At a programmatic level, no significant unavoidable adverse impacts on public services and utilities are identified.



4.0 THE SOLID WASTE TRANSFER AND PROCESSING SYSTEM

A. Service Level Improvements

4.1 Description of Alternatives for Service Level Improvements

Alternative 1: No Action (maintain existing service levels such as existing station hours, recycling services, fees, disposal restrictions, etc.)

Under Alternative 1, self-haul and commercial customers would continue to be served during all hours of transfer station operation. Hours of operation for each station, and **each station's recycling** services (see Table 4-1), will be appropriate to the available space and characteristics of the region being served. Stations would be improved to accommodate growth in transactions and to increase the levels of recycling, which differ for each station.

Alternative 2: Improve service levels with system-wide standards

Under Alternative 2, self-haul and commercial customers would continue to be served during all hours of **transfer station operation. Hours of operation for each station, including each station's recycling services,** would be standardized throughout the system, including both urban and rural facilities. Stations would be improved to accommodate growth in transactions and to increase and standardize recycling accomplished at all facilities.

Alternative 3: Improve service levels with facility-specific standards

Under Alternative 3, self-haul and commercial customers may be served during different hours of transfer station operation, with self-haul service restricted to off-peak hours on weekdays and regular hours on weekends. Hours of operation for each station, including each station's recycling services, would be appropriate to the available space and characteristics of the region being served. To increase recycling, the Solid Waste Division would begin mandatory self-haul recycling requirements at transfer stations where cardboard, metal, yard waste, and clean wood would be banned from disposal at county transfer stations that provide recycling services for those materials.

To manage demand at some stations, strategies may be implemented; including instituting longer hours and peak pricing at one or two stations, but not others, to influence customers to use a station at different hours or use a different station. Self-haul and commercial customers may be restricted at one or more stations, with services potentially split between self-haul-only and commercial-only stations.

4.2 Affected Environment, Impacts, and Mitigation Measures

Table 4-1 shows existing service levels at transfer stations in 2016, based on current county policies and practices. Individual days and hours of operation for each station are based on the Solid Waste Division's usage data and customer trends. Some of the urban stations are open in the early morning or late evening

hours to serve the commercial haulers. Currently, the only days that the entire system is closed are Thanksgiving, Christmas, and New Year's Day.

Table 4-1. Services at King County transfer stations, 2016.					
Transfer Station/Type	Recycling Services 2016	Hours 2016			
Shoreline (urban)	Standard curbside recyclables, appliances, bicycles and bicycle parts, clean wood, fluorescent bulbs and tubes, scrap metal, textiles, yard waste, flags, plastic film and plastic grocery bags, expanded polystyrene blocks and coolers, and household sharps	Mon-Fri: 7:30 a.m. to 5 p.m. Sat & Sun: 8:30 a.m. to 5:30 p.m.			
Factoria (urban)	Standard curbside recyclables, scrap metal, textiles, appliances, clean wood, yard waste, household sharps Moderate risk waste, including recycling of batteries (household, vehicle or marine), fluorescent bulbs and tubes, thermometers and thermostats, propane tanks	Mon-Fri: 6:30 a.m. to 4 p.m. Sat & Sun: 8:30 a.m. to 5:30 p.m.			
Houghton (urban)	Standard curbside recyclables, textiles	Mon-Fri: 8 a.m. to 5:30 p.m. Sat-Sun: 8:30 a.m.to- 5:30 p.m.			
Bow Lake (urban)	Standard curbside recyclables, appliances, bicycles and bicycle parts, clean wood, scrap metal, yard waste, plastic film and plastic grocery bags, expanded polystyrene blocks and coolers, and household sharps; fluorescent bulbs and tubes	Station hours: Mon-Thurs: 24 hours a day. Fri: 12 a.m. to 11:30 p.m. Sat and Sun: 8:30 a.m. to 5:30 p.m. Recycle area hours: Mon-Fri 6:00 a.m. to 8:00 p.m. Sat and Sun: 8:30 a.m. to 5:30 p.m.			
Renton (urban)	Standard curbside recyclables, textiles	Mon-Fri: 7:30 a.m. to 5 p.m. Sat & Sun: 8:30 a.m. to 5:30 p.m.			
Algona (urban)	None	Mon-Fri: 7 a.m. to 4:30 p.m. Sat & Sun: 8:30 a.m. to 5:30 p.m.			
Cedar Falls (rural)	Standard curbside recyclables, textiles, yard waste	Mon, Wed, Fri, Sat & Sun: 9 a.m. to 5 p.m. (closed Tue & Thu)			
Enumclaw (rural)	Standard curbside recyclables, appliances, clean wood, scrap metal, textiles, yard waste; fluorescent tubes and bulbs	Open daily: 9 a.m. to 5 p.m.			
Skykomish (rural)	Standard curbside recyclables	Open daily Winter: 8 a.m. to 5 p.m. Summer: 9 a.m. to 6 p.m. (2nd Sunday in March until the 1st Sunday in November)			
Vashon (rural)	Standard curbside recyclables, appliances, scrap metal, textiles, yard waste, household and business-generated sharps, and construction and demolition debris; fluorescent tubes and bulbs	Mon, Wed, Fri, Sat & Sun: 9 a.m. to 5 p.m. (closed Tue & Thu)			

Notes:

Standard curbside recyclables are glass and plastic containers, tin and aluminum cans, mixed paper, newspaper, and cardboard. Construction and demolition debris not accepted from dump trucks, dump trailers, flat beds that dump, or roll-off boxes (dump trucks, flat beds and roll-offs accepted at the Vashon station only)



4.2.1 Earth

4.2.1.1 Affected Environment

The affected environment for earth is described in Section 3.2.1. Most existing transfer stations are located primarily in developed areas within the urban growth boundary in the county and occur in a variety of geologic conditions as described in Section 3.2.1. Some transfer stations (e.g. Renton, Algona) are located in valley floors, while others (e.g. Houghton, Bellevue) are located on upland areas between major river valleys. In general, existing transfer stations are located outside of major critical areas related to earth hazards such as steep slopes and landslides, although local, steep slopes may exist at or in the immediate vicinity of some of the sites. Existing rural drop box sites (e.g. Cedar Falls), the Vashon Recycling and Transfer Station, and potential locations for new drop boxes, are located outside of the central urban growth areas of the county, but in a variety of geologic conditions similar to those described in Section 3.2.1.

4.2.1.2 Impacts and Mitigation Measures

Under Alternative 1 (No Action), no significant earth impacts are likely to occur.

Under Alternatives 2 and 3, minor improvements to the existing transfer system may be needed to enhance services or capacity, and these improvements would generally result in minor earth impacts. Overall, earth impacts under Alternatives 2 and 3 would be dispersed at multiple locations and over multiple years, and improvements likely would be limited to existing facility footprints and are likely to be insignificant (would not require major construction permitting). Nonetheless, under either Alternative 2 or 3, as Plan recommendations are implemented in the future, mitigation measures may be proposed if sufficient earth impacts are identified during project-specific environmental review, and applicable permits required for improvements would specify appropriate conditions under which earth impacts would be fully mitigated. However, due to the lack of significant earth impacts anticipated as a result of this programmatic assessment, no specific mitigation measures for earth impacts are identified in this EIS.

4.2.1.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse earth impacts would occur under any alternative.

4.2.2 Air

4.2.2.1 Affected Environment

The affected environment for air is described in Section 3.2.2.1, above. The primary air quality concerns related to operations in the transfer and processing system are vehicle emissions associated with the transport of solid waste and odors associated with the handling and temporary storage of solid waste.

4.2.2.2 Impacts and Mitigation Measures

Vehicle emissions from self-haul and commercial traffic contribute to ambient levels of carbon monoxide and ozone. The contribution would be less under Alternatives 2 and 3, compared to Alternative 1, because of improved service levels achieved under Alternatives 2 and 3. Implementation of strategies to manage demand under Alternative 3, and restricting self-haul and commercial customers under Alternative 3 by splitting services between self-haul-only and commercial-only transfer stations could increase overall travel distances and times, thereby increasing vehicle emissions.

The change in regional levels of carbon monoxide or ozone as a consequence of implementing any of the alternatives is unlikely to be significant, because self-haul and commercial traffic to and from transfer stations represents only a small percentage of total traffic in the region. The long-term gradual improvement in vehicle pollution control technology is likely to mitigate vehicle emissions in the future.

None of the alternatives would be likely to result in significant adverse impacts related to greenhouse gases. Improved service levels under Alternative 2 and Alternative 3 could lead to lower emissions of greenhouse gases compared to Alternative 1 if improved service levels lead to lower average vehicle waiting times at transfer stations. Under Alternative 3, restricting self-haul and commercial traffic to different transfer stations could lead to some increase in average vehicle travel distance, and that increase could result in higher overall emissions levels under Alternative 3 compared to Alternative 2.

4.2.2.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse air quality impacts would occur under any alternative.

4.2.3 Water

Because the alternatives would maintain (Alternative 1) or modify (Alternatives 2 and 3) service levels, they would not affect water resources. Typically, water resources are affected by changes in land development or operations on a site that affect surface water or groundwater—none of which are proposed by any of the service level improvement alternatives. Therefore, water resources are not addressed in this section.

Facility improvements in the solid waste transfer and processing system could affect water resources. The affected environment and potential impacts are described in Section 4.4.3.

4.2.4 Plants and Animals

Because the alternatives would maintain (Alternative 1) or modify (Alternatives 2 and 3) service levels, they would not affect plants and animals. Typically, plants and animals are affected by changes in land development or operations on a site that has effects on water quality or wildlife habitat, none of which are proposed by any of the alternatives. Therefore, plants and animals are not addressed in this section.

Facility improvements in the solid waste transfer and processing system could affect plants and animals. The affected environment and potential impacts are described in Section 4.4.4.



4.2.5 Energy and Natural Resources

4.2.5.1 Affected Environment

The analysis of impacts in this section focuses on the use of petroleum-based fuels in the transport of solid waste because the alternatives for service level improvements would not have notable impacts on other types of energy or natural resources such as minerals. Petroleum-based fuels result from the processing of crude oil, a non-renewable natural resource. The availability and affordability of petroleum-based fuels, the adoption of electric vehicle technology, and the scale of change in transportation technologies during the planning period are uncertain.

4.2.5.2 Impacts and Mitigation Measures

Future fuel use throughout the King County solid waste management system is uncertain under any alternative. In general, impacts on overall fuel use are lowest when cumulative vehicle travel distance and time are minimized within the overall solid waste system, and increases in efficiency of operations so that congestion and waiting times by haulers—both self-haul and commercial—at transfer stations would minimize vehicle waiting times. For this reason, an increase in service levels likely would result in lower impacts related to fuel use, and could even result in an overall benefit if efficiencies achieved are sufficient to result in a reduction in the average vehicle travel distance and time per unit volume or weight of material handled systemwide.

From the perspective described in the preceding paragraph, Alternative 2 likely would result in less negative impact related to fuel use than Alternative1. Under Alternative 3, strategies to manage demand and if self-haul and commercial vehicles are restricted to some stations, could lead to an overall increase in travel distances and times and a consequent comparative increase in fuel use.

Overall, significant adverse impacts related to fuel use are unlikely under any alternative.

4.2.5.3 Significant Unavoidable Adverse Impacts

Significant unavoidable adverse impacts are unlikely to occur.

4.2.6 Environmental Health

4.2.6.1 Affected Environment

The affected environment for environmental health (noise and human health) is described in Section 3.2.6.1, above.

4.2.6.2 Impacts and Mitigation Measures

Noise

The extent and distribution of noise impacts under the various alternatives correspond closely with changes in traffic volumes, travel distances, and travel times brought about by those alternatives; and to a lesser extent by facility configuration. In general, improvements in service levels under Alternatives 2 and 3 could marginally improve noise levels in the vicinity of transfer stations by lowering average vehicle wait times. Under Alternative 3, splitting self-haul and commercial traffic among different transfer stations could marginally increase average travel distances and times and re-distribute traffic on area roads causing some localized increases in noise levels. However, as described in Section 3.2.6.2, the traffic increases are unlikely to be sufficient to result in a perceivable noise increase.

Human Health

None of the alternatives is likely to result in significant changes to the exposure to health risks in the county. Improved service levels under Alternatives 2 and 3 could marginally provide beneficial impacts to human health by increasing recycling and the safe handling of potentially hazardous materials.

4.2.6.3 Significant Unavoidable Adverse Impacts

None of the alternatives would result in significant unavoidable adverse environment health impacts.

4.2.7 Land and Shoreline Use

4.2.7.1 Affected Environment

Three King County transfer stations (Algona, Houghton, and Renton) were constructed prior to existing zoning and are nonconforming land uses, so any major improvement requires a special land use permit. The Bow Lake, Vashon, and Enumclaw transfer stations, which are newer, operate under special land use permits and are consistent with existing land use plans and zoning. None of the facilities are within a shoreline overlay. Most existing transfer stations are located primarily in developed areas within the urban growth area in the county. Existing rural drop box sites (e.g. Cedar Falls), and the Vashon Recycling and Transfer Station are located outside of the central urban growth areas of the county.

The Algona Transfer Station is on 4.6 acres in the city of Algona. The site is bounded by West Valley Highway on the east and by undeveloped land on the south, west, and north sides. The site and areas to the north and south are zoned for heavy commercial use; properties to the west are designated as open space/critical areas. The facility is about 50 years old.

The site for the new South County Recycling and Transfer Station is at 35101 West Valley Highway South, next to the existing Algona Transfer Station, which it would replace. Construction is planned to begin in 2020 and to last approximately 2 years. The site encompasses 18.9 acres, including nine parcels owned by King County and road rights-of-way. No roads or public uses were ever established on the rights-of-way,



which would be vacated through the City of Algona street vacation process. A landscape supply business operates on the north part of the site (King County 2016b). The site is zoned primarily for heavy commercial uses (C-3); steep slopes on the western part of the property are zoned for open space/critical areas (OS-CA). The steep slopes on the west side of the property separate the site from R-1 (urban residential) zoned properties in unincorporated King County to the west. West Valley Highway South and State Route (SR) 167 separate the site from single-family residences and limited commercial uses to the east. Heavy commercial (C-3) zoning is on the south (currently in use as the Algona Transfer Station) and to the north in Auburn. According to King County (2016b), north of the site is the City of Auburn Vista Pointe Stormwater Facility, and commercial uses are farther north; West Valley Highway South and SR 167 are to the east. Across State Route 167 are single-family residences and limited commercial uses. The existing Algona Transfer Station is located to the south.

The Bow Lake Recycling and Transfer Station is on a 20-acre property in Tukwila. The site is bounded by I-5 on the west, Southcenter Parkway and private property with industrial uses on the east, Orillia Road and undeveloped land to the south, and undeveloped private property to the north. The site and surrounding properties are in the Tukwila Valley South zoning district, which is intended for a mix of high-intensity commercial and industrial uses; heavy industrial uses require a conditional use permit. The facility, which replaced an older transfer station, opened in 2012 and is the busiest transfer station in the King County system. There are no nearby residential uses, and residential uses in the Tukwila Valley South district are allowed only if they are accessory to a permitted use (Tukwila Municipal Code Chapter 18.40).

The Cedar Falls Drop Box is on 7 acres of land next to the closed Cedar Falls Landfill. The Skykomish Drop Box is in Skykomish. Waste from both Drop Box sites is transported in drop boxes to the Houghton Transfer Station. Recyclable materials are separated and distributed for processing, and reusable materials (textiles) are donated to local non-profit organizations.

The Enumclaw Recycling and Transfer Station, which occupies 25 acres next to the closed Enumclaw Landfill, was built in 1993. The city limits of Enumclaw border the east and north sides of the site, which is zoned as a public use. Property to the west and south is zoned for single-family residential and residential mobile home park, respectively. Vegetation screens the facility from view by residences. Land to the north and east, in unincorporated King County, is designated for agricultural and forest resources.

The Factoria Recycling and Transfer station is on 15.6 acres in Bellevue, north of Interstate 90 and east of Interstate 405. The original transfer station has been replaced with a larger, more modern facility that collects garbage, recyclables, and household hazardous waste. The site and properties to the north and west are zoned light industrial; land to the south and east is zoned for office use. A variety of light industrial and commercial uses are located along the access road to the site (SE 32nd Street). The nearest residential areas, consisting of multi-family developments, are along 139th Avenue SE, approximately 850 feet northeast of the site, and along Richards Road, more than one-quarter mile west of the site—neither area has views of the site.



The Houghton Transfer Station, built in the mid-1960s, is in Kirkland. The 8.4-acre site is zoned as park/open space. The station is bordered on the north by the closed Houghton Landfill, on the south (across NE 60th Street) by a state park, and on the east and west by single-family neighborhoods. King County made improvements in 2011 to improve safety and efficiency at the transfer station, and to reduce impacts on the community; for example, a wooden fence built along the west side acts as a sound barrier, and a screen wall blocks wind, controls litter, and screens views of station operations. However, Houghton remains an open-sided facility with a roof and no walls.

The Solid Waste Division has not identified sites for replacement capacity in the Northeast service area that could replace the Houghton Transfer Station.

The Renton Transfer Station was built in the mid-1960s. It is on the western portion of a 13-acre property owned by King County and zoned for light industrial uses.

The Shoreline Recycling and Transfer Station was built in 2008 to replace the First Northeast transfer station on the same site. The site encompasses about 13 acres and is bordered by I-5 on the east, the King County Metro Transit North Operating Base on the south, and private residences on the north and west. The site and surrounding parcels are zoned for single-family residential use. The facility receives about 8 percent of the total solid waste at King County transfer stations but nearly half of all the recyclable materials.

The Vashon Recycling and Transfer Station was built in 1999 on 9.4 acres at the north end of the closed Vashon Landfill. It is in a rural area; King County zoning is for low-density residential (one dwelling unit per five acres). Surrounding land is in the same zoning district. Land to the east is undeveloped, and most other surrounding properties are in low-density residential use. The site is screened from view by trees.

The processing of recyclables and organics (yard and food waste) generated in King County is currently handled through the private sector, at industrial facilities in Woodinville, south Seattle, Tacoma, Maple Valley, and Everett. Recyclable construction and demolition materials are handled at designated facilities throughout the Puget Sound region.

4.2.7.2 Impacts and Mitigation Measures

Because the alternatives would maintain (Alternative 1) or modify (Alternatives 2 and 3) service levels, they would not directly affect uses on land or shoreline areas. Typically, direct effects on land and shoreline uses are caused by land development, changes in land use designations (zoning), and changes in land use on a particular site—none of which are proposed by any of the service level alternatives

Changes in land use or operations on a site can indirectly affect nearby land uses through off-site impacts, such as increased noise, odor, dust, and light or glare. Service level improvements that would increase hours of operation would result in increased hours of lighting at facilities. However, impacts of noise, odor, dust, and light and glare are not expected to increase under any of the alternatives because they would continue to be mitigated, as under existing conditions. Indirect impacts can also occur from changes in traffic



patterns or volumes. By improving service levels, Alternatives 2 and 3 may reduce traffic congestion at and near the transfer facilities, which may reduce vehicle emissions and noise compared with Alternative 1.

4.2.7.3 Significant Unavoidable Adverse Impacts

None of the service level alternatives would have significant adverse effects on land or shoreline uses.

4.2.8 Transportation

4.2.8.1 Affected Environment

The general affected environment for transportation is described in Section 3.2.8.1.

The final supplemental EIS for the Final 2006 Solid Waste Transfer and Waste Management Plan (King County 2006a) contains a description of the affected environment of the central Puget Sound region in terms of traffic. The area that could be affected by traffic from self-haulers, commercial collection trucks, and King County transfer vehicles extends primarily from the station entrance(s) to the surrounding streets of each station. All of the regional, state, and federal highways in the county that connect to the urban street grids and suburban and rural roadways serving the transfer stations are marginally affected by transfer station traffic.

Table 4-2 shows estimated traffic levels at transfer facilities (transfer stations and drop box facilities) in 2016 and in 2040 under Alternative 1 of the Facility Improvements (see Section 4.3), based on county transaction records and other assumptions explained in the footnotes to the table. Traffic is expressed as one-way trips, into plus out of the facility.

Table 4-2. Estimated average daily traffic at King County transfer stations, 2016 and 2040.						
Transfer Station/Type of Traffic	Weekday 2016	Weekend Day 2016	Weekday 2040	Weekend Day 2040		
Shoreline						
Commercial Hauler	65	9	107	15		
Self-Hauler	500	1,229	821	2,015		
King County Transfer	21	14	33	22		
Employee/Visitor	22	22	24	24		
Total	609	1,274	985	2,076		
Factoria						
Commercial Hauler	155	9	312	17		
Self-Hauler	322	37	834	1,451		
King County Transfer	37	12	74	28		
Employee/Visitor	28	28	30	30		
Total	542	86	1,250	1,527		

King County

Table 4-2 (continued). Estimated average daily traffic at King County transfer stations, 2016 and 2040.					
Transfer Station/Type of Traffic	Weekday 2016	Weekend Day 2016	Weekday 2040	Weekend Day 2040	
Houghton/Northeast service area					
Commercial Hauler	170	18	279	29	
Self-Hauler	502	415	824	680	
King County Transfer	54	14	83	22	
Employee/Visitor	18	18	20	20	
Total	744	465	1,206	752	
Bow Lake					
Commercial Hauler	336	24	609	42	
Self-Hauler	681	1,567	1,391	3,813	
King County Transfer	67	43	122	76	
Employee/Visitor	30	30	32	32	
Total	1,114	1,664	2,154	3,963	
Renton					
Commercial Hauler	70	4			
Self-Hauler	397	1,804			
King County Transfer	23	11			
Employee/Visitor	16	16			
Total	506	1,836			
Algona					
Commercial Hauler	156	11			
Self-Hauler	461	941			
King County Transfer	53	20			
Employee/Visitor	20	20			
Total	690	991			
South County					
Commercial Hauler			256	18	
Self-Hauler			783	1,662	
King County Transfer			82	31	
Employee/Visitor			30	30	
Total			1,151	1,740	



Table 4-2 (continued). Estimated a	verage daily t 20	raffic at King Cour 40.	nty transfer sta	tions, 2016 and
Transfer Station/Type of Traffic	Weekday 2016	Weekend Day 2016	Weekday 2040	Weekend Day 2040
Cedar Falls				
Commercial Hauler	8	5	14	8
Self-Hauler	17	1,172	29	1,923
King County Transfer	0	0	0	0
Employee/Visitor	10	10	12	12
Total	36	1,187	54	1,942
Enumclaw				
Commercial Hauler	11	1	18	1
Self-Hauler	220	1,919	407	3,355
King County Transfer	5	6	8	9
Employee/Visitor	14	14	16	16
Total	251	1,940	449	3,381
Skykomish				
Commercial Hauler	0	2	1	4
Self-Hauler	112	414	184	680
King County Transfer	0	0	0	0
Employee/Visitor	10	10	12	12
Total	122	427	196	695
Vashon				
Commercial Hauler	9	1	14	1
Self-Hauler	187	1,490	307	2,445
King County Transfer	3	2	5	3
Employee/Visitor	12	12	14	14
Total	211	1,505	340	2,463
Total King County	4,825	11,374	7,786	18,541
Transfer to Cedar Hills	263	123	408	191

For Commercial Hauler, Self-Hauler, and King County Transfer:

Trips were estimated based on recorded 2016 transactions at transfer stations and are one-way trips (in plus out or transactions X2). Projected 2040 trips were estimated by increasing 2016 disposal trips in proportion to the projected increase in disposed MMSW by 2040, and by increasing 2016 recycling trips in proportion to the projected increase in recycled materials by 2040 (Plan, Figure 3-3).

Under Alternative 1, Algona trips in 2016 are transferred to South County; Renton trips are transferred to Factoria, Bow Lake, South County, and Enumclaw.

For Self-Hauler:

Algona does not currently offer collection of no-fee recyclables.



Self-haulers who bring no-fee recyclables only to the facilities are not included in King County's transaction record. They are estimated here based on King County's 2016 Transfer Station Survey (King County 2016), question 26, which indicates that approximately 42 percent of self-haul trips were for separated recyclables or compostable materials. Those trips were added to the transaction record numbers to arrive at total self-haul trips.

For Employee/Visitor:

Based on actual employee numbers in 2017, plus one trip in and out each day for supervisor, maintenance, vactor truck, and sweeper truck. This number was assumed to remain constant through 2040.

Self-hauling activity constitutes most of the trips at each transfer facility and primarily peaks on weekends and in the late afternoon on weekdays. Commercial hauling activity usually peaks on weekdays, primarily in the early morning and early afternoon. Traffic congestion and longer waiting lines can occur when the hours of use by self-haulers and commercial haulers overlap. The ability of a transfer station's capacity to efficiently handle traffic depends on numerous variables, such as the mix of collection trucks versus selfhaulers, available tipping stalls for each, on-site queue capacity for each, and, in some cases, trailer loading ability (in the case of the older stations with no preload compactors). According to the Plan, at some of the urban stations that are operating at or near maximum capacity, the mix of self-haul and commercial customers can cause long traffic queues and crowded conditions on the tipping floor. Traffic queues during those times may also extend into the surrounding streets. Peak traffic times for transfer facilities do not coincide with peak traffic times on the general road network.

The processing of recyclables and organics (yard and food waste) generated in King County is currently handled through the private sector, at industrial facilities in Woodinville, south Seattle, Tacoma, Maple Valley, and Everett. Recyclable construction and demolition materials are handled at designated facilities throughout the Puget Sound region.

4.2.8.2 Impacts and Mitigation Measures

Alternative 1

The Weekday 2040 and Weekend 2040 columns in Table 4-2 represent estimated traffic at King County transfer stations under Alternative 1. It was assumed that all traffic would increase in proportion to the projected increase in disposed MMSW and to projected increases in recycling (Plan, Figure 3-3).

To provide efficient service for commercial haulers while accommodating increasing levels of self-haul traffic, growth in transactions, and to maintain the levels of recycling at each station, the transfer system would undergo expansion under Alternative 1. Algona would be replaced with the new South County Transfer and Recycling Station; Houghton would **remain "as-is"**; and Renton would be closed. With each of these changes, the overall system would have an increased ability to minimize off-site queuing, and added capacity for full-service recycling. Full-service recycling allows for the ability to remove a wide range of recyclables from the waste stream, including curbside recyclables, organics (yard and food waste), metals, construction and demolition debris, bulky items, and reusables.



Less queuing would result in shorter delays for commercial haulers and generally improved traffic at King County transfer stations.

Added recycling capacity and services at a new transfer station may attract additional self-haulers in those areas where recycling at transfer stations has not been provided in the past, such as Algona, or where it has been provided in limited capacity, such as Renton.

However, even with additional self-haul traffic at new facilities and additional traffic from customers formerly using the closed transfer facilities, overall station service levels would be improved over the existing condition. Alternative 1 includes the use of a compactor (and possibly two to ensure continued service) at the planned South County Recycling and Transfer Station, which will replace Algona Transfer Station, which does not have a compactor. This change would reduce the number of transfer trailer trips generating traffic in the vicinity of Algona, and between the South County service area and Cedar Hills Regional Landfill. Further, with full-service facilities distributed throughout much of the system, except the Northeast service area, this alternative also minimizes the traffic-related impacts of customer trips throughout much of the region, as well as the intensity of impacts on streets neighboring most facilities. Although over time, traffic volumes associated with self-haul and commercial could increase because of increases in population, this alternative would not result in significant adverse impacts on transportation, and the overall impact is likely to be beneficial because of improved service levels.

Alternative 2

Alternative 2 incorporates efforts intended to standardize service levels throughout the system, including all station hours, recycling services, and accommodation of increased transactions. The total number of transfer system trips is unlikely to increase significantly under this alternative, although the distribution and timing of trips may shift somewhat, and some increase in self-haul traffic could occur where station hours are expanded to the standard. At transfer stations where hours are reduced to the standard (if needed), average hourly volumes would increase, while the opposite would occur where station hours were expanded. In general, such changes would not be expected to significantly impact traffic congestion on roads in the vicinity of the stations, although, if new station hours occur during the peak periods of traffic on surrounding streets, expanded station hours under Alternative 2 could add to traffic congestion during those peak hours compared with Alternative 1. This potential impact could be avoided by having the standardized set of station hours exclude peak traffic periods.

Because King County is placing an emphasis on resource recovery at transfer facilities, recycling services are expected to be standardized under Alternative 2 at a higher level than the current condition and similar to Alternative 1. As a result, traffic impacts resulting from recycling services are expected to be similar to Alternative 1, and generally improved over the existing condition.

Alternative 3

Alternative 3 would institute service level changes specific to each facility, based on available space and facility characteristics. Hours of operation at some facilities would be designed to reduce self-haul traffic during peak commercial hours on weekdays. King County evaluated similar scenarios during the Transfer and Waste Management Plan Review and determined that despite effects likely varying from facility to facility, more vehicle traffic during peak afternoon commute hours and potential impacts to neighboring businesses may result (King County 2015a). At the same time, where self-haul traffic is restricted during peak hours, commercial customers would experience reduced wait times at the station and slightly reduced traffic volume in the station vicinity.

The addition of mandatory self-haul recycling at some transfer stations may cause the time on site to marginally increase for customers with targeted materials, with a corresponding marginal effect on station queuing. Because the stations potentially affected by this service level change have ample space on site for queuing, it is unlikely that off-site traffic would be affected. This effect would be similar to those expected under Alternative 1.

4.2.8.3 Significant Unavoidable Adverse Impacts

While some alternatives may result in shifted traffic patterns in the overall transportation network, and slight increases or decreases in traffic in the vicinity of the stations, no significant unavoidable transportation impacts would result from implementation of the level-of-service improvements detailed in the Plan.

4.2.9 Public Services and Utilities

4.2.9.1 Affected Environment

The general affected environment for public services and utilities is described in Section 3.2.9.1.

All standard curbside recyclables (newspaper, mixed paper, cardboard, polyethylene terephthalate [PET] and high-density polyethylene [HDPE] bottles, glass containers, and tin and aluminum cans) are accepted **at the county's eight transfer stations, except at the Algona station, where there is no recyclables collection.** Separate bins for collecting yard waste are available only at the Shoreline, Bow Lake, Factoria, Enumclaw, Cedar Falls, and Vashon facilities. Additional recyclable materials are collected at transfer stations where facilities exist. Transfer stations in urban growth areas are serviced by utilities, while drop boxes may not be serviced by utilities.

Beginning in January 2016, the Solid Waste Division implemented new regulations for construction and demolition debris recycling and disposal (King County Code 10.30). As with recycling, construction and demolition debris collection and processing is handled primarily by private-sector firms. The Solid Waste Division does not accept construction and demolition waste at its transfer stations or Cedar Hills Regional Landfill, except for incidental amounts. The King County ordinance requires that construction and



demolition waste must be taken to a designated privately-operated construction and demolition debris recycling and/or transfer facility.

4.2.9.2 Impacts and Mitigation Measures

Individual days and hours of operation for each station are based on the Solid Waste Division's usage data and customer trends, including a desire by commercial haulers to operate outside of peak traffic times. In turn, service levels are influenced by the maximum number of vehicles and tonnage that can be efficiently processed through the station each hour, based on the station design and customer mix. To provide an appropriate level of service to the residents and the commercial collectors served by each station, the Solid Waste Division periodically reviews the operating hours and makes adjustments if needed. Recycling services are expected to be improved under Alternative 1, compared to the existing condition, because the addition of the South County Recycling and Transfer Facility would add recycling services to the Algona Transfer Station, in an area where they are not currently provided. The addition of mandatory self-haul recycling at some transfer stations may cause the time on site to marginally increase for customers with targeted materials, with a corresponding marginal effect on station queuing. Because the stations potentially affected by the service level change have ample space on site for queuing, it is unlikely that off-site traffic would be affected. This effect would be similar to those expected under Alternative 1.

Under Alternative 2, hours of operation would be standardized at all facilities. If hours are reduced, that could alter the availability of some solid waste services to some residents and businesses who typically use the stations at times no longer available compared to Alternative 1. Those customers would retain the option of altering station visiting times, using curbside disposal services, or using bulky waste collection services, although, with the latter, often at a higher cost. If station hours are expanded, residents and businesses would retain the option of use of the transfer stations at preferred times.

Alternative 2 would also standardize recycling services across all facilities. Because the county is placing an emphasis on resource recovery at transfer facilities, recycling services are expected to be standardized under Alternative 2 at a higher level than the current condition and similar to Alternative 1. As a result, recycling services are expected to be similar to those under Alternative 1, and generally improved over the existing condition.

Under Alternative 3, hours would be different depending on each station's needs. If hours are reduced or expanded at some facilities to influence customers to either use the stations at different times or to use another station, travel times and station queuing could be affected (see Section 4.2.8 for a description of transportation impacts). However, under both Alternatives 2 and 3, no overall significant decrease in service levels due to changes in hours is anticipated compared to Alternative 1. Alternative 3 would also adjust recycling services according to facility capacity and customer mix. Again, recycling services are expected to be at a higher level than the current condition and, at a minimum, similar to Alternative 1.

Additional recycling services under Alternatives 2 and 3 may include enhanced staffing at stations and other improvements to station infrastructure (e.g., signage and other information, additional containers) that could add to the Solid Waste **Division's cost under th**ose alternatives.

4.2.9.3 Significant Unavoidable Adverse Impacts

At a programmatic level, no significant unavoidable adverse impacts on public services and utilities are identified.

B. Facility Improvements

- 4.3 Description of Alternatives for Facility Improvements
- Alternative 1: No Action (maintain, improve, and develop transfer and processing system as currently planned, including closure of Algona and Renton Transfer Stations when replacement capacity is available, **keep Houghton "as-is" indefinitely,** and development of a new South County Recycling and Transfer Station)

Under Alternative 1 (as well as Alternatives 2, 3, and 4), the current system of transfer stations would be maintained and improved to better serve customers, to accommodate growth in transactions, to increase the level of resource recovery accomplished at facilities, and for maintenance reasons. The approved *2006 Solid Waste Transfer and Waste Management Plan* authorized the Solid Waste Division to completely reconstruct or build newly sited facilities to replace outmoded transfer stations (Houghton and Algona) and to close three stations (Houghton, Algona, and Renton) once adequate replacement capacity is available. However, King County Council Ordinance 18577 and accompanying Motion 14968 in 2017 initiated a further planning effort for transfer capacity in the Northeast service area. At this time, proposed development includes a new South County Recycling and Transfer Station at a site in Algona. The **Houghton Transfer Station would be kept "as-is" indefinitely.** The rural facilities in the transfer network—the Enumclaw and Vashon transfer stations and the drop boxes at Cedar Falls and Skykomish—would be maintained and improved to provide an appropriate level of disposal and recycling services for the future needs of the areas they serve. All processing for commingled recyclables and organics (yard and food waste) would continue to be done by the private sector.

Alternative 2: Maintain and improve existing transfer and processing system with or without closure of older transfer stations, with demand management but with no development of new capacity

Under all the alternatives, the Solid Waste Division would maintain and improve the system of transfer stations and drop box facilities to better serve customers, to accommodate growth in transactions, to increase the level of resource recovery accomplished at facilities, and for maintenance reasons. Alternative 2 would close the Algona Transfer Station and replace it with the new South County Recycling



and Transfer Station in Algona. The South County station would provide collection of MMSW and comprehensive recyclables collection, and would accommodate self-haulers and commercial haulers.

Alternative 2 would offer the Solid Waste Division two options to meet the overall transfer capacity need in the Northeast service area. Those options are: 1) to allow self-haulers and commercial haulers to continue **using the Houghton transfer station "as is" indefinitely, or 2)** to allow self-haulers and commercial haulers to use a combination of facilities, potentially including the existing Houghton station and smaller separate facilities (self-haul-only or commercial-only stations). Strategies to manage demand (peak pricing and extended hours) may be implemented at stations if needed to provide capacity. For both options, the Houghton Transfer Station would remain in operation until replacement capacity is available. Alternative 2 also allows the Solid Waste Division the option to retain the Renton Transfer Station for use in some capacity.

Under this alternative, the private sector would continue to process all commingled recyclables and would expand regional processing capacity as needed. In addition, the private sector would continue to process food scraps, compostable paper, and yard waste through composting. Because of existing and anticipated constraints in the regional composting system, the private sector could develop additional composting facilities, capacity, and/or technology improvements in King County or elsewhere, which would require permits from King County (if in unincorporated County), or from the municipality in which the facility was proposed.

To better manage the type of debris that results from relatively common emergencies, such as seasonal flooding and winter storms, as well as major events, such as earthquakes, Alternative 2 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling (if appropriate based on level of contamination), or proper disposal.

Alternative 3: Maintain and improve existing transfer and processing system with or without closure of older transfer stations, and develop new capacity

Under all the alternatives, the Solid Waste Division would maintain and improve the system of transfer stations to better serve customers, to accommodate growth in transactions, to increase the level of resource recovery accomplished at facilities, and for maintenance reasons. Like Alternatives 1 and 2, Alternative 3 would close the Algona Transfer Station and replace it with the new South County Recycling and Transfer Station in Algona. The South County station would provide collection of MMSW and comprehensive recyclables collection, and would accommodate self-haulers and commercial haulers.

Alternative 3 would offer the Solid Waste Division three options to meet the overall transfer capacity need in the Northeast service area. Those options are: 1) to allow self-haulers and commercial haulers to continue **using the Houghton transfer station "as is" indefinitely, 2)** to site and develop a new Northeast Recycling and Transfer Station; or 3) to allow self-haulers and commercial haulers to use a combination of facilities, including the existing Houghton station and smaller separate facilities (self-haul-only or commercial-only

stations). For all three options, the Houghton transfer station would remain open and in operation until replacement capacity is available.

Like Alternative 2, Alternative 3 allows the Solid Waste Division the option to retain the Renton transfer station for use in some capacity. Also, the private sector would continue to process all commingled recyclables and would expand regional processing capacity as needed. In addition, the private sector would continue to process food scraps, compostable paper, and yard waste through composting. Because of existing and anticipated constraints in the regional composting system, the private sector could develop additional composting facilities, capacity, and/or technology improvements in King County or elsewhere.

As with the No Action Alternative, the rural facilities in the transfer network will be maintained and improved to provide an appropriate level of disposal and recycling services for the future needs of the areas they serve. Additional drop-box facilities may also be sited in unincorporated areas under Alternative 3 to better serve residents, as necessary.

Like Alternatives 2 and 4, Alternative 3 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling (if appropriate based on level of contamination), or proper disposal.

Alternative 4: Create resource recovery centers at existing and new recycling and transfer stations

Under all the alternatives, the Solid Waste Division would also maintain and improve the system of transfer stations to better serve customers, accommodate growth in transactions, increase the level of resource recovery accomplished at facilities, and for maintenance reasons. With Alternative 4, the Solid Waste Division would install existing or emerging recovery technologies to enhance its resource recovery efforts. Those technologies, including but not limited to AD and AMR, could be sited at appropriate existing and new recycling and transfer stations in the future. Composting or AD systems could be privately or publicly owned and operated and would focus on source-separated organics (yard and food waste) or MMSW. AMR systems could include: 1) both floor sorting of recyclables by division staff and installing some mechanical sorting systems at select facilities (e.g., new stations), or 2) a separate AMR facility owned and operated publicly, privately, or via a public-private partnership.

Like Alternatives 2 and 3, Alternative 4 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling or proper disposal.

4.4 Affected Environment, Impacts, and Mitigation Measures

- 4.4.1 Earth
- 4.4.1.1 Affected Environment

The affected environment for earth is described in Section 4.2.1.



4.4.1.2 Impacts and Mitigation Measures

Under all alternatives, infrastructure improvements could result in earth impacts, including excavation and disturbance of soil with the potential for soil erosion and changes in local topography. Under Alternatives 2 and 3, infrastructure improvements could include development of one or more temporary debris management sites and one or more new drop boxes. Development of such infrastructure may encounter unstable soils or ground conditions and would require earthwork that would disturb underlying soils with a resulting potential for erosion. At the same time, locational analysis leading to site selection seeks to avoid critical areas requiring extensive earthwork and extensive engineering to handle difficult geologic conditions. Where infrastructure improvements occur within existing facility footprints, or where new minor infrastructure is developed (e.g. new drop box facilities or debris management sites) earth impacts likely would be minor and insignificant.

Entirely new facilities, for example, a new Northeast Recycling and Transfer Station or a separate AMR facility, would involve site disturbance and excavation over a larger site area about 20 acres. Site work at that scale could result in substantial earth impacts, although reasonable mitigation for such impacts is available and could include:

- Implementing a site selection process that identifies sites with a minimal need for construction on steep slopes or geologically critical areas (e.g. steep slopes, landslide hazards, unstable foundation conditions)
- Conducting appropriate geotechnical engineering during design and construction to assure stable long-term foundation and site conditions
- Implementing best management practices during construction to minimize the extent of and duration that disturbed soils are exposed

Alternative 3, which includes the potential for developing a new Northeast Recycling and Transfer Station and regional processing capacity, and Alternative 4, which includes the potential of developing new composting, AD, AMR, or other facilities at existing transfer stations and regional processing capacity, would have a greater potential for earth impacts than Alternatives 1 and 2, which would involve fewer major new infrastructure developments. Overall, though, as Plan recommendations are implemented in the future, mitigation measures may be proposed where earth impacts are identified during project-specific environmental review, and permits required for improvements would specify appropriate conditions under which earth impacts would be fully mitigated.

4.4.1.3 Significant Unavoidable Adverse Impacts

With implementation of available mitigation, no significant unavoidable earth impacts are likely.

4.4.2 Air

4.4.2.1 Affected Environment

Regional air quality conditions are described in Section 3.2.2.1.

The primary air quality issues associated with transfer and processing facilities are the potential for fugitive dust emissions during construction of improvements or new facilities; vehicle emissions during operation (primarily carbon monoxide and ozone-producing chemicals); and the potential for odor from solid waste and organics (yard and food waste) handling and storage.

Dust is minimized at county and private transfer stations by such measures as prohibiting dusty loads of solid waste, and spraying waste handling areas with a mist as necessary to suppress dust.

There are currently no significant odor problems at King County or private transfer stations. Although some odors occur, they are minimized and largely confined on site through a number of mitigation measures. These measures include:

- Prohibiting delivery of highly odorous loads of solid waste to transfer stations
- Minimizing storage time of solid waste on site
- Using leak-resistant waste containers
- Regularly washing of waste handling areas and the inside of waste containers.

In addition, at the county's Bow Lake, Enumclaw, Factoria, Shoreline, and Vashon transfer stations, waste handling areas are enclosed.

4.4.2.2 Impacts and Mitigation Measures

Under Alternative 3, the option to construct a new Northeast Recycling and Transfer Station would increase the potential for temporary fugitive dust impacts during construction. Construction of new composting, AD, and AMR facilities under Alternative 4 could also lead to temporary fugitive dust impacts in the vicinity of construction. Under Alternative 2, the construction of new drop boxes and, under Alternatives 2, 3, and 4, the construction of temporary debris management sites could also lead to temporary dust impacts near construction areas. None of the potential temporary impacts due to construction dust are likely to be significant, however, because effective mitigation measures are available and routinely applied during construction. These mitigation measures include:

- Regularly sweep and/or water roads and other dusty surfaces subject to vehicular traffic
- Cover and/or hydro-seed exposed areas of soil
- Apply soil stabilizers to exposed areas of soil
- Minimize the area of soil disturbed at any one time



As noted in Section 4.2.2.2, self-haul and commercial traffic to and from transfer stations represents only a small percentage of total traffic in the region, so that significant changes in regional levels of CO or ozone are unlikely to result from modifications to the transfer and processing system. Nonetheless, the lack of increase in the transfer station capacity in the Northeast area under Alternative 1 and potentially also under some options in Alternatives 2 and 3 could increase congestion and waiting times at Houghton, Factoria, Shoreline, and Renton stations thereby increasing vehicle emissions at those locations and contributing to an incremental decline in air quality. Under Alternative 4, if composting, AD, or AMR facilities are developed at transfer stations, cumulative travel distance and times for materials hauling would likely be reduced compared to Alternative 1 with a corresponding incremental decrease in vehicle emissions and air quality impacts.

As described in the preceding section, odors currently are not a significant impact at King County transfer stations because of the mitigation measures employed. These measures would continue to be implemented at transfer stations.

Under Alternative 4, the Solid Waste Division could process food scraps, compostable paper, and yard waste through composting at some transfer stations (such as Vashon), as needed. Under Alternative 2, the private sector would continue to process food scraps, compostable paper, and yard waste through composting and could develop additional regional composting facilities, capacity, and/or technology improvements, as needed.

Composting processes are designed to be either anaerobic or aerobic. Composting under anaerobic conditions (the absence of oxygen), including AD, has a high potential for odor generation, whereas composting under aerobic conditions generates much less odor than anaerobic composting, although anaerobic conditions, with consequent odors, can occur with otherwise aerobic composting if oxygen availability is restricted. For example, aerobic composting where the composting materials are formed into windrows (lines of material) can result in anaerobic conditions in the windrow cores where oxygen availability typically is limited. Also, aerobic windrow composting process, odorous compounds can be released into the atmosphere. Both types of composting processes can also generate air quality and odor impacts during handling and storage of organics (yard and food waste) and solid waste.

Because of the potential for odor generation that exists with either AD or aerobic composting, existing and new public or private composting facilities could generate odor impacts. Based on the history of odor complaints described in Section 3.2.2.1, these odor impacts are potentially significant. Measures are available, however, that have been successful in limiting odor impacts from composting activities, and these measures include (Ohio 1999, Ma et al 2013):

- Siting and designing new facilities so that sufficient site area is provided to appropriately handle expected peak waste flows and to provide adequate setbacks from odor-sensitive receptors (Ma et al 2013 suggests a minimum setback of 2,000 – 3,500 feet)
- Minimizing the time that received and finished materials are stored onsite

😵 King County
- Conducting receiving, loading, mixing, and seeding within an enclosed structure designed to contain odors
- Using floor aeration within enclosed structures to facilitate biological processes that can control odors during initial handling of received material and to accentuate airflow to air filtration systems
- Conducting composting within enclosed vessels or buildings where odorous compounds can be captured and treated (composting which intentionally uses an anaerobic process typically takes place in enclosed vessels)
- Capturing and treating gases emitted during handling and composting activities
- Maintaining a correct nutrient balance (primarily carbon to nitrogen) and temperature in aerobic composting to assure adequate oxygen availability and microorganism activity
- Maintaining appropriate moisture content in aerobic composting sufficient for microorganism survival but not excessively high that oxygen flow is impeded
- For windrow composting, sizing windrows to allow for adequate aeration into the windrow interior and turning windrows at an appropriate rate
- If necessary, in aerobic composting using forced aeration and/or covering windrows with an aerobic biofilter (e.g. yard waste or cured compost)
- If necessary, using chemical catalysts or oxidizers to control odorous compounds
- Conducting monitoring for odorous compounds within and/or along the boundaries of composting facilities and/or in potentially affected communities

For new public or private composting facilities, project-specific SEPA assessment and the associated air quality analysis would specify appropriate design and mitigation to minimize the potential for odor impacts. In implementing mitigation to control potential odors, any existing or new composting facility would need to achieve sufficient odor control to meet PSCAA's requirement that no air contaminant may be emitted that "unreasonably interferes with enjoyment of life and property."

The limited potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure.

With implementation of mitigation measures, including best available air pollution and odor control technologies, air quality and odor impacts would not be significant.

Based on calculations performed for the South County Recycling and Transfer Station (King County 2016b), the new emissions resulting from construction and operation of a new Northeast Recycling and Transfer Station under Alternative 3, would probably be about 2,000 metric tons of carbon dioxide equivalent per year over a 50-year lifespan of the facility. This is slightly less than 0.01 percent of the current total greenhouse gas emissions in King County (Stockholm Environment Institute 2012).

Under Alternative 4, although construction and operation of composting facilities, AD facilities, and AMR facilities at transfer stations would result in new greenhouse gas emissions, these facilities also could reduce greenhouse gas emissions relative to landfilling the same material (Stockholm Environment Institute



2012) by avoiding the need to transport materials to more remote composting facilities, Cedar Hills Regional Landfill, a centralized waste-to-energy facility, or an out-of-county landfill; by avoiding virgin manufacture of materials that can be reused or recycled; by offsetting energy demand by converting residual digestion gas to energy. The potential offset in demand would primarily relate to the potential freeing up of regional non-greenhouse-gas-emitting hydropower to offset greenhouse-gas-emitting power sources in the western U.S. grid.

Alternatives 2, 3, and 4, by increasing the efficiency of the overall county transfer and processing system, likely would lead to lower greenhouse gas emissions systemwide compared to Alternative 1: No Action. Alternative 4, by enhancing resource recovery at transfer stations is likely to lead to lower greenhouse gas emissions systemwide compared to Alternative 3.

4.4.2.3 Significant Unavoidable Adverse Impacts

With implementation of available mitigation measures, significant adverse unavoidable air impacts should be minimal. Implementation of odor control mitigation described above for new public or private composting facilities as specified during project design, project-specific SEPA analysis, and regulatory permitting review should adequately control odors and minimize significant odor impacts. The ability of the County to assure that odor impacts are not significant may be limited where composting occurs in existing private facilities that are currently permitted.

4.4.3 Water

Impacts on water resources could occur as a result of replacement of the Houghton and Algona Transfer Stations, construction of a new South County or Northeast Recycling and Transfer Station and possible improvements at private recycling and composting facilities if needed to accept additional recyclables from King County. The improvements are unlikely to result in significant adverse impacts on groundwater, so this section focuses primarily on potential surface water impacts.

Discussion of the types of wetlands, and potential impacts and mitigation measures, is provided in Section 4.4.4, Plants and Animals.

4.4.3.1 Affected Environment

Leachate at all King County and private transfer stations and recycling facilities is directed to the county's sanitary sewer system. At the county's Vashon Recycling and Transfer Stations, where there is no adjacent sewer line, potentially contaminated runoff is collected and transported by tank truck to the sanitary sewer system. At the county's Renton Transfer Station, because it is a lower elevation than the sewer line, potentially contaminated runoff is collected and then pumped into the sanitary sewer line.

The affected environment at each of King County's currently operating and potential recycling and transfer stations is described below. Because sites for replacement capacity in the Northeast service area that could replace the Houghton Transfer Station have not been selected, it is not included in the descriptions

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below. The site selected for the planned South County Recycling and Transfer Station is next to the Algona Transfer Station.

Algona Transfer Station

King County has selected the site at 35101 West Valley Highway South, next to the existing Algona Transfer Station, as the location for the proposed South County Recycling and Transfer Station that will serve south county residents and businesses. The new facility is expected to begin operations in 2022.

The site for the replacement facility is within an area with high susceptibility for groundwater contamination. The site is next to a critical aquifer recharge area, which is to the west on the steep bluffs (King County 2016b).

Two tributaries to Mill Creek, both known as Algona Creek, are present on the site. A jurisdictional ditch flows north from a wetland adjacent to the Algona Transfer Station and connects to one of the tributaries just east of the site. The wetland is connected to the existing Algona Transfer Station by a culvert. Stormwater is captured in a stormwater pond and a sediment settling pond on the site. A bio-filtration swale lies parallel to West Valley Highway South along the eastern property boundary in the northeastern portion of the site (King County 2016b).

Bow Lake Recycling and Transfer Station

The Bow Lake Recycling and Transfer Station, in Tukwila, was built on the site of the former Bow Lake transfer station. In July 2012, solid waste transfer operations transitioned from the old facility to the current one.

There are no surface water bodies on the site of the Bow Lake Recycling and Transfer Station. A wetland reconnaissance confirmed no wetlands are present on the site or the adjacent WSDOT property. Three streams and several wetlands are located in the vicinity of the site (Adolfson 2004).

Enumclaw Recycling and Transfer Station

No streams or wetlands have been identified on the site of the Enumclaw Recycling and Transfer Station (WDFW. 2017a). A biofiltration swale was built as part of the project. The site is in an area of medium to high susceptibility to groundwater contamination (King County 2017c).

Factoria Recycling and Transfer Station

The Factoria Recycling and Transfer Station, which began operating in 2016, was built on the site of the former Factoria transfer station and contiguous property to the northwest. The combined properties (the site) drain generally northward to unnamed creeks, which are designated 0263 and 0263A by the City of Bellevue. Stream 0263 is the only stream on the site. It conveys water past the site through a culvert under the Puget Sound Energy access road at the east end of SE 30th Street and then into East Creek. East Creek drains into Richards Creek, which empties into Mercer Slough and Lake Washington. Three ditches



are located on the site; two of the ditches were considered jurisdictional based on the initial jurisdictional determination by the U.S. Army Corps of Engineers. (HDR 2012).

Stormwater runoff is the only source of water runoff expected at the site. The site plan includes drainage features designed to collect, convey, treat, and detain this runoff. Treatment and detention features include rain gardens, bioretention swales, and a detention vault. After treatment and detention, the stormwater runoff is discharged into the existing conveyance system in SE 30th Street, which discharges into an unnamed tributary to East Creek. (HDR 2012).

Houghton Transfer Station

The 2006 Solid Waste Transfer and Waste Management Plan Solid Waste Division has recommended closing the Houghton Transfer Station, which was built in the 1960s, and building replacement capacity elsewhere in northeast King County. A new large full-service transfer station would take about 8 years to complete—from siting and design to permitting and construction. Several improvements were completed at the Houghton station in 2011. Upgrades were made to the existing sewer pump station, including the installation of a vault to store contaminated storm water that significantly decreases the possibility of overflows during normal and inclement weather. The steep earthen slopes leading into and out of the tunnel under the transfer building were stabilized to prevent erosion. Improved lighting and pavement striping were also installed (King County 2016d).

Renton Transfer Station

There are no streams or wetlands known on the site of the Renton Transfer Station, which was built in the mid-1960s (WDFW 2017a). The site is susceptible to groundwater contamination and is in a wellhead protection area (King County 2017c). The City of Renton has expressed concern about the potential for groundwater contamination at the Renton Transfer Station, because the **station is located near the city's** sole source aquifer (King County 1991). Soils at the point of surface water discharge are monitored, and there is currently no evidence of such contamination.

Shoreline Recycling and Transfer Station (formerly First Northeast)

The Shoreline Recycling and Transfer Station was built in 2008 to replace the First Northeast transfer station. It includes a waste transfer building, scale facility, recycling areas, and transfer trailer storage areas. The remainder consists of undeveloped lands, landscaping, and a creek buffer, as well as adjacent stormwater facilities.

A small stream named Thornton Creek crosses the western portion of the Shoreline facility site. Water quality and flows in Thornton Creek are affected by stormwater runoff from upstream areas. Runoff from the transfer station is treated by a stormwater filtration system that releases water to the creek at a rate that prevents erosion and flooding.



Vashon Recycling and Transfer Station

The Vashon Recycling and Transfer Station was constructed in 1999 at the north end of the closed Vashon Landfill. There is an extensive surface water pond and biofiltration system that was installed when the facility was constructed. It is bordered on the other sides by Island Center Forest. There are no known streams or wetlands on the site (WDFW 2017a, 2017b)

4.4.3.2 Impacts and Mitigation Measures

The City of Renton has expressed concern about the potential for groundwater contamination at the Renton Transfer Station because it is near **the city's sole source aquifer**. **Leachate is pumped to** a county sanitary sewer line, and there is no evidence that operation of the station has affected the aquifer. Closure of the **Renton Transfer Station would eliminate that facility's potential for** affecting groundwater.

Short-term impacts would occur during construction of improved and new transfer stations (Alternatives 2, 3 and 4), including potential for erosion and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fish species listed under the Endangered Species Act. Best management practices could include such measures as minimizing areas of exposed soil; hydroseeding or otherwise stabilizing exposed areas where no activity is planned in the near future; limiting major construction to the dry season; installing stormwater conveyance channels and temporary sedimentation ponds; and placing berms, straw bales, or silt fences to slow down stormwater runoff and trap eroded sediments. Specific requirements for surface water management are described in the King County Surface Water Design Manual (King County 2016a).

Impervious surface areas would increase on the sites of improved or new transfer stations, increasing the volume and rate of stormwater runoff. Specific requirements for surface water management are delineated in the King County Surface Water Design Manual (King County 2016a), as well as in similar state and local regulations. The required stormwater facilities include both a means of peak runoff control (detention pond, tank, or vault) and treatment of stormwater runoff (wet pond, wet vault, or biofiltration swale). Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas.

If composting, AD, and AMR facilities are sited at appropriate existing and new recycling and transfer stations (Alternative 4) the potential water quality impacts at each of the stations would need to be studied on an individual basis. These facilities could require additional land clearing and could temporarily affect water quality during construction, and could require additional impervious surface area. Erosion and sedimentation potential and stormwater impacts would be mitigated by best management practices and stormwater treatment, as stated above. Similar impacts would occur for new private regional composting facilities developed in King County or elsewhere. All sites for improved and new transfer stations include drainage features designed to collect, convey, treat, and detain stormwater runoff.



4.4.3.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse impacts are expected under any of the alternatives.

4.4.4 Plants and Animals

4.4.4.1 Affected Environment

Impacts on plants and animals could occur as a result of replacement of the Houghton and Algona Transfer Stations, construction of new South County and Northeast Recycling and Transfer Stations, and possible improvements at private recycling or composting facilities, if needed, to accept additional recyclables or organics (yard and food waste). The following sections briefly describe existing vegetative communities and fish habitat, if any, at the site of each transfer station. Because a site has not been selected for replacement capacity in the Northeast service area, it is not included in the descriptions below.

Due to the high level of human activity and previous habitat disturbance and removal, vegetative communities within and near the sites are probably used primarily by wildlife typical of urban and suburban areas. That wildlife includes birds such as robins, towhees, chickadees, woodpeckers, starlings, crows, and hawks; small mammals such as opossums, raccoons, and shrews; and common reptiles and amphibians. No threatened, endangered, or other special-status plant or wildlife species are known to occur, or would be expected to occur, on the sites. (WDFW 2017b; WDNR 2017).

Algona Transfer Station

The proposed South County Recycling and Transfer Station would be built on developed and undeveloped property adjacent to the existing Algona Transfer Station. A former gravel quarry and processing facility occupies part of the proposed site. The quarry bottom is sparsely vegetated with herbaceous weed species, and the quarry walls are vegetated with a variety of grasses and weeds. The remaining developed portion of the site is currently leased by King County to a landscaping supplier. Piles of topsoil, fill soil, pallets of landscape rock, a small office building, a garage, and driveway occupy the non-quarry developed section of the site (King County 2016b).

The undeveloped portion of the site steeply rises immediately from the edge of the developed area into an extensive forest to the south, west, and northwest. The forested greenbelt that extends onto the site is a lowlands conifer-hardwood forest. The forest is dominated by black cottonwood, big-leaf maple, red alder, western red cedar, and red elderberry. This urban greenbelt is mapped by WDFW as a Priority Habitat Biodiversity Area and Corridor (WDFW 2017a) and recognized in the King County Comprehensive Plan Open Space System 2016 Map (King County 2016c).

Wildlife observed at the site during winter/spring 2013 field visits include redwinged blackbird (*Agelaius phoeniceus*), American robin (*Turdus migratorius*), violet-green swallow (*Tachycineta thalassina*), song sparrow (*Melospiza melodia*), American crow (*Corvus brachyrhynchos*), **Anna's hummingbird** (*Calypte anna*), killdeer (*Charadrius vociferus*), red-tailed hawk (*Buteo jamaicensis*), bullfrog (*Rana catesbeiana*),

King County

and Pacific treefrog (*Pseudocris regilla*). Wildlife also observed at the site and in the wooded slopes immediately to the west during winter/spring 2013 field visits include glaucous-winged gull (*Larus glaucescens*), bufflehead (*Bucephala albeola*), mallard (*Anas platyrhynchos*), black-capped chickadee (*Poecile atricapilla*), American goldfinch (*Carduelis tristis*), golden-crowned kinglet (*Regulus satrapa*), winter wren (*Troglodytes troglodytes*), Stelle**r's jay** (*Cyanocitta stelleri*), common raven (*Corvus corax*), bushtit (*Psaltriparus minimus*), dark-eyed junco (*Junco hyemalis*), bald eagle (*Haliaeetus leucocephalus*), and brown creeper (*Certhia americana*) (King County 2016b).

Evidence (e.g. nests, scat, and tracks) was observed during winter/spring 2013 field visits of coyote (Canis *latrans*), black-tailed deer (*Odocoileus hemionus* ssp. *columbianus*), raccoon (*Procyon lotor*), Virginia opossum (*Didelphis virginiana*), and marsh wren (*Cistothorus palustris*) on the wooded slopes immediately adjacent to the Alternative 2 site (King County 2016b).

No fish were observed on site during field visits in winter/spring 2013 and September 2015, although one of the Algona Creek tributaries and its associated wetland have the potential to support resident and anadromous fish. Fish habitat is currently limited due to the low number and low quality of pool habitats. A fish passage barrier (culvert) occurs in the central portion of the site. Fish access to Algona Creek from Mill Creek may also be currently blocked by one or more culverts, some of which may be fish-passage barriers (King County 2016b). The closest documented occurrence of salmonids (coho salmon) is approximately 4,000 feet downstream. SalmonScape mapping also shows modeled presence of steelhead, Chinook and coho salmon approximately 4,000 feet downstream, based on stream gradient and lack of downstream anadromous barriers (WDFW 2017b).

Bow Lake Recycling and Transfer Station

The primary vegetation on the Bow Lake facility site is deciduous trees. As the station is within two miles of Sea-Tac International Airport, trees were not planted during recent reconstruction to avoid providing habitat that could harbor birds that could endanger air traffic. Field studies in 1994 identified two small wetlands, classified as forested wetlands, in the western portion of the site, and one larger forested wetland in the southern portion. No fish habitat was identified. (Adolfson 2004)

No threatened or endangered species are known to be on the project site. However, the WDFW database documents the presence of a bald eagle nest located approximately 0.5 mile west of the site, near the north end of Angle Lake. The nest was documented in 1999 but was not active during WDFW surveys conducted in 2001 (Tukwila 2005). The Green River, located about 0.25 mile east of the facility site, provides habitat to numerous fish species, including salmon (fall Chinook, coho, chum, sockeye), steelhead, bull trout, Dolly Varden, and various other species (WDFW 2017a). The Puget Sound Evolutionarily Significant Unit Chinook salmon is federally listed as a threatened species and is a state candidate species (NOAA 2017; WDFW 2017a). The Puget Sound Distinct Population Segment bull trout is listed as a threatened species by the U.S. Fish and Wildlife Service (USFWS) and has been observed in the lower Green River



historically, but observations are now rare and generally only include individual specimens (King County 2006b).

Enumclaw Recycling and Transfer Station

No threatened or endangered species are known to be on the project site. However, the WDFW database documents the presence of a regular concentration of elk. The site is within the Green/Cedar River winter elk range (WDFW 2017a).

Factoria Recycling and Transfer Station

A small emergent marsh, a portion of which is classified as a forested wetland, is located in the northern portion of the existing site at the confluence of Creeks 0263 and 0263A (see Section 4.4.3, Water). An upland deciduous tree stand occurs on moderate to steep slopes (less than 40 percent slope) in the western portion of the site. Two small forested wetlands, one associated with a drainage channel and one with Creek 0263A, are located within this wooded area.

One active red-tailed hawk nest was observed in December 2010 in a black cottonwood tree located approximately 40 feet from SE 32nd Street and 220 feet southeast of the scale house. A pair of red-tailed hawks was observed at the nest and in the vicinity of the nest in March and April 2011. The nesting tree is approximately 14 inches in diameter at breast height and is on top of the slope. According to a personal communication with WDFW, as long as nesting and foraging opportunities are available in the project vicinity, mitigation is not currently required. Based on field reconnaissance, suitable habitat does exist in the project vicinity to afford the red-tailed hawk opportunities for nesting and foraging (HDR 2012).

Within the Factoria Transfer Station site, the lack of defined stream channels and shallow flows on the densely vegetated hillside precludes fish passage. This concurs with the classification of the channel upstream of the culvert under the Puget Sound Energy access road as non-fish bearing by the City of Bellevue (Bellevue 1993), and no salmon species are documented to occur within the project area (WDFW 2017a). Under the state typing system, this section of the stream is classified as Type Np, to indicate that the stream is non-fish bearing and is perennial (HDR 2012).

Houghton Transfer Station

The WDFW database documents the presence of a 600-acre park (Bridle Trails State Park) designated as a biodiversity area and corridor adjoining the Houghton Transfer Station to the south. The Bellevue powerline right-of-way provides a migration corridor to and from this area, which is known to be a home to coyotes, raccoons, other small mammals and many bird species (WDFW 2017a).



Renton Transfer Station

There are no wetlands or priority habitats on the site of the Renton Transfer Station. The WDFW database documents the presence of a wetland containing a freshwater pond east of the transfer station (WDFW 2017a).

Shoreline Recycling and Transfer Station (formerly First Northeast)

Field studies in 1994 identified what appear to be small linear wetlands in the scrub-shrub vegetation associated with Thornton Creek, which crosses the western portion of the site of the Shoreline Recycling and Transfer Station (see Section 4.4.3, Water). Upland vegetation on the site includes plantings of pines, shrubs, and grasses in the vicinity of the transfer building; deciduous trees west of Thornton Creek; and invasive vegetation in other areas of the site. There is no fish habitat in the portion of Thornton Creek on the Shoreline facility site (WDFW 2017b), but salmonids have been observed downstream. (King County 1994)

Vashon Recycling and Transfer Station

There are no wetlands or priority habitats on the site of the Vashon Recycling and Transfer Station (WDFW 2017a).

4.4.4.2 Impacts and Mitigation Measures

Construction of improved and new transfer stations (Alternatives 2, 3 and 4) would result in loss of vegetation and wildlife habitat in disturbed areas. Only common and urban species are known to be present. Landscaping could incorporate vegetation of value to native wildlife. Areas temporarily disturbed by construction could be revegetated with native plants of value to wildlife.

The proposed improvements and facilities would have to be constructed and operated in a manner that does not harm fish species listed under the Endangered Species Act or their habitat. Construction could be timed to avoid periods of salmonid spawning or migration. A permit from the U.S. Army Corps of Engineers and a wetland rating from Ecology will be required if any wetlands are to be filled. If a Corps permit is needed, a biological assessment may have to be prepared. The biological assessment would determine if the proposed improvement has potential to affect downstream habitat for listed species. Depending on the results of the assessment, consultation with the National Marine Fisheries Service may be required to identify measures to mitigate impacts.

Continued operation of the existing solid waste facilities would have no direct or indirect impacts on plants and animals. Leachate and stormwater are and will be managed to protect salmonid habitat downstream of **the county's solid waste facilities**.

If composting, AD, and AMR facilities are sited at appropriate existing and new recycling and transfer stations (Alternative 4), loss of vegetation and wildlife habitat could occur, though the potential impacts on plants and animals at each of the stations would need to be studied on an individual basis. As with any



improvements, potential impacts on protected species and terrestrial and aquatic habitats would have to be addressed and measures to protect those resources would be identified.

4.4.4.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse impacts are expected under any of the alternatives.

4.4.5 Energy and Natural Resources

4.4.5.1 Affected Environment

The analysis of impacts in this section focuses on the use of petroleum-based fuels in the transport of solid waste because the alternatives for facility improvements would not have notable impacts on other types of energy or natural resources. Petroleum-based fuels result from the processing of crude oil, a non-renewable natural resource. The availability and affordability of petroleum-based fuels during the planning period are uncertain.

4.4.5.2 Impacts and Mitigation Measures

In general, impacts on overall fuel use are least when cumulative vehicle travel distance and time are minimized within the overall solid waste system. As indicated in Sections 4.2.8 and 4.4.8, Transportation, cumulative vehicle travel distance and time would be minimized by increasing service levels, reducing queuing, increasing the capacity of facilities, by distributing facilities throughout the service area, and by compacting waste before hauling to disposal.

The lack of increase in the transfer station capacity in the Northeast area under Alternative 1 and potentially also under some options in Alternatives 2 and 3 could increase congestion and waiting times at the Houghton, Factoria, Shoreline, and Renton stations, thereby increasing fuel use systemwide in comparison to the Alternative 3 option to construct a new Northeast Recycling and Transfer Station. If the Renton Station were to close under Alternatives 1, 2, or 3, there would be a slight increase in miles driven by self-haulers that formerly visited Renton as they diverted to alternative transfer stations, namely Factoria, Bow Lake, Algona (South County), and Enumclaw, which could slightly increase fuel use and add to the traffic volumes on roadways to and from those facilities. Under Alternative 4, if composting, AD. and AMR facilities are developed at transfer stations, cumulative travel distance and times for materials hauling would likely be reduced compared to Alternative 1, with a corresponding decrease in comparative impact.

Because all alternatives would improve systemwide efficiency compared to the existing condition, no significant adverse impact on fuel use would likely occur under any alternative.

4.4.5.3 Significant Unavoidable Adverse Impacts

Significant unavoidable adverse impacts on fuel use are unlikely to occur.

4.4.6 Environmental Health

4.4.6.1 Affected Environment

The affected environment for environmental health (noise and human health) is described in Section 3.2.6.1 above.

4.4.6.2 Impacts and Mitigation Measures

Noise

Construction and operation of a new Northeast Recycling and Transfer Station under Alternative 3 would increase noise levels in the immediate vicinity of the station and also increase noise on surrounding roads as a result of self-haul and commercial traffic. Construction would last about two years. In most local jurisdictions within King County, construction noise is exempt, with the typical exception that the exemption applies only during daylight hours. Construction noise would, in any case, be temporary and typically would not be considered significant.

Continuing to operate the Houghton Transfer Station under Alternative 1, and possible under some options under Alternatives 2 and 3, would extend any existing noise impacts from traffic and facility configuration into the future as long as the station is in similar use. Although noise levels during operation from additional traffic on roads that are already heavily travelled are unlikely to be significant, increases in noise levels in the immediate vicinity of the stations have the potential to be moderate to substantial depending on the proximity of noise-sensitive land uses. For example, the EIS for the new South County Recycling and Transfer Station (King County 2016b) estimated noise increases of up to 6dB during operation under one alternative, which was considered a moderate increase.

Changes in use of existing transfer stations would result in changes in traffic volumes and timing on roads surrounding the stations. Where volumes increase, noise levels would also increase, whereas the converse would take place where volumes decrease for example, if the Houghton station was closed or was limited to self-haul only or commercial only. In general, as described in Section 3.2.6.2, the changes in cumulative noise levels (ambient plus transfer station-related) due to these changes is unlikely to be significant because changes in traffic volumes are unlikely to be a substantial fraction of the total traffic volumes on these roads. During project-specific design and review, if substantial noise increases resulting in unacceptable impacts are projected to occur, various measures could be incorporated into facility site selection, design, and operation to mitigate potential impacts:

- Select a project site that limits the proximity of noise-sensitive land uses
- Select a project site of sufficient size to allow for adequate buffering from noise-sensitive land uses
- Limit hours of construction to comply with local noise ordinance exemptions
- Limit use of equipment, if needed to meet local noise restrictions during construction
- Employ noise absorption and attenuation design features to reduce off-site sound levels



- Limit on-site equipment idling and the need for back-up alarms through appropriate design of onsite traffic routes
- Use rubber-tired rather than tracked equipment, where possible

Application of mitigation measures can typically reduce noise impacts below the level of significance, however detailed noise analysis during future project-specific design would be necessary to determine specific impacts and necessary mitigation measures.

Locating composting, AD, and AMR activities within enclosed structures, and applying appropriate mitigation measures similar to those listed above, should limit noise impacts from such activities below the level of significance.

Human Health

Establishing temporary debris storage sites (Alternatives 2, 3, and 4) could affect human health locally by concentrating large amounts of material, some of which could be hazardous to human health. These impacts can be mitigated by implementing some standard mitigation measures including:

- Locating sites so that sufficient buffer distance is provided from residences and other potentially health-sensitive land uses
- Covering incoming loads of debris, whenever possible
- Minimizing the time between delivery and eventual disposal of debris
- Implementing a stormwater control system to collect and treat runoff that comes in contact with debris
- If necessary, covering or enclosing potentially hazardous debris during inclement weather to minimize movement of risky material off-site by wind or water

With appropriate mitigation to avoid health impacts local to the debris sites, including preparation and implementation of a hazardous debris management health and safety plan, emergency debris sites could provide some overall beneficial effect on health risk by allowing for proper and safe handling of potentially hazardous debris during emergencies.

Overall, the alternatives, by improving the efficiency of the transfer and processing system would likely result in some marginal reduction in health risks in King County.

4.4.6.3 Significant Unavoidable Adverse Impacts

With the implementation of available mitigation, significant unavoidable adverse noise and human health impacts would be unlikely to occur.



4.4.7 Land and Shoreline Use

4.4.7.1 Affected Environment

The affected environment for land and shoreline use is described in Section 4.2.7.

4.4.7.2 Impacts and Mitigation Measures

Continued operation of the existing solid waste facilities would have no direct impacts on land use, shoreline use, zoning, or land use plans. Potential indirect effects of operations on nearby land uses, such as noise and odors, are described elsewhere in this EIS.

Under the alternatives, the Algona, Houghton, and Renton Transfer Stations would either be closed or would receive minor improvements. Special land use permits would be required only for major improvements, so proposed changes to those three facilities would not require special use permits.

All four alternatives would replace the Algona Transfer Station with a new South County Recycling and Transfer Station, which would result in some construction-related impacts. According to the EIS for the new South County Recycling and Transfer Station (King County 2016b), temporary impacts would occur during construction. Construction activities could affect adjacent land uses through minor, localized increases in noise, dust, odors, traffic and emissions. In addition, existing structures (e.g., administrative building and storage sheds) may be demolished. Permits for construction would be required from the City of Algona. In addition, the land use at the 18.9-acre South County Recycling and Transfer Station site would transition from primarily vacant land with a portion used by a landscape supplier to a recycling and transfer station, but no land use impacts are likely to occur from facility operation. It is anticipated that decommissioning, and possible deconstruction, of the Algona Transfer Station could occur after the new transfer station is operating. Deconstruction would occur in the developed portion of the Algona Transfer Station site, and no land use impacts are expected.

The proposed South County Recycling and Transfer Station would be considered an "essential public facility" for land use permitting and would, therefore, require a conditional use permit in the C-3 (Heavy Commercial) zone. According to the EIS prepared for the replacement facility, the facility would likely meet the conditional use criteria and be permitted. In addition, the new facility would be consistent with Algona's comprehensive plan. No indirect or cumulative land use impacts are likely to result from replacing the Algona Transfer Station with the South County Recycling and Transfer Station, and no mitigation measures are required. Neither the existing transfer station nor the proposed facility is within or near a designated shoreline resource, so there would be no effect on shoreline use.

Alternative 3 includes an option to develop a new Northeast Recycling and Transfer Station. King County has not selected a site for the proposed Northeast facility. The Solid Waste Division would go through a process to identify potential suitable sites in the Northeast service area, using the guidelines in King County's Solid Waste Facility Siting Plan. The process would include public involvement and preparation of



a separate EIS, which would evaluate potential impacts of the proposed Northeast Recycling and Transfer Station. Selected sites would be consistent with the city or county comprehensive plans.

Alternatives 2 and 3 include an option to allow self-haulers and commercial haulers to use a combination of facilities, including the existing Houghton station and smaller separate facilities (self-haul-only or commercial-only stations). The smaller facilities would likely be sited in accordance with applicable land use regulations and plans, and would be unlikely to adversely affect land or shoreline uses. Similarly, development of new facilities under Alternative 4, such as composting, AD, and AMR would need to comply with applicable land use plans and regulations, so they would be unlikely to impact land or shoreline uses.

To minimize the potential for incompatibility with nearby land uses (off-site impacts), the county's site selection process for new facilities should prioritize sites with sufficient size or in a location to provide adequate separation from sensitive land uses.

Construction of new facilities could result in the disturbance of cultural resources. To minimize the potential for this impact, the following measures could be implemented:

- During the site selection process, to minimize the risk of selecting a site containing significant cultural resources, conduct an increasingly detailed cultural resources assessment during site screening, including on-site investigations of finalist sites
- If necessary, prior to site disturbance at the selected site, conduct further detailed on-site cultural resource investigations and identify, evaluate, and appropriately handle any identified cultural artifacts
- During construction, conduct site monitoring by a competent archaeologist
- If unanticipated cultural artifacts are encountered during construction, cease construction and identify, evaluate, and appropriately handle encountered cultural artifacts prior to re-commencing construction
- Conduct all cultural resource activities in consultation with state and tribal cultural resources entity, as appropriate

Construction of new or expanded facilities has the potential of creating visual quality and light and glare impacts. Such impacts could include blockage of, or intrusion into, important views or the introduction of visually incompatible elements into the visual landscape.

For all new facilities, the following mitigation measures could be considered to reduce or avoid visual impacts:

- During site selection, prioritize sites that have limited numbers of visually sensitive land uses within the site's viewshed.
- During site selection, only consider sites with sufficient size, location, and topography to allow for adequate visual buffering from visually sensitive land uses.



• Minimize the visual incompatibility of new facilities with the adjacent constructed and natural landscape by careful design of structure characteristics (location on the site, minimal and downward-focused lighting, building materials, façade, and bulk/shape).

4.4.7.3 Significant Unavoidable Adverse Impacts

No significant unavoidable adverse impacts to land use are expected to occur under any of the four alternatives. If mitigation measures as described above are implemented, significant unavoidable adverse impacts on cultural resources are unlikely to occur. With implementation of mitigation measures described above, adverse visual impacts of new facilities can be limited, and are unlikely to be unavoidably significant.

4.4.8 Transportation

4.4.8.1 Affected Environment

The general affected environment for transportation is described in Section 3.2.8.

Table 4-2 under service-level alternatives shows estimated traffic levels at transfer stations in 2016 and 2040 (under Alternative 1), based on county transaction records and other assumptions explained in the footnotes to the table. There are four types of traffic at transfer stations: self-haulers, commercial haulers, King County transfer trailers, and a small amount of employee/visitor traffic.

4.4.8.2 Impacts and Mitigation Measures

Alternative 1

The final supplemental EIS for the Final 2006 Solid Waste Transfer and Waste Management Plan (King County 2006a) contains a description of the anticipated impacts associated with implementation of the approved 2006 solid waste plan, which is similar to Alternative 1 described in Section 4.3, facility improvement alternatives, in this EIS.

From an overall programmatic perspective, Alternative 1 would result in the reduction of traffic on roads in the vicinity of transfer stations that would be closed (Algona and Renton), and would result in an increase of traffic in the vicinity of new stations (South County). The new transfer station will be sized to accommodate the increase in daily traffic in order to maximize the efficiency of on-site traffic flow and to minimize off-site queues and potential impacts on general traffic conditions in the immediate vicinity. The facility will also be designed to account for the increased traffic associated with the projected increase in disposed tonnage and recycling activities for the 20-year planning horizon.

The closure of the Renton Transfer Station would benefit the road network serving the station by reducing trips associated with transfer station operations. Currently, the number of trips at the Renton Transfer Station is 506 on an average weekday and 1,836 on an average weekend day (Table 4-2). According to surveys conducted during the 2015 review of the 2006 Solid Waste Transfer and Waste Management Plan,



if the Renton station were to close, about 47 percent of survey respondents said they would use Factoria instead, 17 percent said they would use Bow Lake, 7 percent said they would use Enumclaw, and about 4 percent said they would use Algona (King County 2015a). As a result, the roads providing access to those stations would experience increases in average weekday trips and average weekend trips at those facilities. Traffic increases at those stations due to the closure of the Renton station would result in increased daily traffic volumes on roads surrounding the stations and short-term increases in waiting times at the stations, and could result in queues that extend off site with some increased congestion in the immediate vicinity of the stations. In general, however, closure of the Renton Transfer Station is not expected to be a significant factor in capacity constraints at other sites, although keeping it open would ease demand on the transfer system (King County 2015a).

Traffic on the roads leading to the Algona Transfer Station (currently, 690 on an average weekday and 991 on an average weekend day [Table 4-2]) would continue after development of the South County Recycling and Transfer Station.

Continuing to allow self-haulers and commercial haulers to use the existing Houghton Transfer Station "asis" indefinitely would extend existing transportation impacts into the future, along with the growth in traffic anticipated from projected increases in disposal and recycling tonnage. Table 4-3 shows estimated traffic levels at the Houghton facility in 2016 and 2040, based on county transaction records and other assumptions explained in the footnotes to the table. The Weekday 2040 and Weekend 2040 columns in Table 4-3 represent estimated traffic at the Houghton station assuming traffic would increase in proportion to the projected increase in disposed MMSW and to projected increases in recycling (Plan, Figure 3-3). The likely result is increased wait times, off-site queuing, and overall decreased service levels. Increased wait times may cause increases in self-haul or commercial haul traffic at other transfer facilities and increases in vehicle miles traveled.

Table 4-3. Estimated average daily traffic at Houghton Transfer Station, 2016 and 2040.				
Type of Traffic	Weekday 2016	Weekday 2040	Weekend Day 2016	Weekend Day 2040
Houghton				
Commercial Hauler	170	279	18	29
Self-Hauler	502	824	415	680
King County Transfer	54	83	14	22
Employee/Visitor	18	20	18	20
Total	744	1,206	465	752

Notes:

Estimates based on similar methods as Table 4-2.

Projected 2040 trips were estimated by increasing 2016 disposal trips in proportion to the projected increase in disposed MMSW by 2040, and by increasing 2016 recycling trips in proportion to the projected increase in recycled materials by 2040 (Plan, Figure 3-3).



Impacts during construction of a new South County Recycling and Transfer Station would include minor impacts from temporary, localized increases in traffic volumes (i.e., construction vehicles, workers' vehicles, and deliveries of construction materials), temporary lane closures, and roadway wear and tear from heavy construction trucks and construction equipment (King County 2016a). Impacts from operation include increased traffic volumes at intersections in the vicinity of the transfer station, at the site access, and along nearby corridors. The Weekday 2040 and Weekend 2040 columns in Table 4-4 represent estimated traffic at the proposed South County Recycling and Transfer Station based on the expanded capacity of the facility and assuming traffic would increase in proportion to the projected increase in disposed MMSW and to projected increases in recycling (Plan, Figure 3-3).

Table 4-4. Estimated average of Re	daily traffic at Alg ecycling and Trar	gona Transfer Sta Isfer Station (204	ition (2016) and S 0).	South County
Type of Traffic	Weekday 2016	Weekday 2040	Weekend Day 2016	Weekend Day 2040
Algona				
Commercial Hauler	156	256	11	18
Self-Hauler	461	783	941	1,662
King County Transfer	53	82	20	31
Employee/Visitor	20	30	20	30
Total	690	1,151	991	1,740

Notes:

Estimates based on similar methods as Table 4-2.

Projected 2040 trips were estimated by increasing 2016 disposal trips in proportion to the projected increase in disposed MMSW by 2040, and by increasing 2016 recycling trips in proportion to the projected increase in recycled materials by 2040 (Plan, Figure 3-3).

No actions under Alternative 1 would result in any change in the transportation impacts associated with the Vashon and Enumclaw Transfer Stations, or the Cedar Falls and Skykomish Drop Boxes.

Alternative 2

Alternative 2 would close the Algona Transfer Station and replace it with the proposed South County Recycling and Transfer Station in Algona. The potential transportation impacts associated with the closure of the Algona station and the construction and operation of the South County Recycling and Transfer Station are described under Alternative 1.

Compared to Alternative 1, Alternative 2 includes an additional option to allow self-haulers and commercial haulers to use a combination of facilities, including the existing Houghton Transfer Station and smaller separate facilities (self-haul-only or commercial-only stations). Strategies to manage demand may also be implemented at stations to reduce the number of customers using the transfer system or a particular transfer station, or to improve site capacity. Strategies could include:



- Extending operating hours
- Incentive/peak pricing
- Providing wait time information (video feed using existing cameras)
- Mandatory curbside garbage collection
- Lower cost curbside bulky waste collection
- Higher minimum fees
- Lower regional direct fee to encourage haulers to use their own transfer stations
- Banning materials from disposal and recycling
- Adding scales and/or queueing lanes
- Adding stalls/ increase the tip floor capacity
- Providing unloading assistance.

With the combination of facilities and strategies under Alternative 2, overall potential transportation impacts associated with the Houghton Transfer Station would be equal to or less than those of Alternative 1. Option 2 of Alternative 2 would eliminate either commercial truck trips or self-haul trips that would occur at the Houghton station under Alternative 1 (approximately 170 weekday trips and 18 weekend day trips, or approximately 502 weekday trips and 415 weekend day trips, respectively; Table 4-3). However, the commercial truck trips or self-haul trips eliminated at the Houghton station would still occur at a separate commercial- or self-haul only facility at an unknown location. Impacts on streets neighboring that separate facility would be greater than those of Alternative 1. If the Houghton Transfer Station on weekend days, when most residential self-hauling takes place, would continue under Alternative 2, although to a lesser degree than under Alternative 1. In either case, anticipated impacts would increase through time as self-haul trips increase in proportion to expected disposal and recycling tonnage increases through 2040.

According to the 2015 Solid Waste Transfer and Waste Management Plan review (King County 2015a), while restrictions on self-haul might encourage some customers to sign up for curbside collection, the vast majority of self-haulers are not disposing of regular household waste. Restrictions on self-haul would primarily change traffic and use patterns at transfer facilities, but would not provide a significant overall reduction in the number of customers. The programs aimed at reducing self-haul traffic would tend to reduce potential delays for commercial haulers compared to Alternative 1.

The potential transportation impacts from Alternative 2 associated with the other parts of the transfer system vary by facility, but would be experienced primarily at the Factoria and Shoreline transfer stations, and, to a lesser degree, the Bow Lake Transfer Station. Impacts would consist of a general increase in vehicle miles traveled, minor increases in overall station traffic during both average weekdays and weekend

days, but with increased commercial traffic offset by some decreases in self-haul traffic, as compared to Alternative 1.

Under Alternative 2, potential transportation impacts resulting from the closure of the Algona and Renton Transfer Stations would occur as described for Alternative 1. If the Renton station were to remain open, the surrounding road network would continue to experience the existing trips associated with transfer station operations. The Weekday 2040 and Weekend 2040 columns in Table 4-5 represent estimated traffic at the Renton Transfer Station, assuming traffic would increase in proportion to the projected increase in disposed MMSW and to projected increases in recycling (Plan, Figure 3-3). With the Renton Transfer Station open, increases at the other stations due to the closure of the Renton station, described under Alternative 1, would not occur under Alternative 2.

Table 4-5. Estimated average daily traffic at Renton Transfer Station, 2016 and 2040.				
Type of Traffic	Weekday 2016	Weekday 2040	Weekend Day 2016	Weekend Day 2040
Renton				
Commercial Hauler	70	115	4	6
Self-Hauler	397	651	1,804	2,960
King County Transfer	23	36	11	18
Employee/Visitor	16	18	16	18
Total	506	820	1,836	3,002

Notes:

Estimates based on similar methods as Table 4-2.

Projected 2040 trips were estimated by increasing 2016 disposal trips in proportion to the projected increase in disposed MMSW by 2040, and by increasing 2016 recycling trips in proportion to the projected increase in recycled materials by 2040 (Plan, Figure 3-3).

According to King County's review of the 2006 Solid Waste Transfer and Waste Management Plan, the Renton, Algona, and Enumclaw Transfer Stations do not share a customer base with the Northeast service area, and traffic in the vicinity of those facilities would not be directly affected by strategies to manage demand in the Northeast.

Transportation impacts associated with collection of commingled recyclables, food scraps, compostable paper, and yard waste and transport to private recyclable processing and composting facilities and from those facilities to end-markets or secondary processing would be similar to Alternative 1. Traffic impacts on streets surrounding those facilities would increase in proportion to the increase in recycling and organics (yard and food waste) tonnage. If new facilities are constructed to provide added processing capacity, private operators would be required to document anticipated transportation impacts associated with the selected site and construction and operation of the facility. Generally, under Alternative 2, traffic impacts would be similar to those described for Alternative 1 in the vicinity of existing facilities, but, as under



Alternative 1, would increase around new facilities as commercial truck traffic is directed to the new capacity.

Alternatives 2, 3, and 4 would also allow the county and cities to establish temporary debris management sites where debris from emergencies could be stored for subsequent sorting and recycling or proper disposal. Although sites for such facilities have not been selected, potential impacts include those due to temporary increases in construction traffic, potential road closures during construction, and temporary traffic increases on roadways in the vicinity of the debris site during their operation. Implementation of measures similar to those described above for new drop box facilities would minimize transportation impacts.

Alternative 3

Alternative 3, like Alternatives 1 and 2, would close the Algona Transfer Station and replace it with the proposed South County Recycling and Transfer Station in Algona. The potential transportation impacts associated with the closure of the Algona station and the construction and operation of the South County Recycling and Transfer Station under Alternative 3 are described under Alternative 1.

As under Alternative 2, Alternative 3 provides two options for providing transfer and recycling capacity to serve the Northeast county service area, including allowing self-haulers and commercial haulers to continue using the Houghton transfer station "as is" indefinitely; and to allow self-haulers and commercial haulers to use a combination of facilities, including the existing Houghton station and smaller separate facilities (self-haul-only, commercial-only, or combination stations). The potential transportation impacts associated with keeping the Houghton station "as-is" are discussed under Alternative 1, and those associated with using a combination of facilities are described under Alternative 2.

In addition, a third option considered under Alternative 3 is to site and develop a new Northeast Recycling and Transfer Station. Although a site has not been selected, potential transportation impacts associated with the construction and operation of a full-service Northeast Recycling and Transfer Station would be similar to those generally described above for the planned South County Recycling and Transfer Station. With any new facility developments, additional construction truck traffic of unknown volume may occur to transport excess excavated soil to Cedar Hills Regional Landfill. With a new Northeast Recycling and Transfer Station, traffic at the Houghton Transfer Station (currently 744 on an average weekday and 465 on an average weekend day [Table 4-2]) would likely be transferred to the roadways providing access to the Northeast Recycling and Transfer Station. However, the location of this facility and the roads that could be affected are currently unknown. The site selection process and mitigation measures developed by the county for the selection of sites for the new transfer stations are expected to minimize significant transportation impacts related to the proposed South County and Northeast Recycling and Transfer Stations.



Like Alternative 2, Alternative 3 allows the Solid Waste Division the option to retain the Renton Transfer Station in some capacity. The impacts in the vicinity of the Renton station, open or closed, would be similar to those described under Alternative 2.

New drop-box facilities may also be sited in unincorporated areas and existing drop-box facilities may be closed under Alternative 3 to better serve residents, as necessary. Although sites for new facilities have not been selected, potential impacts include temporary impacts during construction resulting from temporary increases in traffic volumes near the construction site and potential temporary road closures, and long-term operation impacts resulting from increased traffic volumes on roadways in the vicinity of the facilities. Conducting a site selection process that prioritized sites with adequate nearby road capacity and, if necessary, providing road improvements in the vicinity of selected sites would minimize significant transportation impacts. Traffic impacts from self-haul and commercial truck trips to and from any new facilities would transfer from existing or closed facilities to the area surrounding the new facilities. Overall system trips would not increase due to the new or closed facilities, and total vehicle miles may increase or decrease depending on the location of drop-box sites. All trips would be expected to increase in proportion to the increase in disposal and recycling tonnage.

Impacts from the establishment of temporary debris management sites under Alternative 3 would be similar to those of Alternative 2.

Alternative 4

Under Alternative 4, composting, AD, and AMR technologies constructed or installed at existing and new transfer facilities would create transportation impacts associated with construction. As with construction of new transfer facilities, impacts would include temporary increases in traffic during construction along with potential road closures.

As conceived for co-location at new or existing transfer facilities, composting, AD, and AMR technologies would be scaled according to the transfer station service area. With AMR, no additional commercial or self-haul trips are anticipated from within the service area or from other areas. With AMR technologies, recovery of recyclables from waste brought to technology-equipped facilities is anticipated to be greater than the level expected under Alternative 1. As a result, transfer trailer traffic between the facility and Cedar Hills Regional Landfill is expected to decrease under Alternative 4 compared to all other alternatives, including Alternative 1. However, truck trips necessary to bring recovered recyclables to end-markets or to secondary processors would increase, and, because some of the materials would be at a lower density than compacted waste, the net result could be a slight increase in the overall number of truck trips. The locations of secondary processors and end-markets are unknown at this time, so overall changes in distance to these locations compared to Cedar Hills Regional Landfill is also unknown. Compared to Alternative 1 and the other alternatives, overall impacts are anticipated to be marginal when taken in the context of the overall traffic levels and conditions on roadways throughout King County.



With AD technologies, recovery of energy and useable residuals can occur from MMSW or from sourceseparated organics (yard and food waste). If AD technologies focus on organics (mostly food waste) in MMSW brought to technology-equipped facilities, no additional commercial or self-haul trips are anticipated from within the service area, or from other areas. Transfer trailer traffic between the facility and Cedar Hills Regional Landfill is expected to decrease under Alternative 4 focused on organics in MMSW, compared to all other alternatives, including Alternative 1. However, truck trips necessary to bring residuals (if usable) to end-markets or to secondary processors would increase, but the net result would be a net decrease in truck trips because the volume of residuals would be less than the volume of pre-processed feedstocks. If compositing or AD technologies focus on source-separated organics (yard and food waste) to be brought to technology-equipped facilities, additional commercial or self-haul trips are anticipated from within the service area compared with Alternative 1, since those trips currently and under Alternative 1 would typically go to private facilities. Transfer trailer traffic between the facility and Cedar Hills Regional Landfill is expected to remain the same under Alternative 4 focused on source-separated organics (yard and food waste), compared to all other alternatives, including Alternative 1. However, truck trips necessary to bring products or residuals to end-markets, to secondary processors, or to disposal would increase. As a result, with a focus on source-separated organics (yard and food waste), total transfer trailer trips would increase, with some increased impact on roads in the vicinity of the stations.

As with AMR, the locations of secondary processors and end-markets for composting and AD products or residuals are unknown at this time, so overall changes in distance to these locations compared to Cedar Hills Regional Landfill is also unknown. Compared to Alternative 1 and the other alternatives, overall impacts are anticipated to be marginal when taken in the context of the overall traffic levels and conditions on roadways throughout King County.

Impacts from the establishment of temporary debris management sites under Alternative 4 would be similar to those of Alternatives 2 and 3.

4.4.8.3 Significant Unavoidable Adverse Impacts

At a programmatic level, with careful site selection of new facilities that prioritizes sites with adequate capacity of the surrounding road network and, if necessary, with provision of road improvements if insufficient road capacity exists, no significant unavoidable adverse transportation impacts would occur.

4.4.9 Public Services and Utilities

4.4.9.1 Affected Environment

The general affected environment for public services and utilities is described in Section 3.2.9.

All standard curbside recyclables (newspaper, mixed paper, cardboard, PET and HDPE bottles, glass **containers, and tin and aluminum cans) are accepted at the county's eight transfer stations, except at the** Algona Transfer Station, where there is no recyclables collection. Separate bins for collecting yard waste

King County

are available only at the Shoreline, Bow Lake, Factoria, Enumclaw, Cedar Falls, and Vashon facilities. Additional recyclable materials are collected at transfer stations where facilities exist.

Beginning in January 2016, the Solid Waste Division implemented new regulations for construction and demolition debris recycling and disposal (King County Code 10.30). As with recycling, construction and demolition debris collection and processing is handled primarily by private-sector firms. The Solid Waste Division does not accept construction and demolition waste at its transfer stations or Cedar Hills Regional Landfill, except for incidental amounts. The King County ordinance requires that construction and demolition waste must be taken to a designated privately-operated construction and demolition debris recycling and/or transfer facility.

4.4.9.2 Impacts and Mitigation Measures

Under any of the alternatives, new capital costs would be incurred to maintain and improve the transfer station system. Table 4-6 shows estimated cost information for components of the transfer system alternatives.

Table 4-6. Estimated cost information for transfer system alternative components		
Component	Capital Cost (\$ M)	
South County	\$120-\$140	
Northeast County	\$130-\$160	
Houghton Station "as-is"	N/A	
New small facilities in Northeast	\$70-\$80 (per facility)	
Anaerobic digestion at transfer station	\$22 (per facility)	
AMR at transfer station	\$28 (per facility)	

Notes:

South County, Northeast County costs from the Plan and King County 2014

Houghton "as is" would require some capital costs to upgrade the access to the station and other minor capital projects. The specific projects have not been determined, however, so cost estimates have not been completed.

AMR costs from King County 2017a

Anaerobic digestion costs from HDR 2017a, Scenario 3A

Assumptions:

Combination of facilities in Northeast costs assume approximately 50 percent of South County costs, plus or minus 15 percent, and assumes existing Houghton station is used to provide capacity for self-haulers

All costs in 2017 dollars without escalation.

Alternative 1, considering the estimated remaining capital cost for construction of the proposed South County facility, is the lowest cost alternative. The South County facility would add waste compaction, transfer capacity, additional recycling services, and traffic-reducing configurations, as well as high standards of sustainability. These facility attributes add to the overall efficiency and cost-effectiveness of



providing solid waste transfer services, and the benefits that accrue from increased recycling. The incremental cost to ratepayers for receiving increased service levels is relatively small.

Under Alternative 2, the combination that keeps the existing Houghton Transfer Station "as is" would save on capital costs and would have the same cost as Alternative 1. The Alternative 2 combination that leaves the Existing Houghton Transfer Station "as-is" and adds a self-haul or commercial only facility has more capital costs than Alternative 1. The Alternative 2 combination that adds two new facilities one for self-haul only and one for commercial only has the highest capital expense.

Under Alternative 3, the combination that keeps the existing Houghton Transfer Station "as is" would save on capital costs and would have the same cost as Alternative 1. The Alternative 3 combination that leaves the Existing Houghton Transfer Station "as-is" and adds a self-haul or commercial only facility has more capital costs than Alternative 1. The Alternative 3 combination that adds two new facilities one for self-haul only and one for commercial only or builds a Northeast County facility has the highest capital expense. The added expense to the average residential curbside customer's monthly bill under the most expensive capital option is estimated to be less than \$1 per month.

Under Alternative 4, additional capital cost for construction of a mid-sized MMSW AD system at a transfer station and/or an AMR facility would be additional capital costs for all Alternatives.

From a capital expense only perspective, Alternative 1 is the least cost alternative. The most expensive alternatives, from a capital expense only perspective, are the combinations of Alternatives 2 and 3 that add the South County facility plus one or two more new facilities. The addition of Alternative 4 to any alternative increases the capital costs, with the potential for corresponding impacts on rates.

4.4.9.3 Significant Unavoidable Adverse Impacts

At a programmatic level, no significant unavoidable adverse impacts on public services and utilities are identified.

5.0 LANDFILL MANAGEMENT AND SOLID WASTE DISPOSAL

5.1 Description of Alternatives

Alternative 1: No Action – complete Cedar Hills Regional Landfill as currently permitted, then export to an out-of-county landfill

Alternative 1 would continue the currently planned development of Area 8 at Cedar Hills Regional Landfill to **the currently permitted height of 800 feet, which is expected to provide landfill capacity for King County's** waste until about 2028. Ongoing efforts by the Solid Waste Division to enhance operational efficiencies; increase waste densities; reduce the amount of soil and rock buried in the landfill, and increase diversion of waste to reuse, recycling and composting may allow the landfill to be operated longer. Once the permitted airspace at the landfill is exhausted, King County would contract with a railroad operator to transport the waste to an existing out-of-county landfill for final disposal. Alternative 1 assumes that the Solid Waste Division would continue to operate its transfer stations, but would modify them to prepare MMSW for railroad shipping containers and to short-haul waste from the transfer stations to local private facilities for rail transport to a landfill outside King County.

King County would conduct an open bidding process to select one or more waste export contractors, so the location of waste disposal is not currently known. For purposes of the analysis in this EIS, it is assumed that the county's MMSW would be exported to one or more of the existing landfills in the northwest: Republic's Roosevelt Regional Landfill in Klickitat County, Washington; Waste Connections, Inc.'s Finley Buttes Landfill in Morrow County, Oregon; Waste Management, Inc.'s Columbia Ridge Landfill in Gilliam County, Oregon; Waste Management's Greater Wenatchee Landfill in Douglas County, Washington; and Idaho Waste System's Simco Road Regional Landfill in Elmore County, Idaho. It is possible that other landfills within or outside Washington State would become available by the time King County seeks waste export proposals.

The Solid Waste Division would continue to use high-efficiency collection systems at the landfill to deliver landfill gas to the Bio-Energy Washington facility, provide for the disposal of special wastes, manage illegal dumping and litter, manage the disposal of debris following a disaster, and manage and monitor closed landfills according to state requirements and for beneficial use and protection of the public.

Alternative 2: Further develop Cedar Hills Regional Landfill to maximize disposal capacity, then export to an out-of-county landfill

Alternative 2 would further develop Cedar Hills Regional Landfill to maximize disposal capacity. Features of this alternative include: development of new cells at the landfill; modification of the permit to increase the height of the landfill in some places up to 830 feet; only to the extent that such activity would be consistent

with the terms and conditions of the Settlement Agreement¹, relocation of some division facilities currently in the landfill areas targeted for waste disposal; installation of state-of-the-art environmental control systems, liners, and covers at the landfill; and continued use of high-efficiency collection systems at the landfill to deliver landfill gas to the Bio-Energy Washington facility. Consistent with long-standing practice, new development would be financed through rate revenues managed in the landfill reserve fund. Once the permitted airspace at the landfill is exhausted, King County would export waste to an out-of-county landfill for disposal as in Alternative 1.

Under Alternative 2, the Solid Waste Division would continue to: operate its transfer stations; short-haul waste from the transfer stations to local private facilities for rail transport to a landfill outside King County; provide for the disposal of special wastes; manage illegal dumping and litter; manage the disposal of debris following a disaster; and manage and monitor closed landfills according to state requirements and for beneficial use and protection of the public.

Alternative 3: Implement waste-to-energy at Cedar Hills Regional Landfill or another location in King County, with residual municipal solid waste and residual ash sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill

Alternative 3 would offer the Solid Waste Division two options for operating Cedar Hills Regional Landfill prior to implementing a long-term disposal method. Those options are: 1) to operate the landfill until the currently permitted capacity is used by about 2028, or, 2) to further develop the landfill to maximize disposal capacity (as described for Alternative 2). Once the landfill no longer accepts MMSW, the Solid **Waste Division would direct all of King County's disposed waste to a thermal** technology facility (generally referred to as a waste-to-energy or conversion technology facility, and including mass burn, gasification, plasma arc gasification, pyrolysis, or other technologies) constructed at the landfill or at another, as yet unknown, location within King County.

Thermal technology facilities generally include a tipping floor, some pre-combustion screening of nonprocessable materials, an infeed hopper, combustion chamber, energy production, ash or residual collection, metals recovery, and emissions scrubbing systems. Currently, the most viable technology for King County is mass burn (King County 2017b). This scenario assumes a single mass burn plant sized at 5,000 tons per day on 40 acres². Ash or residual produced, and non-processable and bypass waste, would either be disposed at Cedar Hills Regional Landfill or transported to an out-of-county landfill for disposal.

² Approximately 20 acres at the Cedar Hills Regional Landfill within the landfill footprint do not contain, or are not planned to contain, refuse – unless the Further Develop Cedar Hills option is selected. Any development of thermal technology facilities at that site would necessarily have to locate some portion of the operation on top of refuse or in areas currently designated as buffer. It is assumed appropriate structural, geotechnical, and civil engineering would allow such development to occur.



¹ In 2000 King County entered into a Settlement Agreement in the following consolidated class action cases: Anderson et al v. Cedar Grove Composting Inc, et al (King County Superior Court Case No. 97-2-22820-4 SEA and Rick I. and Kim M. Brighton, et al v. Cedar Grove Composting et al (King County Superior Court Case No. 97-2-21660-5 SEA (hereinafter referred to as the "Settlement Agreement").

Disposal of ash at Cedar Hills Regional Landfill would require construction of a new ash monofill to meet the disposal requirements for that material.

Option 1 assumes that the landfill site would have enough space for the Solid Waste Division to construct a thermal technology facility and an ash monofill, and to retain enough permitted airspace for disposal of residual waste for an unknown period of time, followed by export. Option 2 assumes that, if Cedar Hills Regional Landfill is chosen as the site for the thermal technology facility, the landfill site would have enough space for the Solid Waste Division to construct that facility and would export ash and non-processable and bypass waste to an out-of-county landfill for disposal as in Alternative 1.

Under Alternative 3, the Solid Waste Division would continue to: operate the transfer stations; short-haul waste from the transfer stations to the thermal technology facility; use high-efficiency collection systems at the landfill to deliver landfill gas to the Bio-Energy Washington facility as long as feasible; provide for the disposal of special wastes; manage illegal dumping and litter; manage the disposal of debris following a disaster; and manage and monitor closed landfills according to state requirements and for beneficial use and protection of the public.

Alternative 4: Implement emerging recovery technologies for mixed municipal solid waste (Anaerobic Digestion [AD] and Advanced Material Recovery [AMR]) with increased private sector role and location, with residual municipal solid waste sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill

Under Alternative 4, the Solid Waste Division would implement emerging recovery technologies to enhance its resource recovery efforts alongside waste export (Alternative 1), maximizing disposal capacity at Cedar Hills Regional Landfill (Alternative 2), or a thermal technology facility (Alternative 3). The recovery technologies, including AD and AMR, would be sited, owned, and operated by the private sector at such time in the future that their track record demonstrates their ability to reliably handle the amount and types of waste in the King County system. AD systems would focus on source-separated organics (yard and food waste) or organics (mostly food waste) within MMSW at new or existing private facilities. AMR systems would include both floor sorting of recyclables and installation of some mechanical sorting systems at new or existing private facilities. The use of AD or AMR will maximize material recovery and minimize the tonnage required to be transported and disposed in a landfill.

As with Alternative 3, ash or residual produced, and non-processable and bypass waste, would either be disposed at Cedar Hills Regional Landfill or transported to an out-of-county landfill for disposal. Alternative 4 makes similar assumptions as Alternative 3 as to the remaining and needed capacities, and the timing of the cessation of landfilling, at Cedar Hills Regional Landfill.

Under Alternative 4, the Solid Waste Division would continue to: operate all of its transfer stations; shorthaul waste from the transfer stations to local private facilities for processing; use high-efficiency collection systems at the landfill to deliver landfill gas to the Bio-Energy Washington facility as long as feasible; provide for the disposal of special wastes; manage illegal dumping and litter; manage the disposal of debris

King County

following a disaster; and manage and monitor closed landfills according to state requirements and for beneficial use and protection of the public.

Alternative 5: Implement emerging recovery technologies for mixed municipal solid waste (Anaerobic Digestion [AD] and Advanced Material Recovery [AMR]) at Cedar Hills Regional Landfill, with residual municipal solid waste sent to Cedar Hills Regional Landfill or exported to an out-of-county landfill

Under Alternative 5, the Solid Waste Division would implement emerging recovery technologies to enhance its resource recovery efforts alongside waste export (Alternative 1) or a thermal technology facility (Alternative 3). Under Alternative 5, AD and AMR systems could be sited at Cedar Hills Regional Landfill only if the disposal capacity is not maximized for landfilling. The recovery technologies, including AD and AMR, would be sited at the landfill and would be owned and operated by King County at such time in the future that their track record demonstrates **the technologies**' ability to reliably handle the amount and types of waste in the King County system.

As with Alternative 3, ash or residual produced, and non-processable and bypass waste, would either be disposed at Cedar Hills Regional Landfill or transported to an out-of-county landfill for disposal. Alternative 4 makes similar assumptions as Alternative 3 as to the remaining and needed capacities, and the timing of the cessation of landfilling at Cedar Hills Regional Landfill.

Alternative 5 assumes that the Solid Waste Division would continue to: operate all of its transfer stations; short-haul waste from the transfer stations to Cedar Hills Regional Landfill for processing; use high-efficiency collection systems at the landfill to deliver landfill gas to the Bio-Energy Washington facility as long as feasible; provide for the disposal of special wastes; manage illegal dumping and litter; manage the disposal of debris following a disaster; and manage and monitor closed landfills according to state requirements and for beneficial use and protection of the public.

5.2 Affected Environment, Impacts, and Mitigation Measures

5.2.1 Earth

5.2.1.1 Affected Environment

The general affected environment for earth is described in Section 3.2.1.1.

The following description of the affected earth environment of Cedar Hills Regional Landfill is extracted from Chapter 3, Earth, in the Final EIS for Cedar Hills Regional Landfill, 2010 Site Development Plan. Geologic evaluations of the Cedar Hills Regional Landfill site and its vicinity have identified a complex history of sediments deposited by rivers, lakes, and glaciers over bedrock. The landfill site is characterized by rolling topography, with pre-development elevations ranging from a high of about 650 feet above sea level along the western boundary to a low of slightly less than 350 feet above sea level at the northwestern



corner. Past landfilling activities have raised the elevation in the central part of the site to about 780 to 800 feet above sea level. The land surface slopes down in all directions from the landfill site. Localized steep slopes on the landfill site are associated with landfill activities and are all engineered for stability.

The landfill site is underlain by sediments that predate the most recent regional glaciation (Vashon glaciation) that occurred approximately 19,000 to 14,000 years before present, sediments associated with the Vashon glaciation, and sediments that postdate the Vashon glaciation. Pre-Vashon sediments include highly consolidated coarse- to fine-grained soils. Vashon-age sediments include a highly compacted, typically cement-like, predominantly silty sand material with some gravel and other large material (Vashon till) and a primarily silty sand, sand, and to gravel material (advance outwash) that is also highly compacted but typically less cement-like than the Vashon till. Sediments younger than the Vashon till and advance outwash are mostly topsoil and fill materials associated with landfill development. (King County 2010)

5.2.1.2 Impacts and Mitigation Measures

Disposal of King County's MMSW at Cedar Hills Regional Landfill under any alternative would substantially alter the topography of the site. That topographic alteration would be greatest if the disposal capacity of the Cedar Hills Regional Landfill were maximized and the permitted height of the landfill was raised up to 30 feet above the currently permitted height of 800 feet in some places (Alternatives 2 and 3), only to the extent that such activity would be consistent with the terms and conditions of the Settlement Agreement. Alteration of topography is typically not considered a significant earth impact.

Because the Puget Sound basin is an area of substantial seismic risk, the design of any disposal–related facility in King County, including future disposal areas at Cedar Hills Regional Landfill, would have to incorporate measures to ensure that the facility could withstand anticipated earthquakes. Such design measures are standard engineering practice in the region. Out-of-county landfills in Washington, Oregon, and Idaho that could receive waste from King County are located in areas subject to lower seismic risk compared to King County, but, in any case, those landfills would need to incorporate design measures sufficient to withstand expected earthquakes.

New centralized disposal-related facilities (for example, a waste-to-energy, AD, or AMR facility) constructed at a previously undeveloped site could involve substantial soil disturbance and excavation. The site area involved in construction could be more than 20 acres; 40 acres for a waste-to-energy facility. By comparison, the new South County Transfer and Recycling Station will be constructed on 18.9-acres, while the entire Cedar Hills Regional Landfill property is approximately 920 acres. Site work at that scale could result in substantial earth impacts, although reasonable mitigation for these impacts is available and could include:

• Implementing a site selection process that identifies sites with a minimal need for construction on steep slopes or geologically critical areas (e.g. steep slopes, landslide hazards, unstable foundation conditions).



- Conducting appropriate geotechnical engineering during design and construction to assure stable long-term foundation and site conditions.
- Implementing best management practices during construction to minimize the extent of and duration that disturbed soils are exposed and to handle construction-related runoff.

Locating new facilities at Cedar Hills Regional Landfill could minimize earth impacts because the landfill site is already developed and has an existing stormwater system. On the other hand, if an existing on-landfill facility or existing landfilled waste is used in conjunction with new facilities, or needs to be relocated to accommodate the new facilities, earth impacts could result. If available mitigation is implemented, however, significant earth impacts are unlikely to occur.

5.2.1.3 Significant Unavoidable Adverse Impacts

With implementation of available mitigation, no significant unavoidable earth impacts are likely.

5.2.2 Air

5.2.2.1 Affected Environment

Regional air quality conditions are described in Section 3.2.2.

The primary air quality issues at a disposal facility such as Cedar Hills Regional Landfill are the potential for odor and for emissions of "air toxics" (chemical compounds that are known or suspected of causing adverse human health effects at high enough concentrations and with long enough exposure times). Potential impacts also include fugitive dust emissions during waste transport at the site, landfilling, and landfill cell construction. Landfills under consideration in this EIS (Cedar Hills Regional Landfill and various landfills in Washington, Oregon, and Idaho that could accept exported waste from King County) are in rural areas where air quality is typically good and emissions from landfill-related vehicles and equipment would not be expected to cause a significant impact on air quality.

Landfill gas is produced at MMSW landfills from the decomposition of solid waste. Landfill gas consists primarily of methane and carbon dioxide, which are odorless and nontoxic, as well as trace levels of odorous and toxic constituents. At Cedar Hills Regional Landfill, landfill gas is controlled through an active landfill gas control system. This system creates a vacuum within the solid waste, withdraws landfill gas, and directs it either to the Bio-Energy Washington facility for conversion into natural gas pipeline-quality gas, or to high-temperature flares that burn the methane and destroy 98 percent or more of the trace odorous and toxic compounds. Existing private landfills that could accept exported waste from King County have similar systems to control landfill gas. Federal and state regulations set strict operational criteria for landfill gas control systems and require systematic monitoring to assure that criteria are met. If those criteria are not met, changes must be made to the landfill gas control system on a specified schedule until the criteria are met (40 CFR Part 60, Subpart Cc; WAC 173-351). Some landfill gas is not collected during active waste placement and prior to placement of daily, interim, or final cover systems (called fugitive emissions). The



landfill gas collection system at Cedar Hills Regional Landfill is designed to collect, convey, and destruct or reuse the modelled landfill gas generation that is determined by **the EPA's LandGEM model. Fugitive** emissions are minimized by placement of daily and interim cover, and early activation of the final cover system. Of the landfill gas that is captured at Cedar Hills Regional Landfill, approximately 5 percent is flared and 95 percent is directed to the Bio-Energy Washington facility.

The Solid Waste Division has occasionally received complaints about odor from operations at Cedar Hills Regional Landfill. Mitigation in these situations has included refining operations and design of the source area. Odor at solid waste facilities is regulated by the Puget Sound Clean Air Agency Regulation I and the Code of the King County Board of Health Title 10. These regulations prohibit odor that interferes with health and enjoyment of life or property beyond the facility boundary.

Landfill-related non-transportation emissions are estimated at about 0.8 percent of total emissions. Carbon storage in landfills is greater than emissions released from landfills, so that landfills are a net emission sink. This, however, does not include a consideration of potential reuse, recycling, or composting of some of the landfilled material, which could lead to substantial reductions in net emissions.

5.2.2.2 Impacts and Mitigation Measures

Construction of new facilities under any of the alternatives could temporarily generate fugitive dust impacts. None of these potential temporary impacts due to construction dust are likely to be significant, however, because, as described in Section 4.4.2.2, effective mitigation measures are available and routinely applied during construction.

Under all alternatives, landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. Current modeled estimates of the generation of landfill gas at the Cedar Hills Regional Landfill indicate that within 30 years after closure, gas production will decline to about 19 percent of the amount generated at closure. In the 40 years following that, gas production will decline to about 1 percent of the amount generated at closure. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas. In addition, as required by federal and state regulations, the Solid Waste Division will regularly monitor surface emissions, and make any necessary changes in the landfill gas control system to meet required operational criteria. Aggressive dust control measures, including the phased application of final cover, will minimize the potential for fugitive dust at Cedar Hills Regional Landfill during the remaining years of landfill operation.

Waste-to-energy processes can generate a variety of air pollutants including:

- Particulates
- Metals (for example, cadmium in association with particulates and mercury as a vapor)
- Acidic gases

King County

- Carbon monoxide and nitrous oxides
- Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds

The air emissions from a waste-to-energy facility sufficiently sized to handle the county's MMSW is regulated under federal standards of performance for large municipal waste combustors found in 40 CFR 60 Subpart Eb. The facility would be classified as a major source under WAC 173-401, and would be required to obtain and maintain an air operating permit from the Puget Sound Clean Air Agency. The permit would contain requirements related to maximum allowable emissions as well as monitoring, recordkeeping, and reporting. Facilities are required to employ best practices and best available control technologies to maximize the efficiency of combustion and to limit air emissions. Best practices typically include (NRC 2000):

- Screening incoming wastes to reduce noncombustible waste
- Maintaining a consistent thermal input rate by mixing and homogenizing waste prior to injection
- Optimizing temperature and oxygen and carbon monoxide concentrations during furnace operations
- Assuring that a maximum gas flow rate limit is not exceeded to ensure adequate residence time of waste in the combustion chamber
- Regular monitoring of emission-control equipment to ensure proper operation
- Proper periodic training and certification of plant operators

Various technologies for waste-to-energy conversion have been employed worldwide, primarily in North America, Europe, and Asia. Several technologies with proven commercial track records exceeding several decades (e.g. mass burn and refuse derived fuel) have demonstrated the ability of best available control technologies to achieve facility compliance with air guality regulations (King County 2017b). As an example, the Spokane Regional Solid Waste System has operated a mass burn waste-to-energy facility with a capacity up to 800 tons per day since 1991. The monitoring and permit renewal record indicates overall compliance of the facility with air quality standards, although occasional exceedances of standards have occurred. In the decade prior to the most recent renewal of the Spokane facility's operating permit in 2013, the facility had only one notice issued for temporary violation of an emission limit (mercury in June 2010) and only a few excess emission events that were deemed unavoidable by the regulating agency (Spokane Regional Clean Air Authority). The record from the Spokane and other waste-to-energy facilities using technologies with a proven commercial track record indicates that they can be operated with no significant air quality impacts. More uncertainty exists for technologies that have not been in place commercially for an extended period. Nonetheless, any waste-to-energy facility constructed in the county could not operate without appropriate air quality permits requiring a clear demonstration that best available technology would be employed to adequately treat air emissions.



As described in Section 4.4.2.2, AD facilities have the potential to generate air quality and odor impacts during the AD process. Mitigation measures to control odors are also described in Section 4.4.2.2.

The limited potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure.

Because of increased travel distances and times, waste export could result in greater cumulative vehicle emissions and potentially greater air impacts than handling waste within King County. The extent of those impacts would depend on the location of the out-of-county disposal site, assuming waste would be exported by rail within sealed containers. In any case, the air quality impacts are likely to be insignificant because the out-of-county disposal location would probably be in a rural area of eastern Washington, eastern Oregon, or Idaho and the majority of the transportation route would be through areas that have excellent ambient air quality and the transportation involved would probably represent a small percentage of total traffic (all modes) in those areas.

Based on the foregoing discussion, Alternative 1 could result in greater long-term air quality impacts than the other alternatives that postpone or avoid waste export. However, due to regulatory requirements and with the implementation of readily available mitigation, none of the alternatives should result in significant long-term air or odor impacts. It is likely that some temporary, localized air quality or odor impacts could occur under any of the alternatives. Consistent monitoring and efficient responsiveness on the part of King County and other responsible parties should minimize those temporary impacts if they occur.

Construction and operation of new landfill cells at Cedar Hills Regional Landfill, a new centralized waste-toenergy facility, or centralized resource recovery facilities would result in new greenhouse gas emissions from manufacture of construction materials, transportation of construction materials and workers, and transportation of employees during operation. The magnitude of these emissions is uncertain but unlikely to be a significant fraction of total county greenhouse gas emissions, and unlikely to be greater than the yearly greenhouse gas emissions generated by waste export.

Gas generated at the landfill is captured and sold to a plant at the landfill that processes the biogas into pipeline-quality natural gas. Continued conversion of landfill gas to natural gas that would subsequently be used for heating or other energy uses could reduce greenhouse gas emissions by offsetting the potential use of other types of fuel. The amount of greenhouse gas emissions per BTU generated is less for natural gas than for petroleum products, the various types of coal, and many of the biomass (e.g. agricultural byproducts) and fossil-fuel derived (e.g. fuel gas) fuels (EPA 2014). Also, although the use of biogas may only locally offset the use of hydropower electricity (which does not generate greenhouse gas), the freed-up hydropower could be sold to the western power grid and help to offset use of greenhouse-gas-generating fuels outside of the region.

An update to the 2017 evaluation of disposal technologies by the Solid Waste Division calculated the effect on in-county greenhouse gas emissions (using the **EPA's** waste reduction model) from landfilling at Cedar Hills Regional Landfill that has been developed further with and without AMR, from full waste export with

🕻 King County

and without AMR, and waste-to-energy (mass burn technology) with and without AMR. The Solid Waste **Division's calculations, coupled with calculations of greenhouse gas from rail transport of exported waste** (King County 2006a) yielded the results shown in Table 5-1 (net negative emissions are shown in parentheses).

Table 5-1. Greenhouse Gas Emissions at Cedar Hills Regional Landfill, 2029		
Scenario	Metric Tons CO2e in 2029	
Further Develop Cedar Hills Regional Landfill	(134,000)	
Further Develop Cedar Hills plus AMR facility	(558,000)	
Full waste export after Cedar Hills Area 8 is filled	(78,000)	
Full waste export after Cedar Hills Area 8 is filled plus AMR facility	(520,000)	
Mass burn after Cedar Hills Area 8 is filled	12,000 to 80,000	
Mass burn after Cedar Hills Area 8 is filled plus AMR facility	(458,000)	

Source: King County. 2019.; King County. 2017b.; King County 2017a; King County 2006a

Notes: Emission estimates calculated using **the EPA's Waste Reduct**ion Model (WARM) for each scenario in the base year, 2029 Net negative emissions are shown in parentheses.

CO₂e = carbon dioxide equivalent

5.2.2.3 Significant Unavoidable Adverse Impacts

With implementation of available mitigation measures, significant adverse unavoidable air impacts should be minimal. Implementation of odor control mitigation described in Section 4.4.2.2 for new public or private AD facilities as specified during project design, project-specific SEPA analysis, and regulatory permitting review should adequately control odors and minimize significant odor impacts. The ability of the County to assure that odor impacts are not significant may be limited if the County's material is received by an existing private AD facility that is currently permitted.

5.2.3 Water

5.2.3.1 Affected Environment

Cedar Hills Regional Landfill lies within the drainage basins of Issaquah Creek to the north and east (approximately 0.25 mile from the landfill), and the Cedar River to the southwest (approximately 1 mile from the landfill). Groundwater is present in two geologic units beneath the Cedar Hills Regional Landfill site. The uppermost unit consists of multiple discontinuous perched saturated zones (local unconfined flow systems) that occur within 30 feet of the ground surface. The underlying unit is unconfined and is a regional aquifer used for drinking water supplies. The regional aquifer occurs at a depth of approximately 300 feet or more below the ground surface, and is separated by at least 150 feet of unsaturated soils from the local flow systems. Three water conveyance systems drain to McDonald Creek, also known as Mason Creek,



north of the landfill site (King County 2010). As described in Chapter 2 of the Solid Waste Management Plan, water at the landfill is separated into two categories for treatment. They are: 1) clean stormwater, and 2) contaminated stormwater, which includes leachate and other water that has potentially come into contact with garbage. Leachate is produced when water percolates through the garbage; it is collected in pipes within the landfill and diverted to lined on-site ponds. In the ponds, the leachate is aerated as a preliminary treatment before being sent to the King County South Wastewater Treatment Plant in Renton. The bottom liner and clay barrier beneath the landfill prevent leachate from seeping into the soil or groundwater. Stormwater that runs off the surface of active landfill areas is also potentially contaminated. It is collected in lined ponds before moving on to the treatment system. Clean stormwater is diverted to detention or siltation ponds to control flow and remove sediment, and is then discharged to surface water off site.

In all landfill disposal areas constructed after promulgation of WAC 173-304 in 1985, an impermeable landfill liner composed of high-density polyethylene (HDPE) is incorporated. A study of the chemical half-life characteristics of HDPE landfill liners (Koerner et al. 2005) predicted that the effective lifetime of an HDPE liner subjected to a temperature of 68°F would be 449 years, on average. All proposed landfill areas to be constructed will have the HDPE liner system and will meet the protective criteria in WAC 173-351 (King County 2010).

Three of the existing private landfills that may receive solid waste under Alternatives 1 and 2—**Republic's** Roosevelt Regional Landfill; **Waste Management, Inc.'s Columbia Ridge Landfill** and Greater Wenatchee Regional Landfill; **and Waste Connections, Inc.'s Finley Buttes Landfill**—are in the Columbia River basin in eastern Washington and Oregon. This area has an arid climate with less than 10 inches of annual precipitation. **Idaho Waste System's Simco Road Regional Landfill** is southeast of Boise, Idaho, and is also in arid climate with an average of 12 inches of annual precipitation.

Rail haul routes between King County and existing private landfills pass over and along numerous rivers and streams, and near water supply wells. Operation of intermodal and offloading facilities have a low potential for significantly affecting water resources.

5.2.3.2 Impacts and Mitigation Measures

In general, the potential for a disposal facility to affect surface or groundwater is mitigated through compliance with federal, state, and local regulations, including the National Pollutant Discharge Elimination System (NPDES) regulations, which require preparation of a stormwater pollution prevention plan; state criteria for MMSW landfills and incinerators (WAC 173-351 and WAC 173-304)); the 2016 King County Surface Water Design Manual and other similar state and local regulations; state waste discharge regulations; and federal rules for fish species listed under the Endangered Species Act.

Leachate will continue to be produced in relatively large volumes while Cedar Hills Regional Landfill is open. Leachate volumes will gradually diminish after operations cease and the last phase of final cover is applied. The leachate and surface water management systems at the landfill have prevented significant leachate contamination of surface water and groundwater and are expected to continue to do so.

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Alternatives 1 and 2 (and options under Alternatives 3, 4, and 5) would export waste to an out-of-county landfill once Cedar Hills Regional Landfill is closed. Compared to Cedar Hills Regional Landfill, the volumes of leachate produced, per ton of waste, are lower at the landfills in eastern Washington, Oregon, and Idaho, because of their drier climate. Stormwater volumes are also lower. Systems to manage leachate and stormwater would be required at any landfill to which King County would export waste, Therefore, contamination of water resources from leachate or stormwater would be unlikely. Export of waste under Alternatives 1 and 2 (and options under Alternatives 3, 4, and 5) would increase the risk of impacts to waterways and water supply wells due to the potential for rail accident and waste spillage. However, because MMSW does not contain dangerous waste, acute and long-term environmental consequences resulting from an accident would be minimal, with remaining impacts mitigated through normal clean-up and removal operations.

During construction of a waste-to-energy facility (Alternative 3), there would be a short-term potential for erosion and sedimentation when soils are exposed. In addition, impervious surfaces on the site would increase, resulting in long-term increases in the volume and potentially the peak rate of stormwater runoff. These potential impacts would be mitigated through best management practices included in the stormwater pollution prevention plan for the facility, incorporating drainage facilities consistent with the King County Surface Water Design Manual (King County 2016a), and complying with other applicable, drainage-related regulations.

Impacts of a waste to energy facility on water resources depends on the design of the facility and available technology. Some information sources indicate that recent mass burn facilities have been designed to be zero discharge facilities, using recirculated and reclaimed water (King County 2017b); others indicate water is used and discharged to the environment (Denison and Rusten 1990). For purposes of this EIS, a conservative analysis assumes that water would be used and discharged. Boilers and scrubbers may produce contaminated liquid effluents. In addition, water may be used to cool ash as it exits the combustion chamber to allow safe handling and transport. Because that water comes into contact with ash, excess water not absorbed by the ash may contain very high levels of salts and heavy metals dissolved from the ash (Denison and Rusten 1990). State regulations require water used in the combustion process to be either reused, discharged to surface waters under an NPDES permit, or discharged to ground water or a municipal sewer system under a state waste discharge permit (WAC 173-434). Discharge from a waste-to-energy facility may require pretreatment or treatment to meet requirements for a permitted discharge.

Operating waste-to-energy facilities may also require large quantities of water for the boilers. For a facility of the size that King County would likely need (5,000 tons per day), average water needs would be approximately 900 gallons per minute with some technologies (Gardoni 2015). If the water source is a groundwater aquifer, there is a potential for depleting the aquifer if water withdrawal exceeds recharge. A site-specific evaluation of aquifer characteristics would be needed to assess the level of impact to ground water resources. Potential impacts of a waste-to-energy facility on groundwater quantity could be mitigated by limiting the amount of groundwater withdrawal, or using a surface water source if one is available.


Development of AD or AMR facilities (Alternatives 4 and 5) could result in contamination of water resources from discharge of wastewater or stormwater. Site selection criteria would take into consideration the presence of surface water and wetlands. Stormwater and wastewater would be detained and treated to meet state and King County requirements (King County 2016; WAC 173-201A).

5.2.3.3 Significant Unavoidable Adverse Impacts

5.2.4 Plants and Animals

5.2.4.1 Affected Environment

To obtain information about plants and animals at Cedar Hills Regional Landfill, the EIS for Cedar Hills Regional Landfill (King County 2010) was reviewed in addition to data received from the USFWS, WDFW Priority Habitats and Species (PHS), and Washington State Department of Natural Resources (WDNR) Natural Heritage Program.

Upland vegetation communities in the 1,000-foot buffer of the landfill include deciduous forest, mixed coniferous and deciduous forest, and shrubs and grass. The USFWS (2012) identifies one threatened plant (golden paintbrush [*Castilleja levisecta*]) and three plant species of concern (white-top aster [*Aster curtus*], stalked moonwort [*Botrychium pedunculosum*], and tall bugbane [*Cimicifuga elata*]) as occurring in King County; however, none of these plants are known to occur on the site (WDNR 2017). Additionally, no rare plants or rare plant communities are known to occur on the site (WDNR 2017).

Deciduous forest in the western and southern buffers consists primarily of red alder (*Alnus rubra*) and salmonberry (*Rubus spectabilis*) with a scattering of big leaf maple (*Acer macrophyllum*). Mixed coniferous and deciduous forest in the buffer consists of Douglas-fir (*Pseudotsuga menziesii*), scattered western hemlock (*Tsuga heterophylla*), and red alder in the canopy, with an understory of Oregon grape (*Mahonia nervosa*), salal (*Gaultheria shallon*), sword fern (*Polystichum munitum*), and Robert geranium (*Geranium robertianum*). The shrub and grass community in the western and eastern buffers includes salmonberry, evergreen blackberry (*Rubus ursinus*), Himalayan blackberry (*Rubus armeniacus*), snowberry (*Symphoricarpos albus*), red elderberry (*Sambucus racemosa*), salal, Oregon grape, Robert geranium, sword fern, bracken fern (*Pteridium aquilinum*), and grasses. The shrub and grass community in the southern portion of the western buffer, within the Bonneville Power Administration transmission line corridor, includes Scotch broom (*Cytisus scoparius*), salal, Oregon grape, bracken fern, and grasses (King County 2010).

Wetlands



In late 2000 and early 2001, biologists in the Ecological Services Unit of the King County Department of Natural Resources and Parks, Water and Land Resources Division, visited Cedar Hills Regional Landfill to determine the presence of wetlands in the project area. Based on field investigations, Ecological Services Unit biologists identified and delineated 18 wetlands on the 920-acre landfill site. (King County 2010)

Wildlife

Existing environmental documents for Cedar Hills Regional Landfill and data received from online databases (USFWS 2017; WDFW 2017b) were reviewed to determine the presence of threatened, endangered, candidate wildlife species or species of concern in the project area. Site visits were also conducted in August and September 2008 as part of research conducted for the Cedar Hills Regional Landfill EIS (King County 2010).

USFWS identifies several wildlife species occurring in King County that are listed as threatened under the Endangered Species Act. However, not one of the species is documented to occur at Cedar Hills Regional Landfill (WDFW 2017a; WDFW 2017b), likely because suitable habitat is not available.

Additionally, the WDFW identifies numerous species of concern that may occur within King County and the project area. Of those species, one state species of concern (bald eagle) has been observed at Cedar Hills Regional Landfill. Bald eagles visit the landfill each year. Eagles observed at the site may be from a nearby nest or may be eagles from elsewhere in the region flying over the landfill.

King County has operated a bird control program at Cedar Hills Regional Landfill for many years. The bird control program has historically relied on a variety of methods to deter and harass birds to protect human health. The program has evolved by adjusting methods and activities to increase effectiveness, and has decreased bird landings and feedings by more than 90 percent since peak historical observations (King County 2008). King County continues **to refine methods to increase the program's effectiveness** and has worked with the U.S. Department of Agriculture (USDA) Wildlife Service to implement its Integrated Gull Management Program (King County 2010).

The current gull management program consists of active harassment reinforced with lethal control. Active harassment includes the use of vehicles, sirens, and lights; chasing the birds on foot; pyrotechnics; and shooting (not to kill). Non-lethal harassment methods are given preference over lethal control (killing); however, when birds no longer respond to harassment methods, they are shot. Lethal control is generally reserved for situations when enough birds are present to make the shooting effective reinforcement. Lethal control is supplemented by using dead bird effigies to deter birds from landing at Cedar Hills Regional Landfill. In 2006, the USDA Wildlife Service harassment program at the Cedar Hills Regional Landfill was increased from a part-time activity to a full-time effort (King County 2010).

The WDFW database indicates a biodiversity corridor along the west edge of the landfill. The corridor connects the Cedar River biodiversity area to the Squak Mountain biodiversity area. It contains a variety of habitats that meet the needs of a wide range of native wildlife including elk, deer, cougar, bear, salmonids, woodpeckers, owls, hawks, and herons (WDFW 2017a). Wildlife using the landfill buffer areas currently



coexist with noise and human activity associated with landfill operations (King County 1998). Except for some birds, wildlife use of the landfill area itself is minimal during active landfill operations. Closed landfill areas are planted with grass, which has relatively low value for wildlife habitat.

5.2.4.2 Impacts and Mitigation Measures

Alternatives 2, 3, 4, and 5 could maximize capacity of the Cedar Hills Regional Landfill within the confines of the special use permit. These alternatives could also allow King County to acquire additional land to add to the buffer in the northeast corner of the site, therefore wetlands and other vegetation communities in this buffer area, and any wildlife using the buffer could be affected. Wildlife using the buffers currently coexist with noise and human activity associated with landfill operations (King County 1998). As noted above, wildlife use of the landfill area itself will likely remain low until the landfill closes. When operations cease, and the last remaining disturbed areas are revegetated with native species (revegetation will be phased), wildlife use of the site may increase.

Large numbers of birds are attracted to the landfill site, particularly gulls during nonbreeding season. The Division's bird control program is described in in Section 5.2.4.1. Bird use of the site will diminish after the landfill closes. If the county starts exporting waste to an out-of-county landfill, King County's MMSW would contribute to attracting scavenger birds such as gulls and crows to that landfill site, requiring bird control measures.

Development of a waste-to-energy facility or centralized disposal-related facilities (AD or AMR facility) within the existing permitted footprint of the landfill would result in loss of future landfilled areas planted with grass. Final siting within the permitted landfill footprint could take into consideration the presence of wetlands and any critical habitat, particularly habitat that supports endangered or threatened species. Impacts on wildlife, if any, could be mitigated through phased revegetation of the site with species of value to native wildlife; developing a wildlife management plan; or purchasing land for wildlife habitat protection.

Development of a waste-to-energy facility or centralized disposal-related facilities (AD or AMR facility) at a previously undeveloped site could involve substantial soil disturbance and excavation - as much as approximately 40 acres. As with development of any waste-related facility, site selection criteria could take into consideration the presence of wetlands and any critical habitat, particularly habitat that supports endangered or threatened species. Impacts on wildlife, if any, could be mitigated through phased revegetation of the site with species of value to native wildlife; developing a wildlife management plan; or purchasing land for wildlife habitat protection.



5.2.4.3 Significant Unavoidable Adverse Impacts

5.2.5 Energy and Natural Resources

5.2.5.1 Affected Environment

This section focuses primarily on fuel used to transport King County's solid waste to disposal sites. Petroleum-based fuels result from the processing of crude oil, a non-renewable natural resource. The availability and affordability of petroleum-based fuels during the planning period are uncertain.

The Bio-Energy Washington facility at Cedar Hills Regional Landfill converts landfill gas to pipeline-quality natural gas. High-efficiency collection systems collect and deliver landfill gas to the facility, which generates revenue for the Solid Waste Division. At the Bio-Energy Facility, the landfill gas is refined to remove non-methane constituents, which are burned in a flare, and the refined gas, which is purified methane, is compressed and then conveyed into the regional natural gas pipeline for distribution to end users.

5.2.5.2 Impacts and Mitigation Measures

Waste export would result in greater fuel use than in-county disposal, so, for example, Alternative 1 (waste export after landfill closure in about 2028) would result in greater fuel use over the long-term than Alternative 2 (waste export after maximizing landfill disposal capacity). In general, the longer that waste export is postponed (for example, by retaining disposal in-county for a longer period) and the less material that requires export once waste export does take place (for example, exporting residual ash from a centralized waste-to-energy facility rather than exporting compacted MMSW from a centralized inter-modal location), the less the overall fuel use system-wide. However, the actual fuel use system-wide in the future is uncertain and heavily influenced by the specific location and distribution of disposal-related facilities (Cedar Hills Regional Landfill, potential waste-to-energy facility). In general, if disposal-related facilities can be sited near each other, less fuel would be used for transporting materials between facilities.

Under Alternatives 3, 4, and 5, generation of energy from a waste-to-energy facility or from resource recovery could offset energy production from other sources. If those other energy sources are non-renewable natural resources, such as petroleum or coal, there could be a beneficial effect on natural resources. If the energy generated from waste-to-energy or resource recovery offset the need locally for hydropower electricity, the additional available hydropower electricity could be sold to the western U.S. power grid and could offset the use of greenhouse-gas-generating fuels outside of the region.

5.2.5.3 Significant Unavoidable Adverse Impacts

Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable.

5.2.6 Environmental Health

5.2.6.1 Affected Environment

Noise

The general affected environment for noise is described in Section 3.2.6.

There are a host of noise sources that are active at the Cedar Hills Regional Landfill and at any landfill that may receive King County's waste. Noise sources range from small to large diesel-powered equipment to the industrial operations associated with the landfill's flares, and (at Cedar Hills Regional Landfill only) the BioEnergy of Washington facility. Some of the diesel-powered equipment is operated for local, short term construction projects and some is used for handling of the incoming waste.

As described in Section 5.2.4.1, gull management at the Cedar Hills Landfill consists primarily of active harassment including the use of vehicles and sirens; chasing the birds on foot; pyrotechnics; and shooting (not to kill). These management activities would continue in the future while the landfill is in operation and would generate periodic noise detectable at neighboring properties.

Analysis in the EIS for the 2010 site development plan for Cedar Hills Regional Landfill (King County 2010) concluded that, with implementation of mitigation measures, no significant unavoidable noise or vibration impacts would occur under any of the alternatives considered at that time for future development at the landfill.

Human Health

The affected environment for human health is described in Section 3.2.6. Prevention of potential human health risks is at the heart of landfill siting, design, and operation. Generally, exposure to health risks at a landfill may occur via water or air contamination or animal vectors. King County implements best management and engineering practices in designing, operating, and maintaining environmental control systems at the landfill, including the landfill gas, leachate, stormwater, and surface water management systems.

Analysis in the EIS for the 2010 site development plan for Cedar Hills Regional Landfill (King County 2010) concluded that, with continued implementation of these practices, no significant unavoidable human health impacts were occurring or would occur under any of the alternatives considered at that time for future development at the landfill.

5.2.6.2 Impacts and Mitigation Measures

Noise

Operation and development of Cedar Hills Regional Landfill as currently permitted would not result in significant adverse noise impacts (King County 2010). Extending the life of the landfill could result in the

potential for moderate noise impacts during operation depending on the specific nature and height of operations that would take place near the inner edge of the landfill site's 1,000-foot perimeter buffer. Noise analysis conducted for the 2010 EIS on the landfill's site development plan estimated that noise levels at the eastern boundary of the landfill under some scenarios would slightly exceed allowable noise levels. A similar situation could arise under Alternative 2, possibly Alternative 3, and possibly Alternative 4 if the life of the landfill is maximized. If this potential impact were anticipated, noise attenuation measures would be required to reduce noise levels to within allowable limits. All Alternatives may add property to the landfill buffer. Buffer expansion would likely occur in the east or northeast part of the landfill. This may also mitigate for noise.

Waste export would lead to additional truck traffic between transfer stations and an in-county intermodal facility and additional traffic (probably train traffic) along transportation routes between King County and the out-of-county landfill. The additional truck and train traffic is unlikely to lead to substantial changes in noise levels along established, heavily used traffic routes (see Section 3.2.6.2) where the new waste-haul trips would be substantially less than background traffic. Moderate to substantial increases in noise from truck traffic concentrating in the immediate vicinity of the intermodal facility and from the additional waste transfer activities at the facility, however, are more likely to occur. If the intermodal facility is located in an industrial area with existing rail activity and high ambient noise, noise impacts probably would not be significant. However, if noise impacts in the vicinity of the facility are potentially significant, measures to limit noise impacts could include:

- Selecting an intermodal location with no nearby noise-sensitive land uses
- Enclosing or shielding waste unloading and loading activities
- Minimizing equipment idling
- Limiting or avoiding nighttime waste-hauling and facility operations

The out-of-county disposal landfill would probably be an existing facility located in a rural area where existing noise levels are comparatively low and noise-sensitive land uses are at a low density. Additional activity at the landfill resulting from receipt of King County's waste would contribute to operational noise, although this would be unlikely to result in a significant noise impact. One of the existing out-of-county landfills (Roosevelt Regional Landfill in Klickitat County) that is a potential disposal site for exported waste has an intermodal facility along the Columbia River where waste is unloaded from trains and loaded onto trucks for transfer to the landfill. The additional truck traffic would contribute to noise levels along the haul route.

A new waste-to-energy, AD, or AMR facility could have potential noise impacts similar to those discussed for a new Northeast Recycling and Transfer Station in Section 4.4.6.2. Measures similar to those described in Section 4.4.6.2 would be implemented during site selection, facility design, facility construction and operation to limit noise impacts below the level of significance.



Human Health

Future development of Cedar Hills Regional Landfill under any of the alternatives would include implementation of landfill gas, leachate, stormwater, and surface water management systems in any newly constructed areas, and continued operation of these systems in existing areas. Therefore, no significant adverse health impacts would be expected from continued operation of Cedar Hills Regional Landfill under any of the alternatives.

Facilities that combust solid waste to create energy generate residual gases and incombustible solids (ash). The residual ash consists of particles removed from the residual gas (fly ash) as well as the ash remaining in the combustion chamber (bottom ash). Ash constitutes up to one-quarter by weight of the waste that is processed, and contains various constituents, with the most abundant being silica, calcium, and iron, but also including various trace metals, such as lead, cadmium, and zinc (NRC 2000). Residual ash can be disposed in landfills specially designed to receive incinerator ash or processed for metal recovery. In areas outside Washington, residual ash can be processed for reuse, for example, as roadbed material. In Washington, Chapter 173-306 WAC, Special Incinerator Ash Management Standards, requires the ash generated must be carefully managed and disposed in a properly constructed ash monofill. Because of the presence of potentially toxic constituents in ash, state law requires that the ash be carefully collected and managed. Measures available to safely handle and process waste-to-energy facility ash include:

- Storing ash on the facility site only in sealed containers or enclosed structures having adequate air and water pollution control to prevent unintended releases to the atmosphere, surface water, or ground water
- Minimizing the time that ash is stored on the facility site
- Transporting ash only in sealed containers to prevent unintended releases
- Regular ash sampling, monitoring of environmental systems, and recordkeeping

As described in Section 5.2.2, waste-to-energy processes can generate a variety of air pollutants including:

- Particulates
- Metals (for example, arsenic, chromium, and lead in association with particulates and mercury as a vapor)
- Acidic gases
- Carbon monoxide and nitrous oxides
- Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds

WAC 173-460 addresses the control of 389 chemicals that are referred to as toxic air pollutants (TAPs). For each TAP, this regulation defines an acceptable source impact level (ASIL), provided as a concentration,

King County

and also defines a small quantity emission rate and a *de minimis* emission value, both provided as an emission rate. WAC 173-60 requires review and approval of a notice of construction by the Department of Ecology for a new or modified toxic air pollutant source. WAC 173-460-070 states that **"A notice of** construction application must demonstrate that the increase in emissions of toxic air pollutants from the new or modified emissions units at the source are sufficiently low to protect human health and safety from potential carcinogenic and/or other toxic effects." WAC 173-460-040 states that "The permitting authority ... must ensure that:

- a) The new or modified emissions units use tBACT [best available technology] for emissions control; and
- b) The new or modified emissions units comply with WAC 173-460-070 ..."

With the implementation of regulatory requirements described above and the implementation of available measures to safely handle, process, and dispose of incinerator ash, significant human health impacts are unlikely to occur from operation of a waste-to-energy facility.

With implementation of mitigation measures similar to those discussed in sections 4.4.2.2 and 4.4.6.2, significant human health impacts are unlikely to occur from operation of a centralized AD or AMR facility.

5.2.6.3 Significant Unavoidable Adverse Impacts

With implementation of available mitigation measures, significant unavoidable adverse noise and human health impacts are unlikely to occur.

5.2.7 Land and Shoreline Use

5.2.7.1 Affected Environment

Cedar Hills Regional Landfill is located on a 920-acre site outside the urban growth boundary in eastern unincorporated King County. It is at 16645 228th Avenue SE, off Cedar Grove Road, about 3 miles north of Maple Valley, 6 miles east of Renton, and 4 miles south of Issaquah. The landfill site is zoned RA-10 (rural area; one dwelling unit per 10 acres). Use of the landfill site for landfilling is allowed under a special use permit granted by King County in 1960, which requires that a 1,000-foot buffer around the perimeter of the site be maintained in its natural state. Moderate- to low-density single-family developments are located west, north, and east of the landfill in areas designated RA-2.5 and RA-5 (both designations are rural area, one dwelling unit per five acres). Nonresidential land uses, which are primarily to the south of the landfill on land designated for mineral uses include the Queen City Farms Superfund Site³; the Cedar Grove Composting facility; and Stoneway Concrete, a surface mining operation A Bonneville Power Administration

³ Most of the contamination on the 324-acre Queen City Farms site has been cleaned up or been contained. Monitoring is ongoing. A backup plan is being implemented to address remaining groundwater contamination. The backup plan extracts contaminated water from wells, puts it through a treatment system, and moves it to an on-site gravel pit (EPA 2017).



easement (700 feet wide, containing five electrical transmission lines) crosses the southern portion of the site from east to west. A smaller electrical transmission line easement crosses north to south through the eastern buffer. In addition, a Williams natural gas pipeline easement (75 feet wide, containing two pipelines) parallels the Bonneville Power easement within the southern buffer (King County 2010).

Cedar Hills Regional Landfill is visible from surrounding areas; however, most potential views of the landfill are obscured by topography, off-site vegetation, and the vegetated, 1,000-foot-wide, landfill buffer. A large portion of the landfill can be clearly seen from two locations: 1) a residential area approximately 1 mile to the east, and 2) an industrial area to the south. Other views of the landfill are partial or screened views through vegetation or views in which the landfill summit appears in the distance as a grass-covered ridgeline rising just above the trees; where active landfill operations are occurring, views may also include earthmoving equipment and soil. Some individual residents may have clearer views of the landfill from their properties. Many residences are on higher ground than the landfill, but views from hillside homes tend to be screened by the tree canopy, especially from late spring to late fall when deciduous trees are fully leafed out. (Osborn Pacific Group 2017)

The existing private landfills in eastern Washington, Oregon, and Idaho (Simcoe Road Landfill in Elmore County) are in rural areas largely used for agricultural crops and cattle grazing. Very few residences are near the landfills. Roosevelt Landfill in Klickitat County, Washington is about 4 miles northeast of Roosevelt (population 156); a few residences are about 2 miles from the site. Finley Buttes Landfill is approximately 12 miles south of Boardman (population 3,220) in Morrow County, Oregon. Columbia Ridge Landfill in Gilliam County, Oregon, is about 5 miles south of Arlington (population 586); one residence is about 1,000 feet southeast of the site. The Greater Wenatchee Regional Landfill is east of the City of Wenatchee and has agricultural fields around it. Simco Regional Landfill is about 3 miles northwest of the rural community of Cleft and 10 miles northwest of Mountain Home, Idaho (population 14,206). (US Census 2010)

Cedar Hills Regional Landfill operates under a special use permit issued by King County on September 12, 1960. The permit has no specified expiration date. That approval allowed development and operation of a **"sanitary landfill" on the present** landfill property, subject to four conditions:

- A 1,000-foot buffer strip surrounding the entire site will be left in its natural state for the protection of the surrounding properties. There will be no sanitary operations in this strip other than access. The only specific allowed development in the permit for the buffer is a road.
- 2. Access will be from Cedar Grove Road over a new right of way entering the property from approximately the southeast corner.
- 3. The operation is to be a true sanitary landfill. Not an open garbage dump.
- 4. There will be no burning of garbage.

An alternative that would require either addition of property to the active landfill area, "sanitary operations in (the buffer) strip other than access," or "burning of garbage" potentially including a waste to energy facility, would necessitate either an amendment to the existing special use permit or approval of a new special use

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permit. In addition, any decision to expand the landfill vertically or horizontally, or to otherwise substantially modify the existing operations plan at Cedar Hills Regional Landfill would trigger SEPA review.

5.2.7.2 Impacts and Mitigation Measures

Alternative 1 would have no direct effects on land or shoreline use because waste would be disposed of within the permitted footprint of existing (or future) landfills. Landfill operators, including King County, will be responsible for operating their facilities in compliance with permits and relevant regulations. Changes in zoning would not be required, and King County would not need to acquire land or obtain permits for future landfill expansion or development.

Maximizing the development of Cedar Hills Regional Landfill under Alternative 2 (or as options under Alternatives 3 and 4) would alter the visual character of the site and the surrounding area by increasing the elevation and mass of the landfill, and potentially removing mature vegetation in the perimeter buffer. However, any visual impacts would be considered a less than significant impact due to the relatively minor decrease in the available view shed and because surrounding landscape will retain its integrity because the open sky, topography, and existing patterns of land use will remain dominant.

Under Alternatives 1, 2, and 3, and options for Alternatives 4 and 5, waste would be exported to an out-ofcounty landfill, which would be selected in the future. The operator **of King County's** selected out-of-county landfill will be responsible for obtaining necessary permits for landfill expansion or development, as needed, which would require compliance with land use regulations and plans in effect at the time. Indirect effects of future landfill expansion and development would be disclosed and addressed through the SEPA and permitting processes.

Alternative 2 and, potentially, Alternatives 3, 4, and 5 would include modification of the solid waste handling permit to increase the height of the landfill up to approximately 830 feet in some places, only to the extent that such activity would be consistent with the terms and conditions of the Settlement Agreement, which would include SEPA review.

Alternative 3 also includes options to construct a thermal technology facility (i.e., waste-to-energy) at Cedar Hills Regional Landfill, which would require modification of the special use permit or a new special use permit and SEPA compliance. Because **King County's Comprehensive Plan** Policy F-228 for essential public facilities states facilities that directly serve the public beyond their general vicinity are discouraged from locating in the Rural Area and Natural Resource Lands, a review of compatibility with land use designations would also be conducted, and may result in the need for an amendment to allow construction. Another option under Alternative 3 would allow the Solid Waste Division to construct a thermal technology facility at a different site in King County; doing so would require a separate special use permit and SEPA compliance.

Alternative 4 would use emerging recovery technologies along with thermal technology, waste export, or maximizing Cedar Hills Regional Landfill. Under the alternative, the recovery technologies would be permitted, sited, constructed, owned, and operated by the private sector, so the private operators would be



responsible for any necessary permits and SEPA compliance. As with Alternative 3, a review of compatibility with land use designations under the King County Comprehensive Plan would also be conducted, and may result in the need for an amendment to allow construction.

To minimize the potential for incompatibility with nearby land uses (off-site impacts), the county would work with the private owner and operator to develop a site selection process that would prioritize sites with sufficient size or in a location to provide adequate separation from sensitive land uses, and to be consistent with local land use zoning and the city or county comprehensive plan.

Under Alternative 5, King County would use emerging recovery technologies along with thermal technology, waste export, or maximizing Cedar Hills Regional Landfill at the Cedar Hills site. Any of the non-sanitary landfilling options would not be allowed under the existing special use permit, and King County would need to modify the permit or obtain a new permit, which would require SEPA review.

Alternatives 2 through 5 may affect land use in King County if property is added to the landfill site. Expansion would likely occur in the east or northeast part of the landfill. The direct effect would be converting some rural residential land to landfill buffer use. Based on existing development, some residences could be displaced by expansion of the landfill property.

Construction of new facilities could result in the disturbance of cultural resources. To minimize the potential for this impact, the following measures could be implemented:

- During the site selection process, to minimize the risk of selecting a site containing significant cultural resources, conduct an increasingly detailed cultural resources assessment during site screening, including on-site investigations of finalist sites
- If necessary, prior to site disturbance at the selected site, conduct further detailed on-site cultural resource investigations and identify, evaluate, and appropriately handle any identified cultural artifacts
- Have a competent archaeologist monitor the site during construction
- If unanticipated cultural artifacts are encountered during construction, cease construction and identify, evaluate, and appropriately handle encountered cultural artifacts prior to re-commencing construction
- Conduct all cultural resource activities in consultation with state and tribal cultural resources entities, as appropriate.

The potential for impacting cultural resources is comparatively low on the existing Cedar Hills Regional Landfill site because the site has been previously surveyed for cultural resources and has been heavily disturbed as a result of past landfilling activities.

The height and size of an emissions stack for a waste to energy facility would depend on the process technology, site meteorology, topography of the site and its surroundings, and land uses in the facility's viewshed. At this programmatic stage, the net result of such considerations has considerable uncertainty

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regarding potential visual impacts, but perceptions of visual impacts could range from insignificant to significant depending on the site locations and design of the facility.

For all new facilities, the following mitigation measures could be considered to reduce or avoid visual impacts:

- During site selection, prioritize sites that have limited numbers of visually sensitive land uses within the site's viewshed
- During site selection, only consider sites with sufficient size, location, and topography to allow for adequate visual buffering from visually sensitive land uses
- Minimize the visual incompatibility of new facilities with the adjacent constructed and natural landscape by careful design of structure characteristics (location on its site, façade, and bulk/shape)

5.2.7.3 Significant Unavoidable Adverse Impacts

None of the alternatives are expected to result in significant, unavoidable, adverse land use impacts. If mitigation measures as described above are implemented, significant unavoidable adverse impacts to cultural resources are unlikely to occur. With implementation of mitigation measures described above, the visual impacts of new facilities can be limited, although surrounding communities may nonetheless perceive that visual impacts are significant.

5.2.8 Transportation

5.2.8.1 Affected Environment

The general affected environment for transportation is described in Section 3.2.8.

The roadway network that serves Cedar Hills Regional Landfill includes county, local, and arterial roadways, and the state arterial highway (SR 169 Maple Valley Highway), which provide the main connection to the regional freeway system at Interstate 405. SR 169 from I-405 is the primary truck route for hauling waste from the transfer stations throughout King County to Cedar Hills Regional Landfill. A secondary truck route for the waste trucks is via SR 169 from the south. All Solid Waste Division trucks hauling solid waste travel to the landfill along Cedar Grove Road from SR 169.

Daily traffic at Cedar Hills Regional Landfill consists of two general categories of vehicle trips: waste truckload trips and support traffic trips (made up of employee, visitor, vendor and contractor trips). Table 5-2 shows the average weekday traffic at Cedar Hills Regional Landfill in 2016, 2028, and 2040, based on King County transaction records. Trips are one-way trips (in plus out). The forecasted truckloads of solid waste are the same for all alternatives.



Table 5-2. Estimated average daily traffic at Cedar Hills Regional Landfill, 2016, 2028, and 2040.						
Type of Traffic	Weekday 2016	Weekday 2028	Weekday 2040	Weekend Day 2016	Weekend Day 2028	Weekend Day 2040
King County Transfer	263	360	408	123	169	191
Employee, Visitor, Vendors, and Contractors						
Prior to closure	590	590	364	424	428	273
With 2028 closure	590	78	78	424	58	58
With 2040 closure	590	364	78	424	273	58
Total						
Prior to closure	853	950	772	547	597	464
With 2028 closure	853	438	78	547	58	58
With 2040 closure	853	724	78	547	273	58

Notes:

Estimates based on similar methods as used for Table 4-2.

Projected 2028 and 2040 trips were estimated by increasing 2016 disposal trips in proportion to the projected increase in disposed MMSW by 2028 and 2040, and by increasing 2016 recycling trips in proportion to the projected increase in recycled materials by 2028 and 2040 (Plan, Figure 3-3).

Current traffic levels at existing private intermodal yards, offloading facilities, and out-of-county landfills are not known.

5.2.8.2 Impacts and Mitigation Measures

Alternative 1

Under Alternative 1 (no-action alternative), Cedar Hills Regional Landfill would close in about 2028, and waste export would begin, a change that would affect the traffic and operational conditions associated with the landfill. Waste export is **the county's current long**-term disposal policy, as stated in the adopted (2001) Comprehensive Solid Waste Management Plan (2001 Plan).

Table 5-2 shows the estimated average weekday traffic at the Cedar Hills Regional Landfill in 2028 under all of the landfill management and solid waste disposal alternatives, based on King County's projected disposal tonnage, representing the expected population growth, a conservative estimate of 52 percent recycling and with the expected change in tons per truckload resulting from the full implementation of waste compaction at SWD transfer stations. Trips are one-way trips (in plus out).

Based on the data in Table 5-2, average weekday traffic to and from the Cedar Hills Landfill in 2028 would be approximately 97 trips per day greater than in 2016. The increase is primarily due to increases in commercial hauler traffic resulting from projected increases in disposed MMSW (Plan, Figure 3-3).

King County

Weekend day traffic is substantially lower than weekday traffic, but is also projected to increase by approximately 50 trips per day between 2016 and 2028 for the same reasons.

Under Alternative 1, two new disposal areas would be constructed. Area 8 is currently under construction and the Southeast Area would be initiated in 2026. During construction of each cell, which typically takes one to two construction seasons (May through September), approximately 400 trips per day would be added, due to construction workers coming to and from the site, as well as deliveries of construction materials and equipment (King County 2010). To avoid potential congestion, construction traffic could be scheduled so as not to coincide with peak periods of operational traffic. Landfill-related traffic would not be expected to significantly affect the level-of-service of intersections along haul routes, although continued operation of the landfill could contribute to the physical deterioration of roadway surfaces on haul routes.

Employee trips in 2028 prior to closure are expected to be similar to those in 2016. After closure in 2028, King County employee and contractor trips associated with maintenance activities would continue to take place, and Bio-Energy Washington employees would also continue to travel to the site. However, the trips associated with active landfilling operations would be reduced, and employee, visitor, vendor, and contractor trips would drop from 590 to an estimated 78 average weekday trips and from 428 to an estimated 58 average weekend day trips after closure.

In 2016, SWD staff evaluated transportation modes for waste export and determined that rail is more efficient than trucking and barging when considering travel time, equipment requirements, payload, and capital costs. There are several regional landfills available by rail with over 580 million tons of combined **capacity, which is sufficient to handle the county's waste through** at least 2048 (King County 2017a).

After the Cedar Hills Regional Landfill closes, all the MMSW now disposed of at that landfill would be transported instead by transfer trailer to an intermodal facility, then most likely by rail to an existing out-ofcounty landfill for final disposal. The result would be a reduction in traffic on haul routes to the landfill and a commensurate increase in truck trips on roads leading to the intermodal facility(ies). In 2028, it would require approximately 180 transfer trailer loads (360 trips) on an average weekday, and approximately 85 transfer trailer loads (169 trips) on an average weekend day, to transport all the solid waste that now enters the Cedar Hills Regional Landfill to the one or more local intermodal facilities, to be shipped by rail. Future intermodal facilities to be contracted by King County are unknown, although facilities likely to be used for rail transport include those located in south Seattle or south of Seattle in the vicinity of the existing BNSF Railway Company (BNSF) and Union Pacific Railroad tracks. Roads in the vicinity of the intermodal facility would be traveled by the redistributed transfer trailer traffic.

King County's 2007 Solid Waste Transfer and Waste Management Plan EIS estimated that rail transport would add up to four trains per week (eight train trips) on either the BNSF or Union Pacific rail systems, both of which serve (all of the potential out-of-county landfills. Both the Union Pacific and the BNSF lines are well traveled routes that have relatively high existing rail traffic. The WSDOT 2014 State Rail Plan indicates that by 2028 some parts of the rail system necessary for solid waste transport between King County and regional landfills in Washington, Oregon, or Idaho may exceed capacity (King County 2017).



However, the Rail Plan also estimates that by 2035, Washington's freight rail traffic will total approximately 272 million tons, of which approximately 3.5 million tons (about 1.3%) will be waste and scrap. Should King County's estimated 1.3 million tons of disposed waste in 2035 be added to the rail system, total waste and scrap would be about 2% of Washington's freight rail traffic. While the addition of four new trains per week associated with long-haul transport of King County waste may add to overall capacity constraints that increase the need for capacity enhancements in the relevant rail corridors, this increased need doesn't constitute a significant impact on the overall rail system or rail service.

Traffic-generating activities associated with out-of-county disposal also include disposal operations at that landfill. Disposal of King County's waste would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill. Those operations could add 180 transfer trailer loads (360 trips) on an average weekday, and approximately 85 transfer trailer loads (169 trips) in 2028 on an average weekend day on local roads that provide access to the out-of-county landfill. In general, whether the incremental traffic increase associated with disposal of the county's waste is significant would depend on background traffic levels in 2028 and beyond. If significant traffic impacts appear likely at a particular disposal location, the county could reduce its contribution to those traffic levels by contracting with more than one out-of-county landfill.

Alternative 2

Under Alternative 2, Cedar Hills Regional Landfill could close as late as2040, and waste export would begin, a change that like Alternative 1, would also affect the traffic and operational conditions associated with the landfill, but in about 2040 rather than in 2028.

Table 5-2 shows the estimated average weekday traffic at Cedar Hills Regional Landfill in 2040 under Alternative 2, based on King County's projected disposal tonnage, with the same assumptions described in Alternative 1. Because Alternative 2 maximizes the disposal capacity of Cedar Hills Regional Landfill about 12 years longer than Alternative 1, traffic impacts associated with operation and construction would continue to affect the primary haul routes to and from the landfill for a longer period than Alternative 1. Waste hauling traffic trips would grow in proportion to the growth in disposed waste. Between 2028 and 2040, an estimated additional 48 average daily weekday trips and 22 average daily weekend day trips would take place compared to the levels in 2028 under Alternative 1.

Under Alternative 2, additional construction would take place to add the additional airspace capacity necessary to accept waste into 2040, beyond the construction scheduled for Alternative 1. The overall capacity increase would be constructed over several cell construction periods over many years, and an increase in construction-related trips would occur temporarily during those periods, but for a greater number of construction periods over a longer time when compared to Alternative 1. To maximize the disposal capacity of Cedar Hills Regional Landfill beyond 2028 and into about 2040, it is expected that development of the southeast corner of the landfill would take place, which would require relocation of several facilities and functions from the landfill site, all of which contribute to the site traffic. As a result,

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employee, visitor, vendor, and contractor trips in 2040 are expected to be less than those under Alternative 1, prior to closure as shown in Table 5-2. After closure in 2040, King County employee and contractor trips associated with maintenance activities would continue to take place, and Bio-Energy Washington employees would also continue to travel to the site. However, the trips associated with active landfilling operations would be reduced, and employee, visitor, vendor, and contractor trips would drop from 364 to an estimated 78 average weekday trips and from 273 to an estimated 58 average weekend day trips after closure. The drop in site traffic in 2040 is similar to Alternative 1 in 2028, but takes place about 12 years later.

Under Alternative 2, once closure of Cedar Hills Regional Landfill takes place in about 2040, export of waste by rail to an out-of-county landfill would take place, with similar transportation impacts as described for Alternative 1 in 2040. Under Alternative 2, the transportation impacts would not occur until about 2040, whereas, under Alternative 1, they would start in about 2028. Under both alternatives in 2040, it would require approximately 204 transfer trailer loads (408 trips) on an average weekday, and approximately 95 transfer trailer loads (191 trips) on an average weekend day, to transport all the solid waste that would enter Cedar Hills Regional Landfill to the one or more local intermodal facilities, to be shipped by rail. Similar traffic impacts are expected on rail service from King County and on roadways near out-of-county landfills under Alternative 2 in 2040 compared to Alternative 1 in 2040. Like the anticipated impacts to rail, traffic impacts in the vicinity of out-of-county landfills would occur in 2040 under Alternative 2, but in 2028 under Alternative 1.

Alternative 3

With Alternative 3, landfilling would occur at Cedar Hills Regional Landfill until 2028 or 2040, with associated transportation impacts as described for Alternative 1 and Alternative 2, respectively.

The major difference between Alternative 3 and Alternatives 1 and 2 is that, when the landfill reaches capacity, the Solid Waste **Division would direct all of King County's disposed waste to a the**rmal technology facility (generally referred to as a waste-to-energy, and including mass burn, gasification, plasma arc gasification, pyrolysis, or other technologies) constructed at the landfill site or at another, as yet unknown, location within King County. Residual or non-processable and ash waste would be disposed at Cedar Hills Regional Landfill or transported to an out-of-county landfill. As noted, currently the most viable technology for King County is mass burn (King County 2017b).

Potential transportation impacts associated with the construction of an appropriately-sized waste-to-energy facility (3,200 to 4,800 tons per day) would occur over a roughly 30- to 36-month period (King County 2017b). Like any industrial facility, construction impacts include impacts from temporary, localized increases in traffic volumes (i.e., construction vehicles and workers; deliveries of construction materials), temporary lane closures, and roadway wear and tear from heavy construction trucks and construction equipment (King County 2016a). The timing and location of construction-related impacts depend on the start of facility operation in 2028 or 2040, and on the ultimate location of the facility at Cedar Hills Regional



Landfill or an unknown King County location. The number of truck trips associated with construction is unknown. However, the site selection process and/or mitigation measures developed by the county for the new facility should be able to minimize significant transportation impacts. In addition, with any new facility developments identified in Section 4, additional construction truck traffic of unknown volume may occur to transport excess excavated soil between new facilities and Cedar Hills Regional Landfill. If Alternative 3 were implemented, project-specific SEPA documentation would be prepared in the future by the Solid Waste Division to evaluate specific transportation impacts of the new facility.

Traffic impacts associated with transportation of waste from Solid Waste Division transfer stations to a waste-to-energy facility would be similar to those described under Alternatives 1 and 2, depending on the start of facility operation in 2028 or 2040, and as shown in Table 5-2. Depending on the ultimate location of the facility, transfer trailer traffic impacts associated with its operation would affect the primary haul routes to and from Cedar Hills Regional Landfill or could affect the areas surrounding an unknown King County location.

Employee, visitor, vendor, and contractor trips under Alternative 3 in 2028 and 2040 are expected to be about double those under Alternative 1 or 2, after closure as shown in Table 5-2. After closure in 2028 or 2040, King County estimates at least 60 to 70 full-time employment positions throughout the life of a typical waste-to-energy facility. The employee vehicle trips (assuming two people per vehicle) are expected to total 60 to 70 vehicle trips per day on average. For a facility at the Cedar Hills Regional Landfill site, those vehicle trips would be in addition to the employee and contractor trips associated with maintenance activities and the Bio-Energy Washington employees traveling to the site. Total employee trips are expected to total 138 to 148 vehicle trips per day at the landfill site or 60 to 70 vehicle trips at an unknown King County site, a larger or equal number of trips compared to Alternative 1.

King County estimates that the quantity of bypass/non-processable waste in need of proper disposal for a plant designed to minimize bypass waste between 2028 and 2078 would be approximately 3.85 million tons, or an average of about 80,000 tons per year over a 50-year life of the facility (King County 2017b). That amount of waste would require approximately 3,200 truckloads per year, or approximately 18 transfer trailer trips per day. In addition, King County estimates that ash residue remaining after combustion is approximately 30 percent of the processed weight. Between 2028 and 2040, average quantities of ash residue would be approximately 1,150 tons per day, or 92 transfer trailer trips per day. Combined, bypass/non-processable waste and ash residue would require approximately 110 transfer trailer trips per day. For disposal at Cedar Hills Regional Landfill, all truck trips would occur on site with no off-site traffic impacts from disposal of residuals. Once capacity at Cedar Hills is exhausted, truck trips to convey residuals to area intermodal facilities for waste export would add traffic volumes to area roads, but at lower volumes than waste export under Alternatives 1 and 2.



Alternative 4

Alternative 4 includes the use of AD and AMR at centralized private facilities to maximize material recovery and minimize the tonnage required to be transported and disposed via the methods described in Alternatives 1, 2, and 3. The AD and AMR systems considered under Alternative 4 are the same technologies discussed in Section 4 of this EIS under Alternative 4, but each would be constructed at one new or existing private site and scaled to process all of the King County disposed waste stream.

Potential transportation impacts associated with the construction of an AMR or AD facility would be similar to those described under Alternative 3, but at the unknown location of the facility.

No site has been identified for an AMR facility in King County. However, a site configured to process the entire King County waste stream in 2028 or 2040 would have to accommodate all of the King County solid **waste system's transfer vehicles shown in Table** 5-2, at a weekday average of 360 vehicle trips and a weekend day average of 169 vehicle trips in 2028, and a weekday average of 408 vehicle trips and a weekend day average of 191 vehicle trips in 2040. The traffic impacts would be concentrated on the roadways leading to and from the site, with the severity of the impact depending on the specific roadways to be used and the background traffic. This number of vehicle trips is the same number of transfer vehicle trips anticipated for the roadways around Cedar Hills Regional Landfill, an out-of-county landfill, or a thermal technology facility as described under Alternatives 1, 2, and 3. AMR facility employee, visitor, vendor and contractor vehicle trips would add to this total.

Additionally under Alternative 4, because an AMR facility recovers a percentage of the waste it processes, additional transfer trailer trips would take place for the transport of residual waste to Cedar Hills Regional Landfill, a thermal technology facility, or an out-of-county landfill, and for transport of recovered recyclables to secondary processors or end-markets. King County has estimated that an AMR facility in 2028 would recover approximately 193,500 tons of recyclable material, as shown in Table 5-3, requiring an additional 72 average daily transfer trips from the AMR facility to secondary processors or end-markets. Residual waste after processing, approximately 1,080,000 tons in 2028, would require approximately 276 average daily trips from the AMR facility to and from Cedar Hills Regional Landfill, a thermal technology facility, or to and from area intermodal facilities and the roads surrounding out-of-county landfills.

Alternative 4 would result in fewer traffic impacts than Alternatives 1, 2, and 3 on the roadways leading to and from Cedar Hills Regional Landfill, a thermal technology facility, and the intermodal facilities and out-of-county landfills because a percentage of the waste stream would be diverted to recycling. However, the traffic anticipated for the roadways leading to and from the AMR facility (unknown site) would be greater under Alternative 4 than under Alternatives 1 and 2, where no diversion takes place, and about equal to the traffic impacts associated with a thermal technology facility (unknown site) under Alternative 3. The locations of secondary processors and end-markets are unknown at this time, so overall impacts from transport to these locations are unknown.



For the use of AD technologies on King County's MMSW stream, King County has found that technological constraints may require pre-processing of MMSW prior to the digestion process (King County 2017b). Therefore, this analysis assumes co-location of AMR and AD technologies at one new or existing private site and scaled to process all of the King County disposed waste stream. If AD technology were coupled with the AMR facility described above to focus on MMSW, of the estimated 1,273,325 tons of waste destined for disposal in 2028, approximately 222,300 tons (15 percent) would be diverted to recycling or composting, and the remainder, 1,050,935 tons, would be sent to the AD facility for digestion. With a

diversion/digestion rate of approximately 19 percent (HDR 2015), approximately 851,000 tons would

Table 5-3. Projected material recovered by AMR facility and estimated average daily traffic in 2028.					
Material	Tons Recovered	Transport Density (tons/cubic yard)	Average Annual Trips	Average Daily Trips	
Dimensional Lumber	45,900	0.08450	5,432	35	
Mixed Paper (general)	33,300	0.50000	666	4	
Mixed Plastics	28,800	0.30000	960	6	
Yard Trimmings	28,000	0.12500	2,240	14	
Corrugated Containers	24,800	0.55000	451	3	
Mixed Metals	18,400	0.11250	1,636	10	
Carpet	8,400	0.32500	258	2	
Mixed Organics (yard and food waste)	7,900	0.20000	395	3	
Drywall	6,700	0.23350	287	2	
PET	6,400	0.30000	213	1	
Steel Cans	4,200	0.50000	84	1	
HDPE	3,800	0.32500	117	1	
Personal Computers	2,600	0.17700	147	1	
Aluminum Cans	2,600	0.25000	104	1	
Tires	500	0.24000	21	0	
Total	222,300		13,011	83	

* Baled

require disposal.

Notes:

Transport Density Source: EPA 2016

Annual trips assume 100-cubic-yard transfer trailer

Daily trips assume 313 transport days per year (Monday through Saturday)



Based on the above tonnage, King County solid waste system's transfer vehicles would result in traffic

impacts at the private site similar to those anticipated for the roadways around Cedar Hills Regional Landfill, an out-of-county landfill, or a thermal technology facility as described under Alternatives 1, 2, and 3. As above, AMR and AD facility employee, visitor, vendor and contractor vehicle trips would add to this total. Also as above, additional transfer trailer trips would transport residual waste to Cedar Hills Regional Landfill, a thermal technology facility, or an out-of-county landfill, and transport recovered recyclables to secondary processors or end-markets. The approximately 193,500 tons of recyclable material, as shown in Table 5-3, would require an additional 72 average daily transfer trips from the AMR facility to secondary processors or end-markets. Residual waste after AD processing, approximately 874,800 tons in 2028, would require approximately 223 average daily trips from the AMR/AD facility to and from Cedar Hills Regional Landfill, a thermal technology facility, or to and from area intermodal facilities and the roads surrounding out-of-county landfills. Traffic impacts would be similar for an AD/AMR facility as those described above for an AMR-only facility.

Alternative 5

Alternative 5 is similar to Alternative 4, but with the use of AD and AMR at Cedar Hills Regional Landfill site starting in 2028 instead of at an unknown new or existing private site.

Potential transportation impacts associated with the construction of an AMR or AD facility at Cedar Hills Regional Landfill would be similar to those described for Alternative 3.

Under Alternative 5, transfer trailers would transport waste to Cedar Hills Regional Landfill through 2028 for landfilling, and thereafter for processing through AD and AMR facilities. Traffic impacts associated with transfer vehicle trips at Cedar Hills Regional Landfill under Alternative 5 would be similar to those described for Alternatives 1, 2, and 3 (if thermal technologies are sited at the landfill) through 2028, because all disposed waste would be transported to the same location. After 2028, traffic impacts associated with transfer vehicle trips at Cedar Hills Regional Landfill under Alternative 5 would be greater than those described for Alternative 1, but the same as those described for Alternatives 2 and 3 (if thermal technologies are sited at the landfill) through 2040.

Like Alternative 3, Alternative 5 would require transfer trailers to transport ash, non-processable and bypass waste, and residuals from AD to Cedar Hills Regional Landfill or to an out-of-county landfill. Impacts associated with these trips under Alternative 5, similar to those discussed under Alternative 4, would occur on the roads surrounding Cedar Hills Regional Landfill **and/or the area's intermodal facilities and out**-of-county landfill, but at significantly less impact than under Alternative 1, as shown in Table 4-2.

5.2.8.3 Significant Unavoidable Adverse Impacts

At a programmatic level, with careful site selection of new facilities that prioritizes sites with adequate capacity of the surrounding road network and, if necessary, with provision of road improvements if insufficient road capacity exists, no significant unavoidable adverse transportation impacts are identified.



5.2.9 Public Services and Utilities

5.2.9.1 Affected Environment

The general affected environment for public services and utilities is described in Section 3.2.9.

With permitted capacity at Cedar Hills Regional Landfill predicted to be used by about 2028, new long-term disposal options are required. When the landfill reaches capacity and closes, the county will no longer own or operate a disposal facility. King County Ordinance 14236 prevents the county from developing a replacement landfill either in King County or in another county.

5.2.9.2 Impacts and Mitigation Measures

Changes to how and where long-term disposal occurs under all alternatives would not reduce solid waste service, because King County is committed to meet its obligations under its ILAs with partner cities to provide disposal services through 2040.

Under any of the alternatives, new capital costs would be incurred to provide long-term disposal services. Table 5-4 shows estimated cost information for disposal system alternative components.

Table 5-4. Estimated cost	information for disposal system alternative components.
Disposal Alternative Component	Capital Cost (\$ M)
Waste export	\$5-\$7
Further Develop Cedar Hills Regional Landfill	\$240-\$270
Waste-to-energy facility	\$1,100-\$1,400
Emerging recovery technologies	\$190 (AMR) \$34 (AD)

Notes:

Waste export costs; Further Develop Cedar Hills Regional Landfill costs; waste-to-energy costs from draft Plan AMR costs from King County 2017a

Anaerobic digestion costs from HDR 2017a, Scenario 3B

Assumptions:

Capital costs are inclusive of individual costs for each system component. Capital costs include potential revenues from the sale of recovered recyclables

The economic life of the assets for each Disposal Alternative Component are as follows: Waste export, 30 years; Further develop Cedar Hills, about 22 years; WTE facility, 45 to 50 years; Emerging recovery technologies, 30 years. All costs in 2017 dollars without escalation.

Cedar Hills Regional Landfill is expected to reach capacity in about 2028 under Alternative 1. All of the alternatives incorporate options for providing long-term disposal services.



The estimated total capital costs of the various alternatives differ substantially, with additional variation depending on whether Cedar Hills Regional Landfill is closed in about 2028 or about 2040. Because debt and interest payments are considered during customer rate-setting, in general, increased capital requirements funded through either rate-funded methods or bonds would increase pressure to raise rates, even with additional recycling. Alternatively, increased economic growth and population would increase generation and decrease pressure to raise rates for alternatives that use capital to build capacity

Because disposal at Cedar Hills Regional Landfill is the lowest capital cost disposal option for ratepayers, and is not bond funded, an extension of the life of the landfill would keep rates lower for a longer period by delaying the implementation of waste export. Over the long term⁴, after capital costs are paid, the comparative cost of the alternatives is determined by their operating costs, which also differ similarly to capital costs. From the long-term perspective, Alternative 2 is the least cost alternative and similar to Alternative 3 is the highest cost alternative. The addition of Alternatives 4 and 5 add capital and operating expenses that are likely to have a rate impact.

5.2.9.3 Significant Unavoidable Adverse Impacts

At a programmatic level, no significant unavoidable adverse impacts on public services and utilities are identified.



⁴Long term is defined as 2017 to about 2040 for this purpose

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7.0 DISTRIBUTION LIST

Federal Agencies National Oceanic and Atmospheric Administration (NOAA) Fisheries U.S. Army Corps of Engineers U.S. Fish and Wildlife Service U.S. Environmental Protection Agency

Tribes Muckleshoot Indian Tribe Puyallup Tribe of Indians Snoqualmie Indian Tribe Suquamish Tribe Tulalip Tribes of Washington

State of Washington Department of Agriculture Department of Ecology Department of Transportation, Northwest Region Washington Utilities and Transportation Commission

Regional Agencies Puget Sound Clean Air Agency Puget Sound Regional Council

King County Dow Constantine, Executive

County Council Rod Dembowski, District 1 Larry Gossett, District 2 Kathy Lambert, District 3 Jeanne Kohl-Welles, District 4 Dave Upthegrove, District 5 Claudia Balducci, District 5 Claudia Balducci, District 6 Pete von Reichbauer, District 7 Joe McDermott, District 8 Reagan Dunn, District 9 King County Council Auditors Office

Department of Community and Human Services

King County

Department of Executive Services Department of Natural Resources and Parks Department of Permitting and Environmental Review Department of Transportation Public Health—Seattle and King County

Local Jurisdictions City of Algona City of Auburn City of Bellevue Town of Beaux Arts Village City of Black Diamond City of Bothell City of Burien City of Carnation City of Clyde Hill City of Covington City of Des Moines City of Duvall City of Enumclaw: City of Federal Way Town of Hunts Point City of Issaguah City of Kenmore City of Kent City of Kirkland City of Lake Forest Park City of Maple Valley City of Medina City of Mercer Island City of Newcastle City of Normandy Park City of North Bend City of Pacific City of Redmond City of Renton City of Sammamish City of SeaTac City of Seattle City of Shoreline City of Skykomish City of Snogualmie City of Tukwila

City of Woodinville City of Yarrow Point Pierce County Snohomish County

Advisory Committees Metropolitan Solid Waste Management Advisory Committee Solid Waste Advisory Committee

Community Groups Community Service Areas Sound Cities Association

Garbage Haulers Recology CleanScapes, Inc. Republic Services, Inc. Waste Connections, Inc. Waste Management, Inc.

Local Libraries King County Library System



Attachment A

1.0 Environment of the Puget Sound Region

1.1 Earth

The Puget Sound region, which is located between the Olympic Mountains on the west and the Cascade Mountains on the east, is characterized by a series of parallel plateaus and valleys that trend predominantly north-south in the center of the region. The valleys are occupied by major rivers, lakes, and the marine waters of Puget Sound and its various extensions. This general physiographic pattern is interrupted by several east-west trending features, most notably the Issaquah highlands, a chain of hills extending from the North Bend area west toward Seattle. Valley floors are flat. Upland plateaus have moderately rolling topography. Topography tends to be steepest on the sides of major valleys, in the Issaquah highlands, and in the foothills along the west and east edges of the region.

Soils in the Puget Sound region reflect geologically recent glacial and alluvial (river and stream) activity as well as human activity. The original soils in urban areas concentrated in the central Puget Sound area have typically been modified by excavation and filling. River valleys are generally occupied by poorly drained, silty loams that commonly have a substantial organic content. Soils on upland areas between the valleys typically are coarser-grained sandy and gravelly sandy loams, but soils with high organic content do occur locally in depressions and along water bodies. Over extensive areas within the region, low permeability glacial till underlies surficial soils at typical depths of a few feet.

Local jurisdictions within the region have mapped geologically hazardous areas including landslide and erosion-prone areas, some abandoned mining areas, and seismic risk areas. Landslide and erosion-prone areas are associated primarily with steep slopes. Hazardous mining areas that may be subject to surface subsidence are associated primarily with past coal mining that occurred in the area from Newcastle through Renton and south to Black Diamond.

The Puget Sound region is an area of substantial risk from major earthquakes. The primary hazards from earthquakes in the Puget Sound area are liquefaction of unconsolidated soils which diminishes the **ground's capacity to support structures and landslides triggered by ground shaking**. A high liquefaction potential is associated with saturated alluvial soils which occur over large areas of the major river valleys in the region and with areas of older fill in Seattle, Tacoma, and other urban areas.

1.2 Air Quality and Odor

Weather in the central Puget Sound region is characterized by sunny, mild days during summer and cloudy, wet days during winter. January is typically the coldest month and July is usually the warmest month, with average temperatures in Seattle of 44.5°F and 75.1°F, respectively. Average nighttime temperatures range from the lower 30s during winter months to the mid-50s during summer months.



March 2019

Prevailing winds in are generally from the southwest. Occasional severe winter storms produce strong northerly winds. Peak wind speeds in excess of 40 miles per hour tend to occur between November and March.

In the Puget Sound region, air quality is largely determined by the weather patterns that circulate air throughout the region, and these in turn are influenced by topography. The air moves and disperses airborne chemicals that are emitted from a variety of human and natural sources, both from within and outside the region. Periods of stagnation occur primarily in the summer and winter allowing air pollutants to build up.

Air contaminants that may occur at significant levels in urban areas include carbon monoxide, ozone, sulfur dioxide, nitrogen dioxide, and particulate matter. Large confined valleys are known for poor ventilation (due to high ground on either side of the valley), yet are also desirable locations for industrial development. The combination of these factors often results in high contaminant concentrations.

Cars and trucks produce approximately 90 percent of carbon monoxide in urban areas. Carbon monoxide levels are typically higher during the winter months, especially during air stagnation periods. Ozone and ground-level ozone, or smog, is formed near the ground when volatile organic compounds and nitrogen oxides react chemically. Ozone can lower resistance to colds and pneumonia and cause irritation to the nose, throat, and lungs. Emissions from motor vehicles, gasoline and paint vapors, aerosol products, and industry all contribute to ozone formation. Traffic and other pollutant sources add to existing smog, increasing pollutant density near pollutant sources. Sulfur dioxide is a colorless gas produced by industrial sites such as smelters, paper mills, power plants and steel manufacturing plants, and can cause a variety of respiratory diseases. Nitrogen dioxide is a poisonous gas formed from high temperature fuel combustion and subsequent atmospheric reactions. Nitrogen dioxide in ambient air has been connected with a range of respiratory diseases (PSCAA 2016).

Two types of fugitive dust or particulate matter are monitored and regulated by federal, state, and local government: total suspended particulates and fine particulate matter (PM10 and PM2.5). The Puget Sound Clear Air Agency (PSCAA) (the Agency) ceased direct PM10 monitoring in 2006. The Agency monitors PM2.5 using a variety of methods to ensure quality and consistency. Fine particles are emitted directly from a variety of sources, including wood burning (both outside, and in wood stoves and fireplaces), vehicles (particularly diesel engines) and industry. They also form when gases from some of these same sources react in the atmosphere.

Greenhouse gases include carbon dioxide, methane, and a variety of other gases. Individual greenhouse gases have differing potentials for global warming. For example, methane has a warming potential about 25 times that of the same weight of carbon dioxide. In King County (Stockholm Environment Institute 2012), transportation contributes almost half (~48.7 percent) of total emissions, with road transportation comprising the bulk (~78 percent) of transportation emissions.

1.3 Air Quality Regulations

In compliance with the 1990 Clean Air Act Amendments, Washington state adopted the Clean Air Washington Act in 1991, which includes ambient air quality standards for criteria air pollutants that are at least as stringent as the federal standards for protection of health and the environment. The Clean Air Washington Act is administered by the Washington Department of Ecology and, in the central Puget Sound region, the Puget Sound Clean Air Agency (PSCAA).

PSCAA regulates odorous emissions (through section 9.11 of Regulation I), which prohibits emission of any air contaminant in sufficient quantity, character, or duration to be injurious to human health, property, or plant or animal life. Section 9.11 also requires that odors not interfere with enjoyment of life or property.

EPA established the air quality index (AQI) as a simplified index for communicating daily air quality for forecasts and near real-time information. People can use this information to plan their daily activities. The AQI indicates how clean or polluted air is and what associated health effects might be a concern. It focuses on health effects that may be experienced within a few hours or days after breathing polluted air. EPA calculates the AQI for five major air pollutants regulated by the Clean Air Act: ground-level ozone, particle pollution (also known as particulate matter), carbon monoxide, sulfur dioxide and nitrogen dioxide (PSCAA 2016).

Most days in the Puget Sound region are in the "Good" category, but local meteorological conditions, along with polluting sources, cause levels to rise into "Moderate" or above on some days. PM2.5 generally determines the AQI in the Puget Sound area on days considered unhealthy for sensitive groups. While fine particle levels met EPA's health-based standard of 35 micrograms per cubic meter in 2016 in King County, levels exceeded the Agency's more stringent local PM2.5 health goal of 25 micrograms per cubic meter (PSCAA 2016).

Chapter 173-441 WAC established reporting requirements for emissions of greenhouse gases that exceed a threshold in Washington. These reporting requirements are consistent with reporting requirements in the federal greenhouse gas reporting system established in 40 CFR Part 98. Solid waste landfills are included with certain large facilities and transportation fuel suppliers that must report their greenhouse gas emissions to Washington Department of Ecology.

1.4 Water

1.4.1.1 Surface Water

The east side of the central Puget Sound watershed (Snohomish, King, and Pierce counties) includes five major drainage basins. These are: 1) the Stillaquamish drainage basin; 2) the Snohomish-Snoqualmie drainage basin; 3) the Cedar River-Lake Washington drainage basin; 4) the Green River basin; and 5) the White-Puyallup drainage basin. In addition, numerous small drainages along the saltwater margins in the westernmost portions of Snohomish and King Counties are grouped together as Puget Sound drainages.

Surface water runoff during storm events carries toxics from their source into Puget Sound rivers and streams. Ecology measured toxics in streams during storms and in baseflow. Baseflow is the river flow

before it rains. Together, storm flows and baseflow represent the largest contributor of contaminants into Puget Sound waters. Contaminants are more prevalent and found at higher levels during storm flows than during non-storm conditions in rivers and streams that drain into the Sound. Compared with stormwater from other land use types, urban stormwater contains higher levels and more frequent detections of chemicals. Streams and rivers may actually be more sensitive to stormwater impacts than Puget Sound because they are closer to sources and support sensitive life stages of organisms (Ecology 2011).

The state of Washington classifies surface waters of the state as part of its promulgation of water quality standards (Washington Administrative Code [WAC] chapter 173-201A). The freshwater classifications are based on support of aquatic life, recreation, water supply, and miscellaneous uses. Most rivers and streams in the region fully support these uses. Notable exceptions are the Lower Duwamish Waterway and portions of the Puyallup River and tributaries (WAC 173-201A). Marine water classifications are based on support of aquatic life, shellfish harvesting, recreational uses, and miscellaneous uses. Portions of Puget Sound fully support these uses. However, there are many areas, particularly near urbanized shorelines, that are considered impaired for one or more of these uses (WAC 173-201A, Ecology 2017).

1.4.1.2 Groundwater

Groundwater is used as potable water supply for about 30 percent of King County's population. Municipal supply wells are located in many cities and in unincorporated King County. Additional groundwater usage comes from irrigation wells, which can be used for both agricultural and landscape purposes (King County 2017).

Groundwater is recharged by water infiltrating into the soil. Surface recharge of ground water is most significant in areas of porous soils, particularly large river and stream valley floors underlain by porous alluvial deposits. In addition, although much of the upland drift plains in the central Puget Sound area are underlain by relatively impermeable till, significant portions of the upland areas are underlain by more porous soils (e.g., Everett soils formed in outwash sands and gravels), and therefore these are significant recharge areas.

King County's Department of Natural Resources and Parks conducted groundwater monitoring from 2001 to 2004. The study identified localized problems, including elevated levels of nitrate, naturally elevated levels of arsenic, and seawater intrusion. Overall, the study concluded that water quality is generally at least as good as the designated maximum contaminant level (King County 2005).

1.5 Plants and Animals

Native habitats within the central Puget Sound region include coniferous and broadleaf forests, lakes and streams, wetlands, and marine waters. Development has modified or supplanted portions of these originally continuous native habitats, in particular, forests and wetlands, and, in the more developed areas, created a mosaic of habitat fragments. These habitat fragments are interspersed with areas having limited or no vegetation. In general, the degree of development and the associated degree of habitat modification increases from the more rural east and west edges of the region toward the more urbanized center adjacent to Puget Sound. Wildlife distribution reflects habitat patterns with wildlife less tolerant of humans

March 2019

confined primarily to the more rural portions of the region and native and exotic wildlife more tolerant of humans dominating the more urbanized areas.

An array of policies and regulations related to habitat preservation and the avoidance of impact are in place at the local, state, and federal level. These policies and regulations limit the extent of impacts allowed to some habitats, e.g. wetlands and streams, while requiring mitigation for those impacts that are allowed. Other policies and regulations target specific animal and plant species. For example, the federal Endangered Species Act (ESA) provides protection to several plant and animal species, including Chinook salmon, steelhead, and bull trout that occur in the region. ESA provisions require a showing of limited or no impact to protected species before a development can proceed.

1.6 Noise

Most local jurisdictions establish limits on the levels and durations of noise crossing property boundaries. Allowable maximum sound levels typically depend on the land use zone of the source of the noise and that of the receiving property. Local jurisdictions typically identify a number of noise sources or activities that are exempt from the maximum allowable noise limits. These commonly include sounds created by vehicles traveling on public roads, and sound created by warning devices (such as reverse gear alarms) when not operated continuously for more than brief continuous periods. Also, sounds from construction equipment and blasting are typically exempt from noise limits during daytime hours.

King County recently adopted a new noise ordinance in the King County Code (KCC), effective July 2015. These criteria are defined in KCC Title 12, Chapter 12.86 (KCC 12.86)

For sound sources located within unincorporated King County, the maximum permissible sound levels are shown in Table A-1.

Table A-1. King County Maximum Permissible Sound Levels.						
	Receiving Property District					
District	Rural	Residential	Commercial	Industrial		
Rural	49 dB(A)	52 dB(A)	55 dB(A)	57 dB(A)		
Residential	52 dB(A)	55 dB(A)	57 dB(A)	60 dB(A)		
Commercial	55 dB(A)	57 dB(A)	60 dB(A)	65 dB(A)		
Industrial	57 dB(A)	60 dB(A)	65 dB(A)	70 dB(A)		

Source: KCC 12.86

1.7 Land Use

The intensity and density of land uses within the central Puget Sound region is generally lowest toward the east and west peripheries and highest toward the center along Puget Sound where the major cities are located. **The region's urban growth area, design**ated pursuant to the state Growth Management Act, overlies the central, more urbanized north-south spine of the region. Within this area, a mosaic of interlocking urban areas typically includes residential uses and a variety of nonresidential uses, including major commercial and industrial centers. To the west and east of this regional spine, in the less densely

populated areas, suburban and rural residential, resource, and open space lands separate scattered urban centers. Local comprehensive plan designations and zoning generally reflect these underlying land use patterns.

1.8 Transportation

The roadway network in the central Puget Sound region includes several major limited-access highways (e.g., Interstates 5, 405, and 90 as well as several state routes), local two- to multi-lane arterial roadways, and local, typically two-lane, distribution roads and streets. The density of the roadway network and the traffic volumes on individual roadways generally parallel the density and intensity of land use in the region, with the highest road densities and traffic volumes occurring in the major urban areas. Portions of major highways in the region sustain traffic volumes in excess of 100,000 vehicles per day, while roadways in the least populated peripheries of the region may experience traffic volumes of several hundred or fewer vehicles per day.

Under the state Growth Management Act concurrency requirement, local jurisdictions in the region must assure that adequate roadways, and other transportation facilities, are available to meet the requirements of new development. The specific thresholds for determining roadway adequacy vary somewhat from jurisdiction to jurisdiction, but generally reflect considerations of roadway capacity, traffic volumes, and safety. Currently, portions of many roadways throughout the central Puget Sound region are inadequate to support the traffic demands placed on them, and improvements of inadequate roadways may be required before new development can occur.

1.9 Public Services and Utilities

Puget Sound Energy and Seattle City Light provide electrical service in King County. Puget Sound Energy provides natural gas. Water supply is provided either by municipal agencies or independent water districts; in areas not served by either of these providers, ground water is the primary water source. Municipal agencies or sewer districts provide wastewater collection. The King County Department of Natural Resources, Wastewater Treatment Division, provides transport and treatment of wastewater in much of King County, although some rural areas still rely on septic systems. The King County Department of Natural Resources, Solid Waste Division, provides a full range of solid waste services in the region. Drainage collection and drainage is provided by municipal agencies in incorporated areas and usually by King County in unincorporated areas. Telecommunications and fiber-optic services are probably the fastest growing utility in King County and are provided by numerous private companies.

Fire protection and emergency medical services are either provided by municipal fire departments or by various King County fire districts. Law enforcement is provided by municipal agencies in incorporated parts of the county or by the King County Sheriff in unincorporated areas.

2.0 REFERENCES

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Attachment B

1.0 Responsiveness Summary - Draft EIS Comments and Responses

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
1	Kathy Lambert	Section: Fact Sheet; Page i	Where does garbage go?	Discussion of disposal options, including options for residual waste remaining after implementation of waste prevention and recycling strategies is discussed in Section 5, Landfill Management and Solid Waste Disposal	No Change
2	Kathy Lambert	Section: Fact Sheet; Page ii	[Alternative 1] That is <u>not</u> no action	Washington Department of Ecology's State Environmental Policy Act Handbook, 2017 Updates defines "No Action" as "what would be most likely to happen if the proposal did not occur" or "no new government action." Because the SEPA Rules do not define what the no-action alternative must look like, lead agencies have some discretion on its design. In this case, the no-action for Facility Improvement Alternatives would be the recommendations presented in the 2006 Solid Waste Transfer and Waste Management Plan, approved by King County Council on 12/10/2007.	No Change
3	Kathy Lambert	Section: Fact Sheet; Page ii	[Alternative 2] This is closer to no action	See response to comment #2, above.	No Change
#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
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4	Kathy Lambort	EIS	Why would there he residual [municipal	Desidual municipal calid wasta accoriated	No Chango
4		Page ii	solid waste with Alternative 3 under Landfill Management and Solid Waste Disposal]?	with waste-to-energy facilities refers to municipal solid waste removed by WTE facility operators prior to combustion. It is also called "bypass waste" or "non- processable wastes." These terms a re included in the discussion of Alternative 3 in Section 5. These materials include construction and demolition wastes, gypsum wallboard, electronics, large items, hoses, propane, batteries, and combustible materials, among other wastes that are received and have little to no heating value.	No Change
5	Kathy Lambert	Section: Fact Sheet; Page ii	[Alternative 4 AD and AMR] Not capable of all our MSW.	Comment noted. Alternative 4 also includes reference to "residual municipal solid waste" and contains a discussion of the resulting impacts under Alternative 4, Section 5.	No Change
6	Kathy Lambert	Section: Fact Sheet; Page ii	[Alternative 3 residual ash sent to Cedar Hills Regional landfill or exported to an out-of-county landfill] until it is declared inert as it is in Germany.	Thank you for your comment. Current Washington state regulations require that residual ash must be disposed in a properly constructed ash monofill. Please see the discussion of Special Incinerator Ash Management Standards under Chapter 173- 306 WAC in Section 5.2.6 of the Final EIS.	No Change
7	Kathy Lambert	Section: Fact Sheet; Page ii	[Alternative 4 private sector role and location] Private? Takes leadership and our rsp. away and makes us vulnerable	Thank you for your comment.	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
8	Kathy Lambert	Section: Fact Sheet; Page iv	[Subsequent Environmental Review] Inaccurate and not what I was told – so why 2 EIS?	SEPA environmental review is required for all agency actions unless specifically exempted by the SEPA Rules (WAC 197- 11-800 to 880) or statute. The 2019 King County Comprehensive Solid Waste Management Plan is considered a nonproject action, and this Final EIS will constitute compliance with SEPA for the Plan. This Final EIS is necessarily general in its discussion of some impacts that could result from new capital facilities that may be implemented as a result of Plan approval because the locations of new capital facilities are typically unknown. SEPA provides for a phased review process (WAC 197-11-060(5)) in these circumstances. This requires subsequent environmental review, which could be an EIS, for each new capital facility when site specific analysis of the new facility can be conducted.	No Change
9	Kathy Lambert	Section: List of Tables; Page vi	[Table 5-1. Greenhouse Gas Emissions at Cedar Hills Regional landfill, 2028] Background GHG from 2001 – how comparison	Table 5-1 compares the projected GHG emissions of the alternatives studied in 2028. The estimates were made using EPA's WARM model.	No Change
10	Kathy Lambert	Section 1: Summary; Page 1-1	Being cost efficient with our resources	Comment noted.	Text Changed: To meet customer service needs while <u>being cost efficient with our resources.</u> minimizing any increase in disposal rates.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
11	Kathy Lambert	Section 1: Summary; Page 1-2	Why not do together and save money	As discussed in Comment # 8, above, the 2019 King County Comprehensive Solid Waste Management Plan is considered a nonproject action, and this Final EIS will constitute compliance with SEPA for the Plan. However, when specific project actions, such as a new transfer station, are proposed subsequent to Plan approval, SEPA compliance must be met through preparation of appropriate SEPA documentation.	No Change.
12	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-1	[Alternative 1 – Sustainable Materials Management - No significant unavoidable adverse impacts are anticipated] Really?	Thank you for your comment. Please see Section 3.2 of the Final EIS for a discussion of impacts and possible mitigation related to Alternative 1.	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
13	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-1	[Alternative 2 – Sustainable Materials Management - Minor earthwork, and resulting minor earth impacts, could occur if existing facilities need to be modified to handle increased volumes of recycled materials.] Cost? \$280M+ + minor?	Alternative 2 under Sustainable Materials Management considers the potential impacts associated with implementation of waste prevention and recycling strategies. These impacts refer to potential changes at County Transfer and Recycling Facilities or Drop Box facilities as the result if these facilities require minor alteration of facility infrastructure, utilities, or operations to accommodate increased volumes of recyclables. As the scope of those potential changes is unknown at this time, no specific costs estimates are included. The \$280M cited by commenter may reference Table 5- 4, which is focused on estimated costs for disposal system alternative components. The EIS does contain some general cost information; it is not required to contain detailed cost information. WAC 197-11-448.	Text Changed: Minor earthwork, and resulting minor earth impacts, could occur if existing <u>recycling or transfer</u> facilities need to be modified to handle increased volumes of recycled materials. Earth impacts are likely to be insignificant and no mitigation measures are identified.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
14	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-1	[Alternative 2 – Sustainable Materials Management - Increased organics (yard and food waste) collection could cause a need for additional organics processing facilities with potential effects on surface and groundwater, plants and animals and disease vectors. New or existing facilities would need to comply with federal and state requirements, and any other relevant permits, so impacts of those facilities are expected to be controlled and mitigated, as required.] would/could	Throughout the document, the Division uses the word "could" to mean that an impact or result may or may not occur following a specific action; uncertainty exists. The word "would" is used to mean that an impact or result does occur following a specific action; no uncertainty exists. In either case, whether the word "could" or "would" is used, no qualification is implied about the severity or significance of the impact or result. An assessment of significance is typically made by the Division in separate sentences adjacent to discussion of the impact, or within each Element of the Environment section called Significant Unavoidable Adverse Impacts.	Text Changed from would to could on pages: 1-13, 4 th bullet; 1-13, 4 th bullet; 1-13, 7 th bullet; 1-15, 1 st bullet; 1-15, 1 st bullet; 1-15, 2nd bullet; 1-16, 6 th bullet; 1-16, 6 th bullet; 1-16, 7th bullet; 5-16, 2 nd paragraph; 5-16, 2 nd paragraph; 5- 18, 3 rd paragraph Text Changed from could to would on pages: 1-1, 8 th bullet; 1-2, 8 th bullet; 1-3, 6 th bullet; 1-13, 7 th bullet; 1-15, 2nd bullet; 1-16, 7th bullet; 3-7, 6 th paragraph; 5- 18, 3 rd paragraph

15	Kathy Lambert	Section 1.2	[Alternative 2 – Sustainable Materials	Mixed recyclable construction and	No Change
10		Alternatives and	Management - Increased diversion of	demolition (C&D) debris must as to	
		Impacts: Page 1-1	construction and demolition debris could	designated C&D material recovery facilities	
			somewhat reduce health risks by limiting	and nonrecyclable C&D debris must be	
			illegal or inappropriate handling of	taken to designated C&D waste transfer	
			notentially bazardous material such as	facilities as prescribed under King County	
			ashestos and lead-based paint]	Code (KCC) 10.30 Source-separated $C_{8}D$	
			aspestos and lead based paint.]	recyclables can be taken to any C&D	
			Somebody handles – so who? So where	recycling facility in or outside King County	
			does it and What protections would be	Chapter 4 of the Plan lists Designated	
			there?	Facilities as of July 2018	
				Asbestos-containing materials are	
				considered a Special Waste under KCC	
				Title 10 and subject to King County's Waste	
				Acceptance Rule (PUT-7-1-6-PR) which	
				stipulates that asbestos-containing waste is	
				accepted at the Cedar Hills Regional Landfill	
				on specific days and must be contained and	
				labeled as described in the King County	
				Board of Health Code, Title 10; Regulation	
				III Article 4 of the Puget Sound Clean Air	
				Agency, and 40 CFR Part 61, Subpart M	
				and other applicable regulations. According	
				to Washington Department of Ecology,	
				Lead-based paint debris from renovation,	
				remodeling, and abatement of residences is	
				considered household waste. This may	
				include paint chips and dust, doors, painted	
				woodwork, and window frames. This waste	
				can be disposed of as regular garbage.	
				Lead contained in commercial construction	
				and demolition waste may be considered	
				Dangerous Waste and must be disposed of	
				under the guidelines in the dangerous waste	
				regulations Chapter 173-303 WAC.	

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
16	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-2	[Alternative 2 – Sustainable Materials Management - Specific transportation routes may be affected due to materials being diverted from disposal to recycling, composting, or reuse but it is likely that any changes in traffic will be distributed to such an extent that any increases in vehicle trips will not create significant unavoidable impacts.] Hundreds of trucks going to new sites?	Thank you for your comment. Please see Section 5.2.8 of the Final EIS for a discussion of transportation impacts and possible mitigation.	No Change
17	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-2	[Alternative 2 – Sustainable Materials Management - Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs.] We still pay for recycling as part of system.	Thank you for your comment. Please see Sections 3.2.9 of the Final EIS for a discussion of public services and utilities impacts, including costs, and possible mitigation.	No change
18	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-2	[Alternative 2 – Sustainable Materials Management - No significant unavoidable adverse impacts are anticipated] Really?	Thank you for your comment. Please see Section 3.2 of the Final EIS for a discussion of impacts and possible mitigation related to Alternative 2.	No Change
19	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-2	[Alternative 3 – Sustainable Materials Management] Same comments as Alt 2 as these mirror mostly	Please see comment response # 21, below	No Change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
20	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-2	[Alternative 3 – Sustainable Materials Management] Overall – confusing and redundant and incomplete	Thank you for your comment. Your comment was considered but it was not specific enough to respond to. Please see Section 3.2 of the Final EIS for a discussion of impacts and possible mitigation related to Alternative 3.	No Change
21	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-3	Why repeat each time – say in [Alternatives] 2, 3, 4 same.	 WAC 197-11-440, SEPA Rules, state that the summary need not mention every subject discussed in the EIS, but shall include a summary of the proposal, impacts, alternatives, mitigation measures, and significant adverse impacts that cannot be mitigated. The Division has determined that the structure of the Summary Table is best suited to all readers of the Final EIS, particularly those readers interested in specific components of the solid waste system, or specific alternatives, if each section describes potential impacts and mitigations, rather than require readers to refer back to previous parts of the table. 	No Change
22	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-4	[Alternative 1 – Service Level Improvements] This is <u>not</u> no action	Please see comment response # 2, above	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
23	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-4	[Alternative 2 – Service Level Improvements - If hours are reduced at some stations to a standard, the availability of some solid waste services to some residents and businesses could be altered. If station hours are expanded to a standard, residents and businesses would retain the option to use the transfer stations at preferred times.] Preferred to whom? Controlled hours	Text changed to clarify	Text Changed If hours are reduced at some stations to a standard, the availability of some solid waste services to some residents and businesses could be altered. If station hours are expanded to a standard, residents and businesses would retain the option to use the transfer stations at <u>their</u> preferred times
24	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-5	[Alternative 3 – Service Level Improvements - Restricting self-haul and commercial traffic to different transfer stations could lead to some increase in average vehicle travel distance, and that increase could result in higher overall emissions levels under Alternative 3 compared to Alternative 1 or 2.] Improve to whom? Improve by restricting hours.	Restricting commercial and self-haul traffic to different stations is one way to improve safety, and to improve vehicle movement and reduce wait times when on site. This discussion is related to potential impacts of restricting station use, which are discussed in more detail in Section 4.2	No Change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
25	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-5	[Alternative 3 – Service Level Improvements - If hours are reduced at some stations, the availability of some solid waste services to some residents and businesses could be altered. If station hours are expanded, residents and businesses would retain the option to use the transfer stations at preferred times.] Duh – why is this needed?	Thank you for your comment. The Division is endeavoring to be as complete as possible when identifying potential impacts and mitigations. Please see Section 4.2 of the Final EIS for a discussion of impacts and possible mitigation related to Alternative 3.	No Change.
26	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-5	[Alternative 1 – Facility Improvements - Short-term impacts on water and aquatic habitats could occur during construction of improved and new transfer stations (all Alternatives), including potential for erosion and sedimentation. Erosion and sedimentation potential could be mitigated by best management practices, including those needed to protect fish species listed under the Endangered Species Act. Design guidelines for stormwater control facilities are much more stringent than when the original transfer stations were constructed and would mitigate for impacts of increased impervious surface areas.] Wouldn't any change have this impact?	We agree – Please note the reference to "All Alternatives" in the discussion. Please see Section 3.2 of the Final EIS for a discussion of impacts and possible mitigation related to Alternative 3.	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
27	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-6	[Alternative 1 – Facility Improvements - Capital costs to increase the overall efficiency and cost-effectiveness of providing solid waste transfer services would cause a relatively small increase in cost to ratepayers for receiving increased services.] Value Statement	Text changed as requested	Capital costs to increase the overall efficiency and cost-effectiveness of providing solid waste transfer services would cause an relatively small increase in cost to ratepayers for receiving increased services.
28	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-6	[Alternative 1 – Facility Improvements] Same as 1	Please see comment response #21, above	No Change
29	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-7	[Alternative 2 – Facility Improvements - Capital costs to increase the overall efficiency and cost-effectiveness of providing solid waste transfer services would cause a relatively small increase in cost to ratepayers for receiving increased services.] Value Statement	Text changed as requested	Capital costs to increase the overall efficiency and cost-effectiveness of providing solid waste transfer services would cause an relatively small increase in cost to ratepayers for receiving increased services.
30	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-7	[Alternative 2 – Facility Improvements - With implementation of mitigation measures, significant unavoidable adverse impacts are unlikely to occur.] manageable	The Division's evaluation indicates that implementation of mitigation measures will reduce impacts below the "significant unavoidable adverse impact" threshold. The term "manageable" implies that the impacts would still be "significant unavoidable adverse impacts." As a result, the terms "unlikely to occur" is a more accurate statement.	No Change.

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
31	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-7	[Alternative 3 – Facility Improvements - Maintain and improve existing transfer and processing system with or without closure of older transfer stations, and develop new capacity] at NE	Because Alternative 3 includes adding capacity to the Transfer and Processing system outside of the Northeast Service Area, including the potential for additional drop-box facilities sited in unincorporated areas, the existing Alternative title is appropriate	No Change
32	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-8	[Alternative 3 – Facility Improvements] Houghton fills needs so NE Station increases services how?	Thank you for your comment. Please see the Description of Alternatives in Section 4.3.	No Change.
33	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-9	[Alternative 4 – Facility Improvements - Increasing the efficiency of the overall county transfer and processing system likely would lead to lower fuel use and resulting greenhouse gas emissions greenhouse gas emissions systemwide compared to Alternative 1.] Trucks go to more places?	The Division's analysis indicates that cumulative travel distance and times for materials hauling under Alternative 4 would likely be reduced compared to Alternative 1; the addition of AD and AMR facilities at transfers stations would result in collection trucks traveling to fewer facilities, and at points closer to the point of collection.	No Change.



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
34	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-9	[Alternative 4 – Facility Improvements - Existing and new public or private composting facilities, in King County or elsewhere, could generate odor impacts. Any existing or new composting facility would need to achieve sufficient odor control to meet Clean Air Agency requirements that no air contaminant may be emitted that "unreasonably interferes with enjoyment of life and property."] Needs to be enclosed building with air purification	Thank you for your comment. We have added enclosed buildings as a mitigation measure related to control of odor at composting facilities. Please see the discussion of air quality impacts and mitigation in Section 4.4.2 of the Final EIS.	Text added to Section 4.4.2.2 Conducting receiving, loading, mixing, and seeding within an enclosed structure designed to contain odors
35	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-11	[Alternative 1 – Landfill Management and Solid Waste Disposal - Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas.] How many years potential?	The length of time for landfill gas generation is dependent on a number of factors, including historical waste tonnage, composition of the waste (specifically the organic fraction) entering the landfill, projected waste tonnage, moisture content within the landfill and at the landfill location. Current modeled estimates of the generation of landfill gas at the Cedar Hills Regional Landfill indicate that within 30 years after closure, gas production will decline to about 19% of the amount generated at closure. In the 40 years following that, gas production will decline to about 1% of the amount generated at closure.	Text added to Section 5.2.2.2. <u>Current modeled estimates of the</u> <u>generation of landfill gas at the Cedar</u> <u>Hills Regional Landfill indicate that</u> <u>within 30 years after closure, gas</u> <u>production will decline to about 19% of</u> <u>the amount generated at closure. In</u> <u>the 40 years following that, gas</u> <u>production will decline to about 1% of</u> <u>the amount generated at closure.</u>



March 2019

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36	Kathy Lambert	Section 1.2:	[Alternative 1 – Landfill Management and	The WSDOT 2014 State Rail Plan estimates	Text changed in Section 5.2.8.2.
		Alternatives and	Solid Waste Disposal - Exporting waste	that by 2035, Washington's treight rail traffic	
		Impacts; Page 1-11	to an out-of-county facility is not	will total approximately 272 million tons, of	Both the Union Pacific and the BNSF
			expected to result in significant impacts	which approximately 3.5 million tons (about	lines are well traveled routes that have
			on the rail systems or rail service, but	1.3%) will be waste and scrap. Should King	relatively high existing rail traffic. The
			overall capacity constraints may increase	County's estimated 1.3 million tons of	WSDOT 2014 State Rail Plan
			the need for capacity increases in the	disposed waste in 2035 be added to the rail	indicates that by 2028 some parts of
			relevant rail corridors. This change would	system, total waste and scrap would total	the rail system necessary for solid
			occur in 2028 under this alternative. J	approximately 4.8 million tons, or about	waste transport between King County
			Net e courte	1.8% of vvasnington's freight rall traffic.	and regional landfills in Washington,
			Not accurate	While this Alternative would increase the	Oregon, or Idaho may exceed capacity
				need to additional capacity, this increased	(King County 2017). However, the Rail
				on the overall system. Please see the	Plan also estimates that by 2035,
				discussion of impacts on rail operations from	Washington's freight rail traffic will total
				waste export in Section 5.2.8.2 of the Final	approximately 272 million tons, of
				FIS	which approximately 3.5 million tons
					(about 1.3%) will be waste and scrap.
					Should King County's estimated 1.3
					million tons of disposed waste in 2035
					be added to the rail system, total
					waste and scrap would be about 2% of
					Vvashington's freight rail traffic. Vvhile
					the addition of four new trains per
					transport of King County worth may
					add to overall capacity constraints that
					increase the pood for capacity
					enhancements in the relevant rail
					corridors while the addition of four new
					trains per week associated with long
					haul transport of King County waste
					this increased need doesn't constitute
					a significant impact is not expected to
					result in significant impacts on the
					overall rail system or rail service.
					overall capacity constraints may

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					increases the need for capacity increases in relevant rail corridors
37	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-11	[Alternative 1 – Landfill Management and Solid Waste Disposal - No significant unavoidable adverse are anticipated.] More construction, higher pile, change viewshed of neighbor, increase odors	The EIS acknowledges these impacts but concludes that either they are not significant, or with implementation of available mitigation measures, they can be reduced below the level of significance. More detail on the basis for these conclusions can be found in Section 5.2 of the Final EIS.	No Change
38	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-11	[Alternative 2 – Landfill Management and Solid Waste Disposal - Landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes. The potential for off-site odors and emissions of air toxics will be mitigated through continued operation of the active landfill gas control system, completion of planned improvements to the system, and placement of final cover over existing and future disposal areas.] Potentially up to a century	Please see comment response # 35, above.	No Change.

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
39	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-11	[Alternative 2 – Landfill Management and Solid Waste Disposal] What about 5-10% not being collected?	The Division has added clarifying language in Section 5.2.2.1 of the Final EIS.	Some landfill gas is not collected during active waste placement and prior to placement of daily, interim, or final cover systems (called fugitive emissions). The landfill gas collection system at Cedar Hills Regional Landfill is designed to collect, convey, and destruct or reuse the modelled landfill gas generation, according to the EPA's LandGEM model. Fugitive emissions are minimized by placement of daily and interim cover, and early activation of the final cover system.
40	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-11	[Alternative 2 – Maximizing the development of Cedar Hills Regional Landfill under Alternative 2 (or as options under Alternatives 3 and 4) would alter the visual character of the site and the surrounding area by increasing the elevation and mass of the landfill, and potentially removing mature vegetation in the perimeter buffer. However, any visual impacts would be considered a less than significant impact due to the relatively minor decrease in the available viewshed and because surrounding landscape will retain its integrity because the open sky, topography, and existing patterns of land use will remain dominant.] To whom? Seattle or Neighbors. Mt. view of seagulls eating off the mound.	The conclusions regarding visual impacts are based on a detailed study of the view impacts on nearby communities. Please see Section 5.2.7 of the final EIS for a discussion of visual impacts and possible mitigation based on the study's conclusions .	No Change.



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
41	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-12	[Alternative 2 – Landfill Management and Solid Waste Disposal - Exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, but overall capacity constraints may increase the need for capacity increases in the relevant rail corridors. This change would occur in 2040 under this alternative.]	Thank you for your comment. Please see the discussion of impacts on rail operations from waste export in Section 5.2.8.2 of the Final EIS.	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
42	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-12	[Alternative 3 – Landfill Management and Solid Waste Disposal - Waste-to-energy processes can emit a variety of air pollutants including particulates, metals, acidic gases, carbon monoxide, nitrous oxides, and organic compounds. The facility would be classified as a major source under WAC 173-401, and would be required to obtain and maintain an air operating permit from the Puget Sound Clean Air Agency. The permit would contain requirements related to maximum allowable emissions as well as monitoring, recordkeeping, and reporting. Facilities are required to employ best practices and best available control technologies to maximize the efficiency of combustion and to limit air emissions.] So can landfills, and landfills can't collect particulates	Thank you for your comment. Please see Section 5.2.2 of the final EIS for a discussion of air quality impacts and possible mitigation. The discussion includes potential impacts from landfill emissions of air toxics and fugitive dust, and possible measures to mitigate those impacts.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
43	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-13	[Alternative 3 – Landfill Management and Solid Waste Disposal - Potential impacts of a waste-to-energy facility on groundwater quantity could be mitigated by limiting the amount of groundwater withdrawal, or using a surface water source if one is available.] What?? This is wrong. Water is reused and recycled on site.	As stated in the description of Alternative 3 in Section 5.1, the waste-to-energy scenario assumes a single mass burn plant sized at 5,000 tons per day. Although this technology can be designed to be a zero-liquid discharge facility, it also requires water to start the plant and a moderate use of water while in operation. The "best fit" recommendation contained in (King County 2017b) recommends a "zero liquid discharge facility to minimize wastewater other than domestic sanitary sewer discharges" as a WTE Process Improvement. Because no project proposal is under consideration and no design has been established, the EIS attempts to accommodate the wide range of facility design alternatives that may be utilized should a project go forward.	No Change
44	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-13	[Alternative 3 – Landfill Management and Solid Waste Disposal - Extending the life of the landfill could result in the potential for moderate noise impacts during operation. Noise attenuation measures would be required to reduce noise levels to within allowable limits. Buffer expansion may also mitigate for noise.] Where get?	Please see discussion of adding property to the buffer related to noise impacts and mitigation in Section 5.2.6.2 of the Final EIS.	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
45	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-13	[Alternative 3 – Landfill Management and Solid Waste Disposal - A new waste-to- energy facility would have potential noise impacts. Measures could be implemented during site selection, facility design, facility construction and operation to limit noise impacts below the level of significance.] Sites are quiet outside buildings; change would to could	We agree that facility design can and often does limit noise outside of buildings. Facility design is included as a possible measure to reduce noise impacts. Please see the discussion of noise impacts and mitigation from Alternative 3 in Section 5.2.6.2 and by extension, 4.4.6.2. Noise considered includes machinery, diesel-powered equipment, and truck traffic. Please see comment response # 14 for use of the term would and could	No Change
46	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-13	[Alternative 3 – Landfill Management and Solid Waste Disposal - The presence of potentially toxic constituents in ash from a waste-to-energy facility requires that it be carefully collected and managed.] More extreme than true; not necessarily true	Thank you for your comment. Please see the discussion of Special Incinerator Ash Management Standards under Chapter 173- 306 WAC in Section 5.2.6 of the Final EIS.	Text changed. <u>Because of the presence of potentially</u> toxic constituents in ash from a waste- to-energy facility <u>, state law</u> requires that <u>the ash</u> be carefully collected and managed.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
47	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-13	[Alternative 3 – Landfill Management and Solid Waste Disposal - Construction of a waste-to-energy facility at Cedar Hills Regional Landfill or at an alternative site would require modification of the special use permit or a new special use permit and SEPA compliance. A review of compatibility with land use designations would be conducted, and may result in the need for an amendment to allow construction. Construction of new facilities could result in the disturbance of cultural resources. To minimize the potential for this impact detailed cultural resources assessment and development of mitigation measures would be conducted during site screening and final selection. Permits would be required for new cells and removal of any buildings.	Commented noted. This discussion is taken from Section 5.2.7, Land and Shoreline Use, which focuses on potential land use and shoreline use impacts, including compatibility or incompatibility with those designations and the potential for changes in those designations.	No Change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
48	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-13	[Alternative 3 – Landfill Management and Solid Waste Disposal - A waste-to- energy facility could have visual impacts. Visual impacts would be minimized by prioritizing sites that have limited numbers of visually sensitive land uses, allowing for adequate visual buffering, and careful design of structure characteristics.] Far more attractive than a landfill. Looks like businesses and warehouses.	Thank you for your comment. Please see Section 5.2.7 of the final EIS for a discussion of visual impacts and possible mitigation	No Change
49	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 3 – Landfill Management and Solid Waste Disposal - Exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, but overall capacity constraints may increase the need for capacity increases in the relevant rail corridors. Disposal of King County's waste at an out -of-county facility would increase traffic at receiving intermodal facilities used in conjunction with transport of waste from the end of rail line to the landfill.] More unnecessary costs. Pollution distributed in air along the way.	Thank you for your comment. The Division's evaluation indicated that because of increased travel distances and times, waste export could result in greater cumulative vehicle emissions and potentially greater air impacts than handling waste within King County. The extent of those impacts would depend on the location of the out-of-county disposal site, assuming export by rail. Please see Section 5.2.2.2 of the final EIS for a discussion of air impacts and possible mitigation, including those related to waste export by rail.	No Change



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
50	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 3 – Landfill Management and Solid Waste Disposal - Because disposal at Cedar Hills Regional Landfill is the lowest capital cost disposal option for the county, an extension of the life of the landfill would keep rates lower for a longer period by delaying the implementation of waste export.] Not all costs included	The EIS was prepared with the best and latest information available at the time of issuance. Updated information on costs, if available, are included in Section 5.2.9 of the Final EIS. While the EIS does contain some general, updated cost information, an EIS is not required to contain detailed cost information. WAC 197-11-448.	No Change
51	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 3 – Landfill Management and Solid Waste Disposal - Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable.] Wrong option	This bullet item will be moved to Summary Table - Alternative 1 – Landfill Management and Solid Waste Disposal -Significant Unavoidable Adverse Impacts in the Final EIS.	Text moved to Summary Table, S-3, Alternative 1: <u>Whenever King County implements</u> <u>waste export, some increase,</u> <u>potentially substantial with full export,</u> <u>in fuel use is likely unavoidable.</u>
52	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 3 – Landfill Management and Solid Waste Disposal - With implementation of mitigation measures described above, the visual impacts of new facilities can be limited, although surrounding communities may nonetheless perceive that visual impacts are significant.] Value judgement; It may actually improve to have in a building not piled up.	Thank you for your comment.	No Change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
53	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 4 – Landfill Management and Solid Waste Disposal - New centralized disposal-related facilities (for example, a waste-to-energy, AD, or AMR facility) constructed at a previously undeveloped site could involve substantial soil disturbance and excavation, resulting in substantial earth impacts. If available mitigation is implemented, however, significant earth impacts are unlikely to occur.] Odd – build AD and AMR same/landfill cell same also	Thank you for your comment. Your comment was considered but it was not specific enough to respond to. Please see Section 5.2.1 of the Final EIS for a discussion of earth impacts and possible mitigation.	No Change
54	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 4 – Landfill Management and Solid Waste Disposal - The limited potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure.] Value	Text changed as requested	The limited potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
55	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 4 – Landfill Management and Solid Waste Disposal - Development of AD or AMR facilities could result in contamination of water resources from discharge of wastewater or stormwater. Site selection criteria would take into consideration the presence of surface water and wetlands. Stormwater and wastewater would be detained and treated to meet state and King County requirements (King County 2016; WAC 173-201A).] Why isn't this being done on landfill?	Stormwater and wastewater at the Cedar Hills Regional Landfill are being detained and/or treated. Please see Section 5.2.3.1 of the Final EIS for a discussion of water management and treatment activities being conducted at the landfill to meet state and King County requirements.	No Change.
56	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-14	[Alternative 4 – Landfill Management and Solid Waste Disposal] Recovered metals costs not shown to reduce cost of WTE.	Recovered metal revenues are included in the cost figures in Table 5-4. Please see Section 5.2.9 of the Final EIS for a discussion of impacts and possible mitigation for public services and utilities, including system costs.	Text added to Notes to Table 5-4. <u>Capital costs include potential</u> <u>revenues from the sale of recovered</u> <u>recyclables</u>
57	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-15	[Alternative 4 – Landfill Management and Solid Waste Disposal] This is private sector section – there is no mention of issues of instability, vulnerability, emergency issues, liability, etc. – wholly inadequate evaluation.	Thank you for your comment. This EIS is restricted to discussion of the potential impacts and mitigations related to the Elements of the Environment, as defined in Chapter 197-11-444 WAC.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
58	Kathy Lambert	Section 1.2: Alternatives and Impacts; Page 1-15	[Alternative 4 – Landfill Management and Solid Waste Disposal- Exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, but overall capacity constraints may increase the need for capacity increases in the relevant rail corridors] Repeated not specific to method; same as 1-14.	Text changed to clarify applicability	Exporting waste to an out-of-county facility is not expected to result in significant impacts on the rail systems or rail service, because of the reduced waste tonnage to be exported after implementation of AD and/or AMR under this Alternative. Depending on overall waste volumes exported, but overall capacity constraints may increase the need for capacity increases in the relevant rail corridors.
59	Kathy Lambert	Section 2: Objectives of the Proposal; Page 2-1	Next 6 years?	County planning requirements for solid waste management are included in WAC 173-304-011, with reference to RCW 70.95.090. RCW 70.95.090(2) states Each county and city comprehensive solid waste management plan shall include the estimated long-range needs for solid waste handling facilities projected twenty years into the future. RCW 70.95 sections 090(3)(c), 090(5)(d), and 090 (7)(i) reference six-year planning periods for specific inclusion in Plan contents.	No Change.
60	Kathy Lambert	Section 2: Background; Page 2-3	Problem need to be more emphasis	Chapter 3 of the Plan includes a discussion of population growth in the County, including for each Service Area. The Northeast	Population growth in each transfer station Service Area is expected to grow at a steady one percent per year,

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
61	Kathy Lambert	Section 2: Benefits and Disadvantages of Reserving Implementation; Page 2-4	Measure how much growth there [in the Northeast Service Area]. Issue?	Service Area, labeled as "Houghton" in the Plan, is expected to receive an estimated 24 percent of the share of population increase between 2025 and 2040 for transfer station service areas. Text Added to Section 2.2, Background, last	with about 24 percent of that growth focused in the Northeast Service Area – the most of any Service Area in the County.
62	Kathy Lambert	Section 3: Description of Alternatives. Alternative 4; Page	[Alternative 3 – Every-other-week collection of garbage for single-family residents could also be instituted.]	Thank you for your comment. Please see comment response #81.	No Change.
		3-2.	monitoring		
63	Kathy Lambert	Section 3: Description of Alternatives. Alternative 4; Page 3-3.	What impact of 12% of population more than rest – why single out?	Chapter 4 of the Plan discusses the range of policies available to City and County policymakers to promote waste prevention and increase recycling; and the rationale for differing implementation strategies between incorporated Cities and unincorporated areas of the County. This comment is best directed to the Draft Plan, where policy-level input is considered. The Final EIS provides evaluation of impacts that considers the policy alternatives described in the Plan.	No Change.
64	Kathy Lambert	Section 3: Description of Alternatives. Alternative 4; Page 3-3.	What changes for unincorporated [areas]?	Please see comment response # 63, above	No Change.

March 2019

Final Environmental Impact Statement

B-28

Attachment B

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
65	Kathy Lambert	Section 3: Description of Alternatives. Alternative 4; Page 3-3.	Cities would decide for unincorporated [areas]. If make different, more garbage ends up in forests and rivers, etc.	Text added to Section 3.2.6.2, Environmental Health for discussion of potential impacts from illegal dumping.	None of the alternatives is likely to result in significant changes to the exposure to health risks in the county, though implementation of new regulations could increase incidents of illegal dumping and exposure to uncontained waste.
66	Kathy Lambert	Section 3: Air. Affected Environment; Page 3-5.	Seattle not part of Plan. We use F° at airport.	Text changed	January December is typically the coldest month and July August is usually the warmest month, with average temperatures in Seattle at Seattle-Tacoma International Airport of 44.5-40.9 degrees Fahrenheit (°F) and 75.1-66.8°F, respectively.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
67	Kathy Lambert	Section 3: Air. Affected Environment; Page 3-5.	I heard we are in full compliance at PSRC????	The last exceedance for ground-level ozone in the Puget Sound Clean Air Agency jurisdiction, which includes King County, was a 2008 exceedance at the Enumclaw Mud Mountain Dam Monitoring Station (PSCAA 2016). Text Changed.	In the Puget Sound area, seasonal meteorological conditions, topography, and land uses largely control air quality by enhancing or preventing air pollutant dispersion. Wind prevents pollutants from concentrating, dispersing pollutants to areas of lower concentration. Periods of low wind velocity, however, <u>can</u> allow pollutants to concentrate and temperatures to increase, causing chemical reactions between volatile organic compounds and nitrogen oxides, producing smog, the primary component of which is ground-level ozone. These conditions occur primarily during winter months when temperature inversions (i.e., when warmer air blankets cooler air, trapping pollutants) persist for as long as several days, often resulting and can result in exceedance of local, state, and national air quality standards. Stable weather conditions contributing to the build-up of air pollutants can occur at other times of the year. <u>Three-year averages of the 4th highest daily maximum 8-hour annual concentration has not exceeded federal standards in King County since 2008.</u>

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
68	Kathy Lambert	Section 3: Air. Affected Environment; Page 3-5.	Where do we have these [paper mills, power plants and steel manufacturing plants]?	In June 2010, the EPA revised the National Ambient Air Quality Standards, establishing a 1-hour sulfur dioxide standard of 75 ppb. While the highest concentrations tend to be relatively close their sources, sulphur dioxide can disperse and contribute to ambient air quality conditions away from sources. The industrial facilities cited in the Final EIS are examples of facilities in Washington State that may contribute to Sulphur dioxide levels in King County. Text Amended.	Sulfur dioxide is a colorless gas produced by industrial sites such as <u>refineries, chemical plants</u> , smelters, paper mills, power plants and steel manufacturing plants, and can cause a variety of respiratory diseases.
69	Kathy Lambert	Section 3: Air. Affected Environment; Page 3-6.	Frequently been measured as near the federal standard?	In 2016, PSCAA reported that the 3-Year average of the 4th highest 8-Hour Concentration was 0.067 ppm for the Enumclaw Mud Mountain Dam monitoring station; 0.058 ppm for the North Bend air monitoring station. The EPA's 8-hour standard is 0.070 ppm.	No Change.



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
70	Kathy Lambert	Section 3: Air. Impacts and Mitigation Measures; Page 3-7.	[composting] gives off GHG also. How is that calculated?	Section 4.4.2.2 of the Final EIS discusses the air quality impacts associated with composting versus landfilling. The discussion references the 2012 Greenhouse Gas Emissions study prepared for King County by Stockholm Environment Institute. That study estimates that composting, rather than landfilling, provides GHG emissions benefits. All calculations of emission releases and carbon storage were conducted using the EPA's WARM model and the document <i>Solid Waste Management</i> <i>and Greenhouse Gases: Documentation for</i> <i>Greenhouse Gas Emission and Energy</i> <i>Factors Used in the Waste Reduction Model</i> (WARM).	No Change.
71	Kathy Lambert	Section 3: Water. Affected Environment; Page 3-7.	[Therefore, the affected environment for the alternatives for sustainable materials management encompasses groundwater and surface waters in the vicinity of composting facilities.] What does this mean?	This statement defines the water affected environment to be discussed in Section 3 of the Final EIS. Impacts from County-owned facilities on water are assessed in Section 4.4.3, which addresses water quality impacts associated with alternatives related to the solid waste transfer and processing system. Because the Sustainable Materials Management policies outlined in the Plan aim to increase the level of organics diversion, primarily to privately-owned and contracted composting facilities, the impacts on water from those facilities are discussed in Section 3.2.3.1 of the Final EIS.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
72	Kathy Lambert	Section 3: Water. Affected Environment; Page 3-7.	Does this include our liabilities for their odor complaints?	This EIS is restricted to discussion of the potential impacts and mitigations related to the Elements of the Environment, as defined in Chapter 197-11-444 WAC. Please see Section 4.4.2.2 for a discussion of potential odor impacts associated with composting facilities.	No Change.
73	Kathy Lambert	Section 3: Water. Affected Environment; Page 3-8.	How are these costs calculated in the landfill costs to 2028?	The need for expanded or additional organics (yard and food waste) processing facilities in King County or elsewhere would be determined primarily by the tonnage of organics diverted from disposal balanced with the capacity to process that volume, and is not included in landfill costs to 2028. A brief discussion of costs associated with modifications to the county's solid waste programs, services, and infrastructure due to Sustainable Materials Management can be found in Section 3.2.9 of the Final EIS.	No Change.
74	Kathy Lambert	Section 3: Water. Impacts and Mitigation Measures; Page 3-8.	Cement under lining?	Text changed to clarify.	The areas underneath <u>C</u> ompost piles are <u>lined placed on top of</u> with impervious material and graded to direct leachate to a sanitary sewer drain or to a lined storage pond where the leachate is pretreated prior to discharge to the sanitary sewer system.



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
75	Kathy Lambert	Section 3: Water. Impacts and Mitigation Measures; Page 3-9.	[The use of compost after it leaves composting facilities also has the potential to add nutrients or metals to surface and groundwater.] Not the same.	"Nutrients" is often used to describe essential elements that can promote excessive algae growth; "metals" describes trace and/or heavy metals that can be toxic to sensitive aquatic organisms. Text changed to clarify.	The use of compost after it leaves composting facilities also has the potential to add <u>nitrogen and</u> <u>phosphorus, which can promote</u> <u>excessive algae growth, nutrients</u> or metals, which can be toxic to sensitive <u>aquatic organisms</u> , to surface water and groundwater.
76	Kathy Lambert	Section 3: Plants and Animals. Impacts and Mitigation Measures; Page 3-10.	[Cedar Grove Composting is operating at or near capacity, and has no plans to expand within King County. Recyclable processing facilities operated by Waste Management, Inc., and Republic Services, Inc., are expected to be able to handle the need for additional recyclables processing created by any of the sustainable materials management alternatives] What about other companies – wouldn't this go to RFP, so it might be 3 or more contracts? And composting? Where?	The Plan and the Final EIS does not make any assumptions about how or when the need for new or expanded composting facilities will be met, where they would be located, or with whom contracts would be executed. Each of the ILA cities, and King County, has the option to issue an RFP to procure new organics collection and/or processing services when existing contracts expire or according to the specifics in the individual contracts. Any responder that meets the criteria set by the issuing jurisdiction may be awarded a contract.	No Change.
77	Kathy Lambert	Section 3: Energy and Natural Resources. Affected Environment; Page 3-10.	Coal – for rail?	Your comment was considered but it was not specific enough to respond to. Please see Section 3.2.5 of the Final EIS for a discussion of impacts and possible mitigation related to Energy and Natural Resources.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
78	Kathy Lambert	Section 3: Transportation. Affected Environment; Page 3-14.	[Currently, portions of many roadways throughout the central Puget Sound region are inadequate to support the existing traffic demands, and improvements to inadequate roadways may be required before new development can occur.] What \$? Who would require? If so, part of cost of facility.	This EIS is restricted to discussion of the potential impacts and mitigations related to the Elements of the Environment, as defined in Chapter 197-11-444 WAC. Please see Section 3.2.8.2 in the Final EIS for a discussion of potential transportation impacts. Text changed for clarity.	Currently, portions of many roadways throughout the central Puget Sound region are inadequate to support the existing traffic demands, and improvements to inadequate roadways may be required needed before new development can occur.
79	Kathy Lambert	Section 3: Public Services and Utilities. Affected Environment; Page 3-16.	[A variance to Title 10 of the Code of the King County Board of Health was approved to allow every-other-week collection of organics (yard and food waste) for single and multi-family residents, as well as every-other-week collection of residential garbage.] When?	Text changed.	In 2013, A <u>a</u> variance to Title 10 of the Code of the King County Board of Health was approved to allow every- other-week collection of organics (yard and food waste) for single and multi- family residents, as well as every- other-week collection of residential garbage. Multi-family residents, as well as every-other-week collection of residential garbage.



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
80	Kathy Lambert	Section 3: Public Services and Utilities. Impacts and Mitigation Measures; Page 3-16.	[Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs. The additional benefits and cost savings would be greatest for Alternative 3 and the least for Alternative 1. Some increases in city or county administrative costs, which could be passed on to ratepayers, may arise with regulations or programs requiring enforcement. The costs are anticipated to be greatest with Alternative 3 and the least for Alternative 1.] But include costs for recycling stations.	Any modifications to the county's solid waste programs, services, and infrastructure may result in moderate costs for capital improvements or changes in the cost of system operation. However, because these modifications, and costs, are unknown at this time, the resulting impact on ratepayers is also unknown. Section 3.2.9.1 of the Final EIS discusses the potential for impact on rates for the systems customers due to potential modifications. The overall system costs for the transfer and processing system are discussed in Section 4.4.9 in the Final EIS. Text changed to clarify.	Text changed to clarify. Additional waste reduction and recycling would also result in lower costs to residents and businesses through the avoidance of disposal costs. The additional benefits and cost savings would be greatest for Alternative 3 and the least for Alternative 1. Some increases in city or county administrative costs <u>or minor</u> <u>capital costs</u> , which could be passed on to <u>customers and</u> ratepayers, may arise with regulations or programs requiring enforcement <u>or infrastructure</u> <u>or operations changes at transfer and</u> <u>recycling stations</u> . The costs are anticipated to be greatest with Alternative 3 and the least for Alternative 1.

B-36

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
81	Kathy Lambert	Section 3: Public Services and Utilities. Impacts and Mitigation Measures; Page 3-16.	[Changes in the frequency of collection under all alternatives would not reduce solid waste service compared to Alternative 1, because it would likely be accompanied by changes in curbside cart capacity to accommodate altered volumes of garbage and recyclables] ? Frequency does impact service.	KCC 10.18.020, Solid waste collection and recycling rates, states that "Certificate holders under chapter 81.77 RCW shall use the minimum levels of solid waste collection and recycling services under the local comprehensive solid waste management plan, as required by chapter 81.77 RCW." The Plan states in Chapter 4 that the Single-Family Minimum Collection Standard for garbage is a minimum of once a month, because residents have the option to only have garbage picked up once a month. Most residents choose a higher collection frequency. For these reasons, the Final EIS found that solid waste service would not be reduced by changes in the frequency of collection.	No Change.
82	Kathy Lambert	Section 4: Service Level Improvements; Page 4-1.	[Alternative 3] This does not describe "improve" to me – very system oriented <u>not</u> customer.	Chapter 5 of the Plan describes the criteria by which Level of Service is evaluated, including: estimated travel time to a facility; time on site; facility hours; and level of recycling services. Section 4 of The Final EIS describes the impacts and mitigations of the Service Level Improvement Alternatives prescribed by the Plan.	No Change
83	Kathy Lambert	Section 4: Service Level Improvements; Page 4-1.	[Alternative 3] Unequal treatment	Comment noted. Alternative 3 under Section 4-A, Service Level Improvements includes service levels that differ by facility. Please see Section 4.2 for a discussion of the impacts and mitigations for each element of the environment that may result from Alternative 3.	No Change


#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
84	Kathy Lambert	Section 4: Service Level Improvements; Page 4-1.	[Alternative 3] Distances between add more traffic and angry drivers.	Please see Section 4.2.8 in the Final EIS for a discussion of transportation impacts related to altered travel distances.	No Change
85	Kathy Lambert	Section 4: Service Level Improvements – Table 4-1; Page 4- 2.	[Table 4-1] Confusing. Put what is standard to all, then what differs	The Division has determined that the structure of the Table is best suited to all readers of the Final EIS, particularly those readers interested in services at specific King County stations, if each section describes recyclable materials accepted, rather than require readers to refer to previous parts of the table. Moderate risk waste will be moved to its own line.	<u>Moderate risk waste</u>
86	Kathy Lambert	Section 4: Service Level Improvements – Table 4-1; Page 4- 2.	[Table 4-1] What hours do they prefer? I would guess rural people are up earlierhas usage by hour been studied?	The Plan indicates that individual days and hours of operation for each station are based on the division's usage data and customer trends. Comments concerning the Division's policies for hours of operation were considered as part of comments to the Plan.	No Change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
87	Kathy Lambert	Section 4: Service Level Improvements – Table 4-1; Page 4- 2.	[Table 4-1 - Vashon] Equity and Social Justice – Why Vashon gets so much more than other rurals?	Chapter 3 of the Plan indicates that the <i>King</i> <i>County Equity and Social Justice Strategic</i> <i>Plan 2016-2022</i> was considered by the Division during the planning process for the Plan. Chapter 5 of the Plan discusses the physical and policy differences between transfer stations (mostly urban except Enumclaw and Vashon) and drop-boxes (rural). The Plan also indicates that because of its remote island location, the facility accepts some construction and demolition materials and special wastes for disposal that the other stations do not. Comments concerning the Division's policies for level of recycling services were considered as part of comments to the Plan.	No Change
88	Kathy Lambert	Section 4: Service Level Improvements – Table 4-1; Page 4- 2.	[Table 4-1] Why no household sharps at all?	Please see Table 4-1 in the Final EIS. Household sharps are collected at Shoreline, Factoria, Bow Lake, and Vashon.	No Change
89	Kathy Lambert	Section 4: Service Level Improvements – Plants and Animals; Page 4-4.	Animals eating food in landfill and getting sick and pooping in the neighborhoods?	Please see Section 5.2.4 in the Final EIS for a discussion of methods used to deter and harass birds to protect human health.	No Change
90	Kathy Lambert	Section 4: Service Level Improvements – Energy and Natural Resources; Page 4-5.	Electric car potential over that time frame	Text changed.	The availability and affordability of petroleum-based fuels, the adoption of electric car technology, and the scale of change in transportation technologies during the planning period are uncertain.



#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
91	Kathy Lambert	EIS Section 4: Service Level Improvements – Land and Shoreline Use. Affected Environment; Page 4-7.	[The Cedar Falls Drop Box is on 7 acres of land next to the closed Cedar Falls Landfill. The Skykomish Drop Box is in Skykomish. Waste from both Drop Box sites is transported in drop boxes to the Houghton Transfer Station.]	This comment pertains to the Plan, through which alternatives are developed which are assessed in this EIS.	No change
			Why not Factoria. Closer and not have to be rehandled		
92	Kathy Lambert	Section 4: Service Level Improvements – Land and Shoreline Use. Affected Environment; Page 4-7.	[The Factoria Recycling and Transfer station is in Bellevue, north of Interstate 90 and east of Interstate 405] Acres?	Text changed	The Factoria Recycling and Transfer station is <u>on 15.6 acres</u> in Bellevue, north of Interstate 90 and east of Interstate 405.
93	Kathy Lambert	Section 4: Service Level Improvements – Land and Shoreline Use. Affected Environment; Page 4-8.	[The Solid Waste Division has not identified sites for replacement capacity in the Northeast service area that could replace the Houghton Transfer Station.] Nor has that been decided	Comment noted	No change
94	Kathy Lambert	Section 4: Service Level Improvements – Land and Shoreline Use. Affected Environment; Page 4-8.	[The Shoreline Recycling and Transfer Station receives about 8 percent of the total solid waste at King County transfer stations but nearly half of all the recyclable materials.]	The Shoreline Recycling and Transfer Station was the first station to be renovated in 2008 and to offer expanded recycling opportunities. The station has always had a high proportion of self-haulers who also recycle.	No change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			Why the difference?		
95	Kathy Lambert	Section 4: Service Level Improvements – Land and Shoreline Use. Affected Environment; Page 4-8.	[The processing of recyclables and organics (yard and food waste) generated in King County is currently handled through the private sector, at industrial facilities in Woodinville, south Seattle, Tacoma, Maple Valley, and Everett. Recyclable construction and demolition materials are handled at designated facilities throughout the Puget Sound region.]	Facilities designated by King County include: Alpine Recycling, DRS Seattle, DTG Renton, DTG Woodinville, DTG Maltby, Maltby Container and Recycling, Recovery 1, United Recycling-Seattle, United Recycling-Snohomish. In 2017, approximately 56 percent of the construction and demolition materials generated in King County were recycled by these facilities.	No change
96	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment; Page 4-9.	[Traffic is expressed as one-way trips, into plus out of the facility.] Confusing. Doesn't everyone that goes in come out, so these should be half.	It is common practice to measure traffic to and from a site in terms where one trip represents travel into a site and one trip represents travel out from the site. It is considered the best measurement for assessing potential impact on roads and road users. This convention is consistent with site traffic reported in the 2001 EIS documents and consistent with scale data which reports truckloads received at King County sites.	No change
97	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment. Table 4-2; Page 4-9.	[Table 4-2. Factoria, Self-Hauler, Weekday 2040 (763), and Weekend Day 2040 (1327)] Why so large a change?	Table 4-2 shows estimated traffic levels at transfer facilities (transfer stations and drop box facilities) in 2016 and in 2040 under Alternative 1, which includes the note that Renton trips are transferred to Factoria, Bow Lake, South County, and Enumclaw. The difference in Factoria Weekday 2040 trips and Weekend Day 2040 trips is based on	No change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
				the existing disparity between the Weekday and Weekend day trips for Renton, of which 47% are assumed to transfer to Factoria.	
98	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment. Table 4-2; Page 4-10.	[Table 4-2. Houghton/Northeast service area, Employee/Visitor] What is this? Supervisors?]	The Employee/Visitor category includes all employees who work at or visit the transfer station, which may include scale operators, waste screeners (from the Landfill Operations Unit), maintenance personnel, truck drivers, vactor operators, sweeper operators, supervisors and managers. Visitors include all non-employees who visit the site for a reason other than to dispose of waste or recyclables.	No change
99	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment. Table 4-2; Page 4-10.	[Table 4-2. Bow Lake, Self-Hauler, Weekday 2040 (1270), and Weekend Day 2040 (3480)] Why double?	Table 4-2 shows estimated traffic levels at transfer facilities (transfer stations and drop box facilities) in 2016 and in 2040 under Alternative 1, which includes the note that Renton trips are transferred to Factoria, Bow Lake, South County, and Enumclaw. The difference in Bow Lake Weekday 2040 trips and Weekend Day 2040 trips is based on the existing difference between the Weekday and Weekend day trips for Bow Lake, plus the same difference for Renton, of which 42% are assumed to transfer to Bow Lake.	No change
100	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected	[Table 4-2. Renton, Self-Hauler, Weekend Day 2016 (1804)] Lots of use and useful to college nearby.	Thank you for your comment.	No change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		Environment. Table 4-2; Page 4-10.			
101	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment. Table 4-2; Page 4-10.	[Table 4-2. Renton, Algona] Not necessarily closing	Table 4-2 shows estimated traffic levels at transfer facilities (transfer stations and drop box facilities) in 2016 and in 2040 under Alternative 1 of the Facility Improvements (Section 4.3 of the Final EIS). Alternative 1 of the Facility Improvements is defined in the Final EIS as including the closure of the Renton and Algona transfer stations and development of a new South County Recycling and Transfer Station. Text changed to add clarity.	Table 4-2 shows estimated traffic levels at transfer facilities (transfer stations and drop box facilities) in 2016 and in 2040 under Alternative 1 of the Facility Improvements (see <u>Section 4.3</u>), based on county transaction records and other assumptions explained in the footnotes to the table.
102	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment. Table 4-2; Page 4-10.	[Table 4-2. Algona] What new distance to new South County?	The location of the existing Algona Transfer Station is at 35315 West Valley Hwy. South in Algona. The location of the new South County Recycling and Transfer Station will be at 35101 West Valley Highway South in Algona, which is the adjacent parcel to the existing station. As a result, the distances to/from the new station to/from any location are virtually identical to the distances to the old station.	No change
103	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment. Table 4-2; Page 4-11.	[Table 4-2. Cedar Falls, Employee/Visitor, Weekday 2016 (10)] Really?	Please see comment response # 98, above. Cedar Falls Drop Box employee/visitor counts in 2016, provided by Division staff, average five daily, which corresponds to 10 average daily trips.	No change
104	Kathy Lambert	Section 4: Service Level Improvements – Transportation.	[Based on actual employee numbers in 2017, plus one trip in and out each day for supervisor, maintenance, vactor	Thank you for your comment. The Division agrees with your assessment and Table 4-2 has been changed in the Final EIS to reflect	Table 4-2
March 20 ⁻	19				😵 King County

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		Affected Environment. Table 4-2 notes, For Employee/Visitor; Page 4-12.	truck, and sweeper truck. This number was assumed to remain constant through 2040.] Inc[creased] volume in some areas would req[uire] increases in vactor and maintenance.	two additional trips for the Weekday 2040 and Weekend Day 2040 Employee/Visitor average daily trip counts for each transfer station. The addition of these trips does not change the conclusion that no significant unavoidable transportation impacts would result from implementation of the level-of- service improvements or the facility improvements detailed in the Plan.	Added two additional trip counts for Employee/visitors at each transfer station for 2040 Weekday/Weekend
105	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment; Page 4-12.	[(in the case of the older stations with no preload compactors)] When get more preload compactors. When will they get to full Ton on tons loads which aver[age] about 1600 lbs. now.	According to Chapter 2 of the Plan, garbage compactors, both for solid waste and recyclables, are being installed at all new urban stations. Existing stations without pre-load compactors include Algona (being replaced by the new South County Transfer and Recycling Station), Houghton, and Renton. The average weight of un- compacted transfer trailers is approximately 23 tons, while the average weight of compacted transfer trailers is approximately 30 tons.	No change
105- A	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Affected Environment; Page 4-12.	[Recyclable construction and demolition materials are handled at designated facilities throughout the Puget Sound region.] Where?	Please see comment response # 15, above.	No Change.
106	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Impacts and Mitigation Measures.	Closing Renton would increase queuing at other facilities.	Please see Section 4.4.8.2 of the Final EIS for a discussion of transportation impacts associated with the closure of the Renton transfer station.	No change
🕌 Kin	g County			March 2019	

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		Number in Draft EIS			
		Alternative 1; Page 4-12.			
107	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Impacts and Mitigation Measures. Alternative 1; Page 4-13.	[Added recycling capacity and services at a new transfer station may attract additional self-haulers in those areas where recycling at transfer stations has not been provided in the past, such as Algona, or where it has been provided in limited capacity, such as Renton.] I didn't find it that limited. Easy to use.	"Limited" in this context refers to the range of recyclables accepted at the transfer station. Table 4-1 in the Final EIS shows that the Renton transfer station accepts far fewer types of recyclables than do the newer recycling and transfer stations, such as Shoreline or Bow Lake.	No change
108	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Impacts and Mitigation Measures. Alternative 1; Page 4-13.	[This change would reduce the number of transfer trailer trips generating traffic in the vicinity of Algona, and between the South County service area and Cedar Hills Regional Landfill.] But increase distance for self-haulers to drive.	Please see comment response # 102, above.	No change
109	Kathy Lambert	Section 4: Service Level Improvements – Transportation. Impacts and Mitigation Measures. Alternative 2; Page 4-13.	[This potential impact could be avoided by having the standardized set of station hours exclude peak traffic periods.] Peak traffic periods now are much of the day. Define hours intended.	The peak hour and the three-hour peak period differ for each of King County's transfer stations and for the commercial and self-haul customers using each of the stations, and refer to the volume of traffic using the station, not the volume of traffic on the surrounding street network. Strategies that may change (extend or shorten) standardized station hours would be based on the stations targeted and the desired shift in traffic patterns desired. Additional information about potential strategies and peak traffic can be found in King County.	No change
March 20	19				😵 King County

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
				2015a, listed in the Section 6.0, References, in the Final EIS.	
110	Kathy Lambert	Section 4: Service Level Improvements – Public Services and Utilities. Impacts and Mitigation Measures; Page 4- 15.	[Alternative 3 would also adjust recycling services according to facility capacity and customer mix. Again, recycling services are expected to be at a higher level than the current condition and, at a minimum, similar to Alternative 1.] Market needs for each current and anticipated is not included nor is alternative if no market. No lifecycle analysis included as was stated it would be.	The comment refers to the markets for recycled material and the lifecycle impacts of those materials. The Plan in general, and Chapter 4 of the Plan in particular, discuss the importance of markets for recycled materials. The division is also working to expand markets for recyclable and reusable materials through programs such as LinkUp, which brings together area businesses, public agencies, and other organizations through seminars, roundtable discussions, demonstrations, online forums, and other events and activities. Life Cycle Assessment (LCA) is an assessment tool that examines the whole life cycle of a product, material, process, or activity, and quantifies its environmental impacts. The life cycle includes extraction of natural resources, production of raw materials, transport and use, and waste management. The International Standards Organization (ISO) defines LCA as having four phases: goal and scope assessment; and interpretations.	No change
😵 Kin	g County			March 2019	

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		Number in Draft			
		EIS			
				important limitations that affect how	
				complete a picture of environmental impact	
				can be achieved using LCAS, particularly	
				milen companing products, materials,	
				These include: data details that differ for	
				ach supplier specific process used	
				location and dominant methods of primary	
				production that are to be included in an	
				I CA: Life cycle inventory (LCI) data often	
				relies on a whole series of smaller process	
				data sets, either for individual processes or	
				collections of individual processes;	
				collection of inventory data is extremely	
				costly and time consuming and often results	
				in inventory data that is incomplete or	
				inaccurate; inventory data is often	
				proprietary or only available in aggregated	
				format; manufacturing system allocation is	
				problematic (i.e., to which systems inputs	
				and outputs can be attributed); during	
				impact assessment, there are national	
				differences in technology used; and CO2	
				emissions differ depending on the electricity	
				generation at the source of manufacture.	
				As a result, the Division believes that the	
				scope and the cost of completing an LCA	
				(or a series of LCAs) for the range of	
				materials and products handled by the	
				Division is impractical and beyond the scope	
				of this EIS.	



#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
111	Kathy Lambert	Section 4: Facility Improvements. Description of Alternatives. Alternative 2; Page 4-17.	[Strategies to manage demand (peak pricing and extended hours) may be implemented at stations if needed to provide capacity.] Equity	Chapter 3 of the Plan indicates that the King County Equity and Social Justice Strategic Plan 2016-2022 was considered by the Division during the planning process for the Plan.	No change
112	Kathy Lambert	Section 4: Facility Improvements. Description of Alternatives. Alternative 2; Page 4-17.	[Because of existing and anticipated constraints in the regional composting system, the private sector would develop additional composting capacity and/or technology improvements in King County or elsewhere.] would<>could; Permits by KC required	Text changed to add clarity	Because of existing and anticipated constraints in the regional composting system, the private sector would could develop additional composting <u>facilities</u> , capacity, and/or technology improvements in King County or elsewhere, which would require permits from King County (if in unincorporated County), or from the municipality in which the facility was proposed.
113	Kathy Lambert	Section 4: Facility Improvements. Description of Alternatives. Alternative 2; Page 4-17.	[To better manage the type of debris that results from relatively common emergencies, such as seasonal flooding and winter storms, as well as major events, such as earthquakes, Alternative 2 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling or proper disposal.] if appropriate and not contaminated	Text changed to add clarity	To better manage the type of debris that results from relatively common emergencies, such as seasonal flooding and winter storms, as well as major events, such as earthquakes, Alternative 2 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling <u>(if appropriate based on level of contamination)</u> , or proper disposal.
114	Kathy Lambert	Section 4: Facility Improvements. Description of	[Alternative 3 would offer the Solid Waste Division three options to meet the overall transfer capacity need in the	Thank you for your comment.	No change
🐉 Kin	g County			March 2019	

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		Alternatives. Alternative 3; Page 4-17.	Northeast service area. Those options are: 2) to site and develop a new Northeast Recycling and Transfer Station;] Not needed		
115	Kathy Lambert	Section 4: Facility Improvements. Description of Alternatives. Alternative 3; Page 4-17.	[For all three options, the Houghton transfer station would remain in operation until replacement capacity is available.] remain open	Text changed to add clarity	For all three options, the Houghton transfer station would remain <u>open</u> and in operation until replacement capacity is available.
116	Kathy Lambert	Section 4: Facility Improvements. Description of Alternatives. Alternative 3; Page 4-18.	[Because of existing and anticipated constraints in the regional composting system, the private sector would develop additional composting capacity and/or technology improvements in King County or elsewhere.] Cost? What if we did AD?	Please see Section 4.4.9 of the Final EIS for a discussion of the costs associated with use of AD at Division facilities.	No change.
117	Kathy Lambert	Section 4: Facility Improvements. Description of Alternatives. Alternative 3; Page 4-18.	[Like Alternatives 2 and 4, Alternative 3 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling or proper disposal.] Health issues? Abuse?	Text changed to reflect comment response # 113, above. Please see Section 4.4.6 of the Final EIS for a discussion of potential human health impacts and mitigations associated with temporary debris management sites.	Like Alternatives 2 and 4, Alternative 3 would allow the county and cities to establish temporary debris management sites where debris can be stored until it can be sorted for recycling <u>(if appropriate based on level</u> of contamination), or proper disposal.
118	Kathy Lambert	Section 4: Facility Improvements. Air. Affected	[Dust is minimized at county and private transfer stations by such measures as prohibiting dusty loads of solid waste,]	In implementing this mitigation measure, loads that are uncovered or otherwise insufficiently enclosed would not be allowed to off-load waste at a transfer station. With	No change
March 201	19				& King County

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		Environment; Page 4-20.	How?	consistent implementation, haulers would recognize that they will not be able to conduct hauling without proper covering/enclosing of loads.	
119	Kathy Lambert	Section 4: Facility Improvements. Air. Affected Environment; Page 4-20.	[Prohibiting delivery of highly odorous loads of solid waste to transfer stations] ?	See previous response regarding prohibiting dusty loads at transfer stations. Prohibition of odorous waste is discussed in more detail in the King County Waste Acceptance Rule (PUT-7-1-6-PR).	No change
120	Kathy Lambert	Section 4: Facility Improvements. Air. Affected Environment; Page 4-22.	[The limited potential for air quality and odor impacts from AMR facilities can be mitigated by confining the recovery and related handling/storage activities within an enclosed structure.] Yes	Comment noted.	No change
121	Kathy Lambert	Section 4: Facility Improvements. Water. Affected Environment; Page 4-23.	[At the county's Vashon Recycling and Transfer Stations, where there is no adjacent sewer line, potentially contaminated runoff is collected and transported by tank truck to the sanitary sewer system.] Costs?	In 2017, 326 loads of leachate were hauled over the course of 130 days at a cost of about \$151,400. The cost of these trips includes the ferry cost, truck driver labor, operating costs of the tractor (includes fuel) and tanker trailer, and the cost to treat the leachate.	No Change.
122	Kathy Lambert	Section 4: Facility Improvements. Water. Affected Environment. Factoria Recycling	[It conveys water past the site through a culvert under the Puget Sound Energy access road at the east end of SE 30th Street and then into East Creek. East Creek drains into Richards Creek, which empties into Mercer Slough and Lake	Thank you for your comment. Your comment was considered but it was not specific enough to respond to. Please see Section 4.4.3.2 of the Final EIS for a discussion of impacts and possible	No Change.

March 2019

B-50

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		and Transfer Station; Page 4-24.	Washington. Three ditches are located on the site; two of the ditches were considered jurisdictional based on the initial jurisdictional determination by the U.S. Army Corps of Engineers.] No processing before in LW?	mitigation related to water resources at the Factoria Recycling and Transfer Station.	
123	Kathy Lambert	Section 4: Facility Improvements. Water. Affected Environment. Factoria Recycling and Transfer Station; Page 4-24.	[Treatment and detention features include rain gardens, bioretention swales, and a detention vault. After treatment and detention, the stormwater runoff is discharged into the existing conveyance system in SE 30th Street, which discharges into an unnamed tributary to East Creek.] Why isn't this done at Renton for water from landfill?	Cedar Hills Regional Landfill is covered by an Industrial Stormwater General Permit (ISGWP) issued by the Washington State Department of Ecology. The permit defines discharge Benchmarks, applicable to all facilities, and Effluent Limits, applicable specifically to landfills.	No change.
124	Kathy Lambert	Section 4: Facility Improvements. Water. Impacts and Mitigation Measures; Page 4-26.	[If composting, AD, and AMR facilities are sited at appropriate existing and new recycling and transfer stations (Alternative 4) . They could require additional land clearing and could temporarily affect water quality during construction, and could require additional impervious surface area. Erosion and sedimentation potential and stormwater impacts could be mitigated by best management practices and stormwater treatment, as stated above.]	Best practices are cited as a potential mitigation for impacts to water resources during construction of a waste-to-energy facility, along with drainage facilities consistent with King County Surface Water Design Manual. Please see Section 5.2.3 in the Final EIS. Text changed to correct flow	If composting, AD, and AMR facilities are sited at appropriate existing and new recycling and transfer stations (Alternative 4) <u>the potential water</u> <u>quality impacts at each of the stations</u> would need to be studied on an <u>individual basis</u> . TheyThese facilities could require additional land clearing and could temporarily affect water quality during construction, and could require additional impervious surface area. Erosion and sedimentation potential and stormwater impacts could would be mitigated by best

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			Best practices same answer here but why not with waste to energy?		management practices and stormwater treatment, as stated above.
125	Kathy Lambert	Section 4: Facility Improvements. Plants and Animals. Affected Environment. Vashon Recycling and Transfer Station; Page 4-29.	[There are no wetlands or priority habitats on the site of the Vashon Recycling and Transfer Station (WDFW 2017a)] Really? On an island?	No wetlands were identified on the Priority Habitats and Species Interactive Map, maintained by Washington Department of Fish and Wildlife. Please see the map for additional information at http://apps.wdfw.wa.gov/phsontheweb	No change.
126	Kathy Lambert	Section 4: Facility Improvements. Plants and Animals. Impacts and Mitigation Measures; Page 4-30.	[Continued operation of the existing solid waste facilities would have no direct or indirect impacts on plants and animals. Leachate and stormwater are and will be managed to protect salmonid habitat downstream of the county's solid waste facilities.] Really? 50 ft. more – birds flying, etc.	This comment may refer to Alternative 2, Section 5, which includes the potential to increase the height of the Cedar Hills Regional Landfill to approximately 830 feet – about 30 feet higher than is currently permitted. Please see Section 5.2.4 in the Final EIS for a discussion of potential impacts and mitigations on plants and animals from disposal alternatives. The Division's evaluation of potential impacts to plants and animals from the Facility Improvement alternatives discussed in Section 4 do not anticipate direct or indirect impacts.	Text added to 4.4.4.2 If composting, AD, and AMR facilities are sited at appropriate existing and new recycling and transfer stations (Alternative 4), loss of vegetation and wildlife habitat could occur, though the potential impacts on plants and animals at each of the stations would need to be studied on an individual basis.

March 2019

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		EIS			
127	Kathy Lambert	Section 4: Facility Improvements. Energy and Natural Resources. Impacts and Mitigation Measures; Page 4- 30.	[Transportation, cumulative vehicle travel distance and time would be minimized by increasing service levels, reducing queuing, increasing the capacity of facilities, by distributing facilities throughout the service area, and by compacting waste before hauling to disposal.] To higher 2000 Lb. bales.	Please see comment response # 105, above.	No change.
128	Kathy Lambert	Section 4: Facility Improvements. Energy and Natural Resources. Impacts and Mitigation Measures; Page 4- 30.	[The lack of increase in the transfer station capacity in the Northeast area under Alternative 1 and potentially also under some options in Alternatives 2 and 3 could increase congestion and waiting times at the Houghton, Factoria, Shoreline, and Renton stations,] Capacity all needed by what facts?	The Plan describes in Chapter 5 the evaluation and planning process that has occurred for the urban transfer stations. The process was initiated by King County Council Ordinance 14971 and codified in KCC 10.25.110. Additional direction from the Council was also included in Council Motion 14145, and Ordinance 18577 and accompanying Motion 14968. The Plan also indicates that a process to review capacity needs for the Houghton (Northeast) service area will start in 2018, and that no decisions have been made regarding closure of the Renton transfer station pending completion of the new South Recycling and Transfer Station and decisions for a potential Northeast Station.	No change.
129	Kathy Lambert	Section 4: Facility Improvements. Environmental Health. Impacts and Mitigation Measures; Page 4-32.	[With appropriate mitigation to avoid health impacts local to the debris sites, emergency debris sites could provide some overall beneficial effect on health risk by allowing for proper and safe	Text has been revised in response to the comment.	With appropriate mitigation to avoid health impacts local to the debris sites, including preparation and implementation of a hazardous debris management health and safety plan, emergency debris sites could provide some overall beneficial effect on
March 20	19				😵 King County

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			handling of potentially hazardous debris during emergencies.]		health risk by allowing for proper and safe handling of potentially hazardous debris during emergencies.
			Plan?		
130	Kathy Lambert	Section 4: Facility Improvements. Transportation. Impacts and Mitigation Measures; Page 4-36.	[The closure of the Renton Transfer Station would benefit the road network serving the station by reducing trips associated with transfer station operations. Currently, the number of trips at the Renton Transfer Station is 506 on an average weekday and 1,836 on an average weekend day (Table 4-2)] Good fac[ility]. Good location.	Thank you for your comment.	No change.

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
131	Kathy Lambert	Section 4: Facility Improvements. Transportation. Impacts and Mitigation Measures; Page 4-36.	[According to surveys conducted during the 2015 review of the 2006 Solid Waste Transfer and Waste Management Plan, if the Renton station were to close, about 47 percent of survey respondents said they would use Factoria instead, 17 percent said they would use Bow Lake, 7 percent said they would use Enumclaw, and about 4 percent said they would use Algona (King County 2015a). As a result, the roads providing access to those stations would experience increases in average weekday trips and average weekend trips at those facilities.] Increased driving distances for fuel consumption	The 2015 review of the 2006 Solid Waste Transfer and Waste Management Plan includes an evaluation of travel distances and times to the Renton Transfer Station from seven locations chosen based on trip origin information from Renton Transfer Station self-haulers. The average distance to the Renton Station was about 9.5 miles. Based on survey responses taken during the plan review, if the Renton station were to close, about 47 percent of survey respondents said they would use Factoria instead, 17 percent said they would use Bow Lake, 7 percent said they would use Enumclaw, and about 4 percent said they would use Algona. The remaining 25 percent were assumed to resort to curbside garbage and recyclables collection. Based on those changes in behavior, the average distance from those seven locations was approximately 11.8 miles. While the change could lead to additional miles driven, the impact on fuel consumption and transportation would remain not significant. Text will be added to Section 4.4.5 to clarify the potential for additional miles traveled and fuel consumed.	The lack of increase in the transfer station capacity in the Northeast area under Alternative 1 and potentially also under some options in Alternatives 2 and 3 could increase congestion and waiting times at the Houghton, Factoria, Shoreline, and Renton stations, thereby increasing fuel use systemwide in comparison to the Alternative 3 option to construct a new Northeast Recycling and Transfer Station. If the Renton Station were to close under Alternatives 1, 2, or 3, there would be a slight increase in miles driven by self-haulers that formerly visited Renton as they diverted to alternative transfer stations, namely Factoria, Bow Lake, Algona (South County), and Enumclaw, which could slightly increase fuel use and add to the traffic volumes on roadways to and from those facilities. Under Alternative 4, if composting, AD and AMR facilities are developed at transfer stations, cumulative travel distance and times for materials hauling would likely be reduced compared to Alternative 1, with a corresponding decrease in comparative impact.
132	Kathy Lambert	Section 4: Facility Improvements. Transportation. Impacts and	[However, the commercial truck trips or self-haul trips eliminated at the Houghton station would still occur at a separate commercial- or self-haul only facility at	Thank you for your comment.	No change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		Mitigation Measures; Page 4-38.	an unknown location.] No		
133	Kathy Lambert	Section 4: Facility Improvements. Transportation. Impacts and Mitigation Measures; Page 4-39.	[Table 4-5] Wells used and liked.	Thank you for your comment.	No change.
134	Kathy Lambert	Section 4: Facility Improvements. Transportation. Impacts and Mitigation Measures; Page 4-40.	[Alternatives 2, 3, and 4 would also allow the county and cities to establish temporary debris management sites where debris from emergencies could be stored for subsequent sorting and recycling or proper disposal.] Good emergency idea or go to pit of WTE.	Thank you for your comment.	No change.
135	Kathy Lambert	Section 5: Description of Alternatives; Page 5-1.	[Alternative 1 would continue the currently planned development of Area 8 at Cedar Hills Regional Landfill to the currently permitted height of 800 feet, which is expected to provide landfill capacity for King County's waste until 2028.] Cost?	The Plan's estimate for development of Area 8 is approximately \$75 million.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
136	Kathy Lambert	Section 5: Description of Alternatives; Page 5-1.	[Alternative 1 assumes that the Solid Waste Division would continue to operate its transfer stations, but would modify them to prepare MMSW for railroad shipping containers and to short- haul waste from the transfer stations to local private facilities for rail transport to a landfill outside King County.] Cost?	The Plan estimates that the waste export option would require \$4.6 million to purchase 55 truck trailers capable of carrying rail-ready containers. Please see Chapter 6 of the Final Plan for the most recent estimates.	No Change.
137	Kathy Lambert	Section 5: Description of Alternatives; Page 5-1.	[The Solid Waste Division would continue to manage the disposal of debris following a disaster] How?	Please see the section entitled "Disposal Services after an Emergency" in Chapter 6 of the Final Plan, and The King County Operational Disaster Debris Management Plan (KCSWD 2009).	No Change.
138	Kathy Lambert	Section 5: Description of Alternatives; Page 5-1.	[The Solid Waste Division would continue to monitor closed landfills] Costs?	The Plan indicates that since all but the Vashon closed landfill, have reached the end of their required post-closure periods, each is being evaluated to determine what actions are required to bring the landfill to a stable state. In some cases, there may be no need to continue monitoring: at other sites, monitoring may continue at a reduced frequency and for a reduced range of constituents. The Post-Closure Maintenance Fund is a separate fund that pays for the maintenance and environmental monitoring of the Vashon landfill. The remaining closed landfills are funded from the Division's Operating Fund, which is approved by the King County Council. Please see Chapter 6 of the Final Plan for the most recent estimates for closed landfill monitoring.	No Change.

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
139	Kathy Lambert	EIS Section 5: Description of Alternatives; Page 5-1.	[Alternative 2 - Alternative 2 would maximize the capacity of Cedar Hills Regional Landfill with a goal of providing disposal services until at least 2040. Features of this alternative include: development of new cells at the landfill;] Costs?	The Plan estimates that maximizing the capacity of Cedar Hills Regional Landfill with a goal of providing disposal services until at least 2040 would cost about \$241 million to develop new refuse areas and move facilities currently located in areas permitted for landfilling. Please see Chapter 6 of the Final Plan for the most recent estimates associated with Alternative 2.	No Change.
140	Kathy Lambert	Section 5: Description of Alternatives; Page 5-1.	[Alternative 2 - Alternative 2 would maximize the capacity of Cedar Hills Regional Landfill with a goal of providing disposal services until at least 2040. Features of this alternative include: increase the height of the landfill to approximately 830 feet; relocation of some division facilities currently in the landfill areas targeted for waste disposal; installation of state-of-the-art environmental control systems, liners, and covers at the landfill;] Impact Neighbors	The Final EIS concluded that with implementation of mitigation measures, the visual impacts of the expanded landfill can be limited. The conclusions regarding visual impacts are based on a detailed study of the view impacts on nearby communities. Impacts to neighbors from an increase in the permitted height of Cedar Hills Regional Landfill and potential mitigations are discussed in Section 5.2.7 of the Final EIS.	No Change.
141	Kathy Lambert	Section 5: Description of Alternatives; Page 5-2.	[Alternative 2 Consistent with long- standing practice, new development would be financed through rate revenues managed in the landfill reserve fund.] ?	Please see Chapter 6 of the Plan, Landfill Management and Solid Waste Disposal. Please see Chapter 7 of the Plan, Solid Waste System Finance, for a more detailed discussion of funding sources.	No Change.



March 2019

Final Environmental Impact Statement

B-58

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
142	Kathy Lambert	Section 5: Description of Alternatives; Page 5-2.	[Alternative 3] Study results not mentioned?	Section 5 of the Final EIS describes and presents the no-action alternative and alternative courses of action, according to WAC 197-11-786, 197-11-440(5). In the course of describing the affected environment and impacts and mitigation measures, the Division relied on a range of References, which are listed in Section 6 of the Final EIS, including <i>Waste-to-Energy</i> <i>(WTE) Options and Solid Waste Export</i> <i>Considerations</i> , Prepared by Normandeau Associates, Inc. for King County Solid Waste Division. September 2017.	No Change.
143	Kathy Lambert	Section 5: Description of Alternatives; Page 5-2.	[Alternative 3 - This scenario assumes a single mass burn plant sized at 4,000 tons per day on 40 acres.] So big?	The reference cited in comment response # 142, above, utilizes a 5,000 ton per day WTE plant size in 2028 for the 20-year planning period.	No Change.
144	Kathy Lambert	Section 5: Description of Alternatives; Page 5-2.	[Alternative 3 - Disposal of ash at Cedar Hills Regional Landfill would require construction of a new ash monofill to meet the disposal requirements for that material] Not necessarily	Current Washington state regulations require that residual ash must be disposed in a properly constructed ash monofill. Please see the discussion of Special Incinerator Ash Management Standards under Chapter 173-306 WAC in Section 5.2.6 of the Final EIS.	No Change.
145	Kathy Lambert	Section 5: Description of Alternatives; Page 5-2.	[Alternative 3 - Option 1 assumes that the landfill site would allow the Solid Waste Division to construct a thermal technology facility] Errors	Option 1 in this sentence refers to the first of two options discussed under paragraph 1, Alternative 3 in Section 5.1 of the Final EIS. Text changed to correct error	Option 1 assumes that the landfill site would allow the Solid Waste Division to -construct a thermal technology facility

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
146	Kathy Lambert	Section 5: Description of Alternatives; Page 5-2.	[Alternative 3 - Approximately 20 acres at the Cedar Hills Regional Landfill within the landfill footprint do not contain, or are not planned to contain, refuse – unless the Further Develop Cedar Hills option is selected. Any development of thermal technology facilities at that site would necessarily have to locate some portion of the operation on top of refuse. It is assumed appropriate structural, geotechnical, and civil engineering would allow such development to occur] ?	As discussed in paragraph 2, Alternative 3 of Section 5.1 of the Final EIS, the WTE scenario assumes a 4,000 ton per day facility on 40 acres. The reference cited in comment response # 142, above, indicates that a large WTE facility in the range of 3,000–6,200 tons per day overall capacity would likely require 20 to 40 acres.	No Change.
147	Kathy Lambert	Section 5: Description of Alternatives; Page 5-3.	[Alternative 4 - Implement emerging recovery technologies for mixed municipal solid waste (AD and AMR)] Define for public	Text changed to clarify	Alternative 4 - Implement emerging recovery technologies for mixed municipal solid waste (<u>Anaerobic</u> <u>Digestion [AD]</u> and <u>Advanced Material</u> <u>Recovery [AMR]</u>)

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
148	Kathy Lambert	Section 5: Earth. Impacts and Mitigation Measures; Page 5-5.	[New centralized disposal-related facilities (for example, a waste-to-energy, AD, or AMR facility) constructed at a previously undeveloped site could involve substantial soil disturbance and excavation. The site area involved in construction could be more than 20 acres; 40 acres for a waste-to-energy facility.] Large. Compare to other facilities	Please see comment response # 146, above. The planned South County Transfer and Recycling Facility will be constructed on an 18.9-acre site. The daily active landfilling area at Cedar Hills Regional Landfill is approximately 5 acres, while the entire landfill property is approximately 920 acres. Text changed as requested.	New centralized disposal-related facilities (for example, a waste-to- energy, AD, or AMR facility) constructed at a previously undeveloped site could involve substantial soil disturbance and excavation. The site area involved in construction could be more than 20 acres; 40 acres for a waste-to-energy facility. By comparison, the new South County Transfer and Recycling Station will be constructed on 18.9-acres, while the entire Cedar Hills Regional Landfill property is approximately 920 acres.
149	Kathy Lambert	Section 5: Air. Affected Environment; Page 5-6.	[The primary air quality issues at a disposal facility such as Cedar Hills Regional Landfill are the potential for odor and for emissions of "air toxics" (chemical compounds that are known or suspected of causing adverse human health effects at high enough concentrations and with long enough exposure times). Potential impacts also include fugitive dust emissions during waste transport at the site, landfilling, and landfill cell construction. Landfills under consideration in this EIS (Cedar Hills Regional Landfill and various landfills in Washington, Oregon, and Idaho that could accept exported waste from King County) are in rural areas where air quality is typically good and emissions from landfill-related vehicles	As described in this section of the EIS, landfill gas generated at the Cedar Hills Landfill and other landfills to which the County's waste could be exported have systems that collect and manage gas to minimize emissions and consequent air quality impacts.	No change.



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			and equipment would not be expected to cause a significant impact on air quality.]		
			Emissions contained		
150	Kathy Lambert	Section 5: Air. Affected Environment; Page 5-6.	[Landfill gas consists primarily of methane and carbon dioxide, which are odorless and nontoxic, as well as trace levels of odorous and toxic constituents.]	Methane gas is considered non-toxic as it does not have an OSHA permissible exposure limit (PEL) Standard. Its primary health risks occur in confined situations where it can displace oxygen.	No change
151			Methane non-toxic?		
151	Kathy Lambert	Section 5: Air. Affected Environment; Page 5-6.	[This system and directs it either to or to high temperature flares that burn the methane and destroy 98 percent or more of the trace odorous and toxic compounds.]	Hills Landfill are highly efficient and combust at least 98 percent of the incoming gas including the trace odorous and toxic compounds contained in the gas.	No change
			Wrong?		
152	Kathy Lambert	Section 5: Air. Affected Environment; Page 5-6.	[Of the landfill gas that is generated at Cedar Hills Regional Landfill, approximately 5 percent is flared and 95 percent is directed to the Bio- Energy Washington facility.]	Measurements taken by the Solid Waste Division show that, on average, 95% of the gas captured at the Cedar Hills Landfill is directed to the Bio-Energy facility. The text has been changed to clarify this.	Of the landfill gas that is generated <u>captured</u> at Cedar Hills Regional Landfill, approximately 5 percent is flared and 95 percent is directed to the Bio- Energy Washington facility.
			90%? Impacts + chemicals in 5%	The types and concentrations of the chemicals contained in the 5% of the captured gas that is flared mirrors the types and concentrations of chemicals in landfill gas - primarily methane and carbon dioxide, as well as trace levels of odorous and toxic	

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
				constituents. Of the 5% of the captured gas that is flared, 98% is destroyed (converted to primarily carbon dioxide and water) by the flare.	
153	Kathy Lambert	Section 5: Air. Affected Environment; Page 5-6.	[Carbon storage in landfills is greater than emissions released from landfills, so that landfills are a net emission sink.] ?	Outside of a landfill, under natural conditions, organic material decomposes aerobically, and the carbon in the material is released as carbon dioxide. However, a portion of the carbon in landfilled materials does not decompose because aerobic biodegradation does not occur in landfills. The carbon in landfilled materials that does not fully decompose is removed from the global carbon cycle and is considered to be "stored". This storage of carbon is why a landfill is considered to be a net emission sink.	No change
154	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-7.	[Under all alternatives, landfill gas will continue to be produced at Cedar Hills Regional Landfill for a number of years after the landfill closes (probably 30 years or more).] More like 100	Please see comment response # 35, above.	No change
155	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-7.	[The potential for off-site odors and emissions of air toxics will be mitigated through, completion of planned improvements to the system,] Costs?	These costs are included in the capital costs shown in Table 5-4.	No change



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
156	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-7.	[Waste-to-energy processes can emit a variety of air pollutants including: Particulates Metals (for example, cadmium in association with particulates and mercury as a vapor) Acidic gases Carbon monoxide and nitrous oxides Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds] Less than landfill?	The text has been changed to clarify that these are pollutants that are generated by waste-to-energy processes. As described in Section 5.2.2.2 of the FEIS control technologies required by federal and state regulations for landfill gas management and for air emissions from waste-to-energy facilities would, in each case, limit emissions of pollutants to avoid significant air quality and human health impacts.	 Waste-to-energy processes can emit <u>generate</u> a variety of air pollutants including: Particulates Metals (for example, cadmium in association with particulates and mercury as a vapor) Acidic gases Carbon monoxide and nitrous oxides Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds
157	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-7.	 [Waste-to-energy processes can emit a variety of air pollutants including: Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds] Monitored 	As described in Section 5.2.2.2 of the FEIS control technologies required by federal and state regulations would include monitoring, recordkeeping, and reporting of emissions.	No change
158	Kathy Lambert	Section 5: Air. Impacts and	[The air emissions in 40 CFR]	40 CFR refers to Title 40 of the Code of Federal Regulations.	No change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
		Mitigation Measures; Page 5-7.			
159	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-7.	Best (NRC 2000): ?	NRC refers to the National Resources Council.	No change
160	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-7.	Best: Maintaining a consistent thermal input rate by mixing and homogenizing waste prior to injection Part of process by cranes	Mixing and homogenizing waste prior to injection is a mitigation measure typically included as part of the pre-combustion handling process.	No change
161	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-8.	[and permit renewal record indicates overall compliance of the facility with air quality standards, although occasional exceedances of standards have occurred. In the decade prior to the most recent renewal of the Spokane facility's operating permit in 2013, the facility had one notice issued for temporary violation of an emission limit (mercury in June 2010) and several excess emission events that were deemed unavoidable by the regulating agency (Spokane Regional Clean Air Authority). The record from the Spokane and other waste-to-energy facilities using technologies with a proven commercial track record indicates that they can be operated with no significant air quality impacts As an example, the Spokane Regional Solid Waste System has operated a mass burn waste-to-energy	Text has been changed. The DEIS text does state that the Spokane plant began operation in 1991.	As an example, the Spokane Regional Solid Waste System has operated a mass burn waste-to-energy facility with a capacity up to 800 tons per day since 1991. The monitoring and permit renewal record indicates overall compliance of the facility with air quality standards, although occasional exceedances of standards have occurred. In the decade prior to the most recent renewal of the Spokane facility's operating permit in 2013, the facility had <u>only</u> one notice issued for temporary violation of an emission limit (mercury in June 2010) and several <u>only a few</u> excess emission events that were deemed unavoidable by the regulating agency (Spokane Regional Clean Air Authority). The record from the Spokane and other waste-to- energy facilities using technologies with a proven commercial track record



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			facility with a capacity up to 800 tons per day since 1991. The monitoring] Yes, but Spokane older plant		indicates that they can be operated with no significant air quality impacts.
162	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-8.	[In any case, the air quality impacts are likely to be insignificant because the out- of-county disposal location would probably be in a rural area of eastern Washington, eastern Oregon, or Idaho and the majority of the transportation route would be through areas that have excellent ambient air quality and the transportation involved would probably represent a small percentage of total traffic (all modes) in those areas.] No. Fuel and rail impacts to these places and particulates flying off	During transportation, waste would be contained within sealed containers, which would prevent emission of particulates. Impacts on fuel use as a result of waste export is discussed in Section 5.2.5.2 in the FEIS. Text added for clarity	Because of increased travel distances and times, waste export could result in greater cumulative vehicle emissions and potentially greater air impacts than handling waste within King County. The extent of those impacts would depend on the location of the out-of- county disposal site, assuming <u>waste</u> <u>would be</u> export <u>ed by rail within sealed</u> <u>containers</u> .
163	Kathy Lambert	Section 5: Air. Impacts and Mitigation Measures; Page 5-9.	[A 2017 and using a gas recovery rate at Cedar Hills Regional Landfill of 98 percent, based on estimates of the landfill's actual capture rate)] Are you saying we capture 98% of gas? Not possible.	See comment # 152, above. Text changed for clarity. The 95% estimated collection efficiency rate for landfill gas at the Cedar Hills Landfill is based on modeling of gas generation and actual flow measurements at the landfill.	A 2017 and using a <u>95 percent</u> gas <u>collection efficiency</u> recovery-rate at Cedar Hills Regional Landfill-of 98 percent , based on <u>modeling of gas</u> <u>generation and actual flow</u> <u>measurements at the landfill</u> .estimates of the landfill's actual capture rate.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
164	64 Kathy Lambert See Imp Mit	Section 5: Air. Impacts and Mitigation Measures;	Scenario Metric Tons CO2e in 2028	Changed as requested	Scenario Metric Tons CO2e in 2028
		Page 5-10.	Mass burn after 12,000-125,000 Cedar Hills Area 8 12,000-125,000 is filled Why top range shown on only 1. Also no accurate – 80,000.	t	Mass burn after 12,000 Cedar Hills Area 125,000 8 is filled - 80,000
165	Kathy Lambert	Section 5: Water. Affected Environment; Page 5-11.	[A study of the chemical half-life characteristics of HDPE landfill liners (Koerner et al. 2005) predicted that the effective lifetime of an HDPE liner subjected to a temperature of 68°F would be 449 years, on average.] Polluting? What then?	The study referenced indicates that HDPE is considered inert and non-polluting. It is beyond the scope of the Final EIS to determine potential impacts from HDPE degradation directly or the potential impacts from the degradation of landfill liner performance 449 years in the future.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
166	Kathy Lambert	Section 5: Water. Affected Environment; Page 5-11.	[Rail haul routes between King County and existing private landfills pass over and along numerous rivers and streams, and near water supply wells. Operation of intermodal and offloading facilities have a low potential for significantly affecting water resources, and are not addressed in this section.] What if accident?	Discussion added to Section 5.2.3.2 of Final EIS	Export of waste under Alternatives 1 and 2 (and options under Alternatives 3, 4, and 5) would increase the risk of impacts to waterways and water supply wells due to the potential for rail accident and waste spillage. However, because MMSW does not contain dangerous waste, acute and long-term environmental consequences resulting from an accident would be minimal, with remaining impacts mitigated through normal clean-up and removal operations.
167	Kathy Lambert	Section 5: Water. Impacts and Mitigation Measures; Page 5-11.	[Leachate volumes will gradually diminish after operations cease and the last phase of final cover is applied] Why? Still going through	Final cover systems for the Cedar Hills Regional Landfill are required under WAC 173-351-500 to have an anti-infiltration system consisting of two components; the upper component must consist of a minimum of 30 mil (0.76 mm) thickness of geomembrane (60 mils (1.5 mm) for high density polyethylene geomembranes). The lower component must consist of at least a two-foot (60 cm) layer of compacted soil with a hydraulic conductivity of no more than 1X10-5 cm/sec., or equivalent.	No Change.

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
168	Kathy Lambert	Section 5: Water. Impacts and Mitigation Measures; Page 5-11.	[During construction of a waste-to- energy facility (Alternative 3), there would be a short-term potential for erosion and sedimentation when soils are exposed. In addition, impervious surfaces on the site would increase, resulting in long-term increases in the volume and potentially the peak rate of stormwater runoff.] More than a cell filled to 830 feet that's a	Stormwater and wastewater at the Cedar Hills Regional Landfill are being detained and/or treated. Please see Section 5.2.3.1 of the Final EIS for a discussion of water management and treatment activities being conducted at the landfill to meet state and King County requirements.	No Change.
			huge area.		
169	Kathy Lambert	Section 5: Water. Impacts and Mitigation Measures; Page 5-12.	[Some information sources indicate that recent mass burn facilities have been designed to be zero discharge facilities, using recirculated and reclaimed water (King County 2017b); others indicate water is used and discharged to the environment (Denison and Rusten 1990). For purposes of this EIS, a conservative analysis assumes that water would be used and discharged.] Why would we assume worst?	It is common practice to describe worst-case impact scenarios to ensure that the public and interested agencies get the full picture of potential impacts. Because no project proposal is under consideration and no design has been established, the Final EIS must accommodate the wide range of facility design alternatives that could be utilized should a project go forward.	No Change.
170	Kathy Lambert	Section 5: Water. Impacts and Mitigation Measures; Page 5-12.	[Because that water comes into contact with ash, excess water not absorbed by the ash may contain very high levels of salts and heavy metals dissolved from the ash (Denison and Rusten 1990).] Old – not sure still/ever accurate.	The reference cited in comment response # 142, above recommends WTE process improvements to include "quenching of bottom ash in water in the bottom ash extractor (typically used in most US based WTE facilities)." The study also recommends incorporation of a bottom ash washing process to facilitate potential bottom ash recycling programs.	No Change.

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
171	Kathy Lambert	Section 5: Water. Impacts and Mitigation Measures; Page 5-12.	[For a facility of the size that King County would likely need (5,000 tons per day), average water needs would be approximately 900 gallons per minute with some technologies (Gardoni 2015). If the water source is a groundwater aquifer, there is a potential for depleting the aquifer if water withdrawal exceeds recharge. A site-specific evaluation of aquifer characteristics would be needed to assess the level of impact to ground water resources.] Isn't water "pretreated" at landfill also?	The primary source of water at the Cedars Hills Regional Landfill is precipitation. Leachate, including contaminated stormwater, is aerated as a preliminary treatment before being sent to the King County South Wastewater Treatment Plant in Renton. Please see Section 5.2.3.1 of the Final EIS for a discussion of water management and treatment activities being conducted at the landfill to meet state and King County requirements.	No Change.
172	Kathy Lambert	Section 5: Plants and Animals. Impacts and Mitigation Measures; Page 5-15.	[Development of a waste-to-energy facility or centralized disposal-related facilities (AD or AMR facility) within the existing permitted footprint of the landfill would result in loss of future landfilled areas planted with grass.] What? It could be used for so much more. Ridiculous	Section 5.2.4 of the Final EIS describes impacts and potential mitigations for plants and animals. Because grass is a known habitat for species that exist in King County, that potential impact is included.	No Change.
173	Kathy Lambert	Section 5: Energy and Natural Resources. Impacts and Mitigation Measures; Page 5- 16.	[Under Alternatives 3, 4, and 5, generation of energy from a waste-to- energy facility or from resource recovery would offset energy production from other sources. If those other energy sources are nonrenewable natural resources, such as petroleum or coal, there would be a beneficial effect on natural resources. If the energy	Comment noted.	No change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			generated from waste-to-energy or resource recovery offset the need locally for hydropower electricity, the additional available hydropower electricity could be sold to the western U.S. power grid and could offset the use of greenhouse-gas- generating fuels outside of the region.]		
174	Kathy Lambert	Section 5: Energy and Natural Resources. Significant Unavoidable Adverse Impacts; Page 5-16.	Good [Whenever King County implements waste export, some increase, potentially substantial with full export, in fuel use is likely unavoidable] ?	The use of the phrase "likely unavoidable" rather than "unavoidable" reflects the uncertainties, looking ahead up to two decades, related to the mode of transportation, potential fuel-saving technologies or practices employed in various transportation modes, and the extent of waste export that may be involved.	No Change.
175	Kathy Lambert	Section 5: Environmental Health. Affected Environment - Noise; Page 5-16.	[There are a host of noise sources that are active at the Cedar Hills Regional Landfill, and any landfill may receive King County's waste. Noise sources range from small to large diesel-powered equipment to the industrial operations associated with the landfill's flares, and (at Cedar Hills Regional Landfill only) the BioEnergy of Washington facility. Some of the diesel-powered equipment is operated for local, short term construction projects and some is used for handling of the incoming waste.]	Text has been revised to include the percentage of days landfill gas captured that is flared at Cedar Hills. As stated in the revised text, noise impacts from flare operation are not significant.	Text revised on page 5-6: <u>Of the landfill gas that is captured at</u> <u>Cedar Hills Regional Landfill,</u> <u>approximately 5 percent is flared and</u> <u>95 percent is directed to the Bio-</u> <u>Energy Washington facility.</u>



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			No discussion on % of days of flaring		
176	Kathy Lambert	Section 5: Environmental Health. Impacts and Mitigation Measures - Noise; Page 5-17.	[The additional truck and train traffic is unlikely to lead to substantial changes in noise levels along established, heavily used traffic routes (see Section 3.2.8.1) where the new waste-haul trips would be substantially less than background traffic.] What?	The text has been revised to indicate that the correct section to reference is 3.2.6.2. Although increased traffic would result in increased noise, if the increase in traffic is substantially less than existing traffic levels the increase would be sufficiently low that it typically would not be perceivable.	The additional truck and train traffic is unlikely to lead to substantial changes in noise levels along established, heavily used traffic routes (see Section <u>3.2.8.13.2.6.2</u>) where the new waste- haul trips would be substantially less than background traffic.
177	Kathy Lambert	Section 5: Environmental Health. Impacts and Mitigation Measures – Human Health; Page 5-18.	[In Washington, Chapter 173-306 WAC, Special Incinerator Ash Management Standards, requires the ash generated must be disposed in a properly constructed ash monofill. The presence of potentially toxic constituents in ash requires that it be carefully collected and managed.]	Text revised for clarification.	In Washington, Chapter 173-306 WAC, Special Incinerator Ash Management Standards, requires the ash generated must be <u>carefully</u> <u>managed and</u> disposed in a properly constructed ash monofill. <u>Because of</u> <u>the presence of potentially toxic</u> constituents in ash <u>, state law</u> requires that <u>it-the ash</u> be carefully collected and managed.
178	Kathy Lambert	Section 5: Environmental Health. Impacts and Mitigation Measures – Human Health; Page 5-18.	[Measures available to safely handle and process waste-to-energy facility ash include: Storing ash on the facility site only in sealed containers or enclosed structures having adequate air and water pollution control to prevent unintended releases to	This mitigation measure replicates and expands on WAC 173-306-200(3)(c)(i) which states in part: "Special incinerator ash must be collected, stored, and handled in enclosed buildings or the equivalent (e.g. covered conveyors and transfer points). This requirement is not applicable to ferrous metal separated from bottom ash." And also	No change

March 2019

B-72

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		EIS			
			the atmosphere, surface water, or ground water]	WAC 173-306-(3)(d)(i) which states: "Ash must be stored in totally-enclosed buildings, in leak-proof containers, or in tanks"	
			No way – Spokane in open pit Hamburg in storage room for 6 mo until inert		
179	Kathy Lambert	Section 5: Environmental Health. Impacts and Mitigation Measures – Human Health; Page 5-19.	[Measures available to safely handle and process waste-to-energy facility ash include: Minimizing the time that ash is stored on the facility site]	This mitigation measure is based on WAC 173-306-200(3)(d)(ii) which states: "Storage may not exceed forty-five days from the date of generation of the ash, and/or the storage amount may not exceed thirty days of daily production."	No change
			Why becomes inert		
180	Kathy Lambert	Section 5: Environmental Health. Impacts and Mitigation Measures – Human Health; Page 5-19.	[As described in Section 5.2.2, waste-to- energy processes can emit a variety of air pollutants including: Particulates Metals (for example, arsenic, chromium, and lead in association with particulates and mercury as a vapor) Acidic gases Carbon monoxide and nitrous oxides Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds]	The text has been changed to clarify that these are pollutants that are generated by waste-to-energy processes. As described in Section 5.2.2.2 of the FEIS control technologies required by federal and state regulations for landfill gas management and for air emissions from waste-to-energy facilities would, in each case, limit emissions of pollutants to avoid significant human health impacts.	As described in Section 5.2.2, waste-to-energy processes can emit <u>generate</u> a variety of air pollutants including: Particulates Metals (for example, arsenic, chromium, and lead in association with particulates and mercury as vapor) Acidic gases Carbon monoxide and nitrous oxides Organic compounds resulting from incomplete combustion, including dioxins, furans, and other potentially toxic compounds
March 20	19	1	1	1	😵 King County
#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
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			How compare to landfill. Here have exact counts at landfill unknown		
181	Kathy Lambert	Section 5: Environmental Health. Impacts and Mitigation Measures – Human Health; Page 5-19.	[With the implementation of regulatory requirements described above and the implementation of available measures to safely handle, process, and dispose of incinerator ash, significant human health impacts are unlikely to occur from operation of a waste-to-energy facility.] Yes	Comment noted	No change
182	Kathy Lambert	Section 5: Land and Shoreline Use. Affected Environment; Page 5-20.	[Other views of the landfill are partial or screened views through vegetation or views in which the landfill summit appears in the distance as a grass- covered ridgeline rising just above the trees; where active landfill operations are occurring, views may also include earthmoving equipment and soil. Some individual residents may have clearer views of the landfill from their properties. Many residences are on higher ground than the landfill, but views from hillside homes tend to be screened by the tree canopy, especially from late spring to late fall when deciduous trees are fully leafed out. (Osborn Pacific Group 2017)]	Impacts of raising the landfill height to 830 feet are discussed in Section 5.2.7.2 Impacts and Mitigation Measures which concluded that "Maximizing the development of Cedar Hills Regional Landfillwould alter the visual character of the site and the surrounding area However, any visual impacts would be considered a less than significant impact"	No change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			What about at 830 feet?		
183	Kathy Lambert	Section 5: Land and Shoreline Use. Impacts and Mitigation Measures; Page 5-22.	[Alternative 3 also includes options to construct a thermal technology facility (i.e., waste-to-energy) at Cedar Hills Regional Landfill, which would require modification of the special use permit or a new special use permit and SEPA compliance. Because King County's Comprehensive Plan policy F-228 for essential public facilities states facilities that directly serve the public beyond their general vicinity are discouraged from locating in the Rural Area and Natural Resource Lands, a review of compatibility with land use designations would also be conducted, and may result in the need for an amendment to allow construction.] Building on site of landfill already if closed	The existence of buildings on the landfill site when review occurs of a proposal to allow a waste-to-energy facility at the landfill could influence conclusions regarding compatibility with surrounding land uses, but would probably not be germane to the review of compatibility of the proposed facility with land use designations as distinct from the land uses themselves.	No change



#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
184	Kathy Lambert	Section 5: Land and Shoreline Use. Impacts and Mitigation Measures; Page 5-23.	[The height and size of an emissions stack for a waste to energy facility would depend on the process technology, site meteorology, topography of the site and its surroundings, and land uses in the facility's viewshed. At this programmatic stage, the net result of such considerations has considerable uncertainty regarding potential visual impacts, but visual impacts may be perceived as significant at some sites.] What? These can be like a ? office or a ski slope or art deco as vary across the world	The uncertainty regarding visual impacts relates to the context and setting in which the facility is built, and not just on the appearance of the facility itself considered in isolation. As the location of a waste-to- energy facility is unknown, the potential for impacts is highly uncertain. The text has been revised to clarify that uncertainty.	The height and size of an emissions stack for a waste to energy facility would depend on the process technology, site meteorology, topography of the site and its surroundings, and land uses in the facility's viewshed. At this programmatic stage, the net result of such considerations has considerable uncertainty regarding potential visual impacts, but <u>perceptions of visual</u> <u>impacts could range from insignificant</u> to significant depending on the site <u>locations and design of the facility may</u> be perceived as significant at some sites.

Attachment B

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
185	Kathy Lambert	Section 5: Transportation. Affected Environment; Page 5-24.	[Table 5-2 - 590] Why stay same?	The daily traffic data used in Table 5-2 is based on a detailed study of the transportation impacts at and nearby the Cedar Hills Regional Landfill. The table indicates that Weekday traffic <u>in 2016</u> for employees, visitors, vendors, and contractors (i.e., 590 daily trips) and in total (i.e., 853 daily trips) is the same regardless of when in the future the landfill closes. The next column to the right indicates that Weekday traffic <u>in 2028</u> employees, visitors, vendors, and contractors would be 590 daily trips prior to closure, 78 with a 2028 closure, and 364 if the landfill closes in 2040. Please see Section 5.2.8 of the Final EIS for a discussion of transportation impacts and possible mitigation based on the study's conclusions.	No Change.

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
186	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 1; Page 5-25.	[Table 5-2 shows the estimated average weekday traffic at the Cedar Hills Regional Landfill in 2028 under all of the landfill management and solid waste disposal alternatives, based on King County's projected disposal tonnage , representing the expected population growth, a conservative estimate of 52 percent recycling] Can it be proven how used so not dropped in ocean.	 KCC 10.04.020 defines recycling as "transforming or remanufacturing waste materials into usable or marketable materials for use other than landfill disposal or incineration. 'Recycling' does not include collection, compacting, repackaging, and/or sorting for the purpose of transport. 'Recycling' does not include combustion of solid waste or preparation of a fuel from solid waste." Each ILA City maintains a separate contract with a waste management service provider for recycling services. In general, recyclable materials sales to end-users domestically or internationally are accomplished by the recycling service provider, and that information is not provided to King County. 	No Change.
187	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 1; Page 5-25.	[Trips are one-way trips (in plus out).] Why?	Please see the response comment #96, above.	No Change.
188	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 1; Page 5-25.	[Under Alternative 1, two new disposal areas would be constructed. Area 8 is currently under construction and the Southeast Area would be initiated in 2026.] XXX cost.	Please see response comment # 135 for a discussion of the approximate costs for Area 8. Overall, the Plan estimates an initial capital cost of \$241 million for development to maximize the life of the landfill, not including Area 8.	No Change.

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
189	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 1; Page 5-25.	[There are several regional landfills available by rail with over 580 million tons of combined capacity, which is sufficient to handle the county's waste through at least 2048 (King County 2017a).] Then what?	Please see the response comment #59, above.	No Change.
190	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 1; Page 5-26.	Rail availability issues. We have 143% figure in report. It is significant.	Please see the response comment #36, above.	No Change.
191	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 3; Page 5-28.	[Potential transportation impacts associated with the construction of an appropriately-sized waste-to-energy facility (3,200 to 4,800 tons per day) would occur over a roughly 30- to 36- month period (King County 2017b)] Too big.	Please see the response comment # 143, above.	No Change.
192	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 3; Page 5-28.	[After closure in 2028 or 2040, King County estimates at least 60 to 70 full- time employment positions throughout the life of a typical waste-to-energy facility. The employee vehicle trips (assuming two people per vehicle) are expected to total 60 to 70 vehicle trips per day on average.] Math not work. 60/2=30 or are you 1 in and 1 out count.	Please see the response comment #187, above.	No Change.
March 20	19	•	·	•	😵 King County

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
193	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 3; Page 5-28.	[King County estimates that the quantity of bypass/non-processable waste in need of landfill disposal for a plant designed to minimize bypass waste would be an average of about 60,000 to 80,000 tons per year over the 20- to 50- year life of the facility (King County 2017b). That amount of waste would require approximately 2,400 to 3,200 truckloads per year, or approximately 13 to 18 transfer truck trips per day.] ?.	Please see Figure 2-5 and 2-9 in the reference cited in comment response # 142.	No Change.
194	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 3; Page 5-28.	[In addition, King County estimates that ash residue remaining after combustion is approximately 25 percent of the processed weight. Between 2028 and 2040, average quantities of ash residue would be approximately 825 tons per day, or 66 transfer truck trips per day. Combined, bypass/non-processable waste and ash residue would require approximately 79 to 84 transfer trailer trips per day. For disposal at Cedar Hills Regional Landfill, all truck trips would occur on site with no off-site traffic impacts from disposal of residuals.] Not if separated. This is old tech and we would not use	Please see Final EIS Reference King County. 2017a, Table 2.	No Change.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
195	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 4; Page 5-29.	[Additionally under Alternative 4, because an AMR facility recovers only a fraction of the waste it processes,] So why do? ROI?	The Final EIS does not address ROI for any of the Alternatives considered. This EIS is restricted to discussion of the potential impacts and mitigations related to the Elements of the Environment, as defined in Chapter 197-11-444 WAC. Please see Table 5-4 of the Final EIS for a description of the estimated costs for an AMR facility and their impact on Public Services and Utilities.	No Change.
196	Kathy Lambert	Section 5: Transportation. Impacts and Mitigation Measures. Alternative 4; Page 5-30.	[If AD technology were coupled with the AMR facility described above to focus on MMSW, of the estimated 1,104,594 tons of waste destined for disposal in 2028, approximately 193,500 tons (17.5 percent) would be diverted to recycling or composting, and the remainder, 911,094 tons, would be sent to the AD facility for digestion. With a diversion/digestion rate of approximately 19 percent (HDR 2015), approximately 738,000 tons would require disposal] For MSW?	Numbers have been updated to reflect a new tonnage forecast: "If AD technology were coupled with the AMR facility described above to focus on MMSW, of the estimated 1,273,235 tons of waste destined for disposal in 2028, approximately 222,300 tons (17.5 percent) would be diverted to recycling or composting, and the remainder, 1,050,935 tons, would be sent to the AD facility for digestion. With a diversion/digestion rate of approximately 19 percent (HDR 2015), approximately 851,000 tons would require disposal"	"If AD technology were coupled with the AMR facility described above to focus on MMSW, of the estimated 1,273,235 tons of waste destined for disposal in 2028, approximately 222,300 tons (17.5 percent) would be diverted to recycling or composting, and the remainder, 1,050,935 tons, would be sent to the AD facility for digestion. With a diversion/digestion rate of approximately 19 percent (HDR 2015), approximately 851,000 tons would require disposal"

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
197	Kathy Lambert	Section 5: Public Services and Utilities. Impacts and Mitigation Measures; Page 5-32.	[Table 5-4] Over what time period?	The economic life of the assets for each Disposal Alternative Component are as follows: Waste export – 30 years Further Develop Cedar Hills – 22 years WTE facility – 45 to 50 years Emerging recovery technologies – 30 years	Text added as Assumptions to Table 5-4. <u>The economic life of the assets for</u> <u>each Disposal Alternative Component</u> <u>are as follows:</u> <u>Waste export – 30 years</u> <u>Further Develop Cedar Hills – 22</u> <u>years</u> <u>WTE facility – 45 to 50 years</u> <u>Emerging recovery technologies – 30</u> <u>years</u>
198	Kathy Lambert	Section 6: References and Information Sources; Page 6-1.	[HDR. 2017a. Strategic Plan: Anaerobic Digestion Feasibility Study. Prepared for King County Department of Natural Resources and Parks, Solid Waste Division by HDR, Inc. May 2017.] ??	Thank you for your comment.	No Change.
199	Kathy Lambert	Section 6: References and Information Sources; Page 6-2.	[HDR. 2017b. Greenhouse Gas Impacts Analysis, Cedar Hills Regional Landfill Revised Site Development Plan. August 10, 2017.] What did they use for info. Did they use WARM model?	This reference is deleted, as it was not used in the preparation of the Final EIS.	Text deleted. HDR 2017b. Greenhouse Gas Impacts Analysis, Cedar Hills Regional Landfill Revised Site Development Plan. August 10, 2017

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
200	Kathy Lambert	Attachment A.; Page A-5.	[King County recently adopted a new noise ordinance in the King County Code (KCC), effective May 2015. These criteria are defined in KCC Title 12, Chapter 12.86 (KCC 12.86)] Is this latest version?	Ordinance 18000, which amended KCC Title 12, went into effect on July 2, 2015.	Text changed. King County recently adopted a new noise ordinance in the King County Code (KCC), effective May_July 2015. These criteria are defined in KCC Title 12, Chapter 12.86 (KCC 12.86)
201	Puget Sound Clean Air Agency	Composting/ Air quality	Thank you for the opportunity to provide comments on the King County Draft Solid Waste Management Plan (Draft SWMP) and related Draft Environmental Impact Statement (DEIS). We are focusing our comments on the air quality impacts of the current and proposed alternatives for operations by King County Solid Waste Division (KCSWD) and its contractors. Specifically, we are interested that the air impacts related to organics processing and recycling (also referred to as "composting" in this letter) be adequately identified and considered. The Draft SWMP and DEIS discuss the current level of organics recycling, estimated at 52% in 2014 and identify various alternatives that would increase that to a goal of 70%. The air quality analysis in the DEIS discusses a variety of general air quality issues on this topic, but does not clearly acknowledge (or discuss) the existing odor impact conditions in communities with composting operations. The summary for Alternative I (No Action) states the	The EIS text has been revised to include a discussion of existing odor impacts in communities containing commercial-scale composting operations. Please see text changes in response to comment # 202.	

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
			impact of this choice would be increased greenhouse gas emissions and higher disposal costs, both as a result of not increasing the recycling rate. It also states that the existing organics recycling capacity is unknown, but that increasing to a rate of 70% will require more facilities and/or capacity. As the primary recipient of odor complaints for King, Kitsap, Pierce and Snohomish Counties, our agency has a comprehensive understanding of the impacts current composting operations have on surrounding communities, and they are significant. In 2017, the Agency received approximately 4,010 complaints related to odor. Of those, approximately 2,500 were directly related to the composting facility in Maple Valley. Over the past 10 years, nearly half of all odor complaints were received in response to		
			the composting operations in Maple Valley and Everett than all other sources of odor in our four county jurisdictions combined.		
202	Puget Sound	Composting/ Air	Based on the feedback we receive from	The EIS text has been revised to include a discussion of existing oder impacts in	Section 1.2 – Sustainable Materials
	Agency	quanty	identified or evaluated in the DEIS and will be an impediment to additional	communities containing commercial-scale composting operations, and to discuss the potential for increased odor impacts as a	Alternative 2
Kin	g County			March 2019	

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		EIS			
			 recycling because communities will not have the confidence that impacts will be properly mitigated. On page 5-30 of the Draft SWMP, the County speaks to these issues indirectly. Specifically, it states: More capacity will be needed to recycle more as the existing facilities may be near their maximum permitted capacities (p. 5-30, ¶2) Regional composting facilities were designed for yard waste, not the mix of food, yard and compostable packaging that is collected and processed today. There exists a need for upgraded technology to manage the new material mix (p. 5-30, ¶2, 2nd bullet) Financing for technology upgrades at existing facilities (p. 5-30, ¶4, 4th bullet) Some of these observations were identified as needed to maintain the quality of the finished product. We do not have specific information to comment on the existing capacity in the market for organics recycling, but it is likely that the existing facilities are at or beyond their capacity, especially when you consider the short-term processing rates they can manage. The throughput at these 	result of increased recycling and subsequent composting of organics.	 Moving toward a 70 percent recycling goal with the associated focus on certain materials and products that remain prevalent in the waste stream, especially organics (yard and food waste), is likely to require some changes in the locations and methods of handling recycled materials. <u>Despite the implementation of available mitigation measures</u>, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where SEPA analysis and permitting conditions can require adequate mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities. Alternative 3 Moving toward a 70 percent recycling goal with the associated focus on certain materials and products that remain prevalent in the waste stream, especially organics (yard and food waste), is likely to require some changes in the locations and methods of focus on certain materials and products that remain prevalent in the waste stream, especially organics (yard and food waste), is likely to require some changes in the locations and methods of banding recycled materials.
			beyond their control. The comment		changes could result in air quality
March 20	19				😵 King County

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		Number in Draft			
		EIS			
			above regarding the original design for		and/or odor impacts Despite the
			yaru waste is apt. Recent research has		monocures processing/composting of
			portion to 15% of the total waste stream		increased volumes of organics (vard
			(food and vard waste combined) can		and food waste) increases the
			double the organic emission rate from		potential for odor impacts. This
			composting operations, meaning that		potential is limited where composting
			more food recycled leads to more		takes place in new public or private
			organic emissions which contributes to		facilities where SEPA analysis and
			an increase in odorous emissions. These		permitting conditions can require
			heen adequately identified or evaluated		significant odor impacts is greater
			been adequately identified of evaluated.		where composting takes place in
					existing, currently permitted facilities.
					Alternative 4
					Moving toward a 70 percent recycling
					goal with the associated focus on
					certain materials and products that
					remain prevalent in the waste stream,
					waste) is likely to require some
					changes in the locations and methods
					of handling recycled materials. These
					changes could result in air quality
					and/or odor impacts Despite the
					implementation of available mitigation
					increased volumes of organics (vard
					and food waste) increases the
					potential for odor impacts. This
					potential is limited where composting

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					takes place in new public or private facilities where SEPA analysis and permitting conditions can require adequate mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities.
					Section 1.2 – Solid Waste Transfer and Processing System
					Facility Improvements
					Alternative 4
					Existing and new public or private composting facilities, in King County or elsewhere, could generate odor impacts. Any existing or new composting facility would need to achieve sufficient odor control to meet Clean Air Agency requirements that no air contaminant may be emitted that "unreasonably interferes with enjoyment of life and property Despite the implementation of available mitigation measures
					mitigation measures, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where SEPA analysis and permitting conditions can require adequate mitigation. The

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities.
					Section 1.2 – Landfill Management and Solid Waste Disposal
					Alternative 4 AD facilities have the potential to generate air quality and odor impacts during the AD process. If available mitigation is implemented, odor impacts can be minimal and not significant Measures are available to adequately mitigate air quality and odor impacts; therefore, this potential is limited for new public or private facilities where SEPA analysis and permitting conditions can require adequate mitigation.
					Alternative 5 AD facilities have the potential to generate air quality and odor impacts during the AD process. If available mitigation is implemented, odor impacts can be minimal and not significant Measures are available to adequately mitigate air quality and odor impacts; therefore, this potential

B-88

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					is limited for new public or private facilities where SEPA analysis and permitting conditions can require adequate mitigation.
					Section 3.2.2.1 Odors are distinctive, often unpleasant, smells. Many odors can be linked to specific compounds, termed odoriferous compounds. However, there is no clear quantitative relation between the concentration of odoriferous compounds and the strength of the odors perceived by individuals. A wide variety of sources of potential odors exist in the Puget Sound region and include facilities that handle human-related waste such as wastewater, municipal solid waste, and organics (yard and food waste).
					The Puget Sound Clean Air Agency (PSCAA) is the primary recipient of odor complaints in the east-central Puget Sound area that includes King County. In the past decade, the majority of odor complaints received by PSCAA were directed at composting operations in Maple Valley in King County and Everett in Snohomish County. In 2017 alone, about 2,500 odor complaints (out of a

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					total of about 4,100) were related to the composting facility in Maple Valley (PSCAA 2018). The history and volume of odor complaints associated with these two commercial-scale composting operations indicates that odor impacts related to commercial- scale composting in the region have been significant.
					Greenhouse gases include carbon dioxide, methane, and a variety of other gases. Individual greenhouse gases have differing potentials for global warming. For example, methane has a warming potential about 25 times that of the same weight of carbon dioxide. In King County (Stockholm Environment Institute 2012), transportation contributes almost half (~48.7 percent) of total emissions, with road transportation comprising the bulk (~78 percent) of transportation emissions.
					Section 3.2.2.3
					No sSignificant unavoidable adverse impacts are anticipated from expected to be minimal under any of the alternatives. However, despite the implementation of available mitigation

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					measures, processing/composting of increased volumes of organics (yard and food waste) increases the potential for odor impacts. This potential is limited where composting takes place in new public or private facilities where SEPA analysis and permitting conditions can require adequate mitigation. The potential for significant odor impacts is greater where composting takes place in existing, currently permitted facilities.
					Section 4.4.2.1 Regional air quality conditions are described in Section 4 <u>3</u> .2.2 <u>.1.</u>
					Section 4.4.2.2 Under Alternative 4, the Solid Waste Division could process food scraps, compostable paper, and yard waste through composting at some transfer stations (such as Vashon), as needed. Under Alternative 2, the private sector would continue to process food scraps, compostable paper, and yard waste through composting and could develop additional regional composting facilities, capacity, and/or technology improvements, as needed.

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					Composting processes are designed to be either anaerobic or aerobic. Composting under anaerobic conditions (the absence of oxygen), including AD, <u>has a high potential for</u> odor generation, whereas results in the generation of odorous gaseous compounds that include a variety of reduced sulfur compounds (e.g. hydrogen sulfide), fatty acids, aromatic compounds, and amines (derivatives of ammonia) (Ohio 1999). Decomposition of food waste appears to have an especially high potential for odor generation. Composting under aerobic conditions generates much less odor than anaerobic composting, although anaerobic conditions, with consequent odors, can occur with otherwise aerobic composting if oxygen availability is restricted. For example, aerobic composting where the composting materials are formed into windrows (lines of material) can result in anaerobic conditions in the windrow cores where oxygen availability typically is limited. Also, aerobic windrow composting is commonly done outside of enclosed structures, where, if anaerobic conditions develop in the composting process, odorous compounds can be
					released into the atmosphere. Both

March 2019

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
					types of composting processes can also generate air quality and odor impacts during handling and storage of organics (yard and food waste) and solid waste.
					Because of the potential for odor generation that exists with either AD or aerobic composting, existing and new public or private composting facilities could generate odor impacts. <u>Based</u> on the history of odor complaints described in Section 3.2.2.1, these odor impacts are potentially significant. Measures are available, however, that have been successful in limiting odor impacts from composting activities, and these measures include <u>(Ohio 1999, Ma et al 2013)</u> :
					 Siting and designing new facilities so that sufficient site area is provided to appropriately handle expected peak waste flows and to provide adequate setbacks from odor-sensitive receptors (Ma et al 2013 suggests a minimum setback of 2,000 – 3,500 feet) Minimizing the time that received and finished materials are stored onsite prior to composting Conducting receiving, leading mixing and leading mixing and leading mixing and leading
March 20)19	1			

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					 within an enclosed structure designed to contain odors Using floor aeration within enclosed structures to facilitate biological processes that can control odors during initial handling of received material and to accentuate airflow to air filtration systems Conducting composting within enclosed vessels or buildings where odorous compounds can be captured and treated (composting which intentionally uses an anaerobic process typically takes place in enclosed vessels) <u>Capturing and treating gases</u> emitted during handling and composting activities Maintaining a correct nutrient balance (primarily carbon to nitrogen) and temperature in aerobic composting to assure adequate oxygen availability and microorganism activity Maintaining appropriate moisture content in aerobic composting sufficient for microorganism survival but not excessively high that oxygen flow is impeded
					oxygen now is impeded

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					 For windrow composting, sizing windrows to allow for adequate aeration into the windrow interior and turning windrows at an appropriate rate If necessary, in aerobic composting using forced aeration and/or covering windrows with an aerobic biofilter (e.g. yard waste or cured compost) If necessary, using chemical catalysts or oxidizers to control odorous compounds Conducting monitoring for odorous compounds within and/or along the boundaries of composting facilities and/or in potentially affected communities
					For new public or private composting facilities, project-specific SEPA assessment and the associated air quality analysis would specify appropriate design and mitigation to minimize the potential for odor impacts. In implementing mitigation to control potential odors, any existing or new composting facility would need to achieve sufficient odor control to meet PSCAA's requirement that no air contaminant may be emitted that

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					"unreasonably interferes with enjoyment of life and property."
					Section 4.4.2.3
					With implementation of available mitigation measures, no -significant adverse unavoidable air impacts should <u>be minimal occur</u> . <u>Implementation of odor control</u> <u>mitigation described above for new</u> <u>public or private composting facilities</u> <u>as specified during project design,</u> <u>project-specific SEPA analysis, and</u> <u>regulatory permitting review should</u> <u>adequately control odors and minimize</u> <u>significant odor impacts. The ability of</u> <u>the County to assure that odor impacts</u> <u>are not significant may be limited</u> <u>where composting occurs in existing</u> <u>private facilities that are currently</u> <u>permitted.</u>
					Section 5.2.2.2
					As described in Section 4.4.2.2, AD facilities have the potential to generate air quality and odor impacts during the AD process. Mitigation measures to control odors are also described in Section 4.4.2.2. and, if available mitigation is implemented, odor

March 2019

B-96

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
					impacts can be minimal and not significant. Section 5.2.2.3 No significant unavoidable adverse air or odor impacts would occur under any alternative. With implementation of available mitigation measures, significant adverse unavoidable air impacts should be minimal. Implementation of odor control mitigation described in Section 4.4.2.2 for new public or private AD facilities as specified during project design, project-specific SEPA analysis, and regulatory permitting review should adequately control odors and minimize significant odor impacts. The ability of the County to assure that odor impacts are not significant may be limited if the County's material is received by an existing private AD facility that is currently permitted.
203	Puget Sound Clean Air Agency	Composting/ Air quality	Consequently, we request that the DEIS be revised as follows: 1. Revise the Summary (Chapter 1.2/Tables S) and Chapters 3- 5 to include: a description and discussion of existing conditions (in 2017-2018) in communities surrounding composting facilities in the	The EIS text has been revised to include expanded discussions of odor impacts associated with existing commercial-scale composting facilities, potential odor impacts resulting from increased organics recycling and composting, and measures to mitigate potential odor impacts.	

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		Number in Draft			
		EIS			
			County (and facilities used by	Please see text changes in response to	
			the County for organics	comment # 202.	
			recycling), and identification of		
			odor impacts caused by		
			existing conditions so that all		
			alternatives and impacts can		
			be evaluated adequately		
			against existing conditions.		
			2. Revise all subsequent		
			discussions of alternatives and		
			impacts in the Summary		
			(Chapter 1.2/Tables S) and		
			Chapters 3-5 to account for,		
			as needed, the updated		
			description and discussion of		
			existing conditions per item (1)		
			above.		
			3. Revise Chapters 3-5 to		
			identify and evaluate odor		
			impacts from the proposed		
			Increased rates and types of		
			(and ravise the conclusions		
			(difu revise the conclusions		
			impacts in 3.2.2.3. A.2.2.3		
			4 4 2 3 and 5 2 2 3 as		
			needed).		
			4. Revise Chapters 3-5 to		
			include and evaluate specific.		
			reasonable mitigation		
			measures for the odor impacts		
			to be caused by each		
			alternative and describe the		

March 2019

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
			mitigation measures that the County is willing to commit to implement to address the odor impacts that will be experienced in the communities for each alternative. The Draft SWMP should then be revised accordingly based upon the revised information and analyses included in the revised DEIS.		
204	Puget Sound Clean Air Agency	Composting/ Air quality	In addition, it is important to note in the Draft SWMP and DEIS that capacity factors alone will not address the existing environment for odor impacts. The Draft SWMP and DEIS do not identify what future mitigation may be appropriate for future composting facilities or expanded capacities at existing composting facilities. While some specific mitigation will also be considered in future review of specific proposals, as requested above in (4), the County should now identify in the Draft SWMP and DEIS reasonable mitigation measures for odor impacts and what mitigation the County is willing to commit to implement to address the odor impacts that will be experienced in the communities for each alternative it is considering.	The EIS text has been revised to include specific measures that could be implemented to mitigate potential odor impacts resulting from composting of recycled organics. Please see text changes in response to comment # 202.	
205	Puget Sound Clean Air Agency	Composting/ Air quality	The Draft SWMP plan also indicates in order to expand organics recycling, "a regional dialogue with exploration of alternatives and solutions for expanding	Comment noted.	No change
March 20	19				😵 King County

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			capacity is necessary. This will help minimize environmental and community impacts related to regional organics process and ensure an adequate capacity and infrastructure is in place for regional organics processing, including contingency plans in the event regional capacity is constrained." (p. 5-30, if 3).		
			This Agency supports that regional discussion "If it includes the existing facilities and systems as part of the discussion. This discussion should [be] wide ranging in scope, and should include considerations of existing conditions and circumstances, best practices for facilities, capacity (present and future) and future needs. As an example, we believe it is reasonable to expect that an organics recycling operation can operate with no more impact on its community than a landfill, transfer station, or wastewater treatment plant. As utility provided service operations, composting is a part of that service model.		
206	Puget Sound Clean Air Agency	Composting/ Air quality	Finally, in the Draft SWMP, Alternative 3 of the Sustainable Materials Management indicates that it would expand recycling to include curbside yard waste pickup to all residences in King County, including those in unincorporated King County. The	Comment noted.	No change

March 2019

B-100

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
			Agency supports that goal as it links to our goals to eliminate residential burning of yard waste and brush to satisfy statutory requirements. However, our support for this goal does not alter our strong interest in seeking real improvement in the air quality impacts from organics recycling operations. We believe that we should be seeking a way to meet all of our environmental objectives.		
207	Woodinville	Section 3	Woodinville also supports the Comp Plan's recommended actions 1-s through 35-s, which concern sustainable materials management, and the goal of increasing the recycling rate in the region. The EIS states that increased recycling may result in a net increase in truck trips and affect specific transportation routes (EIS at 1-1, 1-2, 1- 3). As the rate of recycling increases, Woodinville will experience additional impacts related to increased tonnage and traffic to the Cascade Recycling Center. Nevertheless, Woodinville recognizes that increased recycling is better for the region because it represents a more sustainable approach to materials management. With respect to the various EIS alternatives for achieving increased recycling, Woodinville is open to adopting practical and effective regulations in coordination with county efforts but while minimizing increases in	Comment noted.	No change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			administrative costs where possible (see EIS at 1-1, 1-2, 1-3).		
208	Woodinville	Section 4	Turning next to the Comp Plan's recommended actions on the transfer of solid waste, Woodinville is particularly interested in action 1-t as it applies to planning for adequate transfer capacity in the Northeast service area. Woodinville understands that demand management strategies cannot substitute for a transfer station in the Northeast service area because certain circumstances, such as Bellevue's participation in the system, have changed since that option was first evaluated. With respect to the remaining three options for providing transfer capacity, Woodinville requests to be involved in the decision-making process. As Woodinville understands them, the three options at the Houghton Transfer Station (which corresponds with "Alternative 1" Solid Waste Transfer and Processing System Facility Improvements in the EIS at 1-5); (2) building a new transfer station in the Northeast service area; and (3) building several smaller transfer sites in the Northeast service area (these last two options appear to be different variations of "Alternative 3" in the EIS at 1-7).	Comment noted. The list of cities in the Northeast service area is not exhaustive. If a city wants to participate on the advisory committee there will be an opportunity to do so. Woodinville is welcome and encouraged to participate in this process.	No change
¥ Kir	ig County	l		March 2019	1

#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
		EIS			
			committee composed of Northeast service area residents, city, and business representatives would be formed to develop siting criteria that would guide the site selection process ," a practice that the Comp Plan indicates is consistent with King County's Solid Waste Facility Siting Plan (hereinafter "the Siting Plan") (Comp Plan at 5-19). The Siting Plan states that "[c]itizen advisory committees shall be used to reflect the values of host communities as an effective means of weighting criteria" (Siting Plan at C-17). Based on the Comp Plan, the Northeast service area includes the cities of Woodinville, Kenmore, Kirkland, and Redmond, and parts of Bellevue, Bothell, and unincorporated King County (Comp Plan at 5-19)		
			One point on which Woodinville seeks clarification is whether the list of Northeast service area municipalities in the Comp Plan is exhaustive and whether all of those entities will be represented in the decision-making process via the advisory committee or some other vehicle. As noted earlier, Woodinville requests to be a part of the siting process and is committed to remaining engaged throughout the decision-making process.		



		Number in Draft			
		EIS			
209 V	Woodinville	Section 4	According to the Comp Plan, transfer capacity in the Northeast area will be "allocated equitably among jurisdictions" (Comp Plan at 5-21). Those transfer station site options that are geographically distant from existing waste handling and disposal facilities should be preferred over those site options that are in close proximity to existing facilities (<i>see</i> Siting Plan at C-15, C-16). And, relatedly, Woodinville's support of the Cascade Recycling Center, the Brightwater Wastewater Treatment Plant, and the DTG Recycling Group should be taken into consideration. If the County intends to build a new Northeast transfer station, the KCSWD would go through the siting process and conduct a separate EIS. The current EIS draft associated with the Comp Plan does not yet address the specific impacts of Northeast sites because no sites have yet been identified. Woodinville seeks to be an active participant in the site identification and screening process if the County goes forward with either of the two alternatives involving the construction of new facilities in the Northeast. Based upon the analysis completed in the EIS, the best alternative may be to	Comment noted.	No change

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			station, and along those lines, ensure full utilization of all existing and possibly underutilized transfer stations to avoid the need to construct new facilities. Creating a new Northeast transfer station would result in a loss of vegetation and wildlife habitat, would produce CO2 emissions from construction and operation, would impact noise and transportation during construction, and involve high capital costs (EIS at 1-7 to 1-10). Additionally, maintaining Houghton is the lowest cost option in terms of capital and operating costs (Comp Plan 5-22). Regardless of which alternative the county pursues, Woodinville seeks to provide ongoing input because appropriate mitigation of impacts on cities is important to regional equity.		
210	Woodinville	Section 5	 KCSWD set out three options in the Comp Plan for long-term solid waste disposal: (1) develop new capacity at Cedar Hills landfill (which corresponds with "Alternative 2" for Landfill Management and Solid Waste Disposal in the EIS); (2) waste export to an out-of-county landfill (which corresponds with "Alternative 1"); and (3) site, build, and operate a waste- to- energy facility (which corresponds with "Alternative 3"). The EIS presents two additional alternatives, both of 	Comment noted. Section 5.1 of the Final EIS provides a preliminary list of potential out-of-county landfills to which exported waste could be sent. At this time, the rail and intermodal facilities identified in the Plan or Final EIS are those that would be considered. If the option to export waste is chosen, further capital planning, facility evaluation, and environmental review would be required.	No change.

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		EIS			
			which would implement emerging recovery technologies (anaerobic digestion and advanced materials recovery), however, KCSWD admits both have insufficient track records in reliably handling the amount of waste in King County's system (Comp Plan 5- 31; EIS 5-3).		
			Woodinville contends that Option (1) is the best available option based on existing information. One of the advantages of Option (1) is that it is the lowest cost option overall (Comp Plan 6- 18; EIS 5-33). Not only is Option (1) more affordable, it also takes advantage of the KCSWD's experience in landfill operation and is consistent with county policy to maximize the life of Cedar Hills landfill (Comp Plan 2-20, 6-6). Yet another reason why Option (1) is the best path forward is that it has the lowest projected greenhouse gas emissions (Comp Plan 6-17).		
			Options (2) and (3) are less desirable than Option (1). As an initial matter, the increased travel distances associated with Option (2) "could result in greater cumulative vehicle emissions and potentially greater long-term air quality impacts" (EIS 1-11, 5-8). Related to this concern, Woodinville requests the		

March 2019

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		Number in Draft			
		EIS			
			specific locations KCSWD is considering		
			sending waste. The EIS states that the		
			out-of-county disposal location would		
			probably be in a rural area of eastern		
			Washington, eastern Oregon, or Idaho		
			(EIS 5-8), and the Comp Plan lists four		
			specific "potential locations" for landfill		
			disposal (6-8). Irrespective of the ultimate		
			destination, however, Option (2) is not an		
			attractive long-term solution because		
			whatever disposal location the exported		
			waste goes to will have a limited		
			lifespan.		
			Option (2) also presents challenges in		
			terms of modifying transfer stations for		
			rail-ready transport (Comp Plan 6-7; EIS		
			5-1). Moreover, the EIS indicates that rail		
			capacity constraints may "increase the		
			need for capacity increases in the		
			relevant rail corridors " in 2028 (EIS 1-12).		
			According to the Comp Plan, scarce rail		
			capacity "could increase costs and		
			require robust contingency planning"		
			(Comp Plan 6-10). Rail capacity would		
			also be an issue with Option (3) (Comp		
			Plan 6-10). This rail capacity issue would		
			not arise with Option (1), however, until		
			2040 (EIS 1-11). Thus, Option (1) would		
			provide policymakers with 12 more years		
			to address rail capacity and to take		
			advantage of waste disposal technology		
			developed in those years. The EIS		
			states that it is currently unknown what		
			intermodal facilities Option (2) would rely		
March 20	19				😵 King County

#	Commenter	Section & Page	Comment	Response	Text Changes in Final EIS
		Number in Draft			
		EIS			
			upon to export waste but it is likely to be		
			facilities located in south Seattle or south		
			of Seattle near the existing BNSF		
			Railway and Union Pacific Railroad		
			Tracks (EIS 5-26). Woodinville seeks to		
			know if KCSWD is considering any other		
			specific rail lines or facilities for all three		
			options and how many facilities KCSWD		
			anticipates would be required to sustain		
			tnese options.		
			Another negative effect associated with		
			Option (2) is increased traffic-generating		
			activities at intermodal facilities.		
			Specifically, the EIS estimates that		
			Option (2) could add 156 transfer trailer		
			loads (312 trips) on an average weekday,		
			and approximately 73 transfer trailer		
			loads (146) trips in 2028 on an average		
			weekend day on local roads that provide		
			access to the out-of-county landfill (EIS		
			5-20).		
			Therefore, Woodinville currently supports		
			Option (1), opposes Option (2), and		
			seeks further information as KCSWD		
			continues to evaluate the three options		
			outlined in the Comp Plan. The City		
			further encourages the County to		
			continue to explore Option (3), a waste-		
			to- energy facility, as a possible long-		
			term solution along with others that		
			promote efficient and effective service		

March 2019

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			with minimal impacts to surrounding communities.		
211	Woodinville		Woodinville supports recommended actions 1-f through 16-f on the topic of finance. Woodinville believes it is especially important to include sufficient funding for mitigation to cities directly impacted by solid waste facilities pursuant to RCW 36.58.080.	RCW 36.58.080 provides for counties to provide reasonable mitigation fees to cities for impacts that are directly attributable to the county-owned facility. Impacts from commercial and residential collection are not considered to be directly attributable to the facility.	No change
212	Federal Way		Population growth: City Community Development staff suggests revisiting population growth estimates. There is concern that projections based on growth estimates from PRSC or OFM may be low - especially in the south and northeast portions of the County, which underscores that there may be a need to consider additional service capacity and service equity in the Plan. OFM's calculations shows that the population growth of the City of Federal Way is more than 1% over the past several years and not the 0.59% per year provided by PSRC and used in the DEIS. This increase is expected to be higher in South King County in general and Federal Way due to the increase of Seattle area home/property prices and the development and eventual existence of the Transit and Light Rail system.	As policy, the County uses the population estimates from Puget Sound Regional Council (PSRC). All cities have the opportunity to work with PSRC on the population projections. The Final EIS relies on a disposed tonnage forecast prepared by the Division, which incorporates a number of factors, including expected growth in population and other demographic and economic trends. On average, disposed tonnage is forecast to grow at about 2.25% per year between 2018 and 2040. Tonnage is then modelled for evaluation in the Final EIS based on recorded 2016 transactions at transfer stations.	No change
213	Federal Way		Housing composition: City Community Development staff suggests revisiting the housing	Comment noted.	No change
#	Commenter	Section & Page Number in Draft	Comment	Response	Text Changes in Final EIS
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		EIS			
			composition since the trend appears to be toward a higher ratio of multiple family housing during the planning horizon, and suggest that this could be as high as 40% of the total housing by 2038. In Federal Way, housing stock already exceeds this, approaching 42% according to Federal Way Community Development Department data. This shift may impact regional waste generation patterns, as well as the need to plan for outreach, mitigation, and specialized services based on the changing housing composition in the Plan area.		
214	Federal Way		Adequacy of the DEIS regarding future capital projects: A general comment is that while the DEIS contemplates several disposal options, there will likely be a need for project- specific Environmental Impact Statements when siting and designing any resulting individual capital projects.	Comment noted. The Fact Sheet for the Final EIS echoes this comment, stating: "As actions are proposed to implement the Final Plan, the Final EIS will be used to the maximum extent possible to satisfy State Environmental Policy Act, or SEPA, environmental review requirements. However, additional environmental review will likely be needed for some project actions, particularly those involving major capital improvements."	No change
215	Leslie Morgan		I would like to weigh in on the current Alternatives that are being looked at for both the transfer stations and Cedar Hill Landfill	Comment noted.	No change

King County

March 2019

Final Environmental Impact Statement

King County

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			First I would like to vote for alternative #3 for the transfer stations. The reason for this is that I have concerns about closing any of the facilities. When we make our transfer station less available there tends to be an increase in garbage being drop on roadsides, peoples property etc.		
216	Leslie Morgan		 For Landfill Management I would vote for alternative #1. Being a resident on the western border of the Landfill I am acutely aware of the real environmental impacts on the residents surrounding this Landfill. If any other option is considered there are several areas that will require honest studies to address the environmental impacts on the surrounding neighbors. This is just a few of my immediate concerns with any other option than #1, 1. Noise from operations including truck noise, heavy equipment, and gas to energy plant, Noise from heavy equipment and trucks will be substantially louder if you are considering filling on top of currently filled areas. This is not an industrial area so noise studies should take this under account 2. Odors will increase if you are placing more refuge on top of the already existing area. 	Comment noted. Please see a discussion of potential impacts and mitigations associated with noise in Section 5.2.6 of the Final EIS. Please see a discussion of potential impacts and mitigations associated with odors in Section 5.2.2 of the Final EIS. Please see a discussion of potential impacts and mitigations associated with scenic resources and aesthetics in Section 5.2.7 of the Final EIS. Please see a discussion of potential impacts and mitigations associated with dust in Section 5.2.2 of the Final EIS.	No change

#	Commenter	Section & Page Number in Draft EIS	Comment	Response	Text Changes in Final EIS
			 3. What would the topography be like if the Landfill was to be higher than the current level? How would that increase the view of the Landfill for the surrounding neighborhoods? How will this increase visual effect homes? 4. Dust migration. 		

King County

March 2019

B-112

Final Environmental Impact Statement

